VICTORIA
GOVERNMENT GAZETTE

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Factories and Shops Acts.

DETERMINATION OF THE COOPERS BOARD.

IN accordance with the provisions of the Factories and Shops Acts, the Special Board appointed to determine the lowest prices or rates which may be paid to any person or persons or classes of persons employed in the process, trade, or business of a cooper, has made the following determination, namely :—

(1) That the determination of the Coopers Board, dated the 7th September, 1904, shall be cancelled and annulled from and after the date upon which this present determination comes into force and is operative.

ADULT MALES.

WAGES.

(2) That the lowest prices or rates of payment payable to any person or persons or classes of persons employed in the process, trade, or business of a cooper shall be Fourteen pence per hour, or Two pounds sixteen shillings for a maximum number of 48 hours per week.

PROPORTION OF IMPROVERS.

(3) That the number of improvers who may be employed in any factory or work-room or shop or place in which the process, trade, or business of a cooper is carried on shall be—One improver to every three persons, and thereafter one improver to every nine additional persons receiving the prices or rates provided in this determination for adult males or piece-work.

APPRENTICES.

WAGES.

(4) That the lowest prices or rates of payment payable to male apprentices employed in the process, trade, or business of a cooper shall be as follow :—

For the 1st year's experience		...	...	7s. 6d.	per week of	48 hours
„ 2nd	„	...	...	10s.	„	„
„ 3rd	„	...	...	15s.	„	„
„ 4th	„	...	...	20s.	„	„
„ 5th	„	...	...	25s.	„	„

and thereafter either the wages or piece-work rates provided by this determination.

IMPROVERS.

WAGES.

(5) That the lowest prices or rates of payment payable to male improvers employed in the process, trade, or business of a cooper shall be as follow :—

For the 1st year's experience		...	...	7s. 6d.	per week of	48 hours
„ 2nd	„	...	...	10s.	„	„
„ 3rd	„	...	...	15s.	„	„
„ 4th	„	...		22s. 6d.	„	„
„ 5th	„	...	...	30s.	„	„

and thereafter either the wages or piece-work rates provided by this determination.

OVERTIME.

(6) (*a*) That any male person (other than apprentices or improvers) over the age of sixteen years engaged in the process, trade, or business of a cooper who works for more than 48 hours per week, shall be paid for such extra time at *pro ratâ* rates, and in addition the sum of 4d. per hour.

(*b*) That any male apprentice or improver over the age of sixteen years engaged in the process, trade, or business of a cooper who works for more than 48 hours shall be paid for such extra time at the rate of 3d. per hour, in addition to the prices or rates fixed for such apprentices or improvers by this determination.

MISCELLANEOUS.

(7) (*a*) That all bale hoops be straightened and pieced to length by employer. If pieced to length by employé, ½d. per hoop extra.

(*b*) That all truss hoops and beak-irons be provided by employer.

(*c*) That rough split staves be measured at the thinnest end, and bucked or machine-dressed staves at the thickest.

(*d*) That where grooves exceeding ¼-inch in width and not more than ½-inch in width are required, the following rates be paid :—

Size of Casks.	Per Cask extra.
18 gallons or under	2d.
19 „ to 65 gallons	3d.
66 „ to 120 „	4d.

PIECE-WORK RATES.

(8) That the lowest price or rate of payment to any person for wholly or partly preparing or manufacturing any article of the description referred to in the following schedule of rates shall be the price or rate fixed by such schedule in respect of such article :—

SPIRIT CASKS MADE OF OAK.

Gallons.		Price.
1	Not more than ⅜-in. timber to be used	1s. 10d. each.
2	„ „	2s. „
3	„ „	2s. 2d. „
4	„ „	2s. 5d. „
5, 6	„ „	2s. 8d. „
7, 8	„ „	3s. „
9	„ „	3s. 3d. „
10	„ „	3s. 6d. „
11, 12, 13	„ „	3s. 9d. „
14, 15, 16	Not more than ¾-in. timber to be used	4s. „
17–20	„ „	4s. 2d. „
21–24	„ „	4s. 4d. „
25–30	„ „	4s. 6d. „
31–35	not more than ⅞-in. timber to be used	4s. 9d. „
60–70	Of 1-in. flat or circular bucked staves	7s. „
	Of 1-in. rough split staves	7s. 6d. „
100 of 1-in. flat or circular bucked staves not more than 4 feet in length		11s. „
100 of 1¼-in.	„ „ „ „ „ „	12s. „
100 of 1½-in.	„ „ „ „ „ „	13s. „
120 of 1-in.	„ „ „ „ „ „	12s. „
120 of 1¼-in.	„ „ „ „ „ „	13s. „
120 of 1½-in.	„ „ „ „ „ „	14s. „
100 of 1-in. rough split staves not more than 4 feet in length		12s. „
100 of 1¼-in.	„ „ „ „ „	13s. „
100 of 1½-in.	„ „ „ „ „	14s. „
120 of 1-in.	„ „ „ „ „	13s. „
120 of 1¼-in.	„ „ „ „ „	14s. „
120 of 1½-in.	„ „ „ „ „	15s. „

SPIRIT CASKS.

