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GOVERNMENT GAZETTE

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[1908.

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DETERMINATION OF THE SPECIAL BOARD

APPOINTED

TO DETERMINE THE LOWEST PRICES OR RATES WHICH MAY BE PAID  
TO ANY PERSON OR PERSONS OR CLASSES OF PERSONS EMPLOYED  
IN THE PROCESS, TRADE, OR BUSINESS OF BRUSHMAKING.

Factories and Shops Acts.

DETERMINATION OF THE BRUSHMAKERS BOARD.

IN accordance with the provisions of the Factories and Shops Acts, the Special Board appointed to determine the lowest prices or rates which may be paid to any person or persons or classes of persons employed in the process, trade, or business of a brushmaker, has made the following Determination, namely :—

1. That the Determination of the Brushmakers Board, dated the 16th February, 1906, shall be cancelled and annulled from and after the date upon which this present Determination comes into force and is operative.
2. That the lowest rates of wages to be paid to the following classes of persons employed in the process, trade, or business of a brushmaker shall be—

	s.	d.	
Persons employed in working a shaping machine or			
Boult's carver for finishing brushes ...	64	0	per week of 48 hours
„ employed in making paint brushes ...	60	0	„ „
„ employed in finishing brushes ...	50	0	„ „
„ using a sand-papering machine ...	50	0	„ „
„ making bottle or flue brushes ...	48	0	„ „
„ employed in finishing work after the machine	50	0	„ „
„ making steel wire brushes ...	48	0	„ „
„ employed in drawing bass brooms...	48	0	„ „
„ employed in dressing material ...	48	0	„ „
„ employed in hair pan or bass pan work ...	48	0	„ „
„ employed in bench drawing work ...	21	0	„ „
„ working treadle knot-sizing machines for			
drawn work... ..	21	0	„ „
„ employed in boring drawn work ...	48	0	„ „
„ employed at a boring machine ...	48	0	„ „

MALE IMPROVERS.—NUMBER.

3. That the number of male improvers who may be employed within any factory or work-room or shop or place shall be as follow :—

1 such improver to 2 men or fraction thereof	}	Receiving the minimum wage or full piece-work rates.
2 „ improvers to 3 men		
3 „ „ 5 „		
4 „ „ 9 „		
5 „ „ 12 „		
6 „ „ 15 „		
7 „ „ 18 „		

and thereafter 1 such improver to every additional 3 such men.

MALE APPRENTICES.—WAGES.

4. That the lowest prices or rates of payment payable to male apprentices employed in the process, trade, or business of a brushmaker, shall be the following :—

For the 1st year's experience, 5s. per week of 48 hours	}	At rates fixed by the Board.
„ 2nd „ „ 7s. 6d. „ „		
„ 3rd „ „ $\frac{1}{2}$ his earnings on piece-work		
„ 4th „ „ $\frac{1}{3}$ „ „		
„ 5th „ „ $\frac{1}{4}$ „ „		
„ 6th „ „ $\frac{1}{5}$ „ „		

and thereafter either the minimum wage or full piece-work rates.

MALE IMPROVERS.—WAGES.

5. That the lowest prices or rates of payment payable to male improvers employed in the process, trade, or business of a brushmaker, shall be the following :—

	s.	d.	
For the 1st year's experience, 5 0 per week of 48 hours			
„ 2nd „ „ 7 6 „ „	7	6	„ „
„ 3rd „ „ 12 6 „ „	12	6	„ „
„ 4th „ „ $\frac{1}{2}$ his earnings on piece-work			„ „
„ 5th „ „ $\frac{1}{3}$ „ „			„ „
„ 6th „ „ $\frac{1}{4}$ „ „			„ „

and thereafter the minimum wage or full piece-work rates.

FEMALE IMPROVERS.—NUMBER.

6. That the number of female improvers who may be employed within any factory or work-room or shop or place shall be one such improver to every three females, or fraction of three females, employed in the process, trade, or business of a brushmaker, and receiving either the minimum wage or full piece-work rates.

FEMALE APPRENTICES OR IMPROVERS.—WAGES.

7. That the lowest prices or rates of payment payable to female apprentices employed in the process, trade, or business of a brushmaker, shall be the following :—

For the 1st six months' experience, 5s. per week of 48 hours			
„ 2nd „ „ 7s. 6d. „ „	7	6	„ „
„ 3rd „ „ 15s. „ „	15		„ „

and thereafter the minimum wage or full piece-work rates.

## OVERTIME.

8. That any male person over the age of sixteen years, engaged in the process, trade, or business of a brushmaker, who works for more than 48 hours per week, shall be paid for such extra time at *pro rata* rates, and, in addition, the sum of 1d. per hour.

## HOLIDAYS—SPECIAL RATES FOR.

That the price or rate of payment payable to any person or persons or classes of persons for all work done on Sunday, Christmas Day, Good Friday, and Eight Hours Day shall be double the minimum price or rate fixed by this Determination for such person or persons or classes of persons.

## PIECE-WORK RATES.

9. That the lowest price, or rate of payment, payable to any person for wholly or partly preparing or manufacturing any article of the description referred to in the following schedule of rates shall be the price or rate fixed by such schedule in respect of such article.

