

[8335]



SECOND SUPPLEMENT

TO THE

VICTORIA

GOVERNMENT GAZETTE

OF WEDNESDAY, JULY 30, 1902.

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THURSDAY, JULY 31.

[1902.

FACTORIES AND SHOPS ACTS.

DETERMINATION OF THE BRUSHMAKERS
BOARD,

DATED 10TH JULY, 1902.

Factories and Shops Acts.

DETERMINATION OF THE BRUSHMAKERS BOARD.

IN accordance with the provisions of the Factories and Shops Acts, the Special Board appointed to determine the lowest prices or rates which may be paid to any person or persons or classes of persons employed in the process, trade, or business of a brushmaker, has made the following determination, namely:—

1. That the lowest rates of wages to be paid to the following classes of persons employed in the process, trade, or business of a brushmaker, shall be—

	s.	d.	
Persons employed in working a shaping machine or			
Boult's carver for finishing brushes ...	64	0	per week of 48 hours
" employed in making paint brushes ...	60	0	" "
" employed in finishing brushes ...	50	0	" "
" using a sand-papery machine ...	50	0	" "
" making bottle or flue brushes ...	48	0	" "
" employed in finishing work after the machine	50	0	" "
" making steel wire brushes ...	48	0	" "
" employed in drawing bass brooms...	48	0	" "
" employed in dressing material ...	48	0	" "
" employed in hair pan or bass pan work ...	45	0	" "
" employed in bench drawing work ...	21	0	" "
" working treadle knot-sizing machines for			
drawn work... ..	21	0	" "
" employed in boring drawn work ...	48	0	" "

MALE APPRENTICES OR IMPROVERS.—NUMBER.

2. That the number of male apprentices or improvers who may be employed within any factory or work-room or shop or place shall be as follow:—

1 such apprentice or improver to 2 men or fraction thereof	} Receiving the minimum wage or full piece-work rates.
2 " apprentices or improvers to 3 men	
3 " " " 5 "	
4 " " " 9 "	
5 " " " 12 "	
6 " " " 15 "	
7 " " " 18 "	

and thereafter 1 such apprentice or improver to every additional 3 such men.

MALE APPRENTICES.—WAGES.

3. That the lowest prices or rates of payment payable to male apprentices employed in the process, trade, or business of a brushmaker, shall be the following:—

For the 1st year's experience, 5s. per week of 48 hours	
" 2nd " " 7s. 6d. "	} At rates fixed by the Board.
" 3rd " " his earnings on piece-work	
" 4th " " " "	
" 5th " " " "	
" 6th " " " "	

and thereafter either the minimum wage or full piece-work rates.

MALE IMPROVERS.—WAGES.

4. That the lowest prices or rates of payment payable to male improvers employed in the process, trade, or business of a brushmaker, shall be the following:—

	s.	d.	
For the 1st year's experience, 5	0		per week of 48 hours
" 2nd " " 7	6		" "
" 3rd " " 12	6		" "
" 4th " " 17	6		" "
" 5th " " 22	6		" "
" 6th " " 27	6		" "

and thereafter the minimum wage or full piece-work rates.

FEMALE APPRENTICES OR IMPROVERS.—NUMBER.

5. That the number of female apprentices or improvers who may be employed within any factory or work-room or shop or place shall be one such apprentice or improver to every four females, or fraction of four females employed in the process, trade, or business of a brushmaker, and receiving either the minimum wage or full piece-work rates.

FEMALE APPRENTICES.—WAGES.

6. That the lowest prices or rates of payment payable to female apprentices employed in the process, trade, or business of a brushmaker, shall be the following:—

For the 1st six months' experience, 5s. per week of 48 hours	
" 2nd " " 7s. 6d. "	

and thereafter the minimum wage or full piece-work rates.

OVERTIME.

7. That any male person over the age of sixteen years, engaged in the process, trade, or business of a brushmaker, who works for more than 48 hours per week, shall be paid for such extra time at *pro rata* rates, and, in addition the sum of 1d. per hour.

PIECE-WORK RATES.

8. That the lowest price, or rate of payment, payable to any person for wholly or partly preparing or manufacturing any article of the description referred to in the following schedule of rates shall be the price or rate fixed by such schedule in respect of such article.

SCHEDULE.

PAN-WORK.

