

VICTORIA GOVERNMENT GAZETTE.

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No. 54.]

TUESDAY, MARCH 27.

[1917.

Factories and Shops Acts.

DETERMINATION OF THE GAS METER BOARD.

IN accordance with the provisions of the Factories and Shops Acts, the Special Board appointed to determine the lowest prices or rates which may be paid to any persons or classes of persons employed in the process, trade, business, or occupation of making or repairing gas meters has made the following Determination, namely:—

(1) That on the 29th day of March, 1917, the last and all previous Determinations of this Board shall be revoked and replaced by this Determination.

(2)		Apprentice:	s or Impro	Vers.			Other Employees.	
ist year—	,	V	Vages.			Per week of 48 hours.	WAGES.	Per week o
lst six	months					10s.	lat vear's experience as much	82s.
2nd	••	• •				12s. 6d.	Therestor	90s.
2nd year	•••					17s. 6d.	Moter makers or repaired	72s.
3rd year						25s.	Prepayment meter attachment maker	72s.
4th year						35s.	Caster of gratings and govers	728.
5th year			• •	• •		45 s.	Head tester (where four or more other testers are	1 23.
		Ap_I	prentices.	ny place).			omployed) Other testers Loading diaphragm tier (where two or more other diaphragm tiers are employed) Other diaphragm tiers	78s 69s. 75s. 65s.
One app	rentice to	every th	aree or fi	raction of	three	workers	Diaphragm cutter	65s.
receiving no	t less than	60s. per	week of	48 hours.			Rim, disc, or prepayment meter cash-boxmakers	68s.
		Im	provers.				All others	60s.
One impreceiving no	prover to t less than	every the	ree or fr week of	action of 48 hours.	three	workers		
Note.— on 24th Fe	An indentu	ro of appr	renticeshi	p preserib	ed wa	sapproved		

Time of Beginning.

Time of Ending.

(3) Time of Beginning $\left\{\begin{array}{l} 7.30~a.m.\\ 7.30~a.m. \end{array}\right.$

12 noon on Saturdays, and
5.15 p.m. on the other working days of the week.

(4) Overtime.—All work done outside the hours fixed as the times of beginning and ending work, or within such hours in excess of 48 hours in any week, shall be paid for at the rate of time and a half.

(5) Special Rates for Sundays and Public Holidays.—All work done on Sunday, Good Friday, Christmas Day, or Eight Hours Day (21st April), shall be paid for at the rate of double time, and on New Year's Day, Foundation Day (26th January), Easter Saturday, Easter Monday, King's Birthday (3rd June), or Boxing Day, at the rate of time and a half, but if any other day be, by Act of Parliament or Proclamation, substituted for any of the above-named holidays, the special rate shall be only payable for work done on the day so substituted.

No. 54.-MARCH 27, 1917.-2782.-1.

PIECE-WORK PRICES.

6. That the lowest piece-work prices payable to any person engaged in the following kinds of work shall be:---

MARING TIN DRY ORDINARY METERS.

			Li	ghts.		
_	2.	3.	5.	10.	20.	30.
Ordinary Meters. Making "Met" pattern meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts; preparing gratings and covers (after leaving the mould); putting on pins and wires, forming long and diaphragm chambers, throat pieces, bridges, and back plates; folding edge; breaking edges	per doz. £ s. d.	per doz. £ s. d.	per doz. £ s. d.	per doz. £ s. d.	per doz. £ s. d.	per doz. £ s. d.
of side pipes; making valve plates; oiling, sounding, and fixing up all leaks in diaphragms; setting and grinding valves; and tinning all parts Making "P. and C." pattern meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts, and the making of valve plates; oiling, sounding, and fixing up leaks in diaphragms; setting and grinding valves; preparing gratings and covers (after leaving moulds); putting on pins and wires,		5 9 0	6 2 8	7 6 6	••	
and tinning all parts; but not including forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching cock plates; folding edge of same; and breaking edges of side pipes Making "T.G." pattern meters, as follows: (a) Making the case, i.e., soldering sides to bottom; soldering in partition; soldering in valve plate; soldering boss and stud into pipe; soldering on pipes; putting throat pieces in; putting on bottom studs; soldering side stuffing boxes on; putting on	4 12 4½	4 15 7½	5 7 7	6 10 4 3	991	
guides; soldering on diaphragms and discs; soldering metal tee to tin tee; sweating tin tee to rod wire and putting them in; sounding leathers; putting in motions; stuffing side boxes; ciling motions and tees; soldering on galleries and backs and fronts; putting on maker's badge	per job of 20 £ s. d. 2 15 8	per job of 20 £ s. d. 2 15 8	per job of 20 £ s. d. 3 5 0	per job of 20 £ s. d. . 3 18 9	per job of 10 £ s. d. 2 16 8	••
inlet badge and seal ring	1 3 3	1 3 3	1 5 9	1 14 7	1 5 11	