## SCHEDULE.

## PAN-WORK.

*Setting, Boring, and Finishing :—*

Ordinary, all-hair, and all-bristle brooms (under 24in. in length) ...	1d. per 10 knots
Ordinary, all-hair, and all-bristle brooms (24in. in length and over) ...	1d. per 9 knots
Ordinary, all-hair, and all-bristle banisters ...	1d. per 10 knots
Brooms and banisters made entirely of double drafted fibre ...	1d. per 13 knots
Brooms and banisters made entirely or in part of single drafted or rough fibre ...	1d. per 10 knots
All brooms and banisters made of fibre in the inside, and of any other material on the outside ...	1d. per 10 knots
Gilt hearth, toy hearth, picture dusters, toy banisters, Venetian blind dusters, bedroom-sweepers, and telescope hearth brushes	1d. per 8 knots if made with all bristle, and 1d. per 9 knots if made with any other material
Vallance brushes ...	1d. per 8 knots
Double-ended wall brooms (round stock), J. Z. pattern ...	1d. per 6 knots
Flat-faced wall brooms (H. G. and Co.'s pattern) ...	1d. per 10 knots
Winged brooms, No 9 in size and under ...	4½d. per doz. brooms extra
Winged brooms, over No. 9 in size ...	6d. per doz. brooms extra
Sanitary brushes, including carpet-sweepers, carpet brooms, and banisters ...	1d. per 8 knots
Brooms and banisters, made of bass, bassine, patent bass, bamboo, kitool, union, and extra fine round cane ...	1d. per 10 knots
Cane brooms, with split or round cane ...	1d. extra on bass rates per 30 knots
Cane brooms ...	1s. per hour
All cut-off set work ...	1d. per 9 knots
Cane and bass mixture ...	1s. per hour
All pan work and set stencils (not otherwise specified) ...	1s. per hour
Stipplers ...	1s. "
Turks' heads, Turks' head banisters, paper-hangers, set painters' dusters, slipper hearth brushes, and jamb dusters ...	1d. per 8 knots
Turks' heads, fibre centre ...	1d. per 9 knots
Whisk or millet brooms and banisters ...	1d. per 8 knots
Reeded hearth brushes ...	1d. per 10 knots
Bakers' brushes (banister pattern) ...	1d. per-10 knots
Bakers' bench brushes (paperhanger pattern) ...	1d. per 8 knots
Foundry brushes ...	1d. per 10 knots
Pipe spiral brushes ...	4d. per foot per row
Sweeps' heads ...	6d. each
Refrigerating brushes ...	3s. "
Road sweepers and cylinder brooms (setting only) ...	1d. per 13 knots

N.B.—Cutting any material for brooms and banisters, one knot less per 1d.

## BORING (SET-WORK.)

Preparing hearth brush stocks and sweep dusters ...	1s. per hour
Rock and miner brushes under 7 inches in length ...	5d. per doz. brushes
" " " from 7-9 inches in length ...	7d. " "
Preparing wigfall stocks (preparing—i.e., planing, bevelling, and knifing) ...	3d. per doz. stocks extra
Boring and marking set cylinders ...	3½d. per 100 holes
Pegging set work ...	4d. per 100 holes extra
Prepared stocks for hair brooms ...	2d. per doz. stocks less
" " for banister brushes ...	1d. " "
All boring work (not otherwise specified) ...	1s. per hour, net "

BORING (DRAWN-WORK).

1 bit work	...	...	...	...	...	8d. per 1,000 holes
2 "	...	...	...	...	...	10d. "
Entering and boring through	...	...	...	...	...	10d. "
Stretching over	...	...	...	...	...	3d. "
Wings bored through with one bit to be calculated with body at	...	...	...	...	...	8d. "
Blacking dabbers	...	...	...	...	...	10d. "
Porcupine cream can	...	...	...	...	...	1s. "
Billiard brushes	...	...	...	...	...	10d. " all over
Round oil brushes	...	...	...	...	...	9d. "
Porcupine stove	...	...	...	...	...	1s. 3d. "
Blackwood boards	...	...	...	...	2d. per 1,000 holes extra on above prices	
Drawn bass brooms, 10 in. in size	...	...	...	...	...	1s. per doz. brooms
" " " 11 in. "	...	...	...	...	...	1s. " "
" " " 12 in. "	...	...	...	...	...	1s. 1d. " "
" " " 13 in. "	...	...	...	...	...	1s. 4d. " "
" " " 14 in. "	...	...	...	...	...	1s. 4d. " "
" " " 15 and 16 in. in size	...	...	...	...	...	1s. 6d. " "
" wigfull bass brooms, 12½ in. in size	...	...	...	...	...	1s. 4d. " "
" " " 13 in. "	...	...	...	...	...	1s. 5d. " "
" " " 13½ in. "	...	...	...	...	...	1s. 6d. " "
" " " 14 in. "	...	...	...	...	...	1s. 7d. " "
" " " 14½ in. "	...	...	...	...	...	1s. 8d. " "
" " " all over 2 in. in thickness	...	...	...	...	3d. per doz. brooms extra on above prices	
Dry rubbers	...	...	...	...	...	11d. per 1,000 holes
Beating or stereotype	...	...	...	...	...	9d. each
Drawn mill work	...	...	...	...	...	1s. per 1,000 holes
Knifing single wings	...	...	...	...	...	1½d. per doz. wings
" double "	...	...	...	...	...	2½d. " double wings
" all wings, such as butchers' scrubs	...	...	...	...	...	1½d. " " "
" dumb-bell and sluice-box brush wings	...	...	...	...	...	3d. " " "
Roached-faced boards (such as dandruff)	...	...	...	...	...	2½d. " boards
Roached-back boards (such as cloth)	...	...	...	...	...	3d. " "
Rolling boards	...	...	...	...	...	3d. " "
Cushioning all boards	...	...	...	...	...	5d. " "
" ends of rolled boards, by knife only	...	...	...	...	...	1½d. " "
" ends by knife and spokeshave	...	...	...	...	...	2d. " "
Rolling dry rubber stocks	...	...	...	...	...	6d. " stocks
Knifing blackwood boards (single wing)	...	...	...	...	...	2d. " wings, single
" " " (double wing)	...	...	...	...	...	3½d. " double wings
Preparing billiard stocks	...	...	...	...	...	2s. 6d. " stocks
Preparing mill stocks, and all special work (to be paid as net)	...	...	...	...	...	1s. per hour

FINISHING.