Setting:—

Ordinary, all-hair, and all-bristle brooms (18in. in length and under)	1d. per 13 knots
Ordinary all-hair and all-bristle brooms (over 18in. in length and under 36in. in length) ...	1d. per 12 knots
Ordinary, all-hair, and all-bristle brooms (36in. in length and over)	1d. per 10 knots
Ordinary, all-hair, and all-bristle banisters ...	1d. per 13 knots
Fibre brooms and banisters ...	1d. per 17 knots
Gilt hearth, toy hearth, picture dusters, toy banisters, Venetian banisters, bedroom-sweepers, and telescope hearth brushes ...	1d. per 12 knots
Vallance brushes ...	1d. per 11 knots
Double-ended wall brooms (round stock), J. Z. pattern ...	1d. per 8 knots
Flat-faced wall brooms (H. G. and Co.'s pattern) ...	1d. per 13 knots
Winged brooms, No 9 in size and under ...	4½d. per doz. brooms extra
Winged brooms, over No 9 in size ...	6d. per doz. brooms extra
Sanitary brushes, all set cut-off work, including carpet-sweepers ...	1d. per 10 knots
Ordinary bass, bassine work, patent bass, bamboo, kitool, and union work ...	1d. per 14 knots
Caning bass brooms, split cane ...	6d. per doz. rows extra
Caning bass brooms, round cane ...	3d. per doz. rows extra
All cut-off set bass work ...	1s. per hour
Cane and bass mixturo ...	1d. per 12 knots
All mill work (not otherwise specified) ...	1s. per hour
Stipplers ...	1s. "
Turks' heads, Turks' head banisters, paper-hangers, set painters' dusters, and slipper hearth brushes ...	1d. per 10 knots
Cane brooms ...	1d. "
Whisk brooms and banisters ...	1d. "
Jamb dusters and reeded hearth brushes ...	1d. per 13 knots
N.B.—Cutting own material for whisk brooms and banisters ...	1d. per 9 knots

Boring:—

Hair-brooms, No. 3 in size...	7d. per doz. brooms
" 4 " ...	8d. " "
" 5 " ...	9d. " "
" 6 " ...	10d. " "
" 7 " ...	11d. " "
" 8 } " ...	1s. " "
" 9 } " ...	1s. 2d. " "
" 10 } " ...	1s. 3d. " "
" 12 } " ...	1s. 6d. " "
" 14 } " ...	2s. 3d. " "
" over No. 14 and up to 20 inches in size ...	3s. " "
" 21 inches and up to 24 inches in size ...	4s. " "
" 25 " " 36 " " ...	4½d. per doz. brooms extra
" and over 36 " in size ...	6d. " "
Winged brooms, No. 9 in size and under ...	1s. 3d. per doz. brooms
" " over No. 9 in size ...	1s. " brooms
All stiff-hair carpet brooms ...	4d. " banister brushes
Whisk brooms and all carpet brooms (other than stiff-hair carpet brooms) ...	5d. " "
Banister brushes, 00 and 0 in size ...	6d. " "
" " 1 " ...	9d. " "
" " 2 " ...	1s. " "
" " 3 and 4 " ...	1s. 6d. " banisters
" " 5, 6, 7, and upwards in size ...	1s. 9d. " "
Double banisters, 1 and 2 in size ...	1s. " "
" " all over 2 " ...	6d. " "
Stiff-hair carpet banisters ...	9d. " "
Whisk banisters, or any other material ...	1s. " "
Carpet banisters (other than stiff-hair) ...	1s. " "
Carpet banisters, under 30 knots in number } ...	1s. " "
" " under 40 knots " ...	1s. " "
" " over 40 knots " ...	1s. " "
Turks' heads (all sizes) ...	1s. " brushes
Turks' head banisters and vallance brushes, 90 holes and under in number ...	1s. 6d. " "
Turks' head banisters, vallance brushes, over 90 holes in number ...	1s. 9d. " "
Reeded hearth (other than toy hearth) ...	5d. " "
Common gilt hearth " " ...	6d. " "
Best gilt hearth " " ...	7d. " "

Toy hearth brushes and toy banisters	6d. per doz. brushes
Set painter's dusters	8d. " "
Sweepers, picture dusters, and bell dusters	6d. " "
Jamb dusters (40 holes and under in number)	8d. " "
" " (over 40 holes in number)	1s. " "
Telescope hearth	6d. " "
Sanitary brushes	9d. " "
Slipper hearth	8d. " "
Stipplers	1s. per hour
Preparing heartli brush stocks and sweep dusters	1s. " "
Venetian blind brushes, without wings	1s. per doz. brushes
" " " " with wings	1s. 3d. " "
Winged banister brushes	3d. per doz. brushes extra
Bedroom sweepers	9d. per doz. brushes
Paperhangers' brushes, 6 and 7 inches in length	1s. " "
" " " " 8 and 9 " "	1s. 2d. " "
" " " " 10 and 12 " "	1s. 4d. " "
Wall brooms on flat stocks, No. 6 in size	10d. " brooms
" " " " 8 " "	1s. " "
" " " " 10 " "	1s. 2d. " "
Double-ended round wall brooms, J.Z. pattern	3s. " "
Bass brooms, 00 in size	4d. " "
" " " " 0 " "	5d. " "
" " " " 1 " "	6d. " "
" " " " 2 " "	8d. " "
" " " " 3 " "	9d. " "
" " " " 4 " "	11d. " "
" " " " 5 " "	1s. " "
" " " " 6 " "	1s. 1d. " "
" " " " 7 " "	1s. 2d. " "
" " " " No. 8 to 1 1/4 inch scavengers	1s. 3d. " "
" " " " 15 and 16 " "	1s. 6d. " "
Wigfall brooms (boring only), No. 2 in size	9d. " "
" " " " 3 " "	11d. " "
" " " " 4 " "	1s. " "
" " " " 5 " "	1s. 1d. " "
" " " " 6 " "	1s. 2d. " "
" " " " 7 and 8 in size	1s. 3d. " "
Preparing wigfall stocks (preparing—i.e., planing, bevelling; and
.. knifing)	3d. per doz. stocks extra
Cylinder brooms	3s. 6d. per set of 6 sections
All other road-sweepers	1s. per hour
Boring and setting sweeps' heads	6d. each
Boring, setting, and cutting off pipe spiral brushes	4d. per foot per row
Boring and marking set cylinders	3 1/2d. per 100 holes
Boring and setting refrigerating brushes	3s. each
Pegging set work	4d. per 100 holes extra
Prepared stocks for hair brooms	2d. per doz. stocks less
" " " " for banister brushes	1d. " " " "

BORING.