MAKING TIN DBY PREPAYMENT METERS.

		Lights.
	. 3	5
	per doz. £ s. d.	per doz. £ s. d.
Making "P and C" pattern, i.e., doing any work necessary to complete the meter, including the putting together of all parts, and the making of valve plates; oiling, sounding, and fixing up leaks in diaphragms; setting and grinding valves; proparing gratings and covers after leaving moulds; putting on pins and wires; tinning all parts; soldering prepayment valve seat on bridge; soldering in prepayment valve; soldering top on prepayment valve box; soldering prepayment valve box to meter; soldering stuffing box to prepayment valve box and stuffing same; soldering on lever; soldering on circular box, prepayment movement, and index; soldering on side cash box; soldering hasp to catch piece; soldering on ring and tab to front of money box; soldering seal cup; soldering in bottom of money box; trying coins in circular box; soldering on direction badge; but not including the following, viz.—Forming long and diaphragm chambers, throat pieces, bridges and back plates; punching cook plate and folding edge of same; and breaking edges of side pipes.	6 0 1	÷ 619 1

MAKING TIN DRY PREPAYMENT METERS-continued.

	Mark 1, i.e., Meter with Shut-off Valve under Back Plate.	Mark 2, i.e., Meter with Shut-off Valve in Square Box at the Inlet End of Valve	Mark 3, i.e., Meter with Shut-off Valve on Tin Platform, and enclosed in Angle Box at the Inlet End	Mark 4, i.e., Making up 5-light Slot Meters with Second Hand Slot Move-
	per doz. meters.	Plate.	of Valve Plate.	ments.
Making "Met" pattern, as follows:— (a) Preparing gratings after leaving the mould; putting on pins and wires; forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching cock plates and folding edge; and breaking edge of	£ s. d.	per doz. meters. £ s. d.	per doz. meters. £ s. d.	per doz. meters. £ s. d.
side pipes (b) Putting in prepayment fittings, index, and spindle; and putting on index	6 2 8	6 5 0	6 9 6	6 6 6
door, outside box, and wires (c) Putting in prepayment fittings, index, and spindle; putting on index door, outside box, and wires; tinning outside box and handle attachment; and filing slot in bearing	0 16 6	0 16 6	••	
ming slot in bearing	••	••	0 17 4	••

MAKING RIMS AND DISCS.

	Lights.												
	2.	3.	5.	10.	20.	30.	50.	60.					
Making rims and discs Making rims Making discs	per job of 400 rims and 200 discs. \$\mathcal{L}\$ s. d. 3 12 7	per job of 620 rims. £ s. d. 3 12 7	per job of 580 rims. £ s. d. 3 12 7	per job of 460 rims. £ s. d. 3 12 7	per job of 240 rims. £ s. d. 3 12 7 per doz. discs. £ s. d. 0 3 0	per job of 240 rims. £ s. d. 3 12 7 per doz. discs. £ s. d. 0 4 6	per doz. discs. £ s. d	per doz. discs. £ s. d.					

TESTING METERS.

				2, 3, 5, or	10 Lie	ghts.	
Pesting, including sounding, soldering arms:—	tangents,	and	pinning	per doz.		rs.	-
Repaired meters Other meters	••			4 1 4	0		
Testing meters for measurement only	••	••	::		9 <u>1</u>	٠	

WIRING OR TYING DIAPHRAGMS.

