



VICTORIA GOVERNMENT GAZETTE

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[1913.

Factories and Shops Acts.

DETERMINATION OF THE COOPERS BOARD.

IN accordance with the provisions of the Factories and Shops Acts, the Special Board appointed to determine the lowest prices or rates which may be paid to any person or persons or classes of persons employed in the process, trade, or business of a cooper, has made the following Determination, namely:—

(1) That previous Determinations of this Board are hereby amended, and such amendments shall come into force and be operative on and after the 5th day of April, 1913.

ADULT MALES.

WAGES.

(2) That except in the case of persons employed making tallow or oleo casks, who shall be paid at piece-work prices only, the lowest rates of payment payable to any person employed in the process, trade, or business of a cooper, or on repairs shall be One shilling and fourpence half-penny per hour, or Three pounds and six shillings for a maximum number of 48 hours per week.

APPRENTICES.

NUMBER.

(3) That the proportionate number of apprentices who may be employed in any place shall be one apprentice to every three or fraction of three workers receiving at wages rates or piece-work prices not less than 66s. per week of 48 hours.

IMPROVERS.

NUMBER.

(4) That the proportionate number of improvers who may be employed in any place shall be—One improver to the first three workers, and thereafter one improver to every nine additional workers receiving at wages rates or piece-work prices not less than 66s. per week of 48 hours.

APPRENTICES.

WAGES.

(5) That the lowest wages rates payable to apprentices shall be:—

For the 1st year's experience	7s. 6d. per week of 48 hours
" 2nd	"	...	10s. "
" 3rd	"	...	15s. "
" 4th	"	...	20s. "
" 5th	"	...	25s. "

IMPROVERS.

WAGES.

- (6) That the lowest wages rates payable to improvers shall be :—
- | | | | |
|-------------------------------|-----|-----|------------------------------|
| For the 1st year's experience | ... | ... | 7s. 6d. per week of 48 hours |
| " 2nd " | ... | ... | 10s. " " |
| " 3rd " | ... | ... | 15s. " " |
| " 4th " | ... | ... | 22s. 6d. " " |
| " 5th " | ... | ... | 30s. " " |

TIME OF BEGINNING AND ENDING WORK.

- (7) That the time of beginning and ending work shall be :—
- | | | | |
|--------------------|-----|--|--|
| Time of Beginning. | | Time of Ending. | |
| 7.30 a.m. ... | ... | 12.15 p.m. on the day on which the half-holiday is observed. | |
| | | and | |
| 7.30 a.m. ... | ... | 5.30 p.m. on the other working days of the week. | |

OVERTIME.

- (8) That the following rates shall be paid for all work done :—
- | | | | |
|--|-----|-----|--|
| (a) Outside the hours fixed in Clause (7) | ... | ... | 6d. per hour additional for adults, |
| (b) Within the hours fixed in Clause (7) in excess of 48 hours in any week | ... | ... | and 3d. per hour additional for apprentices and improvers. |

SUNDAYS AND PUBLIC HOLIDAYS.

- (9) That the special rate of payment payable to any person for all work done on—
Sundays and
Good Friday,
or the days on which
Eight Hours Day (21st April) and
Christmas Day
are by authority of Act of Parliament or proclamation observed as Public Holidays, shall be at the rate of double time.

MISCELLANEOUS.

- (10) (a) That all bale hoops be straightened and pieced to length by employer. If pieced to length by employe, $\frac{1}{2}$ d. per hoop extra.
(b) That all truss hoops and beak-irons be provided by employer.
(c) That rough split staves be measured at the thinnest end, and bucked or machine-dressed staves at the thickest.
(d) That where grooves exceeding $\frac{1}{4}$ -inch in width and not more than $\frac{1}{2}$ -inch in width are required, the following extra rates be paid :—

Size of Casks.	Per Cask
18 gallons or under	... 2d.
19 " to 65 gallons	... 3d.
66 " to 120 "	... 4d.

- (e) For casks made from machine dressed and jointed timber, the responsibility of the employe for broken staves or other defects shall end 24 hours after the cask is finished.
(f) Repairs shall include shocking and setting up casks, tightening hoops on casks, putting in staves or chimes or pieces of heads, and shortening hoops.
(g) That where linseed meal or other material is used in grooves and not provided for in the piece-work prices the following extra rates be paid :—

18 gallons and under	2d. per cask
over 18 gallons	3d. "

PIECE-WORK PRICES.

- (11) That the lowest piece-work prices payable to any person engaged in the following kinds of work shall be :—

SPIRIT CASKS MADE OF OAK.