The above prices to include flagging and stopping up worm holes inside, in casks 60–70 gallons and [redacted]-120 gallons in size.

SPIRIT CASKS (100–120 GALLONS).

		s.	d.
Levelling joints (inside)	per cask extra	0	6
Shaving out "	" "	1	0

Above Prices to include Heading, as follows :—

100–120 gallons, of sawn or squared blackwood, 1½ inch thick, 6d. per head extra.

100–120 gallons, of cleft blackwood or oak undressed, 9d. per head extra, and 2d. for every extra piece of timber in head.

100–120 gallons, 6 pieces of timber, not to exceed 1½ inch thick, of oak or kauri, if more than 6, 1½d. a piece extra.

60–70 gallons, 5 pieces of timber, not to exceed 1¼ inch thick, sawn or squared oak, if more than 5, 1½d. a piece extra.

60–70 gallons, if cleft undressed oak timber be used, the price to be 4d. per head extra.

11–35 gallons, 4 pieces of timber, not to exceed 1 inch thick, of oak or kauri, if more than 4, 1d. per piece extra.

1–10 gallons, 3 pieces of timber, not to exceed 1 inch thick, of oak or kauri, if more than 3, 1d. per piece extra.

Above Prices to include Hooping, as follow :—

100–120 GALLONS.

Four hoops on each end, and no iron heavier than 12 gauge to be used.

60–70 GALLONS.

Three or four hoops on each end, and no iron heavier than 14 gauge to be used.

Deduction if Splitting is done by Employer.

	d.
From 2 gallons to 7 gallons in size	1½ per cask
" 8 " 12 "	3 "
" 13 " 20 "	4 "
" 21 " 30 "	5 "

OLD TIMBER.

Old timber re-dressed, same price as new, in casks 1–35 gallons in size.

15–17-gallon casks, of old timber, not re-dressed and not over 17 gallons in size, 3s. 3d. each.

30–35-gallon casks, made of old timber, not re-dressed, 3s. 6d. each.

10-gallon kegs, made of old timber, not re-dressed, 3s. each.

Odd sets and loose staves requiring new heads and new hoops, the price to be same as new timber.

WINE CASKS MADE OF OAK.

Gallons.	Price.
60–65 of double staves split, not to exceed 44 inches in length	6s. 9d. each.
(A deduction of 6d. to be made if splitting is done by employer.)	
60–65 of single imported rough split staves	6s. 6d. each.
60–65 of flat or circular bucked staves	6s. "
60–65 of 1-inch plank oak staves cut to length	6s. 9d. "
100 of 1-inch flat or circular bucked staves, and not more than 4 feet in length	10s. "
100 of 1¼-in. " " " " "	11s. "
100 of 1½-in. " " " " "	12s. "
100 of 1-inch rough split staves, and not more than 4 feet in length	11s. "
100 of 1¼-in. " " " "	12s. "
100 of 1½-in. " " " "	13s. "
120 of 1-inch flat or circular bucked staves, and not more than 4 feet in length	11s. "
120 of 1¼-in. " " " " "	12s. "
120 of 1½-in. " " " " "	13s. "
120 of 1-inch rough split staves, and not more than 4 feet in length	12s. "
120 of 1¼-in. " " " "	13s. "
120 of 1½-in. " " " "	14s. "

WINE CASKS.

Gallons.	Price.
60–65 of mountain ash, myrtle, beech, or wattle staves	6s. 9d. each.
(Five pieces of timber in heads, three middle pieces of pine, and two hardwood cants.)	

WINE CASKS MADE OF BLACKWOOD.

Gallons.	Price.
60–65 of staves with sap taken off	6s. 6d. each.
(Five pieces of timber in head, three middle pieces of pine, and two hardwood cants.)	
60–65 of staves with sap left on	6s. each.
(Five pieces of timber in head, three middle pieces of pine, and two hardwood cants.)	
100 of 1-inch rough split staves, and not more than 4 feet in length	11s. each.
100 of 1¼-in. " " " "	12s. "
100 of 1½-in. " " " "	13s. "
100 of 1-in. square and hollow bucked staves, and not more than 4 feet in length	10s. "
100 of 1¼-in. " " " " "	11s. 6d. "

WINE CASKS MADE OF BLACKWOOD—*continued.*

Gallons.		Price.
120	of 1-in. rough split staves, not more than 4 feet in length	12s. each
120	of 1¼-in. " " " "	13s. "
120	of 1½-in. " " " "	14s. "
120	of 1-in. square and hollow bucked staves, and not more than 4 feet in length	11s. "
120	of 1¼-in. " " " " "	12s. 6d. "

100–120 GALLONS.