Scrubs—					s. d.	
Flat, under 10 inches	...	...	...	...	0 8	per doz. brushes
" 10 inches	...	...	...	...	0 9	" "
" over 10 inches	...	...	...	...	0 11	" "
Solid bevelled, up to 10 inches	...	...	...	...	1 3	" "
" " over 10 inches	...	...	...	...	1 6	" "
Cushioning backs	...	...	...	...	0 3	" extra
Screwing with screws or sham screws (Grooving of scrubs to be included in the cushioning.)	...	...	...	...	0 2	" "
Shoe—						
Flat, 8½ inches in length	...	...	...	...	0 9	" "
" over 8½ inches in length	...	...	...	...	1 0	" "
Solid roached, kauri backs, 8¾ inches in length	...	...	...	...	1 4	" "
" " over 8¾ inches in length	...	...	...	...	1 6	" "
Cushioning, ½ inch kauri backs	...	...	...	...	0 1	" extra
" " "	...	...	...	...	0 3	" "
Solid roached, cedar backs, up to 8¾ inches in length	...	...	...	...	1 6	" "
" " over " "	...	...	...	...	1 8	" "
Cushioning, ⅝ inch cedar backs	...	...	...	...	0 1	" extra
" " "	...	...	...	...	0 3	" "
Solid roached, blackwood backs, up to 8¾ inches in length	...	...	...	...	1 9	" "
" " over " "	...	...	...	...	2 0	" "
Cushioning, blackwood backs, up to 8¾ inches in length	...	...	...	...	2 3	" "
" " over 8¾ " "	...	...	...	...	2 6	" "
Hollow-sided shoe	...	...	...	...	3d. per doz. brushes extra on above prices	
Stencil shoe, roached	...	...	...	...	1 2	per doz. brushes
Roached two veneered shoe	...	...	...	...	1 2	" "
" one " "	...	...	...	...	1 0	" "
Dandruff—						
Flat kauri, under 10 inches in length	...	...	...	...	0 9	per dozen brushes
" 10 inches and over in length	...	...	...	...	1 0	" "
Roached and pinned, under 10 inches in length	...	...	...	...	1 3	" "
" " 10 inches and over in length	...	...	...	...	1 6	" "
Roached and screwed, under 10 inches in length	...	...	...	...	1 6	" "
" " 10 inches and over in length	...	...	...	...	1 9	" "

## FINISHING—continued.

	s.	d.
Dandruff—		
If sham screws be used ... ..	Id.	per doz. brushes less than above prices
Cushioning kauri backs, up to $\frac{1}{2}$ inch in thickness ... ..	2	0 per doz. brushes
" " over " " ... ..	2	3 " "
If blackwood backs be used for solid work ... ..	6d.	per doz. brushes extra on above prices
Horse body—		
Flat ... ..	2	0 per doz. brushes
Solid roached or bevelled ... ..	3	0 " "
Cushioned ... ..	3	6 " "
Spoke—		
Straight ... ..	2	6 " "
Taper ... ..	3	6 " "
Rock or miner brushes, 5 inches in length ... ..	6	8 " "
" " " 7 " " ... ..	0	9 " "
Flesh—		
Flat pinned without handles ... ..	1	9 " "
Solid cushioned ... ..	2	9 " "
Flat pinned, with handles and necks ... ..	5	0 " "
Solid cushioned and screwed, with handles and necks ... ..	6	0 " "
Flat pinned, without necks ... ..	3	6 " "
Solid cushioned and screwed, without necks ... ..	4	6 " "
Stove—		
Flat, up to 9 inches inclusive (in length) ... ..	1	0 " "
" over 9 inches in length ... ..	1	3 " "
Porcupine, bevelled ... ..	1	6 " "
" cushioned ... ..	1	9 " "
Solid oval ... ..	1	9 " "
Flat oval ... ..	1	6 " "
Concave oval ... ..	1	9 " "
Winged bent ... ..	1	6 " "
Scotch ... ..	1	6 " "
Making stove handles ... ..	1	0 per doz. handles
Plate—		
Straight 1 and 2 row ... ..	1	0 per doz. brushes
3 and 4 row ... ..	1	3 " "
5 row ... ..	1	6 " "
6 row ... ..	1	9 " "
And all over 6 row ... ..	2	0 " "
Bent, 1 and 2 row ... ..	1	3 " "
" 3 " 4 row ... ..	1	9 " "
" 5 row ... ..	2	0 " "
" 6 row ... ..	2	3 " "
And all over 6 row ... ..	2	6 " "
Carriers'—		
Roached and screwed ... ..	1	8 " "
Rolled and screwed, up to $\frac{1}{2}$ -in. backs ... ..	2	0 " "
" " over $\frac{1}{2}$ -in. " " ... ..	2	6 " "
Lye—		
Flat up to 10 inches in length ... ..	1	0 " "
" over 10 inches ... ..	1	6 " "
Solid, rolled, and screwed up to $\frac{1}{2}$ -in. backs ... ..	2	0 " "
" " over $\frac{1}{2}$ -in. " " ... ..	2	6 " "
Solid, not grooved, under 9 inches in length ... ..	1	6 " "
Water—		
Roached and screwed ... ..	1	8 " "
Cushioned and screwed ... ..	2	0 " "
Butchers' Scrubs—		
Flat, grooved ... ..	1	3 " "
Flat, not grooved ... ..	1	0 " "
Flat, solid ... ..	1	6 " "
Solid, rolled ... ..	2	0 " "
Laundry—		
Flat ... ..	0	9 " "
Solid, bevelled ... ..	1	3 " "
Pick—		
Kauri and other soft woods ... ..	0	9 " "
Beech, blackwood, and other hard woods ... ..	1	0 " "
Chinese Battery or Blanket Scrubs—		
Screwed with straight sides ... ..	1	4 " "
" " hollow " " ... ..	1	8 " "
If not screwed ... ..	0	2 per doz. brushes less on both items
Drawn Bass Brooms—		
10 inches in length ... ..	1	0 per doz. brooms
11 " " ... ..	1	1 " "
12 " " ... ..	1	2 " "
13 " " ... ..	1	3 " "