Gallons.	Round.	Oval.
	Price.	
1 Not more than $\frac{3}{4}$ -in. timber to be used
2 " " "	2s. 3d. each	
3 " " "	2s. 5d. "	
4 " " "	2s. 6d. "	
5 " " "	2s. 9d. "	
6 " " "	3s. 2d. "	
7 " " "		
8 " " "	3s. 4d. "	
9 " " "	3s. 8d. "	
10 " " "	3s. 11d. "	
11 " " "		
12 " " "	4s. 3d. "	7s. 6d. each
13 " " "		

SPIRIT CASKS MADE OF OAK—*continued.*

Gallons.		Round. Price.	Oval.
14 } 15 } 16 }	Not more than $\frac{3}{4}$ -in. timber to be used	... 4s. 5d.	each 7s. 9d. each.
17-20	" " " " " " " "	... 4s. 7d.	" 8s. "
21-24	" " " " " " " "	... 4s. 9d.	" 8s. 3d. "
25-30	" " " " " " " "	... 4s. 11d.	" 8s. 6d. "
31-35	not more than $\frac{3}{4}$ -in. timber to be used	... 5s. 4d.	" 8s. 9d. "
60-70	{ Of 1-in. flat or circular backed staves	... 7s. 11d.	"
	{ Of 1-in. rough split staves	... 8s. 5d.	"
100 of 1-in. flat or circular backed staves not more than 4 feet in length		12s. 1d.	"
100 of $1\frac{1}{4}$ -in. " " " " " " " "		13s. 3d.	"
100 of $1\frac{1}{2}$ -in. " " " " " " " "		14s. 3d.	"
120 of 1-in. " " " " " " " "		13s. 3d.	"
120 of $1\frac{1}{4}$ -in. " " " " " " " "		14s. 3d.	"
120 of $1\frac{1}{2}$ -in. " " " " " " " "		15s. 5d.	"
100 of 1-in. rough split staves not more than 4 feet in length		13s. 3d.	"
100 of $1\frac{1}{4}$ -in. " " " " " " " "		14s. 3d.	"
100 of $1\frac{1}{2}$ -in. " " " " " " " "		15s. 5d.	"
120 of 1-in. " " " " " " " "		14s. 3d.	"
120 of $1\frac{1}{4}$ -in. " " " " " " " "		15s. 5d.	"
120 of $1\frac{1}{2}$ -in. " " " " " " " "		16s. 6d.	"

SPIRIT CASKS.

The above prices to include flagging and stopping up worm holes inside, in casks 60-70 gallons and 100-120 gallons in size.

SPIRIT CASKS (100-120 GALLONS).

	s.	d.
Levelling joints (inside)	0	6
Shaving out	1	0

Above Prices to include Heading, as follows:—

- 100-120 gallons, of sawn or squared blackwood, $1\frac{1}{2}$ inch thick, 6d. per head extra.
- 100-120 gallons, of cleft blackwood or oak, undressed, 9d. per head extra, and 2d. for every extra piece of timber in head.
- 100-120 gallons, 6 pieces of timber, not to exceed $1\frac{1}{2}$ inch thick, of oak or kauri, if more than 6, $1\frac{1}{2}$ d. a piece extra.
- 60-70 gallons, 5 pieces of timber, not to exceed $1\frac{1}{4}$ inch thick, sawn or squared oak, if more than 5, $1\frac{1}{2}$ d. a piece extra.
- 60-70 gallons, if cleft undressed oak timber be used, the price to be 4d. per head extra.
- 11-35 gallons, 4 pieces of timber, not to exceed 1 inch thick, of oak or kauri, if more than 4, 1d. per piece extra.
- 1-10 gallons, 3 pieces of timber, not to exceed 1 inch thick, of oak or kauri, if more than 3, 1d. per piece extra.

Above Prices to include Hooping, as follows:—

100-120 GALLONS.

Four hoops on each end, and no iron heavier than 12 gauge to be used.

60-70 GALLONS.

Three or four hoops on each end, and no iron heavier than 14 gauge to be used.

Deduction if Splitting is done by Employer.

From 2 gallons to 7 gallons in size	d.
" 8 " 12 " "	... $1\frac{1}{2}$ per cask
" 13 " 20 " "	... 3 "
" 21 " 30 " "	... 4 "
" 21 " 30 " "	... 5 "

OLD TIMBER.

- Old timber re-dressed, same price as new, in casks 1-35 gallons in size.
- 15-17-gallon casks, of old timber, not re-dressed, and not over 17 gallons in size, 3s. 7d. each.
- 30-35-gallon casks, made of old timber, not re-dressed, 3s. 11d. each.
- 10-gallon kegs, made from casks not larger than quarter casks, not re-dressed, 3s. 5d. each.
- 5-gallon kegs, made from old casks not larger than octaves, not re-dressed, 2s. 8d. each.
- Odd sets and loose staves requiring new heads and new hoops, the price to be same as new timber.

WINE CASKS MADE OF OAK.

Gallons.		Price.
60-65	of double staves split, not to exceed 44 inches in length	8s. 6d. each
	(A deduction of 6d. to be made if splitting is done by employer.)	
60-65	of single imported rough split staves	8s. 3d. each
60-65	of flat or circular bucked staves	7s. 9d. "
60-65	of 1-inch plank oak staves cut to length	8s. 6d. "
100	of 1 inch flat or circular bucked staves, and not more than 4 feet in length	11s. "
100	of 1 1/4-in. " " " " " "	12s. 1d. "
100	of 1 1/2-in. " " " " " "	13s. 3d. "
100	of 1-inch rough split staves, and not more than 4 feet in length	12s. 1d. "
100	of 1 1/4-in. " " " " " "	13s. 3d. "
100	of 1 1/2-in. " " " " " "	14s. 3d. "
120	of 1-inch flat or circular bucked staves, and not more than 4 feet in length	12s. 1d. "
120	of 1 1/4-in. " " " " " "	13s. 3d. "
120	of 1 1/2-in. " " " " " "	14s. 3d. "
120	of 1-inch rough split staves, and not more than 4 feet in length	13s. 3d. "
120	of 1 1/4-in. " " " " " "	14s. 3d. "
120	of 1 1/2-in. " " " " " "	15s. 5d. "

WINE CASKS.