1 bit work	8d. per 1,000 holes
2 " "	10d. " "
Entering and boring through	10d. " "
Stretching over	3d. " "
Wings bored through with one bit to be calculated with body at	8d. " "
Blacking dabbars	10d. " "
Porcupine cream can	1s. " "
Billiard brushes	10d. " all over
Round oil brushes	9d. " "
Porcupine stove	1s. 3d. " "
Blackwood boards	2d. per 1,000 holes extra on above prices
Drawn bass brooms, 10 in. in size	1s. per doz. brooms
" " " " 11 in. " "	1s. " "
" " " " 12 in. " "	1s. 1d. " "
" " " " 13 in. " "	1s. 4d. " "
" " " " 14 in. " "	1s. 4d. " "
" " " " 15 and 16 in. in size	1s. 6d. " "
" " " " wigfall bass brooms, 12 1/2 in. in size	1s. 4d. " "
" " " " " 13 in. " "	1s. 5d. " "
" " " " " 13 1/2 in. " "	1s. 6d. " "
" " " " " 14 in. " "	1s. 7d. " "
" " " " " 14 1/2 in. " "	1s. 8d. " "
" " " " " all over 2 in. in thickness	3d. per doz. brooms extra on above prices
Dry rubbers	11d. per 1,000 holes
Beating or stereotype	9d. each
Drawn mill work	1s. per 1,000 holes

Knifing single wings	1½d.	per doz. wings
" double "	2½d.	" double wings
" all wings, such as butchers' scrubs	1½d.	" wings
" dumb-bell and sluice-box brush wings	3d.	" "
Roached-faced boards (such as dandruff)	2½d.	" boards
Roached-back boards (such as cloth)	3d.	" "
Rolling boards	3d.	" "
Cushioning all boards	5d.	" "
" ends of rolled boards, by knife only	1½d.	" "
" ends by knife and spokeshave	2d.	" "
Rolling dry rubber stocks	6d.	" stocks
Knifing blackwood boards (single wing)	2d.	" wings, single
" " (double wing)	3½d.	" double wings
Preparing billiard stocks	2s. 6d.	" stocks
Preparing mill stocks, and all special work (to be paid as net)	1s.	per hour

FINISHING.

Scrubs—					s.	d.
Flat, under 10 inches	0	8 per doz. brushes
" 10 inches	0	9 "
" over 10 inches	0	11 "
Solid bevelled, up to 10 inches	1	3 "
" " over 10 inches	1	6 "
Cushioning backs	0	3 " extra
Screwing with screws or sham screws	0	2 " "
(Grooving of scrubs to be included in the cushioning.)						
Shoe—						
Flat, 8½ inches in length	0	9 "
" over 8½ inches in length	1	0 "
Solid roached, kauri backs, 8¾ inches in length	1	4 "
" " over 8¾ inches in length	1	6 "
Cushioning, ¾ inch kauri backs	0	1 " extra
" " " "	0	3 " "
Solid roached, cedar backs, up to 8¾ inches in length	1	6 " "
" " over " " "	1	8 " "
Cushioning, ¾ inch cedar backs	0	1 " extra
" " " "	0	3 " "
Solid roached, blackwood backs, up to 8¾ inches in length	1	9 " "
" " over " " "	2	0 " "
Cushioning, blackwood backs, up to 8¾ inches in length	2	3 " "
" " over 8¾ " " "	2	6 " "
Hollow-sided shoe	3d.	per doz. brushes extra on above prices
Stencil shoe, roached	1	2 per doz. brushes
Roached two veneered shoe	1	2 " "
" one " "	1	0 " "
Dandruff—						
Flat kauri, under 10 inches in length	0	9 "
" 10 inches and over in length	1	0 "
Roached and pinned, under 10 inches in length	1	3 "
" " 10 inches and over in length	1	6 "
Roached and screwed, under 10 inches in length	1	6 "
" " 10 inches and over in length	1	9 "
If sham screws be used	1d.	per doz. brushes less than above prices
Cushioning kauri backs, up to ½ inch in thickness	2	0 per doz. brushes
" " over " " "	2	3 " "
If blackwood backs be used for solid work	6d.	per doz. brushes extra on above prices
Horse body—						
Flat	2	0 per doz. brushes
Solid roached or bevelled	3	0 "
Cushioned	3	6 " "
Spoke—						
Straight	2	6 "
Taper	3	6 " "
Flesh—						
Flat pinned without handles	1	9 "
Solid cushioned	2	9 "
Flat pinned, with handles and necks	5	0 "
Solid cushioned and screwed, with handles and necks	6	0 "
Flat pinned, without necks	3	6 "
Solid cushioned and screwed, without necks	4	6 " "
Stove—						
Flat, up to 9 inches inclusive (in length)	1	0 "
" over 9 inches in length	1	3 "
Porcupine, bevelled	1	6 "
" cushioned	1	9 "
Solid oval	1	9 "
Flat oval	1	6 "

