



VICTORIA GOVERNMENT GAZETTE

Published by Authority.

[Registered at the General Post Office, Melbourne, for transmission by post as a newspaper.]

No. 204.] MONDAY, DECEMBER 20. [1915.

Factories and Shops Act 1915.

DETERMINATION OF THE COOPERS BOARD.

IN accordance with the provisions of the Factories and Shops Acts, the Special Board appointed to determine the lowest prices or rates which may be paid to any person or persons or classes of persons employed in the process, trade, or business of a cooper, has made the following Determination, namely:—

(1) That previous Determinations of this Board are hereby amended, and such amendments shall come into force and be operative on and after the 8th day of January, 1916.

WAGES.

(2) Persons making, or partly making, or repairing any article, 1s. 6d. per hour, or £3 12s. per week of 48 hours.

APPRENTICES AND IMPROVERS.

DEFINITION (ACT 2386, SECTION 5).

“Apprentice” means any person under twenty-one years of age bound by indentures of apprenticeship, or any person over twenty-one years of age who, with the sanction of the Minister, is bound by indentures of apprenticeship.

“Improver” means any person (other than an apprentice) who does not receive a piece-work price or a wages rate fixed by any Special Board for persons other than apprentices or improvers, and who is not over twenty-one years of age, or who, being over twenty-one years of age, holds a licence from the Minister to be paid as an improver.

(3) That the wages and number of apprentices or improvers who may be employed within any place shall be:—

Experience.	Wages per week of 48 hours.		Proportionate Number.
	Apprentices.	Improvers.	
1st year ...	7s. 6d.	7s. 6d.	One apprentice to every three or fraction of three workers receiving not less than 72s. per week of 48 hours. One improver to the first three workers and thereafter one improver to every nine additional workers receiving not less than 72s. per week of 48 hours.
2nd „ ...	10s.	10s.	
3rd „ ...	15s.	15s.	
4th „ ...	22s. 6d.	25s.	
5th „ ...	27s. 6d.	32s. 6d.	

TIME OF BEGINNING AND ENDING WORK.

(4) That the time of beginning and ending work shall be:—

Time of Beginning.	Time of Ending.
7.30 a.m. ...	12.15 p.m. on the day on which the half-holiday is observed; and
7.30 a.m. ...	5.30 p.m. on the other working days of the week.

OVERTIME.

(5) That the following rates shall be paid for all work done :—

- (a) Outside the hours fixed in Clause (4) ... 7d. per hour additional for adults,
 (b) Within the hours fixed in Clause (4) in excess of ... and 3d. per hour additional for
 48 hours in any week ... apprentices and improvers.

SPECIAL RATES FOR SUNDAYS AND PUBLIC HOLIDAYS.

(6) That double time shall be the special-rate for all work done on—

Sundays,
 Good Friday,
 21st April (Eight Hours Day),
 Christmas Day,

but if any other day be by Act of Parliament or Proclamation substituted for any of the above-named holidays, the special rate shall only be payable for work done on the day so substituted.

MISCELLANEOUS.

(7) (a) That all bale hoops be straightened and pieced to length by employer. If pieced to length by employee, $\frac{1}{2}$ d. per hoop extra.

(b) That all truss hoops and beak-irons be provided by employer.

(c) That rough split staves be measured at the thinnest end, and bucked or machine-dressed staves at the thickest.

(d) That where grooves exceeding $\frac{1}{4}$ -inch in width and not more than $\frac{1}{2}$ -inch in width are required, the following extra rates be paid :—

Size of Casks.	Per Cask.
18 gallons or under	2d.
19 " to 65 gallons	3d.
66 " to 120 "	4d.

(e) For casks made from machine dressed and jointed timber, the responsibility of the employee for broken staves or other defects shall end 24 hours after the cask is finished.

(f) That where linseed meal or other material is used in grooves and not provided for in the piece-work prices the following extra rates be paid :—

18 gallons and under	2d. per cask
over 18 gallons	3d. "

PIECE-WORK PRICES.

(8) That the lowest piece-work prices payable to any person engaged in the following kinds of work shall be :—

SPIRIT CASKS MADE OF OAK.

Gallons.				Round. Price.	Oval.
1	Not more than $\frac{3}{4}$ -in. timber to be used	2s. 3d. each	
2	" "	2s. 5d. "	
3	" "	2s. 6d. "	
4	" "	2s. 9d. "	
5	" "	3s. 2d. "	
6	" "	3s. 4d. "	
7	" "	3s. 8d. "	
8	" "	3s. 11d. "	
9	" "	4s. 3d. "	7s. 6d. each
10	" "	4s. 5d. "	7s. 9d. "
11	" "	4s. 7d. "	8s. "
12	" "	4s. 9d. "	8s. 3d. "
13	" "	4s. 11d. "	8s. 6d. "
14	" "	5s. 4d. "	8s. 9d. "
15	Not more than $\frac{1}{2}$ -in. timber to be used	5s. 5d. "	
16	" "	5s. 8d. "	
17-20	" "	5s. 11d. "	
21-24	" "	6s. 4d. "	
25-30	" "	6s. 7d. "	
31-35	not more than $\frac{1}{2}$ -in. timber to be used	6s. 10d. "	
60-70	Of 1-in. flat or circular bucked staves	7s. 11d. "	
	Of 1-in. rough split staves	8s. 5d. "	
100	of 1-in. flat or circular bucked staves not more than 4 feet in length	12s. 1d. "	
100	of $1\frac{1}{4}$ -in. " " " " " "	13s. 3d. "	
100	of $1\frac{1}{2}$ -in. " " " " " "	14s. 3d. "	
120	of 1-in. " " " " " "	13s. 3d. "	
120	of $1\frac{1}{4}$ -in. " " " " " "	14s. 3d. "	
120	of $1\frac{1}{2}$ -in. " " " " " "	15s. 5d. "	
100	of 1-in. rough split staves not more than 4 feet in length	13s. 3d. "	
100	of $1\frac{1}{4}$ -in. " " " " " "	14s. 3d. "	
100	of $1\frac{1}{2}$ -in. " " " " " "	15s. 5d. "	
120	of 1-in. " " " " " "	14s. 3d. "	
120	of $1\frac{1}{4}$ -in. " " " " " "	15s. 5d. "	
120	of $1\frac{1}{2}$ -in. " " " " " "	16s. 6d. "	