FINISHING—*continued.*

	<i>s. d.</i>	
Drawn Bass Brooms—		
14 inches in length	1 4	per doz. brooms
15 " "	1 5	"
16 " "	1 6	"
Sluice box	1 9	per doz. brushes
Concave Brewers'	1 9	"
Dumb-bell	1 9	"
Deck scrubs	1 6	"
Boat scrubs, with backs sawn, V shaped	2 0	"
" " with backs solid	2 6	"
Billiard brushes, with cedar backs	5 0	"
" " with huon pine or blackwood backs	6 0	"
Dairy scrubs, with blackwood boards	1 6	"
" " if screwed, with blackwood boards	1 8	"
Verandah scrubs	0 9	"
Sink scrubs (with handles prepared)	0 7	"
Blacking dabbers (with handles prepared)	0 7	"
Grease brushes	0 8	"
Dry rubbers (including lead, handles, and stays)	1 0	each
Cloth—		
Roached up to 8½ inches in length, rosewood veneers	1 6	per doz. brushes
" " " " blackwood "	1 9	"
" over 8½ inches " rosewood "	1 9	"
" " " " blackwood "	2 0	"
Roached, solid, shoe pattern, with cedar backs, up to 8½ inches in length	1 6	"
Roached, solid, shoe pattern, with cedar backs, over 8½ inches in length	1 8	"
Roached faced, flat backs, one veneer	1 0	"
" " " two veneers	1 3	"
Roached, solid, shoe pattern, with blackwood backs, up to 8½ inches in length	1 9	"
Roached, solid, shoe pattern, with blackwood backs, over 8½ inches in length	2 0	"
Flat handled, without necks	3 6	"
" " solid, without necks	4 6	"
" " with necks	5 0	"
" " solid, with necks	6 0	"
If huon pine or satin wood used	1 0	per doz. brushes extra on above prices
Hair—		
Toilet (including scurf brushes), flat	4 0	per doz. brushes
" " " " solid	5 0	"
Military, flat	2 0	"
" " solid	3 0	"
Hair (Infant)—		
1 and 2 in size, flat	1 6	"
3	2 0	"
And if solid cushioned	0 6	per doz. brushes extra on above prices
Hat—		
Bent	1 6	per doz. brushes
Solid, cushioned back	1 6	"
Snake pattern	2 6	"
Flat backed	1 0	"
Curved with handles same as crumb, and with boards sawn to shape	2 6	"
Curved, with boards not sawn to shape	3 0	"
Crumb—		
Kauri boards and backs	3 6	"
Flat, with fancy backs	4 0	"
Cushioned, with fancy backs	5 0	"
If finished with necks	1 0	per doz. brushes extra on above prices
Furniture—		
Double tufted crevice	3 6	per doz. brushes
Nail—		
Flat	0 8	"
Roached	1 0	"
Oval roached	1 3	"
Cushioned	1 6	"
Dog—		
Oval, flat	1 9	"
Squeegees—		
14 inches and under in length	1 6	"
Over 14 inches and up to 18 inches in length	1 9	"
Over 18 inches in length	2 0	"

Stocks and rubber to be prepared; if stocks have to be rabbited, 3d. per doz. extra; if rubber has to be cut, 3d. per doz. extra; handling and bolting stays, 3d. per doz. extra; if stays have to be screwed to handles instead of bolted, 4d. per doz. extra.

N.B.—Finishing after the machine to be paid at the minimum rate, viz., 50s. per week of 48 hours.