						s.	d.	
Stove—								
	Concave oval	1	9	per doz. brushes
	Winged bent	1	6	"
	Scotch	1	6	"
	Making stove handles	1	0	per doz. handles
Plate—								
	Straight 1 and 2 row	1	0	per doz. brushes
	3 and 4 row	1	3	"
	5 row	1	6	"
	6 row	1	9	"
	And all over 6 row	2	0	"
	Bent, 1 and 2 row	1	3	"
	" 3 " 4 row	1	9	"
	" 5 " row	2	0	"
	" 6 " row	2	3	"
	and all over 6 rows	2	6	"
Carriers'—								
	Roached and screwed	1	8	"
	Rolled and screwed, up to $\frac{1}{2}$ -in. backs	2	0	"
	" " over $\frac{1}{2}$ -in. "	2	6	"
Lye—								
	Flat up to 10 inches in length	1	0	"
	" over 10 inches	1	6	"
	Solid, rolled, and screwed up to $\frac{1}{2}$ -in. backs	2	0	"
	" " over $\frac{1}{2}$ -in. "	2	6	"
	Solid, not grooved, under 9 inches in length	1	6	"
Water—								
	Roached and screwed	1	8	"
	Cushioned and screwed	2	0	"
Butchers' Scrubs—								
	Flat, grooved	1	8	"
	Flat, not grooved	1	0	"
	Flat, solid	1	6	"
	Solid, rolled	2	0	"
Laundry—								
	Flat	0	9	"
	Solid, bevelled	1	3	"
Pick—								
	Kauri and other soft woods	0	9	"
	Beech, blackwood, and other hard woods	1	0	"
Chinese Battery or Blanket Scrubs—								
	Screwed with straight sides	1	4	"
	" " hollow "	1	8	"
	If not screwed	0	2	per doz. brushes less on both items
Drawn Bass Brooms—								
	10 inches in length	1	0	per doz. brooms
	11 " "	1	1	"
	12 " "	1	2	"
	13 " "	1	3	"
	14 " "	1	4	"
	15 " "	1	5	"
	16 " "	1	6	"
	Sluice box	1	9	per doz. brushes
	Concave Brewers'	1	9	"
	Dumb-bell	1	9	"
	Deck scrubs	1	6	"
	Boat scrubs, with backs sawn, V shaped	2	0	"
	" " with backs solid	2	6	"
	Billiard brushes, with cedar backs	5	0	"
	" " with huon pine or blackwood backs	6	0	"
	Dairy scrubs, with blackwood boards	1	6	"
	" " if screwed, with blackwood boards	1	8	"
	Verandah scrubs	0	9	"
	Sink scrubs (with handles prepared)	0	7	"
	Blacking dabbers (with handles prepared)	0	7	"
	Dry rubbers (including lead, handles, and stays)	1	0	each
Cloth—								
	Roached up to $8\frac{1}{2}$ inches in length, rosewood veneers	1	6	per doz. brushes
	" " " " blackwood "	1	9	"
	" over $8\frac{1}{2}$ inches " rosewood "	1	9	"
	" " " " blackwood "	2	0	"
	Roached, solid, shoe pattern, with cedar backs, up to $8\frac{1}{2}$ inches in length	1	6	"
	Roached, solid, shoe pattern, with cedar backs, over $8\frac{1}{2}$ inches in length	1	8	"

Cloth—		s.	d.	
Roached faced, flat backs, one veneer	...	1	0	per doz. brushes
" " " two veneers	...	1	3	"
Roached, solid, shoe pattern, with blackwood backs, up to 8½ inches in length	...	1	9	"
Roached, solid, shoe pattern, with blackwood backs, over 8½ inches in length	...	2	0	"
Flat handled, without necks	...	3	6	"
" " solid, without necks	...	4	6	"
" " with necks	...	5	0	"
" " solid, with necks	...	6	0	"
If huon pine or satin wood used	...	1	0	per doz. brushes extra on above prices
Hair—				
Toilet (including scurf brushes), flat	...	4	0	per doz. brushes
" " " " solid	...	5	0	"
Military, flat	...	2	0	"
" " solid	...	3	0	"
Hair (Infant)—				
1 and 2 in size, flat	...	1	6	"
3	...	2	0	"
And if solid cushioned	...	0	6	per doz. brushes extra on above prices
Hat—				
Bent	...	1	6	per doz. brushes
Solid, cushioned back	...	1	6	"
Snake pattern	...	2	6	"
Flat backed	...	1	0	"
Curved with handles same as crumb, and with boards sawn to shape	...	2	6	"
Curved, with boards not sawn to shape	...	3	0	"
Crumb—				
Kauri boards and backs	...	3	6	"
Flat, with fancy backs	...	4	0	"
Cushioned, with fancy backs	...	5	0	"
If finished with necks	...	1	0	per doz. brushes extra on above prices
Furniture—				
Double tufted crevice	...	3	6	per doz. brushes
Nail—				
Flat	...	0	8	"
Roached	...	1	0	"
Oval roached	...	1	3	"
Cushioned	...	1	6	"
Dog—				
Oval, flat	...	1	9	"
Squeegees—				
14 inches and under in length	...	1	6	"
Over 14 inches and up to 18 inches in length	...	1	9	"
Over 18 inches in length	...	2	0	"