SPIRIT CASKS.

The above prices to include flagging and stopping up worm holes inside, in casks 60-70 gallons and 100-120 gallons in size.

SPIRIT CASKS (100-120 GALLONS).

					s.	d.
Levelling joints (inside)	per cask extra	0	6
Shaving out	"	"	1	0

Above Prices to include Heading, as follows:—

- 100-120 gallons, of sawn or squared blackwood, $1\frac{1}{2}$ inch thick, 6d. per head extra.
 100-120 gallons, of cleft blackwood or oak undressed, 9d. per head extra, and 2d. for every extra piece of timber in head.
 100-120 gallons, 6 pieces of timber, not to exceed $1\frac{1}{2}$ inch thick, of oak or kauri, if more than 6, $1\frac{1}{2}$ d. a piece extra.
 60-70 gallons, 5 pieces of timber, not to exceed $1\frac{1}{4}$ inch thick, sawn or squared oak, if more than 5, $1\frac{1}{2}$ d. a piece extra.
 60-70 gallons, if cleft undressed oak timber be used, the price to be 4d. per head extra.
 11-35 gallons, 4 pieces of timber, not to exceed 1 inch thick, of oak or kauri, if more than 4, 1d. per piece extra.
 1-10 gallons, 3 pieces of timber, not to exceed 1 inch thick, of oak or kauri, if more than 3, 1d. per piece extra.

Above Prices to include Hooping, as follows:—

100-120 GALLONS.

Four hoops on each end, and no iron heavier than 12 gauge to be used.

60-70 GALLONS.

Three or four hoops on each end, and no iron heavier than 14 gauge to be used.

Deduction if Splitting is done by Employer.

From 2 gallons to 7 gallons in size				d.
8	12	"	...	$1\frac{1}{2}$ per cask
13	20	"	...	3 "
21	30	"	...	4 "
			...	5 "

OLD TIMBER.

- Old timber re-dressed, same price as new, in casks 1-35 gallons in size.
 15-17-gallon casks, of old timber, not re-dressed and not over 17 gallons in size, 3s. 7d. each.
 30-35-gallon casks, made of old timber, not re-dressed, 3s. 11d. each.
 10-gallon kegs, made from casks not larger than quarter casks, not re-dressed, 3s. 5d. each.
 5-gallon kegs, made from old casks not larger than octaves, not re-dressed, 2s. 8d. each.
 Odd sets and loose staves requiring new heads and new hoops, the price to be same as new timber.

WINE CASKS MADE OF OAK.

Gallons.		Price.
60-65 of double staves split, not to exceed 44 inches in length	...	8s. 6d. each
(A deduction of 6d. to be made if splitting is done by employer.)		
60-65 of single imported rough split staves	...	8s. 3d. each
60-65 of flat or circular bucked staves	...	7s. 9d. "
60-65 of 1-inch plank oak staves cut to length	...	8s. 6d. "
100 of 1-inch flat or circular bucked staves, and not more than 4 feet in length	...	11s. "
100 of $1\frac{1}{4}$ -in.	"	12s. 1d. "
100 of $1\frac{1}{2}$ -in.	"	13s. 3d. "
100 of 1-inch rough split staves, and not more than 4 feet in length	...	12s. 1d. "
100 of $1\frac{1}{4}$ -in.	"	13s. 3d. "
100 of $1\frac{1}{2}$ -in.	"	14s. 3d. "
120 of 1-inch flat or circular bucked staves, and not more than 4 feet in length	...	12s. 1d. "
120 of $1\frac{1}{4}$ -in.	"	13s. 3d. "
120 of $1\frac{1}{2}$ -in.	"	14s. 3d. "
120 of 1-inch rough split staves, and not more than 4 feet in length	...	13s. 3d. "
120 of $1\frac{1}{4}$ -in.	"	14s. 3d. "
120 of $1\frac{1}{2}$ -in.	"	15s. 5d. "

WINE CASKS.

Gallons.		Price.
60-65 of mountain ash, myrtle, beech, or wattle staves	...	8s. 6d. each.
(Five pieces of timber in heads, three middle pieces of pine, and two hardwood cants.)		

WINE CASKS MADE OF BLACKWOOD.