	2, 3, or 5 Lights.	•
	per pair	
Wiring or tying diaphragms	s. d. 0 6	

MAKING METER CASH BOXES AND HANDLES.

.. 5s. 10id. per hundred. .. 10s. 5id per dozen.

PΨ	WWW	٠	F.Q	

			IVEN.	AWALO.					
					Lights.				
	3.	5.	10.	20.	30.	50.	60.	80.	100.
	per doz.	per doz.	per doz.	per doz.	per doz.	per job of 6.	per job of 6.	per job of 3.	per job of 3.
Ordinary Meters. Renewing in the following manner ordinary condemned meters from which the top back and front have been removed, viz.:— Dissecting and cleaning all parts fit to be re-used and making a new meter therewith by :— Forming diaphragms and long chambers, throat pieces, bridges, back plates; punching cock plate and folding edges; breaking edges of		£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ *. d.	£ s. d.
side pipes, any other necessary work		7 8 3	3 12 18 10	14 19 10	19 1 6	14 16 2	15 16 11	10 14 9	10 14 9

Note:—
(a) For 3 and 5 light meters all tin work to be supplied by the employer.
(b) For 10, 20, and 30 light meters all tin work to be made by the worker excepting back, front, top, rims, and discs.
(c) For 50 and higher light meters all tin work to be made by the worker except rims and discs.

REPARRING METERS.

REPAIRING METERS.

				BFA1											
										1	ights.				
	2	.	3.		5.		10.		20).	30.	50.	60.	80.	100.
	6 8.0		each.		6ac	_	68.C		eac		each.	each.	each.	each.	each.
tepairing "Met" pattern meters, i.e., doing such of the following work as may be necessary to restore the meter to good repair, viz.:—Removing back and front; removing cock plate and back plate; cleaning meter; re-grind-				٠	-			4			,			•	,
ing valves; re-stuffing centre and side stuffing boxes; re-setting valves and top arms; inserting new diaphragms; removing index; putting in new valve arms, index glass, or new tin work	6.	94	6.	92	6	91	8.	21	1-1	81	13 71	16 2	18- 2-	20 51	20 5
gass, of low work work or constraints to dry ordinary meters in the following manner:— (a) Cleaning moter; inserting disphragms; setting or re-grinding valves; restuffing boxes; removing			<u>. </u>	-•		•		-		-			,		
and replacing cock plates and index (b) Cleaning meter; cutting discs; oiling diaphragms; setting or re-grinding valves; re-stuffing boxes; removing cock plate and		4	6	01	6	8 <u>1</u>	7	41	10	0	•••	••	••	••	
index; taking off and putting in back and front tepairing prepayment slot meters, i.e., doing such of the following work as may be necessary to re- store the meter to good repair, viz.:—Cleaning meter; re-grind- ing valves; re-stuffing boxes; re-setting top arms and valves; removing top arm back plates; taking off and replacing back and front, and inserting new dia- phragms, new valve arms, and		6 1			4	•		8	6	10					
index glass; putting in a new cover to shut off valve; putting on staple and spring, and soldering wire along cash box			per of t £ s.	on. d	of £	rjob ten. s. d. O (-			-			
Repairing and reverting 3-light slot meters to 3-light ordinary meters			4 0	_				·		•••			ļ		1 :

EXTRAS.