Stocks and rubber to be prepared ; if stocks have to be rabbited, 3d. per doz. extra ; if rubber has to be cut, 3d. per doz. extra ; handling and bolting stays, 3d. per doz. extra ; if stays have to be screwed to handles instead of bolted, 4d. per doz. extra.

N.B.—Finishing after the machine to be paid at the minimum rate, viz., 50s. per week of 48 hours.

BENCH DRAWING AND CUTTING OFF.

All ordinary work other than items specially mentioned	...	1½d.	per 100 holes
Porcupine stove brushes	...	2½d.	"
Leather horse body	...	2½d.	"
Stiff broom bass	...	2½d.	"
Porcupine cream can	...	2½d.	"
Drawn bottle brushes, tips	...	6d.	per doz. tips
Drawn bottle brushes, shafts	...	1s.	" shafts
Hair brushes, drawn penetrating	...	3d.	per 100 holes
Combing and cleaning wool shoe, or stove brushes (on first item)	...	2d.	per doz. brushes extra
Pulling out old work	...	6d.	per hour
Billiard brushes	...	1½d.	per 100 holes
Billiard brushes (fixing up wings)	...	6d.	per doz. brushes extra
Common oil	...	1½	per 100 holes
Thistle oil	...	2d.	"
Blacking dabbers	...	1½d.	"
All oil brushes (stringing up)	...	2d.	per gross brushes extra
Seaming brushes	...	9d.	per doz. brushes
Elbow pot scrubs, with soft bass	...	1½d.	per 100 holes
Elbow pot scrubs, with stiff bass	...	2½d.	"
Round jam brushes	...	3s.	per doz. brushes

Drawn paperhangers	3½d. per 100 holes.
Drawn bristle banisters	3½d. "
Drawn iron Venetian blinds	3½d. "
Dry rubbers	3d. "
Stereotype	1g. 3d. each
Car roof	5d. per 100 holes
Drawn bass brooms	16 knots per 1d.
Drawn bass brooms, cut off to pattern	13 knots per 1d.
All odd jobs not enumerated in the schedule	6d. per hour
All mill work	6d. "
Sugar banisters	5d. each
All wheel brushes (other than wire wheel)	3d. per 100 holes
Wire wheel brushes	6d. "
Bristle ring	4d. "
All bone	2d. "
Sprigging	2d. per doz. brushes extra

Where a machine is used for drawn work the rate of pay in above schedule to be reduced by ¼d. per 100 holes.

Where a machine is used for cutting off drawn work the rate of pay in above schedule to be reduced by ¼d. per 100 holes where the cutting off is done by other than the drawing hand, and reduced by ¼d. per 200 holes where the cutting off by machine is done by the drawing hand.

BOTTLE AND FLUE BRUSHES.

BOTTLE BRUSHES.

Making Hand Bottle Brushes.

No.	8 gauge	s. d.	
No. 8 gauge	1 11	per doz. brushes
" 9 "	1 8	"
" 10 "	1 5	"
" 11 "	1 3	"
" 12 "	1 3	"

And 1d. per doz. extra on above prices if made by the brace.

Making Machine Bottle Brushes.

	2 wires, Nos. 9 and 10 gauge	s. d.	
2 wires, Nos. 9 and 10 gauge	1 9	per doz. brushes
2 " No. 8 gauge	2 0	"
3 " No. 8 "	2 6	"
3 " No. 9 "	2 6	"
3 " No. 10 "	2 3	"
3 " No. 12 "	2 3	"

N.B.—Tufts and soldering to be included on all bottle brushes.

If made without tufts ... 0 6 " less

FLUE BRUSHES.

Making by Machine.

	2½ feet and under in length	s. d.	
2½ feet and under in length	1 6	per doz. brushes
3 feet	1 9	"
3½ feet	2 0	"
4 feet	2 3	"
4½ feet	2 6	"
5 feet	2 9	"
5½ feet	3 0	"
6 feet	3 6	"
And for every wire additional	1 0	"
If made with tufts	0 9	"

extra on above prices
" " "

And every length over 6 feet to be paid at the minimum rate.

DEMIJOHN BRUSHES.

Making by Machine.

	1 gallon 2 wires, 2 feet in length	s. d.	
1 gallon 2 wires, 2 feet in length	2 3	per doz. brushes
2 gallons 2 wires, 2½ feet "	2 9	"
3 " 2 " 2½ feet "	3 0	"
5 " 3 " 3 feet "	4 0	"

N.B.—Tufts and soldering to be included.

FLUE BRUSHES.

Making by the Brace.