Gallons.		Price.
60-65 of staves with sap taken off	...	8s. 3d. each
(Five pieces of timber in head, three middle pieces of pine, and two hardwood cants.)		
60-65 of staves with sap left on	...	7s. 9d. each
(Five pieces of timber in head, three middle pieces of pine, and two hardwood cants.)		
100 of 1-inch rough split staves, and not more than 4 feet in length	...	12s. 1d. each
100 of $1\frac{1}{4}$ -in.	"	13s. 3d. "
100 of $1\frac{1}{2}$ -in.	"	14s. 3d. "
100 of 1-in. square and hollow bucked staves, and not more than 4 feet in length	...	11s. "
100 of $1\frac{1}{4}$ -in.	"	12s. 8d. "
120 of 1-in. rough split staves, not more than 4 feet in length	...	13s. 3d. "
120 of $1\frac{1}{4}$ -in.	"	14s. 3d. "
120 of $1\frac{1}{2}$ -in.	"	15s. 5d. "
120 of 1-in. square and hollow bucked staves, and not more than 4 feet in length	...	12s. 1d. "
120 of $1\frac{1}{4}$ -in.	"	13s. 9d. "

100-120 GALLONS.

Levelling joints (inside)	6d. per cask extra
Shaving out	"	1s. "

60-65 GALLONS.

Levelling joints (inside)	4d. per cask extra
Shaving out	"	10d. "

Above prices to include Heading, as follows :—

100-120 gallons—6 pieces of timber, not to exceed $1\frac{1}{2}$ -inch thick, of oak or kauri, if more than 6, $1\frac{1}{2}$ d. per piece extra.

100-120 gallons, of sawn or squared blackwood, $1\frac{1}{2}$ -inch thick 6d. per head extra
 100-120 gallons, of cleft blackwood or oak undressed 9d. "

And 2d. for every extra piece of timber in head.

60-65 gallons	{	5 pieces of sawn or squared oak timber allowed in above prices, but over that limit	1½d. per piece extra
		Cleft undressed oak heads	4d. per head extra
		" blackwood, machine-squared heads	1½d. "
		" undressed colonial hardwood of either mountain ash, myrtle, beech, or wattle heads	4½d. "
		Colonial hardwood sawn heads of either mountain ash, myrtle, beech, or wattle	3d. "

Above Prices to include Hooping, as follows :—

100-120 gallons.—Four hoops on each end, and no iron heavier than 12 gauge to be used.

60-65 gallons.—Three or four hoops each end, at option of employer, and no iron heavier than 14 gauge to be used.

WINE CASKS (60-65 GALLONS) MACHINE MADE.

1-in. oak staves, dressed and jointed by machinery	} 4s. 2d. to be paid for finishing cask.
Heads, laid-up and bored by machinery, with all sap or other bad wood taken off	
Hoops, 6 to 8, cut to length	
1-in. oak staves, dressed and jointed by machinery, with all sap or other bad wood taken off, with staves cut to length, heads made to size and cut in	} 3s. 4d. to be paid for finishing cask.
Hoops, 6 to 8, cut to length and splayed	

BREWERS' TRAVELLERS' CASKS.

			Oak.	Blackwood.
55 gallons, of	$1\frac{1}{4}$ -in. rough split staves	...	9s. 8d. each	...
" "	$1\frac{1}{4}$ -in. square or circular bucked staves	...	9s. "	...
54 "	$1\frac{1}{4}$ -in. plank, oak stave, cut to length	...	8s. 9d. "	...
" "	$1\frac{1}{4}$ -in. " " " "	...	9s. 4d. "	...
" "	$1\frac{1}{4}$ -in. square or circular bucked staves	...	8s. "	...
" "	$1\frac{1}{4}$ -in. " " " "	...	8s. 6d. "	...
" "	1-in. rough split staves	...	8s. 6d. "	8s. 8d. each
" "	$1\frac{1}{4}$ -in. " " " "	...	9s. "	...
36 "	$1\frac{1}{4}$ -in. " " " "	...	7s. 9d. "	...
" "	$1\frac{1}{4}$ -in. square or circular bucked staves	...	7s. 4d. "	...
" "	$1\frac{1}{4}$ -in. sawn or plank oak staves, cut to length	...	7s. 11d. "	...
" "	$1\frac{1}{4}$ -in. square or circular bucked staves	...	6s. "	...
" "	$1\frac{1}{4}$ -in. plank, oak stave, cut to length	...	6s. 7d. "	...
" "	1-in. rough split staves	...	6s. 7d. "	6s. 8d. each
27 "	$1\frac{1}{4}$ -in. " " " "	...	7s. 8d. "	...
" "	$1\frac{1}{4}$ -in. square or circular bucked staves	...	7s. 2d. "	...
" "	$1\frac{1}{4}$ -in. sawn or plank oak, cut to length	...	7s. 6d. "	...
" "	1-in. square or circular bucked staves	...	5s. 3d. "	...
" "	1-in. rough split staves	...	5s. 9d. "	5s. 10d. each
" "	1-in. plank, oak staves, cut to length	...	5s. 8d. "	...
18 "	$1\frac{1}{4}$ -in. rough split staves	...	7s. 1d. "	...
" "	$1\frac{1}{4}$ -in. square or circular bucked staves	...	6s. 11d. "	...
" "	$1\frac{1}{4}$ -in. sawn or plank oak, cut to length	...	7s. 2d. "	...
" "	1-in. square or circular bucked staves	...	4s. 8d. "	...
" "	1-in. plank, oak staves, cut to length	...	5s. 1d. "	...
" "	1-in. rough split staves	...	4s. 11d. "	5s. 3d. each
9-10 "	1-in. " " " "	...	4s. 11d. "	5s. 3d. "
" "	$1\frac{1}{4}$ -in. " " (length of staves not under 20 inches)	...	7s. 1d. "	...
5 "	1-in. " " " "	...	4s. "	4s. 5d. each

NOTE.—For casks made of blackwood staves 3d. per cask to be added for every eighth of an inch above one inch and a quarter in thickness.