Gallons.		Price.
60-65	of mountain ash, myrtle, beech, or wattle staves	8s. 6d. each.
	(Five pieces of timber in heads, three middle pieces of pine, and two hardwood cants.)	

WINE CASKS MADE OF BLACKWOOD.

Gallons.		Price.
60-65	of staves with sap taken off	8s. 3d. each
	(Five pieces of timber in head, three middle pieces of pine, and two hardwood cants.)	
60-65	of staves with sap left on	7s. 9d. each
	(Five pieces of timber in head, three middle pieces of pine, and two hardwood cants.)	
100	of 1-inch rough split staves, and not more than 4 feet in length	12s. 1d. each
100	of 1 1/4-in. " " " " " "	13s. 3d. "
100	of 1 1/2-in. " " " " " "	14s. 3d. "
100	of 1-in. square and hollow bucked staves, and not more than 4 feet in length	11s. "
100	of 1 1/4-in. " " " " " "	12s. 8d. "
120	of 1-in. rough split staves, not more than 4 feet in length	13s. 3d. "
120	of 1 1/4-in. " " " " " "	14s. 3d. "
120	of 1 1/2-in. " " " " " "	15s. 5d. "
120	of 1-in. square and hollow bucked staves, and not more than 4 feet in length	12s. 1d. "
120	of 1 1/4-in. " " " " " "	13s. 9d. "

100-120 GALLONS.

Levelling joints (inside)	6d. per cask extra
Shaving out	" " " " " "	1s. "

60-65 GALLONS.

Levelling joints (inside)	4d. per cask extra
Shaving out	" " " " " "	10d. "

Above prices to include Heading, as follows:—

100-120 gallons.—6 pieces of timber, not to exceed 1 1/2-inch thick, of oak or kauri, if more than 6 1/2 d. per piece extra.

100-120 gallons, of sawn or squared blackwood; 1 1/4-inch thick 6d. per head extra

100-120 gallons, of cleft blackwood or oak undressed ... 9d. "

And 2d. for every extra piece of timber in head.

60-65 gallons	...	{	5 pieces of sawn or squared oak timber allowed in above prices, but over that limit	1 1/2 d. per piece extra
			Cleft undressed oak heads	4d. per head extra
			" blackwood, machine-squared heads	1 1/2 d. "
			" undressed colonial hardwood of either mountain ash, myrtle, beech, or wattle heads	4 1/2 d. "
			Colonial hardwood sawn heads of either mountain ash, myrtle, beech, or wattle	3d. "

Above Prices to include Hooping, as follows:—

100-120 gallons.—Four hoops on each end, and no iron heavier than 12 gauge to be used.

60-65 gallons.—Three or four hoops each end, at option of employer, and no iron heavier than 14 gauge to be used.

WINE CASKS (60-65 GALLONS) MACHINE MADE.

1-in. oak staves, dressed and jointed by machinery	}	4s. 2d. to be paid for finishing cask.
Heads, laid-up and bored by machinery, with all sap or other bad wood taken off		
Hoops, 6 to 8, cut to length		
1-in. oak staves, dressed and jointed by machinery, with all sap or other bad wood taken off, with staves cut to length, heads made to size and cut in	}	3s. 4d. to be paid for finishing cask.
Hoops, 6 to 8, cut to length and splayed		

BREWERS' TRAVELLERS' CASKS.

		Oak.	Blackwood.
55 gallons, of	1 1/4-in. rough split staves	9s. 8d. each	...
" "	1 1/4-in. square or circular bucked staves	9s.	...
54 "	1 1/2-in. plank, oak stave, cut to length	8s. 9d.	...
" "	1 1/2-in. " " "	9s. 4d.	...
" "	1 1/2-in. square or circular bucked staves	8s.	...
" "	1 1/4-in. " " "	8s. 6d.	...
" "	1-in. rough split staves	8s. 6d.	8s. 8d. each
" "	1 1/4-in. " " "	9s.	...
36 "	1 1/4-in. " " "	7s. 9d.	...
" "	1 1/4-in. square or circular bucked staves	7s. 4d.	...
" "	1 1/4-in. sawn or plank oak staves, cut to length	7s. 11d.	...
" "	1 1/2-in. square or circular bucked staves	6s.	...
" "	1 1/2-in. plank; oak stave, cut to length	6s. 7d.	...
" "	1-in. rough split staves	6s. 7d.	6s. 8d. each
27 "	1 1/4-in. " " "	7s. 8d.	...
" "	1 1/4-in. square or circular bucked staves	7s. 2d.	...
" "	1 1/4-in. sawn or plank oak, cut to length	7s. 6d.	...
" "	1-in. square or circular bucked staves	5s. 3d.	...
" "	1-in. rough split staves	5s. 9d.	5s. 10d. each
" "	1-in. plank, oak stave, cut to length	5s. 8d.	...
18 "	1 1/4-in. rough split staves	7s. 1d.	...
" "	1 1/4-in. square or circular bucked staves	6s. 11d.	...
" "	1 1/4-in. sawn or plank oak, cut to length	7s. 2d.	...
" "	1-in. square or circular bucked staves	4s. 8d.	...
" "	1-in. plank, oak stave, cut to length	5s. 1d.	...
" "	1-in. rough split staves	4s. 11d.	5s. 3d. each
9-10 "	1-in. " " "	4s. 11d.	5s. 3d. "
" "	1 1/4-in. " " (length of staves not under 20 inches)	7s. 1d.	...
5 "	1-in. " " "	4s.	4s. 5d. each