								<i>s.</i>	<i>d.</i>	
2 feet 2 wires	2	0	per doz. brushes
2½ " 2 "	2	0	"
3 " 2 "	2	3	"
3½ " 2 "	2	6	"
4 " 2 "	2	9	"
4½ " 2 "	3	0	"
5 " 2 "	3	3	"
5½ " 2 "	3	6	"
6 " 2 "	4	0	"

Every extra wire 1s. per doz. brushes extra on above prices. If made with tufts, 9d. per doz. brushes extra on above prices. Every length over 6 feet to be paid at the minimum rate.

DEMIJOHN BRUSHES.

Making by Brace.

								<i>s.</i>	<i>d.</i>	
1 gallon 2 wires, 2 feet in length	2	6	per doz. brushes
2 gallons 2 wires, 2½ feet "	3	0	"
3 " 2 " 2¾ feet "	3	6	"
5 " 3 " 3 feet "	5	0	"

N.B.—Tufts and soldering to be included

MACHINE BOTTLE BRUSHES.

Making by the Brace.

								<i>s.</i>	<i>d.</i>	
2 wires, 9 and 10 gauge	2	0	per doz. brushes
2 " 8 gauge	2	3	"
3 " 8 and 9 gauge	2	9	"
3 " 10 and 12 gauge	2	6	"

TUBE BRUSHES.

								<i>s.</i>	<i>d.</i>	
Bristle or hair, made by brace	5	0	per doz. brushes
Bristle or hair, made by machine	4	0	"
Making, twisting, and trimming chain-cleaning bicycle brushes...	1	6	"
<i>Making—</i>										
" Revolving lamp brushes (H.G. and Co. pattern)...	4	6	"
" Cream separator brushes with fan tops	1	9	"
" All bottle brushes, such as phial, cruet, pull through, milk-tap, if made by machine	1	0	"
" All bottle brushes, such as phial, cruet, pull through, milk-tap, if made by brace	1	1	"
" Cover brushes	1	3	"
" Cover brushes with turnover tops	1	6	"
" Gun brushes, without shanks, by machine	0	9	"
" " " " by brace	0	10	"
" All bottle brushes, without tufts	0	6	" less extra
" Bottle brushes with patent tops	0	6	"
" Lamp brushes (all sizes)	2	0	"
" " (3 wires)	2	6	"
" Magazine brushes, by brace...	3	6	"
" " by machine	3	0	"
" Twisted mill brushes			1s. per hour.

STEEL WIRE BRUSHES.

Filling only with soft wire	15 knots per 1d.
" " " hard wire	30 knots per 1d.
Finishing square ends	9d. per doz. brushes
" round ends	1s. "
" steel wire dumbbell (solid backed and screwed)	2s. "
" dumbbells, flat backed and pinned	1s. 6d. "
Making steel wire tube brushes	3s. "

HAIRS.

DRESSING.

	2½ Inch Material.		2½ Inch Material.		3 Inch Material.		3½ Inch Material.		3½ & 3½ Inch Material.		4 & 4½ Inch Material.		4½ Inch & over Material.	
	s.	d.	s.	d.	s.	d.	s.	d.	s.	d.	s.	d.	s.	d.
Per doz. lbs.	8	6	7	0	6	0	5	6	4	6	4	0	3	6
Mixing any one size material in a dressing job
														...1s. per doz. lbs. extra.

MIXING.

Fibre, Horsehair, or Kitool Material.

	5 Inch & Over.	4½ & 4½ Inch.	4½ & 4 Inch.	3½ & 3½ Inch.	3½ Inch.	3 Inch.	2½ Inch.	2½ Inch.
	s. d.	s. d.	s. d.	s. d.	s. d.	s. d.	s. d.	s. d.
Per doz. lb. ...	3 0	3 6	4 0	4 6	5 0	6 0	7 0	8 0

Cutting own material 3d. per doz. lbs. extra on above prices.

Mixing Drafts and Fibre, if cut taper for painters' brushes, 6d. per doz. lb. extra.

" White Fibre :—

5 inch and over 5 inch material	2s. 9d. per doz. lbs.
4½ and 4½ inch	"	"	"	"	3s. 6d. "
4½ and 4 inch	"	"	"	"	4s. "
3½ and 3½ inch	"	"	"	"	4s. 6d. "
3½ inch	"	"	"	"	5s. "
3 inch	"	"	"	"	6s. "
2½ inch	"	"	"	"	7s. "
2½ inch	"	"	"	"	8s. "

Mixing cocoa fibre material, dressed, up to 1½ lbs. to doz lbs., 3d. per doz. lbs. extra on mixing rates.

" " " " " 3lbs. to doz. lbs., 6d. per doz. lbs. " "

" " " " " over 3 lbs. and not over 6 lbs. to doz. " "

lbs., 1s. per doz. lbs. ... " " " " " " "

If rough cocoa fibre be used, the rates to be double the above on mixing rates.

Sorting ordinary material... 1s. 6d. per doz. lbs.

" Lily material from Souchoy material ... 3s. "

Dressing riflings (material) ... 8s. "

Cutting back of material ... 1s. 6d. "

Jumping and engining of material, single or double ... 1s. per hour.