CLEANING OUT.

	Gallons.		Gallons.		Gallons.
	54, 36, 27		18		5-10
Levelling joints (inside) ...	4d. a cask extra	3d. a cask extra	3d. a cask extra
Shaving out (inside) ...	10d. "	9d. "	8d. "

Above Prices to include Heading of 54 and 55 Gallon Casks, as follows:—

54 and 55 gallon casks, with rough cleft heads	4½d. per head extra
" " sawn blackwood heads	3d. " "

Above Prices to include Heading for 36, 27, and 18 Gallon Casks, as follows:—

36-37	gallon cask, with rough cleft heads	4d. per head extra
27-28	" " "	3½d. "
18	" " "	3d. "
36-37	" " sawn blackwood heads	2½d. "
27-28	" " "	2d. "

And all sizes below 27 gallons with sawn blackwood heads, same price as kauri or oak.

Above Prices to include Heading for all Sizes below 18-Gallon Casks, as follows:—

10-gallon cask, with rough cleft heads	2½d. per head extra
And all sizes below 10 gallons, with rough cleft heads			2d. " "

Above Prices to include Hooping, as follows:—

27-28-gallon cask.—Chimble hoop, $2\frac{1}{4}$ inches \times 14 gauge, other hoops $1\frac{3}{4}$ inch \times 14 gauge, with three hoops on each end. If chimble hoop be $2\frac{1}{2}$ inches \times 14 or $2\frac{1}{4}$ inches \times 12 gauge the price to be 1d. per hoop extra. If the chimble hoop be $2\frac{1}{2}$ inches \times 12 gauge the price to be 2d. per hoop extra.

18-gallon cask.—Where two hoops are used on each end the chimb hoop not to exceed $2\frac{1}{4}$ inches \times 14 gauge, the other hoop not to exceed 2 inches \times 14 gauge, and where three hoops are used on each end, chimb hoop not to exceed 2 inches \times 14 gauge, other hoops not to exceed $1\frac{3}{4}$ inch \times 14 gauge. If chimb hoop be $2\frac{3}{8}$ inches \times 14 or $2\frac{1}{4}$ inches \times 12 gauge the price to be 1d. per hoop extra. If the chimb hoop be $2\frac{1}{2}$ inches \times 12 gauge the price to be 2d. per hoop extra.

In all sizes below 18 gallons the iron not to exceed 2 inches \times 14 gauge.

Deduction if Hoops are Cut to Length and Machine Splayed.

Hoops cut to length and machine splayed; 6d. per set for	75-115 gallon casks
" " " " 3d. "	54-gallon casks
" " " " 2d. "	36-gallon casks and all sizes under

Deduction if Splitting is done by Employer.

From 1-7 gallons	1½d. per cask
" 8-12. "	3d. "

STOUT BREWERS' TRAVELLERS' CASKS.

Made from Rough Cleft Blackwood Staves.

The foregoing Extras and Deductions to apply should any variation be made in the material :—

Capacity.	Pitch. not to Exceed.	Staves.		Hooping.			Heading Kauri, with two Rough Cleft Hardwood Cants.	Pieces in Head not to Exceed.	Rate per Cask, including Extras.
		Not Exceeding.	Finished at Pitch.	Chimb.	Quarter.	Bilge.			
	*			Inches Gauge	Inches Gauge	Inches Gauge	Inches.		s. d.
Gallons.	Inches.	Inches.	Inches.						
54-55	6½	1½	1½	2½ x 14	1½ x 14	2½ x 14	1½	5	14 6
36-37	6	1½	1½	2½ x 12	1½ x 14	2 x 14	1½	4	13 0
27-28	5½	1½	1½	2½ x 12	1½ x 14	2 x 14	1½	4	12 6
18-19	5	1½	1½	2½ x 12	..	2 x 14	1½	4	11 6
9-9½	4½	1½	1	2½ x 14	..	2 x 14	1½	3	10 6
10-10½									

These casks to be shaved out to have ½ in. groove, ¾ in. deep, with linseed or other material in groove.

* Note.—Sixpence per cask to be added for every eighth of an inch where the staves are over 1½ inches in thickness.

BREWERS' CLEANSERS.

		Oak.	Blackwood,
110-115 gallons, of 1-in. square or circular bucked staves . . .		13s. 3d. each	13s. 5d. each
" " 1½-in. " " " " " " . . .		13s. 9d. " "	14s. " "
" " 1-in. rough split staves " " " " " " . . .		14s. 3d. " "	14s. 5d. " "
" " 1½-in. " " " " " " . . .		14s. 10d. " "	15s. " "
75-78 " 1-in. square or circular bucked staves . . .		9s. 11d. " "	10s. 2d. " "
" " 1½-in. " " " " " " . . .		10s. 5d. " "	10s. 9d. " "
" " 1-in. rough split staves " " " " " " . . .		10s. 5d. " "	10s. 8d. " "
" " 1½-in. " " " " " " . . .		11s. " "	11s. 2d. " "
55-60 " 1-in. square or circular bucked staves . . .		8s. 9d. " "	..
" " 1½-in. " " " " " " . . .		9s. 4d. " "	..
" " 1-in. rough split staves " " " " " " . . .		9s. 4d. " "	9s. 4d. each
" " 1½-in. " " " " " " . . .		9s. 11d. " "	10s. 8d. " "

NOTE.—For casks made of blackwood staves 3d. per cask to be added for every eighth of an inch above one inch and a quarter in thickness.