NOTE.—For casks made of blackwood staves 3d. per cask to be added for every eighth of an inch above one inch and a quarter in thickness.

EXTRAS AND DEDUCTIONS.

CLEANING OUT.

	GALLONS.	GALLONS.	GALLONS.
Levelling joints (inside)	54, 36, 27	18	5-10
Shaving out (inside)	4d. a cask extra	3d. a cask extra	3d. a cask extra
	10d. "	9d. "	8d. "

HEADS.

Above Prices to include Heading of 54 and 55 Gallon Casks, as follows:—

Heads to have not more than five pieces of timber, 54-gallon casks, 1 1/4 inch thick, kauri or oak. 55-gallon casks, 1 1/2 inch kauri or 1 1/4 inch oak, square cleft or sawn, with two rough cleft hardwood caunts, all pieces over 5 to be 1 1/2d. a piece extra.

54 and 55 gallon casks, with rough cleft heads	4 1/2d. per head extra
" " sawn blackwood heads	3d. " "

Above Prices to include Heading for 36, 27, and 18 Gallon Casks, as follows:—

Heads to have not more than four pieces of timber, 1 1/4 inch thick, kauri or oak, square cleft or sawn, with two rough cleft hardwood caunts—all pieces over 4 to be 1d. a piece extra. If in 36-37 gallon casks the kauri heads be 1 1/2 inch thick the price to be 2d. per head extra.

36-37 gallon cask, with rough cleft heads	4d. per head extra
27-28 " " "	3 1/2d. "
18 " " "	3d. "
36-37 " " sawn blackwood heads	2 1/2d. "
27-28 " " "	2d. "

And all sizes below 27 gallons with sawn blackwood heads, same price as kauri or oak.

Above Prices to include Heading for all Sizes below 18-Gallon Casks, as follows:—

Heads to have not more than three pieces of timber, 1 1/4 inch thick, kauri or oak, square cleft or sawn with two rough cleft hardwood caunts—all pieces over 3 to be 1d. a piece extra.

10-gallon cask, with rough cleft heads	2 1/2d. per head extra
And all sizes below 10 gallons, with rough cleft heads	2d. " "

HOOPING.

Above Prices to include Hooping, as follows :—

54 and 55-gallon cask.—No iron to be heavier than 12 gauge, chimb hoop, 2½ inches in width, 2 inches × 14 gauge in width for other hoops, with three hoops on each end.

36-37-gallon cask.—Chimb hoop, 2½ inches × 14 gauge, other hoops not to exceed 1¾ inch × 14 gauge, with three hoops on each end. If 12-gauge hoop iron be used the price to be 1d. per hoop extra.

27-28-gallon cask.—Chimb hoop, 2¼ inches × 14 gauge, other hoops 1¾ inch × 14 gauge, with three hoops on each end. If chimb hoop be 2½ inches × 14 or 2¼ inches × 12 gauge the price to be 1d. per hoop extra. If the chimb hoop be 2½ inches × 12 gauge the price to be 2d. per hoop extra.

18-gallon cask.—Where two hoops are used on each end the chimb hoop not to exceed 2¼ inches × 14 gauge, the other hoop not to exceed 2 inches × 14 gauge, and where three hoops are used on each end, chimb hoop not to exceed 2 inches × 14 gauge, other hoops not to exceed 1¾ inch × 14 gauge. If chimb hoop be 2½ inches × 14 or 2¼ inches × 12 gauge the price to be 1d. per hoop extra. If the chimb hoop be 2½ inches × 12 gauge the price to be 2d. per hoop extra.

In all sizes below 18 gallons the iron not to exceed 2 inches × 14 gauge.

Deduction if Hoops are Cut to Length and Machine Splayed.

Hoops cut to length and machine splayed,	6d.	per set for 75-115 gallon casks
" " " " "	3d.	" 54-gallon casks
" " " " "	2d.	" 36-gallon casks and all sizes under

SPLITTING.

Deduction if Splitting is done by Employer.

From 1-7 gallons	1½d.	per cask
" 8-12 "	3d.	"

STOUT BREWERS' TRAVELLERS' CASKS.