Levelling joints (inside)	6d. per cask extra
Shaving out "	1s. "

60–65 GALLONS.

Levelling joints (inside)	4d. per cask extra
Shaving out "	10d. "

Above prices to include Heading, as follow :—

100–120 gallons—6 pieces of timber, not to exceed 1½-inch thick, of oak or kauri, if more than 6, 1½d. per piece extra.

100–120 gallons, of sawn or squared blackwood, 1½-inch thick	6d. per head extra
100–120 gallons, of cleft blackwood or oak undressed ...	9d. "

And 2d. for every extra piece of timber in head.

60–65 gallons ...	5 pieces of sawn or squared oak timber allowed in above prices, but over that limit	1½d. per piece extra
	Cleft undressed oak heads	4d. per head extra
	" blackwood, machine-squared heads	1½d. "
	" undressed colonial hardwood of either mountain ash, myrtle, beech, or wattle heads	4½d. "
	Colonial hardwood sawn heads of either mountain ash, myrtle, beech, or wattle	3d. "

Above Prices to include Hooping, as follows :—

100–120 gallons.—Four hoops on each end, and no iron heavier than 12 gauge to be used.

60–65 gallons.—Three or four hoops each end, at option of employer, and no iron heavier than 14 gauge to be used.

WINE CASKS (60-65 GALLONS).

1-in. oak staves, dressed and jointed by machinery	3s. 4d. to be paid for finishing cask.
Heads, laid-up and bored by machinery, with all sap or other bad wood taken off	
Hoops, 6 to 8, cut to length	

BREWERS' TRAVELLERS' CASKS.

		Oak.	Blackwood.
54 gallons,	of 1⅛-in. plank, oak stave, cut to length ...	8s. 0d. each ...	...
"	1¼-in. " " "	8s. 6d. " ...	...
"	1⅛-in. square or circular bucked staves ...	7s. 3d. " ...	...
"	1¼-in. " " "	7s. 9d. " ...	...
"	1-in. rough split staves	7s. 9d. " ...	7s. 9d. each
"	1⅛-in. " "	8s. 3d. " ...	8s. 3d. "
36 "	1¼-in " "	7s. 0d. " ...	7s. 3d. "
"	1¼-in. square or circular bucked staves ..	6s. 8d. " ...	...
"	1¼-in. sawn or plank oak staves, cut to length	7s. 2d. " ...	...
"	1⅛-in. square or circular bucked staves ...	5s. 6d. " ...	...
"	1⅛-in. plank, oak stave, cut to length ...	6s. 0d. " ...	...
"	1-in. rough split staves	6s. 0d. " ...	6s. 0d. each
27 "	1¼-in. " "	6s. 9d. " ...	7s. 0d. "
"	1¼-in. square or circular bucked staves ...	6s. 6d. " ...	...
"	1¼-in. sawn or plank oak, cut to length ...	6s. 10d. " ...	...
"	1-in. square or circular bucked staves ...	4s. 9d. " ...	...
"	1-in. rough split staves	5s. 3d. " ...	5s. 3d. each
"	1-in. plank, oak stave, cut to length ...	5s. 2d. " ...	...
18 "	1¼-in. rough split staves	6s. 5d. " ...	7s. 0d. each
"	1¼-in. square or circular bucked staves ...	6s. 3d. " ...	...
"	1¼-in. sawn or plank oak, cut to length ...	6s. 6d. " ...	...
"	1-in. square or circular bucked staves ...	4s. 3d. " ...	...
"	1-in. plank, oak stave, cut to length ...	4s. 7d. " ...	...
"	1-in. rough split staves	4s. 6d. " ...	4s. 9d. each
10 "	1-in. " "	4s. 6d. " ...	5s. 0d. "
9 "	1-in. " "	4s. 6d. " ...	5s. 0d. "
5 "	1-in. " "	3s. 6d. " ...	4s. 0d. "

CLEANING OUT.

	Gallons. 54, 36, 27	Gallons. 18 and 13½	Gallons. 5–10
Levelling joints (inside) ...	4d. a cask extra ...	... 3d. a cask extra ...	... 3d. a cask extra
Shaving out (inside) ...	10d. " ...	... 9d. " ...	... 8d. "

Above Prices to include Heading of 54-Gallon Casks, as follows :—

Heads to have not more than five pieces of timber, 1¼ inch thick, kauri or oak, square cleft or sawn, with two rough cleft hardwood cants, all pieces over 5 to be 1½d. a piece extra.