BREWERS' CLEANSERS (110-115 GALLONS).

Above prices to include Heading of Kauri or Oak, as follows :—

Finished heads not to exceed 1½ inch in thickness.

Heads to have not more than 6 pieces of timber.

All pieces over 6 to be 2d. a piece extra.

Sawn blackwood heads 1½ inch thick . . . 1s. per cask extra

Cleft blackwood or oak undressed heads . . . 1s. 7d. "

Kauri heads to have hardwood cants.

Above prices to include Hooping (110-115 gallons), as follows :—

3 or 4 hoops on each end, not to exceed 12 gauge, 2½ x 12 chimb hoop.

Other hoops not to exceed 2 inches width x 14 gauge.

Where 10 gauge is used in chimb hoop, width 2½ inches, the price to be . . . 1½d. per hoop extra

Where 12 gauge is used in chimb hoop, width 3 inches, the price to be . . . 1½d. "

Where 10 gauge is used in chimb hoop, width 3 inches, the price to be . . . 3d. "

Above prices to include Heading (75-78 gallons and 55-60 gallons), as follows :—

Finished heads not to exceed 1½ inch in thickness. If the heads be 1½ inch 4d. per head extra.

Heads to have not more than five pieces of timber.

All pieces over five to be 1½d. a piece extra.

Cleft heads of oak or undressed blackwood to be 6d. a head extra.

Heads of sawn blackwood (1½ inch thick) to be 3d. a head extra.

Above prices to include Hooping (75-78 gallons and 55-60 gallons), as follows :—

No iron to be heavier than 12 gauge, chimb hoop, 2½ inches in width, 14 gauge x 2 inches in width for other hoops, with three or four hoops on each end.

Cleaning out.

Shaving out inside cleansers (55-115 gallons), the price to be 1s. each extra.

OLD TIMBER

Casks, 18, 27, and 36 gallons in size, made from old brewers' casks, 4s. 5d. each, including levelling joints inside, and 3d. extra for shaving out inside.

Casks, 9, 10, and 13½ gallons in size, made from old brewers' casks, 3s. 10d. each, including levelling joints inside, and 3d. extra for shaving out inside.

Casks below 9 gallons in size, same price as new ones.

Casks, 18 and 27 gallons in size, made from old whisky quarters, 3s. 10d. each, including levelling joints inside, and 3d. extra for shaving out inside.

OLD TIMBER—continued.

Casks, 9–36 gallons in size, old treacle casks or odd sets, and loose staves, requiring new heads and new hoops, same price as new inch-square oak.

Casks 13½, 18, 27, 36 gallons in size, 1½ of an inch to 1¾ inch in thickness, 6s. each.

6d. for every ½ of an inch over 1¾ inch to be added.

Casks 9 and 10 gallons, over 1 inch to 1¼ inch in thickness, 5s. 6d.

6d. for every ½ of an inch over 1¼ inch to be added.

In all cases, if pitched staves be used, 6d. per cask extra.

VINEGAR AND CORDIAL CASKS.

Size.				Price if Kauri Timber be used.	Price if either Australian Blackwood, Wattle, Myrtle, Beech, or Mountain Ash Timber with sap off (if needed) be used.
Gallons.				each. s. d.	each. s. d.
1				2 0	2 7
2	2 1	2 8
3	2 1	2 10
4	2 4	3 1
5	2 6	3 5
6	2 8	3 8
7	2 8	3 11
8	2 10	4 3
9	3 0	4 5
10	3 3	4 7
11	3 5	4 9
12	3 8	4 11
13	3 10	4 11*
14	4 11	—
15		
16		
17–20		
21–24		
25–30		
31–35		
50–60		

* Length of staves to be not less than 2 ft. 10 in.; if shorter length be used, the price to be 5s. 3d. a cask.

60-gallon vinegar casks, with sap on, 6s. 7d. each; 60-gallon vinegar casks, with sap off, 7s. 2d. each. Not more than five pieces of timber in heading allowed for above, three pieces of pine, and two hardwood cants.

60-gallon vinegar casks made from either blackwood, wattle, myrtle, beech, or mountain ash, and having more than five pieces of timber in heading, shall be 1½d. per extra head-piece.

Heads of rough split hardwood shall be 4½d. per head extra, and of sawn hardwood the price to be 3d. per head extra.

Heads of casks 11–35 gallons in size shall have not more than four pieces of sawn or squared timber—pine middles with hardwood cants; if more than four pieces be used, the price to be 1d. per extra head-piece.

Heads of casks 17–35 gallons in size of cleft undressed hardwood timber shall be 2d. per head extra; if more than four pieces be used, 1d. per piece extra.

BEEF CASKS.