Made from Rough Cleft Blackwood Staves.

The foregoing Extras and Deductions to apply should any variation be made in the material :—

Capacity.	Pitch. not to Exceed.	Staves.		Hooping.			Heading Kauri, with two Rough Cleft Hardwood Cants.	Pieces in Head not to Exceed.	Extras.			Rate per Cask, including Extras.
		Not Exceeding.	Finished at Pitch.	Chimb.	Quarter.	Bilge.			Cleaning Out.	Grooving.	Linseed or other Material.	
Gallons.	Inches.	Inches.*	Inches.	Inches Gauge	Inches Gauge	Inches Gauge	Inches		d.	d.	d.	s. d.
54-55	6½	1½	1½	2½ x 12	1½ x 14	2 x 14	1½	5	10	3	3	12 6
36-37	6	1½	1½	2½ x 12	1½ x 14	2 x 14	1½	4	10	3	3	11 3
27-28	5½	1½	1½	2½ x 12	1½ x 14	1½ x 14	1½	4	10	3	3	10 9
18-19	5	1½	1½	2½ x 12	..	1½ x 14	1½	4	9	2	2	10 0
9-9½	4½	1½	1	2½ x 14	..	1½ x 14	1½	3	8	2	2	9 6
10-10½												

NOTE.—Sixpence per cask to be added for every eighth of an inch where the staves are over 1½ inches in thickness.

BREWERS' CLEANSERS.

	Oak.	Blackwood,
110-115 gallons, of 1-in. square or circular bucked staves	13s. 3d. each	13s. 5d. each
" " 1½-in. " " " "	13s. 9d. "	14s. "
" " 1-in. rough split staves	14s. 3d. "	14s. 5d. "
" " 1½-in. " " " "	14s. 10d. "	15s. "
75-78 " 1-in. square or circular bucked staves	9s. 11d. "	10s. 2d. "
" " 1½-in. " " " "	10s. 5d. "	10s. 9d. "
" " 1-in. rough split staves	10s. 5d. "	10s. 8d. "
" " 1½-in. " " " "	11s. "	11s. 2d. "
55-60 " 1-in. square or circular bucked staves	8s. 9d. "	..
" " 1½-in. " " " "	9s. 4d. "	..
" " 1-in. rough split staves	9s. 4d. "	9s. 4d. each
" " 1½-in. " " " "	9s. 11d. "	10s. 8d. "

NOTE.—For casks made of blackwood staves 3d. per cask to be added for every eighth of an inch above one inch and a quarter in thickness.

BREWERS' CLEANSERS (110-115 GALLONS).

Above prices to include Heading of Kauri or Oak, as follows:—

Finished heads not to exceed 1½ inch in thickness.
 Heads to have not more than 6 pieces of timber.
 All pieces over 6 to be 2d. a piece extra.
 Sawn blackwood heads 1½ inch thick 1s. per cask extra
 Cleft blackwood or oak undressed heads 1s. 7d. „
 Kauri heads to have hardwood cants.

Above prices to include Hooping (110-115 gallons), as follows:—

3 or 4 hoops on each end, not to exceed 12 gauge, 2½ × 12 chimb hoop.
 Other hoops not to exceed 2 inches width × 14 gauge.
 Where 10 gauge is used in chimb hoop, width 2½ inches, the price to be ... 1½d. per hoop extra
 Where 12 gauge is used in chimb hoop, width 3 inches, the price to be ... 1½d. „
 Where 10 gauge is used in chimb hoop, width 3 inches, the price to be ... 3d. „

Above prices to include Heading (75-78 gallons and 55-60 gallons), as follows:—

Finished heads not to exceed 1½ inch in thickness. If the heads be 1½ inch 4d. per head extra.
 Heads to have not more than five pieces of timber.
 All pieces over five to be 1½d. a piece extra.
 Cleft heads of oak or undressed blackwood to be 6d. a head extra.
 Heads of sawn blackwood (1½ inch thick) to be 3d. a head extra.

Above prices to include Hooping (75-78 gallons and 55-60 gallons), as follows:—

No iron to be heavier than 12 gauge, chimb hoop, 2½ inches in width, 14 gauge × 2 inches in width for other hoops, with three or four hoops on each end.

Cleaning out.

Shaving out inside cleansers (55-115 gallons), the price to be 1s. each extra.

OLD TIMBER.

Casks, 18, 27, and 36 gallons in size, made from old brewers' casks, 4s. 5d. each, including levelling joints inside, and 3d. extra for shaving out inside.

Casks, 9, 10, and 13½ gallons in size, made from old brewers' casks, 3s. 10d. each including levelling joints inside, and 3d. extra for shaving out inside.

Casks below 9 gallons in size, same price as new ones.

Casks, 18 and 27 gallons in size, made from old whisky quarters, 3s. 10d. each, including levelling joints inside, and 3d. extra for shaving out inside.

Casks, 9-36 gallons in size, old treacle casks or odd sets, and loose staves, requiring new heads and new hoops, same price as new inch-square oak.

In all cases, if pitched staves be used, 6d. per cask extra.

VINEGAR AND CORDIAL CASKS.