## BENCH DRAWING AND CUTTING OFF.

Scrubbing brushes, laundry or stocking brushes, blanket scrubs, or Chinese battery scrubs, brewers' scrubs, dumb-bell scrubs, concave scrubs, deck scrubs, or ship paint scrubs, butchers' scrubs, can or daily scrubs, verandah scrubs, sink scrubs, tufted scrubs	1½d. per 100 holes
Black lead, or stove brushes, oval stove brushes	1½d. "
Shoe brushes, viz., bachelor shoe brushes, compo. or harness brushes, improved shoe brushes, tan boot brushes, stencil shoe brushes	1½d. "
Clothes brushes, viz., Long-handled cloth brushes, hat brushes, bent hat brushes, button brushes	1½d. "
Plate brushes, long and short handled flesh brushes	1½d. "
Crumb brushes, nail brushes, lye brushes, pick brushes, dandruff brushes, horse body brushes, spoke brushes, water brushes, tailors' brushes, curriers brushes, scouring brushes, furniture brushes	1½d. "
Boat scrubs, bristle scrubs, drawn pot scrubs	1½d. "
Dog brushes	1½d. "
Porcupine stove brushes	2½d. "
Leather horse body	2½d. "
Porcupine cream can (long or short handled)	2½d. "
Rock brushes with 5 inch stock, and not exceeding 35 holes in each, drawn with bahia, bass or bassine, or monkey bass	1s. per doz. brushes
Rock or miner brushes with 7 inch stock, and not exceeding 50 holes in each, and drawn with bahia, bass or bassine or monkey bass	1s. 6d. per doz. "
Stiff broom bass 7 inches in length or under	2½d. per 100 holes
Stiff broom bass from 7 inches to 9 inches in length	3½d. "
Stiff broom bass over 9 inches in length	16 knots a 1d.
Grease or pudding brushes	2½d. per 100 holes
Drawn bottle brushes, tips	6d. per doz. tips
Drawn bottle brushes, shafts	1s. " shafts
Military hair brushes, revolving hair brushes, toilet brushes, and all drawn penetrating	3d. per 100 holes
Combing and cleaning wool shoe, or stove brushes (on first item)	2d. per doz. brushes extra
Billiard brushes	1½d. per 100 holes
Billiard brushes (fixing up wings)	6d. per doz. brushes extra
Common oil	1½ per 100 holes
Thistle oil	2d. "
Blacking dabbers	1½d. "
Sluice box brushes drawn with stiff bass and under 7 inches in length	2½d. "
" oil brushes " (stringing up) " from 7-9 inches in length	3½d. "
All oil brushes (stringing up)	2d. per gross brushes extra
Seaming brushes	9d. per doz. brushes
Elbow pot scrubs, with soft bass	1½d. per 100 holes
Elbow pot scrubs, with stiff bass	2½d. "
Round brushes—Jam, hat, tomato, preparing brushes, and all other brushes of a similar design or pattern not otherwise provided for, and of any material	4d. "
Drawn paperhangers	3½d. per 100 holes
Drawn bristle banisters	3½d. "
Drawn iron Venetian blinds	3½d. "
Dry rubbers	3d. "
Stereotype or beating	1s. 3d. each
Car roof	5d. per 100 holes
Drawn bass brooms	16 knots per 1d.
Drawn bass brooms, cut off to pattern	13 knots per 1d.
All odd jobs not enumerated in the schedule	6d. per hour
All mill work	6d. "
Sugar banisters	5d. each
All wheel brushes (other than wire wheel)	3d. per 100 holes
Wire wheel brushes with soft brass wire	6d. "
Wire wheel brushes with stiff brass wire	9d. "
Bristle ring	4d. "
All bone	2d. "
Sprigging	2d. per doz. brushes extra
Drawn pan or sanitary brushes with stiff bass	2½d. per 100 holes
Drawn pan or sanitary brushes with other than stiff bass	1½d. "
Foundry brushes, drawn, with stiff bass	2½d. "
Cutting own material (other than whisk)	½d. per 100 holes extra

Where a machine is used for drawn work the rate of pay in above schedule to be reduced by ¼d. per 100 holes.

Where a machine is used for cutting off drawn work the rate of pay in above schedule to be reduced by ¼d. per 100 holes where the cutting off is done by other than the drawing hand, and reduced by ¼d. per 200 holes where the cutting off by machine is done by the drawing hand.

BOTTLE AND FLUE BRUSHES.

BOTTLE BRUSHES.

*Making Hand Bottle Brushes.*

					s. d.	
No. 8 gauge	...	...	...	...	1 11	per doz. brushes
" 9 "	...	...	...	...	1 8	"
" 10 "	...	...	...	...	1 5	"
" 11 "	...	...	...	...	1 3	"
" 12 "	...	...	...	...	1 3	"

And 1d. per doz. extra on above prices if made by the brace.

*Making Machine Bottle Brushes.*

					s. d.	
2 wires, Nos. 9 and 10 gauge	...	...	...	...	1 9	per doz. brushes
2 " No. 8 gauge	...	...	...	...	2 0	"
3 " No. 8 "	...	...	...	...	2 6	"
3 " No. 9 "	...	...	...	...	2 6	"
3 " No. 10 "	...	...	...	...	2 3	"
3 " No. 12 "	...	...	...	...	2 3	"

N.B.—Tufts and soldering to be included on all bottle brushes.

If made without tufts ... 0 6 " less

FLUE BRUSHES.

*Making by Machine.*

					s. d.	
2½ feet and under in length	...	...	...	...	1 6	per doz. brushes
3 feet	...	...	...	...	1 9	"
3½ feet	...	...	...	...	2 0	"
4 feet	...	...	...	...	2 3	"
4½ feet	...	...	...	...	2 6	"
5 feet	...	...	...	...	2 9	"
5½ feet	...	...	...	...	3 0	"
6 feet	...	...	...	...	3 6	"
And for every wire additional	...	...	...	...	1 0	extra on above prices
If made with tufts	...	...	...	...	0 9	" "

And every length over 6 feet to be paid at the minimum rate

DEMIJOHN BRUSHES.

*Making by Machine.*

					s. d.	
1 gallon 2 wires, 2 feet in length	...	...	...	...	2 3	per doz. brushes
2 gallons 2 wires, 2½ feet "	...	...	...	...	2 9	"
3 " 2 " 2¾ feet "	...	...	...	...	3 0	"
5 " 3 " 3 feet "	...	...	...	...	4 0	"

N.B.—Tufts and soldering to be included.

FLUE BRUSHES.

*Making by the Brace.*

					s. d.	
2 feet 2 wires	...	...	...	...	2 0	per doz. brushes
2½ " 2 "	...	...	...	...	2 0	"
3 " 2 "	...	...	...	...	2 3	"
3½ " 2 "	...	...	...	...	2 6	"
4 " 2 "	...	...	...	...	2 9	"
4½ " 2 "	...	...	...	...	3 0	"
5 " 2 "	...	...	...	...	3 3	"
5½ " 2 "	...	...	...	...	3 6	"
6 " 2 "	...	...	...	...	4 0	"

Every extra wire 1s. per doz. brushes extra on above prices. If made with tufts, 9d per doz. brushes extra on above prices. Every length over 6 feet to be paid at the minimum rate.

DEMIJOHN BRUSHES.