54-gallon casks, with rough cleft heads	4½d. per head extra
" " sawn blackwood heads	3d. " "

Above Prices to include Heading for 36, 27, and 18 *Gallon Casks, as follows :—*

Heads to have not more than four pieces of timber, 1¼ inch thick, kauri or oak, square cleft or sawn, with two rough cleft hardwood cants—all pieces over 4 to be 1d. a piece extra.

36-gallon cask, with rough cleft heads				...	...	4d.	per head extra
27	„	„	„	...	...	3½d.	„
18	„	„	„	...	...	3d.	„
36	„	„	sawn blackwood heads		...	2½d.	„
27	„	„	„	„	...	2d.	„

And all sizes below 27 gallons with sawn blackwood heads, same price as kauri or oak.

Above Prices to include Heading for all Sizes below 18-*Gallon Casks, as follows :—*

Heads to have not more than three pieces of timber, 1¼ inch thick, kauri or oak, square cleft or sawn, with two rough cleft hardwood cants—all pieces over 3 to be 1d. a piece extra.

13½-gallon cask, with rough cleft heads				...	...	2½d.	per head extra
10	„	„	„	...	...	2½d.	„ „
And all sizes below 10 gallons, with rough cleft heads						2d.	„ „

Above Prices to include Hooping, as follows :—

54-gallon cask.—No iron to be heavier than 12 gauge, chimb hoop, 2½ inches in width, 14 gauge × 2 inches in width for other hoops, with three hoops on each end.

36-gallon cask.—Chimb hoop, 2½ inches × 14 gauge, other hoops not to exceed 1¾ inch × 14 gauge, with three hoops on each end. If 12-gauge hoop iron be used the price to be 1d. per hoop extra.

27-gallon cask.—Chimb hoop, 2¼ inches × 14 gauge, other hoops 1¾ inch × 14 gauge, with three hoops on each end. If chimb hoop be 2½ inches × 14 gauge the price to be 1d. per hoop extra.

18-gallon cask.—Where two hoops are used on each end the chimb hoop not to exceed 2¼ inches × 14 gauge, the other hoop not to exceed 2 inches × 14 gauge, and where three hoops are used on each end, chimb hoop not to exceed 2 inches × 14 gauge, other hoops not to exceed 1¾ inch × 14 gauge. If chimb hoop be 2½ inches × 14 gauge the price to be 1d. per hoop extra.

In all sizes below 18 gallons the iron not to exceed 2 inches × 14 gauge.

Deduction if Hoops are Cut to Length and Machine Splayed.

Hoops cut to length and machine splayed,	6d.	per set	for	75–115	gallon	casks
„ „ „ „	3d.	„		54-gallon	casks	
„ „ „ „	2d.	„		36-gallon	casks and all sizes under	

Deduction if Splitting is done by Employer.

From 1–7 gallons	1½d.	per cask.
„ 8–12 „	3d.	„

BREWERS' CLEANSERS.

			Oak.		Blackwood.
110–115 gallons, of	1-in. square or circular bucked staves	...	12s. 0d. each	...	12s. 0d. each
„ „	1¼-in. „ „ „ „	...	12s. 6d. „	...	12s. 9d. „
„ „	1-in. rough split staves ...	...	13s. 0d. „	...	13s. 0d. „
„ „	1¼-in. „ „ ...	...	13s. 6d. „	...	13s. 6d. „
75–78 „	1-in. square or circular bucked staves.	...	9s. 0d. „	...	9s. 3d. „
„ „	1¼-in. „ „ „ „	...	9s. 6d. „	...	9s. 9d. „
„ „	1-in. rough split staves ...	...	9s. 6d. „	...	9s. 6d. „
„ „	1¼-in. „ „ ...	...	10s. 0d. „	...	10s. 0d. „
55–60 „	1-in. square or circular bucked staves	...	8s. 0d. „	...	...
„ „	1¼-in. „ „ „ „	...	8s. 6d. „	...	...
„ „	1-in. rough split staves ...	...	8s. 6d. „	...	8s. 6d. each
„ „	1¼-in. „ „ ...	...	9s. 0d. „	...	9s. 0d. „

Brewers' Cleansers (110–115 Gallons).

Above prices to include Heading of Kauri or Oak, as follows :—

Finished heads not to exceed 1½ inch in thickness.
Heads to have not more than 6 pieces of timber.
All pieces over 6 to be 2d. a piece extra.