Size.	Price if Kauri Timber be used.	Price if either Australian Blackwood, Wattle, Myrtle, Beech, or Mountain Ash Timber with sap off (if needed) be used.
		each.
Gallons.	s. d.	s. d.
1	2 0	2 7
2	2 1	2 8
3	2 1	2 10
4	2 4	3 1
5	2 6	3 5
6	2 8	3 8
7	2 8	3 11
8	2 10	4 3
9	3 0	4 5
10	3 3	4 7
11	3 5	4 9
12	3 8	4 11
13	3 10	4 11*
14	4 11	—
15		
16		
17-20		
21-24		
25-30		
31-35		
50-60		

* Length of staves to be not less than 2 ft. 10 in.; if shorter length be used the price to be 5s. 3d. a cask.

60-gallon vinegar casks, with sap on, 6s. 7d. each; 60-gallon vinegar casks, with sap off, 7s. 2d. each. Not more than five pieces of timber in heading allowed for above, three pieces of pine, and two hardwood cants.

60-gallon vinegar casks made from either blackwood, wattle, myrtle, beech, or mountain ash, and having more than five pieces of timber in heading shall be 1½d. per extra head-piece.

Heads of rough split hardwood shall be 4d. per head extra, and of sawn hardwood the price to be 3d. per head extra.

Heads of casks 11-35 gallons in size shall have not more than four pieces of sawn or squared timber—pine middles with hardwood cants; if more than four pieces be used, the price to be 1d. per extra head-piece.

Heads of casks 17-35 gallons in size of cleft undressed hardwood timber, shall be 2d. per head extra; if more than four pieces be used, 1d. per piece extra.

BEEF CASKS.

Size calculated by the lbs. Casks will contain.	Blackwood and Wattle.	Oak.	Old bent Staves, not redressed.	Old Timber, redressed.	Kauri.
	s. d.	s. d.	s. d.	s. d.	s. d.
336	5 6	5 3	3 6	4 2	3 8
300	5 3	4 11	3 6	4 2	3 6
200	4 8	4 6	3 0	3 6	3 3
156	4 5	4 3	3 0	3 6	3 0
112	3 10	3 9	2 9	3 0	2 8
100	3 8	3 8	2 9	3 0	2 7
90	3 6	3 6	2 8	...	2 6
80	3 3	3 3	2 8	...	2 5
70	3 1	3 1	2 7	...	2 4
60	2 11	2 11	2 7	...	2 4
50	2 9	2 9	2 6	...	2 3
40	2 6	2 6	2 0
30	2 3	2 0	1 10
20	2 0	1 10	1 8

Above Prices to include Heading of Blackwood, Wattle, and Old Oak, as follows:—

From 50 lbs. up to 112 lbs. heads to have three pieces, and from 156 lbs. upwards four pieces. All of these, viz., from 50 upwards, to have pine middles in heads. Heads having more than specified number of pieces, 1d. per piece extra. Heads all hardwood, from 50 lbs. up to 90 lbs., 4d. per head extra; from 100 lbs. to 112 lbs., 1d. per head extra; and from 156 lbs. upwards, 2d. per head extra.

Kauri Casks.

Heads with hardwood cants, 1d. per head extra.

Deduction if Splitting is done by Employer.

	d.
From 20 lbs. to 60 lbs. ...	1½ per cask
From 70 lbs. to 100 lbs. ...	3 "
From 112 lbs. to 156 lbs. ...	4 "
From 200 lbs. to 336 lbs. ...	5 "

Extra for Flagging.

From 156 lbs. to 336 lbs., 3d. per end.

SKIN CASKS.

Size calculated by the lbs. Casks will contain. (14 lbs. equal to One Gallon.)		Kauri.
lbs.		s. d.
784	Not more than 1 inch timber to be used	4 11 each
672		4 11 "
560	Not more than ¾ inch timber to be used	4 5 "
448		3 8 "
336		3 5 "
224		3 0 "
140	Not more than ½ inch timber to be used	2 7 "
112		2 5 "
56		2 0 "
42		1 10 "
30		1 9 "
20-28		1 8 "

Heads.

From 20 lbs. up to 140 lbs. heads not to exceed three pieces, and from 224 lbs. to 784 lbs. not to exceed four pieces.

Bilge.

In the 784, 672, and 560 lbs. casks the bilge not to exceed 4 inches.

Levelling Joints.

784, 672, and 560 lbs. casks, 3d. per cask extra.

Cleaning Out.

784, 672, and 560 lbs. casks, 6d. per cask extra.

BUTTER CASKS AND TUBS,
KAURI PINE.

Size calculated by the lbs. Casks will contain.	With Head or Cover.	Shaved Out (Inside).
	<i>s. d.</i>	<i>s. d.</i>
60 lbs. and under ...	2 3 each	2 5 each
61 lbs. up to 80 lbs. ...	2 4 "	2 6 "
81 lbs. up to 112 lbs. ...	2 6 "	2 8 "
113 lbs. up to 140 lbs. ...	2 9 "	3 1 "
141 lbs. up to 168 lbs. ...	3 0 "	3 4 "
169 lbs. up to 224 lbs. ...	3 3 "	3 10 "
225 lbs. up to 336 lbs. ...	3 8 "	4 3 "

Above Prices to include Heading, as follows:—

60 lbs. and under to have two pieces in heads ; if more, 1d. per piece extra.
Heads, with hardwood cants, 1d. per cask extra.