Timber.	Size calculated by the lbs. Casks will contain.	Blackwood and Wattle.	Oak.	Old bent Staves, not redressed.	Old Timber, redressed.	Kauri.
		s. d.	s. d.	s. d.	s. d.	s. d.
¾	336	5 10	5 7	3 10	4 6	4 0
	300	5 6	5 2	3 9	4 5	3 9
	200	4 11	4 9	3 3	3 9	3 6
	156	4 8	4 6	3 3	3 9	3 3
	112	4 2	4 1	3 1	3 4	3 0
½	100	4 0	4 0	3 1	3 4	2 11
	90	3 10	3 10	3 0	...	2 10
	80	3 7	3 7	3 0	...	2 9
	70	3 5	3 5	2 11	...	2 8
	60	3 3	3 3	2 11	...	2 8
¼	50	3 1	3 1	2 10	...	2 7
	40	2 11	2 11	2 5
	30	2 8	2 5	2 3
	20	2 6	2 4	2 2

2d. to be added or deducted for every ½ inch in thickness of timber.

Above Prices to include Heading of Blackwood, Wattle, and Old Oak, as follows:—

From 50 lbs. up to 112 lbs. heads to have three pieces, and from 156 lbs. upwards four pieces. All of these, viz., from 50 upwards, to have pine middles in heads. Heads having more than specified number of pieces, 1d. per piece extra. Heads all hardwood, from 50 lbs. up to 90 lbs., $\frac{1}{2}$ d. per head extra; from 100 lbs. to 112 lbs., 1d. per head extra; and from 156 lbs. upwards, 2d. per head extra.

Kauri Casks.

Heads with hardwood cauts, 1d. per head extra.

Deduction if Splitting is done by Employer.

		d.
From 20 lbs. to 60 lbs.	1 $\frac{1}{2}$ per cask
From 70 lbs. to 100 lbs.	3 "
From 112 lbs. to 156 lbs.	4 "
From 200 lbs. to 336 lbs.	5 "

Extra for Flaggging.

From 156 lbs. to 336 lbs., 3d. per end.

SKIN CASKS.

Size calculated by the lbs. Casks will contain. (14 lbs. equal to One Gallon.)		Kauri.	
lbs.		s.	d.
784	Not more than 1 inch timber to be used	4	11 each
672		4	11 "
560		4	5 "
448	Not more than $\frac{3}{4}$ inch timber to be used	3	8 "
336		3	5 "
224		3	0 "
140	Not more than $\frac{1}{2}$ inch timber to be used	2	7 "
112		2	5 "
56		2	0 "
42	Not more than $\frac{1}{2}$ inch timber to be used	1	10 "
30		1	9 "
20-24		1	8 "

Heads.

From 20 lbs. up to 140 lbs. heads not to exceed three pieces, and from 224 lbs. to 784 lbs. not to exceed four pieces.

Bilge.

In the 784, 672, and 560 lbs. casks the bilge not to exceed 4 inches.

Levelling Joints.

784, 672, and 560 lbs. casks, 3d. per cask extra.

Shaving Out.

784, 672, and 560 lbs. casks, 6d. per cask extra.

BUTTER CASKS AND TUBS.

KAURI PINE.

Size calculated by the lbs. Casks will contain.	With Head or Cover.	Shaved Out (Inside).
	s. d.	s. d.
60 lbs. and under ...	2 3 each	2 5 each
61 lbs. up to 80 lbs. ...	2 4 "	2 6 "
81 lbs. up to 112 lbs. ...	2 6 "	2 8 "
113 lbs. up to 140 lbs. ...	2 9 "	3 1 "
141 lbs. up to 168 lbs. ...	3 0 "	3 4 "
169 lbs. up to 224 lbs. ...	3 3 "	3 10 "
225 lbs. up to 336 lbs. ...	3 8 "	4 3 "

Above Prices to include Heading, as follows:—

60 lbs. and under to have two pieces in heads; if more, 1d. per piece extra.
Heads, with hardwood cauts, 1d. per cask extra.

BLACKWOOD AND WATTLE.

Size calculated by the lbs. Cask will contain.	With Head or Cover.	Shaved Out (Inside).
	s. d.	s. d.
60 lbs. and under ...	2 9 each	3 0 each
61 lbs. up to 80 lbs. ...	3 0 "	3 3 "
81 lbs. up to 112 lbs. ...	3 6 "	3 10 "

Above Prices to include Heading, as follows:—

60 lbs. and under to have two pieces in heads; if more, 1d. per piece extra.

The above casks and tubs to have pine middles in heads.

Heading all hardwood, 1d. each extra.

DAIRY WORK.

BARREL CHURNS.

5 gals. 8s. 9d. each	} With hole and mountings, 2s. 1d. extra.
10 " 12s. 1d. "	
15 " 13s. 3d. "	
20 " 14s. 3d. "	
25 " 15s. 5d. "	
30 " 16s. 6d. "	

UPRIGHT CHURNS AND CURBS.

14 to 18 inch stave ...	8s. 9d. each; without curb and dasher, 2s. 1d. less
19 to 24 " ...	9s. 11d. " " " "

KEELERS.

	s.	d.	
16 inches diam.	3	6	each
18 " "	3	6	"
20 " "	3	10	"
22 " "	4	2	"
24 " "	4	5	"
26 " "	4	8	"
28 " "	4	11	"

} Length of stave not to exceed 15 inches.

BLACKWOOD EGG CASKS.

Egg casks, 3 feet long, 32 inches diameter at end, and not exceeding 3 feet in pitch, with five pieces in heads—three pine middles, and two hardwood cants, and having three hoops on each end, 2¼-in. chime hoop, 1½-in. quarter hoop, and 1¾-in. bilge hoop, and not exceeding 14 gauge—7s. 2d. each.