Sawn blackwood heads 1½ inch thick ...	...	1s.	per cask extra
Cleft blackwood or oak undressed heads ...	...	1s. 6d.	„

Kauri heads to have hardwood cants.

Above prices to include Hooping (110–115 *gallons*), *as follows :—*

3 or 4 hoops on each end, not to exceed 12 gauge, 2½ × 12 chimb hoop.
Other hoops not to exceed 2 inches width × 14 gauge.

Where 10 gauge is used in chimb hoop, width 2½ inches, the price to be	...	1½d.	per hoop extra
Where 12 gauge is used in chimb hoop, width 3 inches, the price to be	...	1½d.	„
Where 10 gauge is used in chimb hoop, width 3 inches, the price to be	...	3d.	„

Above prices to include Heading (75–78 *gallons and* 55–60 *gallons*), *as follows :—*

Finished heads not to exceed 1¼ inch in thickness.
Heads to have not more than five pieces of timber.
All pieces over five to be 1½d. a piece extra.
Cleft heads of oak or undressed blackwood to be 6d. a head extra.
Heads of sawn blackwood (1¼ inch thick) to be 3d. a head extra.

Above prices to include Hooping (75–78 *gallons and* 55–60 *gallons*), *as follows :—*

No iron to be heavier than 12 gauge, chimb hoop, 2½ inches in width, 14 gauge × 2 inches in width for other hoops, with three or four hoops on each end.

Cleaning out.

Shaving out inside cleansers (55–115 gallons), the price to be 1s. each extra.

Old Timber.

Casks, 18, 27, and 36 gallons in size, made from old brewers' casks, 4s. each, including levelling joints inside, and 3d. extra for shaving out inside.

Casks, 9, 10, and 13½ gallons in size, made from old brewers' casks, 3s. 6d. each, including levelling joints inside, and 3d. extra for shaving out inside.

Casks below 9 gallons in size, same price as new ones.

Casks, 18 and 27 gallons in size, made from old whisky quarters, 3s. 6d. each, including levelling joints inside, and 3d. extra for shaving out inside.

Casks, 18, 27, and 36 gallons in size, old treacle casks or odd sets, and loose staves, requiring new heads and new hoops, same price as new inch-square oak.

Casks, 9–36 gallons in size, old treacle casks or odd sets, and loose staves, requiring new heads and new hoops, same price as new inch-square oak.

VINEGAR AND CORDIALS (CASKS).

Size.	Price if Kauri Timber be used:	Price if either Colonial Blackwood, Wattle, Myrtle, or Beech Timber with sap off (if needed) be used.
Gallons.	each s. d.	each s. d.
1, 2	1 8	2 2
3	1 10	2 4
4	1 10	2 6
5, 6	2 0	2 9
7, 8	2 2	3 0
9	2 4	3 3
10	2 4	3 6
11, 12, 13	2 6	3 9
14, 15, 16	2 9	4 0
17–20	3 0	4 2
21–24	3 2	4 4
25–30	3 4	4 6
31–35	3 6	4 6*
50–60	4 6	—

* Length of staves to be not less than 2 ft. 10 in.; if shorter length be used the price to be 4s. 9d. a cask.

60-gallon vinegar casks, with sap on, 6s. each; 60-gallon vinegar casks, with sap off, 6s. 6d. each Not more than five pieces of timber in heading allowed for above, three pieces of pine, and two hardwood cants.

60-gallon vinegar casks made from either blackwood, myrtle, beech, or mountain ash, and having more than five pieces of timber in heading shall be 1½d. per extra head-piece.

Heads of rough split hardwood shall be 4½d. per head extra, and of sawn hardwood the price to be 3d. per head extra.

Heads of casks 11–35 gallons in size shall have not more than four pieces of sawn or squared timber—pine middles with hardwood cants; if more than four pieces be used, the price to be 1d. per extra head-piece.

Heads of casks 17–35 gallons in size of cleft undressed hardwood timber, shall be 2d. per head extra; if more than four pieces be used, 1d. per piece extra.

BEEF CASKS.