Turning hairs, 6d. per doz. lbs. extra on all jobs.

Mixing Bass, bassine, or cane material, 1s. per hour.

" Two colours, to be paid same as hair mixing list.

" If more than two colours be used, 6d. per doz. lbs. extra on the mixing list.

PAINTERS' BRUSHES, ETC.

SASH TOOLS.

Making.

No.	0 in size	...	10d. per doz. brushes	No.	0	With copper wire instead of string.
"	1	"	11d.	"	1	in size ... 6d. per doz. brushes extra
"	2	"	1s. 0d.	"	2	
"	3	"	1s. 1d.	"	3	
"	4	"	1s. 2d.	"	4	in size ... 9d. "
"	5	"	1s. 3d.	"	5	
"	6	"	1s. 4d.	"	6	
"	7	"	1s. 5d.	"	7	in size ... 1s. "
"	8	"	1s. 6d.	"	8	
"	9	"	1s. 8d.	"	9	
"	10	"	1s. 10d.	"	10	in size ... 1s. "
"	12	"	2s. 0d.	"	12	
"	14	"	2s. 2d.	"	14	

FLAT VARNISH BRUSHES.

Making.

1 inch in width ... 2s. 0d. per doz. brushes
And 6d. per doz. brushes for every additional inch in size.

ROUND PAINT BRUSHES (String bound).

Making.

Nos. 1 and 2 in size	2s. 6d. per doz. brushes
" 3 and 4	"	...	2s. 3d. "
" 5 and 6	"	...	1s. 9d. "

GROUND DISTEMPER BRUSHES.

Making.

12 oz. (in weight)	6s. 0d. per doz. brushes
11 "	"	...	5s. 6d. "
10 "	"	...	5s. 0d. "
9 "	"	...	5s. 0d. "
8 "	"	...	5s. 0d. "
7 "	"	...	4s. 6d. "
6 "	"	...	4s. 6d. "

OVAL COPPER-BOUND PAINT BRUSHES, WITH ZINC FERRULES, OLD STYLE.

Making.

No. 8, 0 in size	5s. 0d. per doz. brushes
" 6, 0 "	4s. 6d. "
" 4, 0 "	4s. 3d. "
" 3, 0 "	4s. 0d. "
" 2, 0 "	3s. 9d. "
" 1, 0 "	3s. 6d. "

And if string-bound, 8d. per doz. brushes less than above prices.

If round handles be used, 6d per doz. brushes less than above prices.

If ferrules be supplied ready for use ... 3d. per dozen brushes less.

ONE-KNOT OVALS, COPPER BOUND.

Making.

No. 8, 0 in size	...	4s. 6d. per doz. brushes	No. 1 in size	...	3s. 0d. per doz. brushes
" 6, 0 "	...	4s. 0d. "	" 2 "	...	2s. 9d. "
" 4, 0 "	...	3s. 6d. "	" 3 "	...	2s. 6d. "
" 3, 0 "	...	3s. 3d. "	" 4 "	...	2s. 3d. "
" 2, 0 "	...	3s. 0d. "	" 5 "	...	2s. 0d. "
" 1, 0 "	...	3s. 0d. "	" 6 "	...	1s. 9d. "
			8 oz. in weight	...	6s. 0d. "
			7 " "	...	5s. 6d. "

Clips to be 3d. per doz. brushes extra on above prices.

Soldering to be included in above rates.

METAL OVALS (Wood ferrules and handles ready for use).

Making.

No. 8, 0 in size	4s. 0d. per doz. brushes
" 6, 0 "	3s. 6d. "
" 4, 0 "	3s. 3d. "
" 3, 0 "	3s. 3d. "
" 2, 0 "	3s. 0d. "
" 1, 0 "	2s. 9d. "

BRASS-BOUND WEATHERBOARD BRUSHES.

Making.

Sizes—7 inches	(width of handle)	...	10s. 0d. per doz. brushes
6 "	"	...	9s. 0d. "
5½ " extra full	"	...	8s. 6d. "
5½ "	"	...	8s. 6d. "
5 "	"	...	8s. 0d. "
4½ "	"	...	7s. 0d. "
4 "	"	...	6s. 0d. "
3½ "	"	...	5s. 6d. "
3 "	"	...	5s. 0d. "

If leather bound to be 2s. per doz. brushes less than above rates.

Punching of brass, if done with the machine, to be included in the above rates.

If punched by the bradawl ... 1s. per doz. brushes extra on above rates.

Washing bristle for weatherboard brushes, 4d. per lb.

Scouring bristle, 6d. per lb.

Washing and straightening bristle, 6d. per lb.

SOCKET-DRIVEN PAINTERS' DUSTERS.

Making.

No. 8, 0 in size	3s. 9d. per doz. brushes
" 6, 0 "	3s. 6d. "
" 4, 0 "	3s. 0d. "

O.K. PAINT BRUSHES.

Making.

German sizes—8½	3s. 0d. per doz. brushes
7½	2s. 6d. "
6½	2s. 3d. "
5½	2s. 0d. "
4½	1s. 9d. "
3½	1s. 6d. "

THREE-KNOT COPPER-TIED WHITEWASH BRUSHES.