*Making by the Brace.*

					s. d.	
1 gallon 2 wires, 2 feet in length	...	...	...	...	2 6	per doz. brushes
2 gallons 2 wires, 2½ feet "	...	...	...	...	3 0	"
3 " 2 " 2¾ feet "	...	...	...	...	3 6	"
5 " 3 " 3 feet "	...	...	...	...	5 0	"

N.B.—Tufts and soldering to be included.



MACHINE BOTTLE BRUSHES.

Making by the Brace.

	s.	d.	
2 wires, 9 and 10 gauge	2	0	per doz. brushes
2 " 8 gauge	2	3	"
3 " 8 and 9 gauge	2	9	"
3 " 10 and 12 gauge	2	6	"

TUBE BRUSHES.

	s.	d.	
Bristle or hair, made by brace	5	0	per doz. brushes
Bristle or hair, made by machine	4	0	"
Making, twisting, and trimming chain-cleaning bicycle brushes	1	6	"
<i>Making—</i>			
" Revolving lamp brushes (H.G. and Co. pattern)...	4	6	"
" Cream separator brushes with fan tops	1	9	"
" All bottle brushes, such as phial, cruet, pull through, milk-tap, if made by machine	1	0	"
" All bottle brushes, such as phial, cruet, pull through, milk-tap, if made by brace	1	1	"
" Cover brushes	1	3	"
" Cover brushes with turnover tops	1	6	"
" Gun brushes, without shanks, by machine	0	9	"
" " " " by brace	0	10	"
" Bottle brushes with patent tops	0	6	" extra
" Lamp brushes (all sizes)	2	0	"
" " (3 wires)	2	6	"
" Magazine brushes, by brace...	3	6	"
" " by machine	3	0	"
" Twisted mill brushes			1s. per hour.

STEEL WIRE BRUSHES.

Filling only with soft wire laced	15		knots per 1d.
" " " hard wire	30		knots per 1d.
Finishing square ends	1s.		per doz. brushes
" round ends	1s.	3d.	"
" steel wire dumbbell (solid backed and screwed)	2s.		"
" dumbbells, flat backed and pinned	1s.	6d.	"
Making steel wire tube brushes	3s.		"

HAIRS.

DRESSING.

	2½ Inch Material.	2½ Inch Material.	3 Inch Material.	3½ Inch Material.	3½ & 3½ Inch Material.	4 & 4½ Inch Material.	4½ Inch & over Material.
	s. d.	s. d.	s. d.	s. d.	s. d.	s. d.	s. d.
Per doz. lbs.	8 6	7 0	6 0	5 6	4 6	4 0	3 6
Mixing any one size* material in a dressing job							1s. per doz. lbs. extra

\* The size shall mean ¼ of an inch.

MIXING.

Fibre, Horsehair, or Kitool Material.

	2½ Inch.	2½ Inch.	3 Inch.	3½ Inch.	3½ & 3½ Inch.	4½ & 4 Inch.	4½ & 4½ Inch.	5 Inch & Over.
	s. d.	s. d.	s. d.	s. d.	s. d.	s. d.	s. d.	s. d.
Per doz. lb.	8 0	7 0	6 0	5 0	4 6	4 0	3 6	3 0

Cutting own material 3d. per doz. lbs. extra on above prices.

Mixing Drafts and Fibre, if cut taper for painters' brushes, 6d. per doz. lbs. extra.

" White Fibre :—

5 inch and over 5 inch material	2s.	9d.	per doz. lbs.
4½ and 4½ inch	3s.	6d.	"
4½ and 4 inch	4s.		"
3½ and 3½ inch	4s.	6d.	"
3½ inch	5s.		"
3 inch	6s.		"
2½ inch	7s.		"
2½ inch	8s.		"

Mixing cocoa fibre material, dressed, up to 1½ lbs. to doz. lbs., 3d. per doz. lbs. extra on mixing rates

" " " " " 3 lbs. to doz. lbs., 6d. per doz. lbs. " "

" " " " " over 3 lbs. and not over 6 lbs. to doz. lbs. " "

lbs., 1s. per doz. lbs.... " "

If rough cocoa fibre be used, the rates to be double the above on mixing rates.

MIXING—continued.

Sorting ordinary material	...	...	...	...	1s. 6d. per doz. lbs.
" Lily material from Souchoy material	...	...	...	...	3s. "
Dressing riflings (material)	...	...	...	...	8s. "
Cutting back of material	...	...	...	...	1s. 6d. "
Jumping and engining of material, single or double	...	...	...	...	1s. per hour.
Turning hairs, 6d. per doz. lbs. extra on all jobs.					
Mixing Bass, bassine, or cane material,	1s. per hour.				
" Two colours, to be paid same as hair mixing list.					
" If more than two colours be used,	6d. per doz. lbs. extra on the mixing list.				

PAINTERS' BRUSHES, ETC.

SASH TOOLS.

Making.

No. 0 in size	...	10d. per doz. brushes	...	No. 0	} With copper wire instead of string. in size ... 6d. per doz. brushes extra
" 1 "	...	11d. "	...	" 1	
" 2 "	...	1s. 0d. "	...	" 2	} in size ... 9d. "
" 3 "	...	1s. 1d. "	...	" 3	
" 4 "	...	1s. 2d. "	...	" 4	
" 5 "	...	1s. 3d. "	...	" 5	} in size ... 1s. "
" 6 "	...	1s. 4d. "	...	" 6	
" 7 "	...	1s. 5d. "	...	" 7	} in size ... 1s. "
" 8 "	...	1s. 6d. "	...	" 8	
" 9 "	...	1s. 8d. "	...	" 9	
" 10 "	...	1s. 10d. "	...	" 10	
" 12 "	...	2s. 0d. "	...	" 12	
" 14 "	...	2s. 2d. "	...	" 14	

FLAT VARNISH BRUSHES.