Size calculated by the lbs. casks will contain.	Blackwood and Wattle.	Oak.	Old bent Staves, not redressed.	Old Timber, redressed.	Kauri.
	s. d.	s. d.	s. d.	s. d.	s. d.
336	5 0	4 9	3 3	3 9	3 4
300	4 9	4 6	3 3	3 9	3 3
200	4 3	4 1	2 9	3 3	3 0
156	4 0	3 10	2 9	3 3	2 9
112	3 6	3 5	2 6	2 9	2 5
100	3 4	3 4	2 6	2 9	2 4
90	3 3	3 3	2 5	...	2 3
80	3 0	3 0	2 5	...	2 2
70	2 10	2 10	2 4	...	2 1
60	2 8	2 8	2 4	...	2 1
50	2 6	2 6	2 3	...	2 0
40	2 3	2 3	...	...	1 10
30	2 0	1 10	...	...	1 8
20	1 10	1 8	...	...	1 6

Above Prices to include Heading of Blackwood, Wattle, and Old Oak, as follows:—

From 50 lbs. up to 112 lbs. heads to have three pieces, and from 156 lbs. upwards four pieces. All of these, viz., from 50 upwards, to have pine middles in heads. Heads having more than specified number of pieces, 1d. per piece extra. Heads all hardwood, from 50 lbs. up to 90 lbs., ½d. per head extra; from 100 lbs. to 112 lbs., 1d. per head extra; and from 156 lbs. upwards, 2d. per head extra.

Kauri Casks.

Heads with hardwood cants, 1d. per head extra.

Deduction if Splitting is done by Employer.

	d.	
From 20 lbs. to 60 lbs.	1½	per cask.
From 70 lbs. to 100 lbs.	3	„
From 112 lbs. to 156 lbs.	4	„
From 200 lbs. to 336 lbs.	5	„

Extra for Flagging.

From 156 lbs. to 336 lbs., 3d. per end.

BUTTER CASKS AND TUBS.

Kauri Pine.

Size calculated by the lbs. Casks will contain.	With Head or Cover.	Shaved Out (Inside).
	s. d.	s. d.
60 lbs. and under ...	2 0 each	2 2 each
61 lbs. up to 80 lbs. ...	2 1½ „	2 3½ „
81 lbs. up to 112 lbs. ...	2 3 „	2 5 „
113 lbs. up to 140 lbs....	2 6 „	2 10 „
141 lbs. up to 168 lbs....	2 9 „	3 1 „
169 lbs. up to 224 lbs....	3 0 „	3 6 „
225 lbs. up to 336 lbs....	3 4 „	3 10 „

Above Prices to include Heading, as follows:—

60 lbs. and under to have two pieces in heads; if more, 1d. per piece extra.
Heads, with hardwood cants, 1d. per cask.

Blackwood and Wattle.

Size calculated by the lbs. Casks will contain.	With Head or Cover.	Shaved Out (Inside).
	s. d.	s. d.
60 lbs. and under ...	2 6 each	2 9 each
61 lbs. up to 80 lbs. ...	2 9 „	3 0 „
81 lbs. up to 112 lbs. ...	3 3 „	3 6 „

Above Prices to include Heading, as follows:—

60 lbs. and under to have two pieces in heads; if more, 1d. per piece extra.
The above casks and tubs to have pine middles in heads.
Heading all hardwood, 1d. each extra.

DAIRY WORK.

Barrel Churns.

5 gals	8s. each	With hole and mountings, 2s. extra.
10 „	11s. „	
15 „	12s. „	
20 „	13s. „	
25 „	14s. „	
30 „	15s. „	

UPRIGHT CHURNS AND CURBS.

14 to 18 inch stave ...	...	8s. each ; without curb and dasher, 2s. less.
19 to 24 „ ...	...	9s. „ „ „ „ „

KEELERS.

	s.	d.		
16 inches diam.	3	3	each	Length of stave not to exceed 15 inches.
18 „ „	3	3	„	
20 „ „	3	6	„	
22 „ „	3	9	„	
24 „ „	4	0	„	
26 „ „	4	3	„	
28 „ „	4	6	„	

BLACKWOOD EGG CASKS.

Egg casks, 3 feet long, 32 inches diameter at end, and not exceeding 3 feet in pitch, with five pieces in heads—three pine middles, and two hardwood cants, and having three hoops on each end, 2¼-in. chimb hoop, 1½-in. quarter hoop, and 1¾-in. bilge hoop, and not exceeding 14 gauge—6s. 6d. each.

TREACLE CASKS.

	Each s.	d.	
4 gals.	2	6	
8 „	3	3	to have four hoops
10 „	3	9	heads three pieces
16 „	4	6	„ „ and kauri middle
24 „	5	0	„ „ „ „
54 „	8	0	heads four pieces and two kauri middles

For every additional piece in heads 1d. extra.
Old casks same price as new ones.
Flagging to be included.

Extra when Heading is made of Hardwood.

	d.	
16–24 gals.	4	per cask extra
25–54 „	6	„ „

OIL CASKS.

	s.	d.	
27 gallons	5	6	each
36 „	6	3	„
54 „	8	0	„
100 „	13	0	„
120 „	14	0	„

Above Prices to include Heading, as follows :—

From 27 gals. up to 54 gals., four pieces ; if more, 1d. each extra piece.
From 100 gals. up to 120 gals., five pieces : if more, 2d. each extra piece.
All of the above casks to have kauri middles in heads.
Heading all hardwood, 27 gals. and 36 gals., 1d. per cask extra ; 54 gals., 6d. per cask extra.
Flagging to be included.