				<i>Making.</i>		
Sizes—EX	4s. 6d.	per doz. brushes
X	4s. 3d.	"
XX	4s. 0d.	"
XXX	3s. 9d.	"
4	3s. 3d.	"
5	2s. 9d.	"
6	2s. 9d.	"
If made with four knots	0s. 9d.	" extra on above prices

LEATHER-BOUND NAILED WHITEWASH BRUSHES.

				<i>Making.</i>		<i>s. d.</i>
No. 7 in size	3	0 per doz. brushes
" 6 "	3	0 "
" 5 "	2	6 "
" 4 "	2	3 "
" 3 "	1	9 "
" 2 "	1	7 "
" 1 "	1	6 "
" 0 "	1	4 "
" X "	1	3 "
" 00 "	1	2 "

Planing and preparing Nail Stocks, 3d. per doz. brushes extra on above rates; if tin-bound, to be 3d. per doz. brushes less than above rates; if capped, to be 6d. per doz. brushes extra on above rates.
All bristle whitewash brushes to be 9d. per doz. brushes extra on brushes not capped.

TWO-KNOT FIBRE DISTEMPER BRUSHES.

				<i>Making.</i>		<i>s. d.</i>
12 oz. in weight	3	3 per doz. brushes
10 "	3	0 "
9 "	2	9 "
8 "	2	9 "
7 "	2	6 "
6 "	2	6 "
5 "	2	4 "
4 "	2	3 "

All special fibre Distemper Brushes to be paid for by the ounce price at above rates.
If made with three knots to be 9d. per doz. brushes extra on above rates.

ONE-KNOT FIBRE DISTEMPER BRUSHES.

				<i>Making.</i>		<i>s. d.</i>
6 ounces	1	6 per doz. brushes
5 "	1	5 "
4 "	1	4 "
3 "	1	3 "
Glue Brushes, with 1-in. ferrule and under	1	6 "
" " with over 1-in. ferrule	2	0 "

COPPER-BOUND DRIVEN GLUE BRUSHES.

				<i>Making.</i>		<i>s. d.</i>
No. 8, 0	5	0 per doz. brushes
" 6, 0	4	6 "
" 4, 0	4	0 "
Jugnop brushes, with nails	0	10 "
" " with string tied on handles	0	6 "

LONG-HANDLED PAINT BRUSHES.

				<i>Making.</i>		<i>s. d.</i>
Over 6 oz. in weight	5	0 per doz. brushes
Under 6 oz.	3	6 "

TAR BRUSHES.

				<i>Making.</i>		<i>s. d.</i>
Long-handled	1	9 per doz. brushes
Short "	1	3 "
Tar heads	1	3 "
Iron bound driven fibres	1	3 "

SHAVING BRUSHES.

Making.

						<i>s.</i>	<i>d.</i>	
$\frac{1}{2}$ oz. in weight	1	2	per doz. brushes
$\frac{3}{4}$ oz. "	1	3	"
1 oz. "	1	4	"

POT SCRUB BRUSHES.

Making.

						<i>s.</i>	<i>d.</i>	
String bound	0	10	per doz. brushes
Tin or iron ferrules	0	6	"
Driven iron	1	0	"
Driven iron, bridled	1	3	"
Stencil pattern	1	3	"
Driven copper	2	0	"
Cutting plugs for pot scrubs	0	2	"
								extra on above prices

PASTRY BRUSHES.

Making.

						<i>s.</i>	<i>d.</i>	
Solid wood handles	1	0	per doz. brushes
Tin ferrules	1	3	"
Screw handles	1	3	"

LIMERHEAD BRUSHES.

Making.

						<i>s.</i>	<i>d.</i>	
Fibre	6	0	per doz. brushes
Bristle	7	6	"
Bristle tin bound ends	10	0	"

STENCIL BRUSHES.

Making.

						<i>s.</i>	<i>d.</i>	
Sizes—1	1	0	per doz. brushes
2	1	1	"
3	1	2	"
4	1	3	"
5	1	4	"
6	1	5	"
7	1	6	"
8	1	9	"

MARKING BRUSHES.

Making.

						<i>s.</i>	<i>d.</i>	
String bound	1	6	per doz. brushes, including making of handles
Copper wire bound	2	0	"
Tin ferrules	1	0	"

Furniture brushes, double ended, 2s. 6d. per dozen brushes.

Boot machine brushes, straight, 1s. 6d. each.

Boot machine brushes, tapered, 2s. each.

Bowl brushes, 1s. per dozen brushes.

Gum brushes, 1s. per gross brushes.

Deduction for motive power off boring only.

20 per cent. for hair-pan, and drawn work.

25 per cent. for set bass and drawn bass brooms.

N.B.—All between sizes to be paid for at the rate of the size next above.

N.B.—All materials used in the manufacture of brushes to be supplied by the employer, including sand paper, glue, hemp, pitch, screws, pins, bits, files, resin, oil, lead, &c.

9. That this Determination shall come into force on and after the 4th August, 1902.

WM. TRENCH C. KELLY,

Chairman.

Dated at Melbourne this 10th day of July, 1902.