TREACLE CASKS.

	Each.	s. d.
4 gals. ...	2 9	
8 " ...	3 6 to have four hoops	
10 " ...	4 2 heads three pieces	
16 " ...	4 11 " " and kanri middle	
24 " ...	5 6 " " " "	
54 " ...	8 9 heads four pieces and two kauri middles	

For every additional piece in heads 1d. extra.

Old casks same price as new ones.

Flagging to be included.

Extra when Heading is made of Hardwood.

	d.
16-24 gals. ...	4 per cask extra
25-54 " ...	6 " "

OIL CASKS.

	s. d.
27 gallons ...	6 0 each
36 " ...	6 11 "
54 " ...	8 9 "
100 " ...	14 3 "
120 " ...	15 5 "

Above Prices to include Heading, as follows:—

From 27 gals. up to 54 gals., four pieces; if more, 1d. each extra piece.

From 100 gals. up to 120 gals., five pieces; if more, 2d. each extra piece.

All of the above casks to have kauri middles in heads.

Heading all hardwood, 27 gals. and 36 gals., 4d. per cask extra; 54 gals., 6d. per cask extra.

Flagging to be included.

OAK HARNESS CASKS (ROUND) WITHOUT MOUNTINGS.

336 lbs.	s. d.	
224 "	11 0 each	} 1s. extra if made of colonial timber
112 "	8 9 "	
	4 11 "	
			6d. "	" "

The above to be made with cover fitted in hoop.

Hooping to be common iron.

Mountings and all other extra work to be done by the day.

TALLOW CASKS—HAND MADE.

	7 cwt.	8 cwt.	9 cwt.	10 cwt.
	each.	each.	each.	each.
	s. d.	s. d.	s. d.	s. d.
Casks, not exceeding 42 in. long, 27 inches diameter at end, and 32 inches at pitch, of cleft blackwood or wattle staves 1 inch thick ...	5 4			
Casks, not exceeding 43½ inches long, 28 inches diameter at end, and 33 inches at pitch, of cleft blackwood or wattle staves 1 inch thick ...		6 0		
Casks, not exceeding 43½ inches long, 30 inches diameter at end, and 35½ inches at pitch, of cleft blackwood or wattle staves 1 inch thick ...			7 8	
Casks, not exceeding 48 in. long, 30 inches diameter at end, and 36 inches at pitch, of cleft blackwood or wattle staves 1 inch thick ...				8 5
The foregoing—				
If kauri timber be used throughout ...	4 6	5 1	6 4	6 7
If oregon or white pine be used throughout ...	4 9	5 4	6 7	6 10
If hardwood timber be used ...	5 8	6 4	8 0	8 9
If remu be used throughout ...	5 4	6 0	7 8	8 5
Casks, not exceeding 44 in. long, 32 inches diameter at end, and 37½ inches diameter at pitch, of cleft blackwood or wattle staves 1 inch thick ...				9 0
The foregoing—				
If kauri timber be used throughout ...				7 1
If oregon or white pine be used throughout ...				7 4
If hardwood timber be used ...				9 4
If remu be used throughout ...				9 0

N.B.—The above to be outside measurements. Casks exceeding the diameter at pitch as specified, 3d. extra.

OLEO AND MARGARINE CASKS—HAND MADE.

7 cwt. casks—not exceeding 42 in. long, 27 inches diameter at end, and 32 inches at pitch, of cleft blackwood or wattle staves 1 in. thick	6 6 each
The foregoing if kauri be used throughout	5 8 "
" if oregon or white pine be used throughout	6 0 "
" if remu be used throughout	6 6 "
" if hardwood other than blackwood or wattle be used	6 9 "
8 cwt. casks—not exceeding 43½ in. long, 28 in. diameter at end, and 33 in. at pitch, of cleft blackwood or wattle staves 1 in. thick	7 0 "
The foregoing if kauri be used throughout	6 2 "
" if oregon or white pine be used throughout	6 6 "
" if remu be used throughout	7 0 "
" if hardwood other than blackwood or wattle be used	7 3 "

If shaving out is required 1s. per cask extra. All casks containing over 25 staves to be paid 1d. per stave extra.

N.B.—The above to be outside measurements. Casks exceeding the diameter at pitch as specified 3d. extra.

The above prices for tallow, oleo, and margarine casks to include as follows:—

Heading.

Heads to have not more than five pieces (1 inch thick), three pine middles, and two hardwood cants.

If in softwood casks hardwood cants be used, 1d. each head extra.

If all cleft hardwood be used, 3d. each end extra.

If more than five pieces be used, 1d. per piece extra.

Hooping.

Casks to have three hoops on each end, not to exceed 2 inches, 1½ inches, and 1½ inches wide respectively, iron not to exceed 15 gauge.

TALLOW CASKS—MACHINE MADE.

	7 cwt.	8 cwt.	9 cwt.	10 cwt. Long.	10 cwt. Short.
	each. s. d.	each. s. d.	each. s. d.	each. s. d.	each. s. d.
Casks, dimensions, &c., as shown under hand made tallow casks, of cleft blackwood or wattle staves, cut to lengths, dressed and jointed by machinery, heads made to size and cut in, hoops cut to lengths ...	3 1	3 6	4 5	4 9	5 0
The like of softwood staves ...	2 10	3 0	4 4	4 9	5 0
The like of hardwood ...	3 4	3 9	4 8	5 0	5 3
The like of rimu ...	3 1	3 6	4 5	4 9	5 0

N.B.—The above to be outside measurements. Casks exceeding the diameter at pitch as specified, 3d. extra.