Making.

1 inch in width ... 2s. 0d. per doz. brushes  
And 6d. per doz. brushes for every additional inch in size.

ROUND PAINT BRUSHES (String bound).

Making.

Nos. 1 and 2 in size	...	...	...	2s. 6d. per doz. brushes
" 3 and 4 "	...	...	...	2s. 3d. "
" 5 and 6 "	...	...	...	1s. 9d. "

GROUND DISTEMPER BRUSHES.

Making.

12 oz. (in weight)	...	...	...	6s. 0d. per doz. brushes
11 "	...	...	...	5s. 6d. "
10 "	...	...	...	5s. 0d. "
9 "	...	...	...	5s. 0d. "
8 "	...	...	...	5s. 0d. "
7 "	...	...	...	4s. 6d. "
6 "	...	...	...	4s. 6d. "

OVAL COPPER-BOUND PAINT BRUSHES, WITH ZINC FERRULES, OLD STYLE.

Making.

No. 8, 0 in size	...	...	...	5s. 0d. per doz. brushes
" 6, 0 "	...	...	...	4s. 6d. "
" 4, 0 "	...	...	...	4s. 3d. "
" 3, 0 "	...	...	...	4s. 0d. "
" 2, 0 "	...	...	...	3s. 9d. "
" 1, 0 "	...	...	...	3s. 6d. "

And if string-bound, 8d. per doz. brushes less than above prices.  
If round handles be used, 6d. per doz. brushes less than above prices.  
If ferrules be supplied ready for use ... 3d. per dozen brushes less.

ONE-KNOT OVALS, COPPER BOUND.

Making.

No. 8, 0 in size	...	4s. 6d. per doz. brushes	...	No. 1 in size	...	3s. 0d. per doz. brushes
" 6, 0 "	...	4s. 0d. "	...	" 2 "	...	2s. 9d. "
" 4, 0 "	...	3s. 6d. "	...	" 3 "	...	2s. 6d. "
" 3, 0 "	...	3s. 3d. "	...	" 4 "	...	2s. 3d. "
" 2, 0 "	...	3s. 0d. "	...	" 5 "	...	2s. 0d. "
" 1, 0 "	...	3s. 0d. "	...	" 6 "	...	1s. 9d. "
				8 oz. in weight	...	6s. 0d. "
				7 "	...	5s. 6d. "

Clips to be 3d. per doz. brushes extra on above prices.  
Soldering to be included in above rates.

METAL OVALS (Wood ferrules and handles ready for use).

*Making.*

No. 8, 0 in size	...	...	...	4s. 0d. per doz. brushes
" 6, 0 "	...	...	...	3s. 6d. "
" 4, 0 "	...	...	...	3s. 3d. "
" 3, 0 "	...	...	...	3s. 3d. "
" 2, 0 "	...	...	...	3s. 0d. "
" 1, 0 "	...	...	...	2s. 9d. "

BRASS-BOUND WEATHERBOARD BRUSHES.

*Making.*

Sizes—7 inches	(width of handle)	...	...	10s. 0d. per doz. brushes
6 "	"	...	...	9s. 0d. "
5½ " extra full	"	...	...	8s. 6d. "
5½ "	"	...	...	8s. 6d. "
5 "	"	...	...	8s. 0d. "
4½ "	"	...	...	7s. 0d. "
4 "	"	...	...	6s. 0d. "
3½ "	"	...	...	5s. 6d. "
3 "	"	...	...	5s. 0d. "

If leather bound to be 2s. per doz. brushes less than above rates.  
 Punching of brass, if done with the machine, to be included in the above rates.  
 If punched by the bradawl ... .. 1s. per doz. brushes extra on above rates.

Washing bristle for weatherboard brushes, 4d. per lb.  
 Scouring bristle, 6d. per lb.  
 Washing and straightening bristle, 6d. per lb.

SOCKET-DRIVEN PAINTERS' DUSTERS.

*Making.*

No. 8, 0 in size	...	...	...	3s. 9d. per doz. brushes
" 6, 0 "	...	...	...	3s. 6d. "
" 4, 0 "	...	...	...	3s. 0d. "

O.K. PAINT BRUSHES.

*Making.*

German sizes—8½	...	...	...	3s. 0d. per doz. brushes
7½	...	...	...	2s. 6d. "
6½	...	...	...	2s. 3d. "
5½	...	...	...	2s. 0d. "
4½	...	...	...	1s. 9d. "
3½	...	...	...	1s. 6d. "

THREE-KNOT COPPER-TIED WHITEWASH BRUSHES.

*Making.*

Sizes—EX	...	...	...	4s. 6d. per doz. brushes
X	...	...	...	4s. 3d. "
XX	...	...	...	4s. 0d. "
XXX	...	...	...	3s. 9d. "
4	...	...	...	3s. 3d. "
5	...	...	...	2s. 9d. "
6	...	...	...	2s. 9d. "
If made with four knots	...	...	...	0s. 9d. "

extra on above prices

LEATHER-BOUND NAILED WHITEWASH BRUSHES.

*Making.*

No. 7 in size	...	...	...	3 0 per doz. brushes
" 6 "	...	...	...	3 0 "
" 5 "	...	...	...	2 6 "
" 4 "	...	...	...	2 3 "
" 3 "	...	...	...	1 9 "
" 2 "	...	...	...	1 7 "
" 1 "	...	...	...	1 6 "
" 0 "	...	...	...	1 4 "
" X "	...	...	...	1 3 "
" 00 "	...	...	...	1 2 "

Planing and preparing Nail Stocks, 3d. per doz. brushes extra on above rates; if tin-bound, to be 3d. per doz. brushes less than above rates; if capped, to be 6d. per doz. brushes extra on above rates.  
 All bristle whitewash brushes to be 9d. per doz. brushes extra on brushes not capped.