BLACKWOOD AND WATTLE.

Size calculated by the lbs. Cask will contain.	With Head or Cover.	Shaved Out (Inside).
	<i>s. d.</i>	<i>s. d.</i>
60 lbs. and under ...	2 9 each	3 0 each
61 lbs. up to 80 lbs. ...	3 0 "	3 13 "
81 lbs. up to 112 lbs. ...	3 6 "	3 10 "

Above Prices to include Heading, as follows:—

60 lbs. and under to have two pieces in heads ; if more, 1d. per piece extra.
The above casks and tubs to have pine middles in heads.
Heading all hardwood, 1d. each extra.

DAIRY WORK.

BARREL CHURNS.

5 gals. 8s. 9d. each	} With hole and mountings, 2s. 1d. extra
10 " 12s. 1d. "	
15 " 13s. 3d. "	
20 " 14s. 3d. "	
25 " 15s. 5d. "	
30 " 16s. 6d. "	

UPRIGHT CHURNS AND CURBS.

14 to 18 inch stave ...	8s. 9d. each ; without curb and dasher, 2s. 1d. less
19 to 24 " ...	9s. 11d. " " " " " "

KEELERS.

	<i>s. d.</i>
16 inches diam. 3 6 each	} Length of stave not to exceed 15 inches
18 " " 3 6 "	
20 " " 3 10 "	
22 " " 4 2 "	
24 " " 4 5 "	
26 " " 4 8 "	
28 " " 4 11 "	

BLACKWOOD EGG CASKS.

Egg casks, 3 feet long, 32 inches diameter at end, and not exceeding 3 feet in pitch, with five pieces in heads—three pine middles, and two hardwood cants, and having three hoops on each end, 2½-in. chimb hoop, 1½-in. quarter hoop, and 1¼-in. bilge hoop, and not exceeding 14 gauge—7s. 2d. each.

TREACLE CASKS.

	<i>s. d.</i>
4 gals. ...	2 9
8 " ...	3 6 to have four hoops
10 " ...	4 2 heads three pieces
16 " ...	4 11 " " and kauri middle
24 " ...	5 6 " " " "
54 " ...	8 9 heads four pieces and two kauri middles

For every additional piece in heads 1d. extra.
Old casks same price as new ones.
Flagging to be included.

Extra when Heading is made of Hardwood.

			d.
16-24 gals.	4 per cask extra
25-54 "	6 " "

OIL CASKS.

			s. d.
27 gallons	6 0 each
36 "	6 11 "
54 "	8 9 "
100 "	14 3 "
120 "	15 5 "

Above Prices to include Heading, as follows:—

From 27 gals. up to 54 gals., four pieces; if more, 1d. each extra piece.
 From 100 gals. up to 120 gals., five pieces; if more, 2d. each extra piece.
 All of the above casks to have kauri middles in heads.
 Heading all hardwood, 27 gals. and 36 gals., 4d. per cask extra; 54 gals., 6d. per cask extra.
 Flagging to be included.

OAK HARNESS CASKS (ROUND) WITHOUT MOUNTINGS.

			s. d.	
336 lbs.	11 0 each	} 1s. extra if made of colonial timber
224 "	8 9 "	
112 "	4 11 "	

The above to be made with cover fitted in hoop.
 Hooping to be common iron.
 Mountings and all other extra work to be done by the day.

TALLOW CASKS—HAND MADE.

	7 cwt.	8 cwt.	9 cwt.	10 cwt.
	each.	each.	each.	each.
	s. d.	s. d.	s. d.	s. d.
Casks, not exceeding 3 ft. 6 in. long, 27 inches diameter at end, and 32 inches in pitch, of cleft colonial hardwood staves 1 inch thick	5 4			
Casks, not exceeding 43½ inches long, 28 inches diameter at end, and 33 inches in pitch, of cleft colonial hardwood staves 1 inch thick		5 10		
Casks, not exceeding 43½ inches long, 30 inches diameter at end, and 35½ inches in pitch, of cleft colonial hardwood staves 1 inch thick			7 8	
Casks, not exceeding 4 feet long, 30 inches diameter at end, and 36 inches diameter in pitch, of cleft colonial hardwood staves 1 inch thick				8 5
The foregoing—				
If kauri timber be used throughout	4 6	5 1	6 4	6 7
If oregon or white pine be used throughout	4 9	5 4	6 7	6 10
Casks, not exceeding 3 ft. 8 in. long, 32 inches diameter at end, and 37½ inches diameter in pitch, of cleft colonial hardwood staves 1 inch thick				9 0
The foregoing—				
If kauri timber be used throughout				7 1
If oregon or white pine be used throughout				7 4

N. B.—The above to be outside measurements.

OLEO CASKS—HAND MADE.

		s. d.
7 cwt. casks—not exceeding 3 ft. 6 in. long, 27 inches diameter at end and 32 inches in pitch, of cleft blackwood staves 1 inch thick	...	5 10 each
7 " " The foregoing if kauri be used throughout	...	5 0 "
7 " " " if oregon or white pine be used throughout	...	5 3 "

If cleaning out is required 1s. per cask extra.