OAK HARNESS CASKS (ROUND) WITHOUT MOUNTINGS.

	s.	d.		
336 lbs.	10	0	each	1s. extra if made of colonial timber.
224 „	8	0	„	
112 „	4	6	„	6d. „ „ „

The above to be made with cover fitted in hoop.
Hooping to be common iron.
Mountings and all other extra work to be done by the day.

TALLOW CASKS.

	7 cwt. s.	d.	8 cwt. s.	d.	10 cwt. s.	d.	
Casks, 4 feet long, 30 inches diameter at end, and 36 inches diameter in pitch, of cleft colonial hardwood staves, 1 inch thick					7	0	each
If kauri timber be used					5	3	„
If oregon or white pine be used					5	6	„
Casks, 3 ft. 8 in. long, 32 inches diameter at end, and 38 inches diameter in pitch, of cleft colonial hardwood staves, 1 inch thick					7	6	„
Casks, 3 ft. 6 in. long, 27 inches diameter at end, and 32 inches in pitch, of cleft colonial hardwood staves, 1 inch thick	5	0	each				

TALLOW CASKS—*continued.*

	7 cwt. s.	7 cwt. d.		8 cwt. s.	8 cwt. d.	
If kauri timber be used	4	3	„ ...	4	9	each
If oregon or white pine be used	4	6	„ ...	5	0	„
Casks, 43½ inches long, 28 inches diameter at end, not exceeding 33 inches in pitch, of cleft colonial hardwood staves, 1 inch thick				5	6	„

N.B.—The above to be outside measurements.

Above Prices to include Heading, as follows:—

Heads to have not more than five pieces (1 inch thick), three pine middles, and two hardwood cants.

If colonial cleft hardwood be used, 3d. each end extra.

If more than five pieces be used, 1d. per piece extra.

Hooping.

Casks to have three hoops on each end, not to exceed 2 inches, 1½ inches, and 1¾ inches wide respectively, iron not to exceed 15 gauge.

ARSENIC CASKS.

Casks, 29 inches long, 16½ inches diameter at end, 20 inches in pitch, made from kauri timber ⅝ inch thick, 2s. 6d. each; or if made from white pine, 2s. 9d. each. Heads not more than four pieces of kauri or white pine, and three hoops on each end (all pieces over four in number in heads 1d. a piece extra).

BUCKETS.

Ship, 11 inches long, of oak or colonial timber	2s. 3d. each.
Stable, 12 inches long, of blackwood timber	2s. 6d. „

WASH TUBS.

18-in. diameter ...	3s. 3d. each	Of oak or colonial timber, length of stave not to exceed 15 inches.
20-in. „ ...	3s. 6d. „	
22-in. „ ...	3s. 9d. „	
24-in. „ ...	4s. „	
26-in. „ ...	4s. 3d. „	
28-in. „ ...	4s. 6d. „	

SANITARY TUBS.

Round	2s. each.
Oval	2s. 8d. each.

Mountings for same, 2d. extra.

If sap be taken off and tub shaved out, 6d. extra for both round and oval.

OVAL WORK.

Except where otherwise expressly provided, the piece-work prices or rates fixed throughout this determination are for round work; if oval work be made, the piece-work price or rate shall be double that fixed for round work for casks up to and including 10 gallons in size, and for all casks from 11 gallons to 120 gallons in size inclusive, the piece-work price or rate shall be that fixed for round work with half as much again added.

(9) That this determination shall come into force on and after the 25th day of March, 1907.

JOHN R. BALLENGER,
Chairman.

Dated at Melbourne this 20th day of February, 1907.

Factories and Shops Acts.

DETERMINATION OF THE FURNITURE BOARD.

THE Furniture Board has fixed the 8th April, 1907, as the date from which the following determination of the Board shall come into force:—

That all previous determinations relating to the Furniture Trade shall be cancelled and annulled from and after the date upon which this present determination comes into force and is operative.

ADULT MALES.

WAGES.

That the lowest prices or rates of payment payable to any person employed in wholly or partly preparing or manufacturing any article of furniture usually made or partly prepared by cabinetmakers, chair and couch makers, upholsterers, wood carvers, frenchpolishers, and wood turners shall be as follow:—

To any person employed in operating a shaping machine or Boult's carver ...	1s. 3d. per hour, or £3 for a maximum number of 48 hours per week.
To any person employed in operating a machine other than a shaping machine, a Boult's carver, a boring machine, a turning lathe, or a cross-cut circular saw (10 inches or under)...	1s. 1½d. per hour, or £2 14s. for a maximum number of 48 hours per week.
To cabinetmakers, chair and couch makers, upholsterers, wood carvers, frenchpolishers, wood turners, and all other persons	1s. 0¾d. per hour, or £2 11s. for a maximum number of 48 hours per week.