GLUCOSE CASKS—HAND MADE.

Casks not exceeding 36 in. long, 22 in. diameter at end, 26 in. diameter at pitch, of 1 in. cleft blackwood or wattle staves ... 6s. 6d. each

Heading 1 in. thick—2 pine middle pieces, 2 hardwood cants.

Hooping—Chimb hoop 2 in., not to exceed 14 gauge, 1½ in. bilge, 1¼ in. quarter, not to exceed 16 gauge.

GLUCOSE CASKS—MACHINE MADE.

Casks, dimensions, &c., as shown under hand made glucose casks of cleft blackwood or wattle staves, cut to lengths, dressed and jointed by machinery heads made to size and cut in, hoops cut to lengths ... 5s. each

Heading—2 pine middle pieces, 2 hardwood cants.

Hooping—Chimb hoop 2 in., not to exceed 14 gauge, 1½ in. bilge, 1 in. quarter, not to exceed 16 gauge.

Casks exceeding the diameter at pitch, 3d. extra for every ½ in.

N.B.—The above to be outside measurements.

ICE CREAM TUBS.

Made out of 1 inch Kauri, Oak, or Blackwood.

Length in Inches.	Diameter in Inches.	To Hold Freezers in Quarts.	Price.	
			Kauri.	Oak or Blackwood.
			s. d.	s. d.
15	11	4	3 2	4 3
14	12	4	3 2	4 3
15	12½	6	3 4	4 5
15½	12	6	3 4	4 5
16	13	8	3 5	4 7
17	12½	8	3 5	4 7
17	14 (bare)	10	3 7	4 9
17½	14	10	3 8	4 11
18	15	12	4 1	5 5
18½	16	14	4 4	5 9
22	16	16	4 6	6 0
23	17	18	4 9	6 4
24	18	20	4 11	6 7
25	18	25	5 0	6 8
28	18	30	5 1	6 9
30	20	40	5 10	7 9

Not shaved out.

Outside measurements. Levelling joints 4d. per cask extra.

Made out of ½ inch Kauri, Oak, or Blackwood.

16	12½	..	2 8	3 7
16½	12	..	2 8	3 7
18	12½	..	2 10	3 9
16	14	..	3 0	4 0
17	14	..	3 2	4 3
19½	14	..	3 4	4 5

SPRAY TUBS OR VATS.

Size in Gallons.	Staves.		Hooping.		Price.		
	Length.	Thickness.	Quarter Hoop.	Top and Bottom Hoop not exceeding.	Soft Wood.	Oak or Blackwood.	
	Inches.	Inches.	Inches.	Inches.	s. d.	s. d.	
25 to 30	24	1	1½	2	7 0	8 0	Top: Flush or in groove Iron not to exceed 14 gauge If 12 or 13 gauge iron be used 2d. per hoop extra
40	26	1	1½	2	7 6	8 6	
50	27	1	1½	2	8 0	9 0	
60	28	1	1½	2	8 6	9 6	
70	28	1	1½	2	9 0	10 0	
80	30	1	1½	2	9 6	11 0	
100	36	1	1½	2	11 6	13 0	
100	30 to 33	1½	1½	2½	14 6	16 0	
100	34	1½	1½	2½	13 6	15 0	

ARSENIC CASKS.

Casks, 29 inches long, 16½ inches diameter at end, 20 inches in pitch, made from kauri timber ¾ inch thick, 2s. 9d. each; or if made from white pine, 3s. each. Heads not more than four pieces of kauri or white pine, and three hoops on each end (all pieces over four in number in heads 1d. a piece extra).

BUCKETS.

Ship, 11 inches long, of oak or colonial timber	2s. 6d. each
Stable, 12 " " "	*2s. 9d. "
" 13-15 " " "	*3s. "

* If double bottom required 6d. extra.

WASH TUBS.

18-in. diameter	...	3s. 6d. each	} Of oak or colonial timber, length of stave not to exceed 15 inches
20-in. "	...	3s. 10d. "	
22-in. "	...	4s. 2d. "	
24-in. "	...	4s. 5d. "	
26-in. "	...	4s. 8d. "	
28-in. "	...	4s. 11d. "	

SANITARY TUBS.

Round	2s. 3d. each
Oval	2s. 11d. "

Mountings for same, 2d. extra.

If sap be taken off and tub shaved out, 6d. extra for both round and oval.

CORDITE CASKS (WITHOUT FITTINGS).

Casks, 26 in. long, 15½ in. at end, 17 in. at pitch, outside measurement, made from 3 in. by ¾ in. oregon, heads three pieces, hardwood cants, four copper hoops, head joints glued, wooden dowels ... 4s. each

OVAL WORK.

Except where otherwise expressly provided, the piece-work prices fixed throughout this Determination are for round work; if oval work be made, not expressly provided for, the piece-work prices shall be double that fixed for round work for casks up to and including 10 gallons in size, and for all casks from 11 gallons to 120 gallons in size inclusive the piece-work price shall be that fixed for round work with half as much again added.

Dated at Melbourne this 6th day of December, 1915.

PHILIP COHEN,
Chairman.