The above Prices for Tallow and Oleo Casks to include as follows:—

Heading.

Heads to have not more than five pieces (1 inch thick), three pine middles, and two hardwood cants.
 If in softwood casks hardwood cants be used, 1d. each head extra.
 If all cleft hardwood be used, 3d. each end extra.
 If more than five pieces be used, 1d. per piece extra.

Hooping.

Casks to have three hoops on each end, not to exceed 2 inches, 1½ inches, and 1¼ inches wide respectively, iron not to exceed 15 gauge.

TALLOW CASKS—MACHINE MADE.

	7 cwt.	8 cwt.	9 cwt.	10 cwt. Long.	10 cwt. Short.
	each.	each.	each.	each.	each.
	s. d.	s. d.	s. d.	s. d.	s. d.
Casks, dimensions, &c., as shown under hand made tallow casks, of cleft colonial hardwood staves, cut to lengths, dressed and jointed by machinery, heads made to size and cut in, hoops cut to lengths ...	2 11	3 0	4 5	4 9	5 0
The like of softwood staves ...	2 8	2 9	4 4	4 9	5 0

ICE CREAM TUBS.

Made out of 1 inch Kauri, Oak, or Blackwood.

Length in Inches.	Diameter in Inches.	To Hold Freezers in Quarts.	Price.	
			Kauri.	Oak or Blackwood.
			s. d.	s. d.
15	11	4	3 2	4 3
14	12	4	3 2	4 3
15	12½	6	3 4	4 5
15½	12	6	3 4	4 5
16	13	8	3 5	4 7
17	12½	8	3 5	4 7
17	14 (bare)	10	3 7	4 9
17½	14	10	3 8	4 11
18	15	12	4 1	5 5
18½	16	14	4 4	5 9
22	16	16	4 6	6 0
23	17	18	4 9	6 4
24	18	20	4 11	6 7
25	18	25	5 0	6 8
28	18	30	5 1	6 9
30	20	40	5 10	7 9

Not cleaned out.

Outside measurements. Levelling joints 4d. per cask extra.

Made out of ½ inch Kauri, Oak, or Blackwood.

16	12½	..	2 8	3 7
16½	12	..	2 8	3 7
18	12½	..	2 10	3 9
16	14	..	3 0	4 0
17	14	..	3 2	4 3
19½	14	..	3 4	4 5

SPRAY TUBS.

Size in Gallons.	Staves.		Hooping.		Price.	
	Length.	Thickness.	Quarter Hoop.	Top and Bottom Hoop not exceeding.	Soft Wood.	Oak or Blackwood.
	Inches.	Inches.	Inches.	Inches	s. d.	s. d.
25 to 30	24	1	1½	2	7 0	8 0
40	26	1	1½	2	7 6	8 6
50	27	1	1½	2	8 0	9 0
60	28	1	1½	2	8 6	9 6
70	28	1	1½	2	9 0	10 0
80	30	1	1½	2	9 6	11 0
100	36	1	1½	2	11 6	13 0
100	30 to 33	1½	1½	2½	14 6	16 0
100	34	1½	1½	2½	13 6	15 0

Top: Flush or in groove
Iron not to exceed 14 gauge
If 12 or 13 gauge iron be used 2d. per hoop extra

ARSENIC CASKS.

Casks, 29 inches long, 16½ inches diameter at end, 20 inches in pitch, made from kauri timber ½ inch thick, 2s. 9d. each; or if made from white pine, 3s. each. Heads not more than four pieces of kauri or white pine, and three hoops on each end: (all pieces over four in number in heads 1d. a piece extra).

BUCKETS.

Ship, 11 inches long, of oak or colonial timber	2s. 6d. each
Stable, 12 " " " "	*2s. 9d. "
" 13-15 " " " "	*3s. "

* If double bottom required 6d. extra.

WASH TUBS.

18-in. diameter	...	3s. 6d. each	} Of oak or colonial timber, length of stave not to exceed 15 inches
20-in. " "	...	3s. 10d. "	
22-in. " "	...	4s. 2d. "	
24-in. " "	...	4s. 5d. "	
26-in. " "	...	4s. 8d. "	
28-in. " "	...	4s. 11d. "	

SANITARY TUBS.

Round	2s. 3d. each
Oval	2s. 11d. "

Mountings for same, 2d. extra.

If sap be taken off and tub shaved out, 6d. extra for both round and oval.

OVAL WORK.

—Except where otherwise expressly provided, the piece-work prices fixed throughout this Determination are for round work; if oval work be made, not expressly provided for, the piece-work prices shall be double that fixed for round work for casks up to and including 10 gallons in size, and for all casks from 11 gallons to 120 gallons in size inclusive, the piece-work price shall be that fixed for round work with half as much again added.

Dated at Melbourne this 21st day of February, 1913.

THOS. W. GAGGIN,
Chairman.