MALE APPRENTICES.

WAGES.

That the lowest prices or rates of payment payable to male apprentices employed in wholly or partly preparing or manufacturing any article of furniture shall be as follow:—

For the 1st year	6s.	per week of	48 hours
,, 2nd ,, ...	10s.	,,	,,
,, 3rd ,, ...	15s.	,,	,,
,, 4th ,, ...	17s. 6d.	,,	,,
,, 5th ,, ...	22s. 6d.	,,	,,
,, 6th ,, ...	27s. 6d.	,,	,,

and after the 6th year the minimum wage.

MALE IMPROVERS.

NUMBER.

That the number or proportionate number of male improvers who may be employed in the furniture trade within any factory or work-room or shop or place shall be in proportion to the number of male persons employed in the furniture trade within any such factory or work-room or shop or place receiving not less than the minimum wage fixed by the Board for adult males, as follows, viz.:—

One male improver to ten or over ten such persons.

MALE IMPROVERS.

WAGES.

That the lowest prices or rates of payment payable to male improvers employed in wholly or partly preparing or manufacturing any article of furniture shall be as follow:—

To any male improver having under 1 year's experience,	10s.	per week of	48 hours
,, ,, over 1 and under 2 years' ,,	17s. 6d.	,,	,,
,, ,, ,, 2 ,, 3 ,, ,,	25s.	,,	,,
,, ,, ,, 3 ,, 4 ,, ,,	35s.	,,	,,
,, ,, ,, 4 ,, 5 ,, ,,	42s.	,,	,,
,, ,, ,, 5 years' experience	The minimum wage.		

MACHINISTS—WINDSOR CHAIR FACTORIES.

That the lowest prices or rates of payment to any person not being an apprentice or improver employed solely in operating a sand papering drum used in making Windsor chairs, or in operating a trapping or pinning machine in connexion with the manufacture of kitchen chairs made wholly of wood or of cane-seated chairs, shall be as follow:—

Under 15 years of age	10s.	per week of	48 hours.
Over 15 and under 16 years of age	15s.	,,	,,
Over 16 years of age	48s.	,,	,,

FEMALES.

WAGES.

That the lowest prices or rates of payment payable to any female with over four years' experience in the furniture trade employed in wholly or partly preparing or manufacturing any article of furniture shall be Sixpence per hour, or Twenty-four shillings for a maximum number of 48 hours per week.

FEMALE APPRENTICES.

WAGES.

That the lowest prices or rates of payment payable to female apprentices employed in wholly or partly preparing or manufacturing any article of furniture shall be as follow:—

For the 1st year ...	...	...	5s. per week of 48 hours
,, 2nd ,, ...	...	...	7s. 6d. ,,
,, 3rd ,, ...	...	...	12s. 6d. ,,
,, 4th ,, ...	...	...	17s. 6d. ,,

and after the 4th year the minimum wage.

FEMALE IMPROVERS.

NUMBER.

That the number or proportionate number of female improvers who may be employed within any factory or work-room or shop or place shall be one such female improver to every ten or fraction of ten females employed in the furniture trade within any such factory or work-room or shop or place receiving not less than Sixpence per hour, or Twenty-four shillings for a maximum number of 48 hours per week.

FEMALE IMPROVERS.

WAGES.

That the lowest prices or rates of payment payable to female improvers employed in wholly or partly preparing or manufacturing any article of furniture shall be as follow:—

To any female improver with under 1 year's experience,		10s.	per week of 48 hours
,, ,, over 1 and under 2 years'	,,	15s.	,,
,, ,, ,, 2 ,, 3 ,,	,,	17s. 6d.	,,
,, ,, ,, 3 ,, 4 ,,	,,	20s.	,,

and after the 4th year the minimum wage.

OVERTIME.

That any male person over the age of 16 years receiving not less than the minimum wage, as determined by the Board, who works in the furniture trade for more than 48 hours per week shall be paid for such extra time at the rate of Fourpence per hour, in addition to the minimum wage.

That any male apprentice or improver over the age of 16 years who works in the furniture trade for more than 48 hours per week shall be paid for such extra time at the rate of Threepence per hour, in addition to the minimum wage for such apprentices or improvers, as determined by the Board.

F. H. BOLTON,
Chairman.

25th February, 1907.

By Authority: J. KEMP, Acting Government Printer, Melbourne.