	. _	2 Lights.	1_	3 Lights.	_	5 Lights	10 Lights. 20 Lights	l.
Putting on :	8.		a.		8.	d.	a. d. a. d.	
Frame and door Motion wires	2	6 for ten	4		4	6 for ten	4 6 for ten 4 6 for ter	a
Bottom and stude	_	3 ,,	2		2	3 ,,	2 3 , . 4 6 ,	
	9	0 ,,	9		9	0 ,,	9 0 , 11 3 ,	
Bridge	6	9 ,,	6		B	9 ,,	89 , 90 ,	
Rod arms	2	3 "	2		[2	3 ,,	2 3 ,, 4 6 ,,	
New glass	1	1 ,	1		1	11 ,,	1 11 " 1 11 "	
Valve arms	1	8 <u>1</u> ,,	1		1	81 ,	1 8 , . 1 8 ,	
Throat pieces	3	44 ,,	3		3	$4\frac{1}{2}$,	3 4 ,	
Side chambers	3	4 ,,	3		3	4½ ,,	3 41 ,,	
Valve box covers	3	44 " "	, 3		3	44 ,,	3 4 ,	
New sides	15	2 ,,	15		15	2 ,,	15 2 ,,	
Divisions	15	2 ,,	15		15	2 ,,	15 2 ,,	
Half-valve plate	15	9 "	16	10 1 ,,	18	0 "	19 11 , 20 3 for ter	1
New door	1	lł "		l į "	1	11	1 11 , 1 11 ,	
Tees	6	9 for ten pairs	6	9 for ten pairs	6	9 for ten pairs	6 9 for ten pairs 9 0 for ten	pairs
Pipes	6	9 ,, -,,	6	9 ,, ,,	6	9 ,, ,,	6 9 ,, ,, 13 6 ,,	,,
Galleries	9	0 ,, ,,	9		19	0 ,, ,,	9 0 11 3	"
Guides	2	3 for ten sets	2		2.	3 for ten sets		
Feet	2	3 ,, ,,	1 2		2	3 ,, ,,	9 8 6	
Taking off and putting	1 -	, .,	1 -	~ - <i>n n</i>	~	· " "	2 3 " " 0 9 ."	"
on small square fronts	1		1				4 6 for ter	,
Making new front, back,						• •		_
and top	3	41 for ten	3	44 for ten	3	41 for ten	3 41 for ten 22 6	
Setting index to zero,	-		1 -	-y ,,		1 101 102 11	.5 44 for ten 22 6 "	
taking back plate off,	Į.				i		1 1	
re-stuffing and clean-	ı		i i		l		1	
ing valves	13	6	15	' Q	15	9	16 104 , 20 3	
Taking off and putting	٦	0 ,,	1-0	υ ,,	**	у "	16 10 1 , 20 3 ,,	
on back and front			ĺ		Į .			
anl-	9	0	10	1 1 ,, ·	10	11	11 3 15 9	
Opening meter and con-		· ,,	ŀ	11 ,,	1.0	14 ,,	111 3 " 10 9 "	
- 3 3	9	0	10	14	10	14	10 14 13 6	
Piecing cases	: .	i "		41 ··	13	1½ ,, 43	الموا "آلموا	
		4 ,,		4章 ,,		T 2 ,,	1341,1341,	

GUILLOTING OR HAND-PRESS WORK

Cutting with	guillotin	e, roll	ing, and	forming	with pre	88 :						
Backs an	d fronts		••	••	••	••	••		••	••		er hundred.
Тора	•	• •	• •	••	• •	••	••	• •	••	• •	ls. 41d.	**
Cutting with	guillotin	e and	press, a	nd formi	ıg :—	:						
Sides		• •	••	••	• •	••	••				11 1 d.	, .
Bottoms				• •	• •	• •	••		••	• •	1s. 4d.	••
Valve pla		••	• •	••	••	• •	••	••	••	••	la. 4d.	**
Partitions	3	••	• •	••	• •	• •	• •	• •	• •		ls. 41d.	**
Galleries		• •	• •	• •	• •	• •	••	• •	• •	••	ls. l∄d.	**
Cutting with	guillotin	e, and	pressing	(double	handed)	_						
Top and	bottom	rims,	3 and 5	lighte	••	••		••			ls. 23d.	,,
Cutting with]	press, ar	id for	ming :—									
Money bo)Xes	• •	••	••	••	••	••	••	••		ls. 3id.	,,
Cutting with	guillotin	e and	press:-	-	•							
Discs, 10	lights	• •	••	••	••	••			••	••	10d.	**

E. NOTLEY MOORE, P.M., Chairman.

Melbourne, 26th day of February, 1917.

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