TWO-KNOT FIBRE DISTEMPER BRUSHES.

					<i>Making.</i>		<i>s. d.</i>	
12 oz. in weight	...	...	...	...	...	3	8	per doz. brushes
10 "	...	...	...	...	...	3	0	"
9 "	...	...	...	...	...	2	9	"
8 "	...	...	...	...	...	2	9	"
7 "	...	...	...	...	...	2	6	"
6 "	...	...	...	...	...	2	6	"
5 "	...	...	...	...	...	2	4	"
4 "	...	...	...	...	...	2	3	"

All special fibre Distemper Brushes to be paid for by the ounce price at above rates.  
If made with three knots to be 9d. per doz. brushes extra on above rates.

ONE-KNOT FIBRE DISTEMPER BRUSHES.

					<i>Making.</i>		<i>s. d.</i>	
6 ounces	...	...	...	...	...	1	6	per doz. brushes
5 "	...	...	...	...	...	1	5	"
4 "	...	...	...	...	...	1	4	"
3 "	...	...	...	...	...	1	3	"
Glue Brushes, with 1-in. ferrule and under	...	...	...	...	...	1	6	"
" " with over 1-in. ferrule	...	...	...	...	...	2	0	"

COPPER-BOUND DRIVEN GLUE BRUSHES.

					<i>Making.</i>		<i>s. d.</i>	
No. 8, 0	...	...	...	...	...	5	0	per doz. brushes
" 6, 0	...	...	...	...	...	4	6	"
" 4, 0	...	...	...	...	...	4	0	"
Jugnop brushes, with nails	...	...	...	...	...	0	10	"
" " with string tied on handles	...	...	...	...	...	0	6	"

LONG-HANDLED PAINT BRUSHES.

					<i>Making.</i>		<i>s. d.</i>	
Over 6 oz. in weight	...	...	...	...	...	5	0	per doz. brushes
Under 6 oz.	...	...	...	...	...	3	6	"

TAR BRUSHES.

					<i>Making.</i>		<i>s. d.</i>	
Long-handled	...	...	...	...	...	1	9	per doz. brushes
Short "	...	...	...	...	...	1	3	"
Tar heads	...	...	...	...	...	1	3	"
Iron bound driven fibres	...	...	...	...	...	1	3	"

SHAVING BRUSHES.

					<i>Making.</i>		<i>s. d.</i>	
½ oz. in weight	...	...	...	...	...	1	2	per doz. brushes
¾ oz. "	...	...	...	...	...	1	3	"
1 oz. "	...	...	...	...	...	1	4	"

POT SCRUB BRUSHES.

					<i>Making.</i>		<i>s. d.</i>	
String bound	...	...	...	...	...	0	10	per doz. brushes
Tin or iron ferrules	...	...	...	...	...	0	6	"
Tin or iron ferrules with string binding	...	...	...	...	...	0	8	"
Driven iron	...	...	...	...	...	1	0	"
Driven iron, bridled	...	...	...	...	...	1	3	"
Stencil pattern	...	...	...	...	...	1	3	"
Driven copper	...	...	...	...	...	2	0	"
Cutting plugs for pot scrubs	...	...	...	...	...	0	2	" extra on above prices

PASTRY BRUSHES.

					<i>Making.</i>		<i>s. d.</i>	
Solid wood handles	...	...	...	...	...	1	0	per doz. brushes
Tin ferrules	...	...	...	...	...	1	3	"
Screw handles	...	...	...	...	...	1	3	"

LIMERHEAD BRUSHES.

					<i>Making.</i>		<i>s. d.</i>	
Fibre	...	...	...	...	...	6	0	per doz. brushes
Bristle	...	...	...	...	...	7	6	"
Bristle tin bound ends	...	...	...	...	...	10	0	"

STENCIL BRUSHES.

*Making.*

Sizes—	1	2	3	4	5	6	7	8	s.	d.	
	...	...	...	...	...	...	...	...	1	0	per doz. brushes
	...	...	...	...	...	...	...	...	1	1	"
	...	...	...	...	...	...	...	...	1	2	"
	...	...	...	...	...	...	...	...	1	3	"
	...	...	...	...	...	...	...	...	1	4	"
	...	...	...	...	...	...	...	...	1	5	"
	...	...	...	...	...	...	...	...	1	6	"
	...	...	...	...	...	...	...	...	1	9	"

MARKING BRUSHES.

*Making.*

	s.	d.	
String bound ... ..	1	6	per doz. brushes, including making of handles
Copper wire bound ... ..	2	0	" "
N.B.—If handles be prepared, 3d. per doz. brushes less on above prices.			
Tin ferrules ... ..	1	0	" "
Furniture brushes, double ended, 2s. 6d. per dozen brushes.			
Boot machine brushes, straight, 1s. 6d. each.			
Boot machine brushes, tapered, 2s. each.			
Bowl brushes, 1s. per dozen brushes.			
Gum brushes, 1s. per gross brushes.			
All work tied with other than copper wire 3d. per dozen extra.			

*Deduction for motive power off boring only.*

- 20 per cent. for drawn work.
- 25 per cent. for drawn bass brooms.
- 2½d. per 1,000 holes for hair pan work.
- 4d. per 1,000 holes for set bass work.

N.B.—All between sizes to be paid for at the rate of the size next above.

N.B.—All materials used in the manufacture of brushes to be supplied by the employer, including sand paper, glue, hemp, pitch, screws, pins, bits, files, resin, oil, lead, chalk, putty, &c.

10. That this Determination shall come into force on and after the 17th day of February, 1908.

H. T. GOMM,  
Chairman.

Dated at Melbourne this 13th day of January, 1908.

