



VICTORIA GOVERNMENT GAZETTE.

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TUESDAY, AUGUST 21.

[1923.

Factories and Shops Acts.

DETERMINATION OF THE IRONMOULDERS BOARD.

NOTE.—This Determination on the 28th day of August, 1923, applied to the following parts of Victoria, namely:—The Metropolitan District as defined in the Factories and Shops Acts; the cities of Ballarat, Bendigo, Geelong, Sandringham, and Warrnambool; the town of Geelong West; the boroughs of Castlemaine, Eaglehawk, Newtown and Chilwell, and Sebastopol; and such portion of the shire of Bungaree as is within 10 miles of a city or town.

IN accordance with the provisions of the Factories and Shops Acts, the Wages Board appointed to “determine the lowest prices or rates of payment which may be paid to any person or persons or classes of persons (other than moulders employed in moulding metal bedsteads) employed in the process, trade, or business of an ironmoulder,” has made the following Determination, namely:—

NOTE.—Section 163 of the *Factories Act* 1915, No. 2650, extends the powers of this Board to “steel moulding.”

(1) That on the 28th day of August, 1923, the last previous Determination of this Board shall be revoked and replaced by this Determination.

(2)

Apprentices or Improvers.				Other Employees.							
WAGES.				WAGES.							
				<i>Pipe Moulders making Pipes (other than Steam and Hydraulic Pipes) on a Bank or Cast Vertically.</i>							
				Per week of 48 hours.							
				£ s. d.							
1st year	16	0	Bank pipe moulders—	£	s.	d.		
2nd "	24	0	5 and 6 inch, headmen	5	8	6		
3rd "	33	0	5 and 6 inch, footmen	4	17	6		
4th "	43	6	4 inch and under, headmen	5	1	6		
5th "	57	6	4 inch and under, footmen	4	13	6		
6th "	72	6	Vertical pipe moulders—					
PROPORTIONS (IN ANY PLACE).											
<i>Apprentices.</i>											
One apprentice to every three or fraction of three workers receiving not less than 8s. 6d. per week of 48 hours.				Rammers, coremakers, corers, or casters				4	10	6	
<i>Improvers.</i>											
One improver to every three or fraction of three workers receiving not less than 8s. 6d. per week of 48 hours.				Dressers of pipes, including dressers on emery wheels				4	8	6	
				Furnacemen				4	12	6	
				Furnacemen's assistant (i.e., any person assisting in daubing ladles, charging, mixing daubing, and breaking pig iron)				4	9	6	
				<i>Persons employed in making Pipes by Machinery.</i>							
				Coremakers—							
				5 and 6 inch, faucet				5	8	6	
				5 and 6 inch, spigot				4	17	6	
				4 inch and under, faucet				5	1	6	
				4 inch and under, spigot				4	13	6	
				Finishers and Casters—							
				5 and 6 inch				5	8	6	
				4 inch and under				5	1	6	

Apprentices or Improvers.	Other Employees.	
	<i>WAGES—continued.</i>	
	<i>Ironmoulding and Cast Malleable Ironmoulding.</i>	
	Per week of	48 hours.
	Moulders and coremakers making all castings used for—	
	(a) Engines, machinery, or power plants,	
	(b) Baths,	
	(c) Connexions over 6 inches in diameter	
	(except those made by means of the plate process or with	
	moulding machines, or those used only for agricultural or	
	dairying implements or machinery)	
	£ s. d.	
	5	8 6
	Moulders and coremakers making castings over 5 cwt.	
	5	8 6
	Moulders and coremakers making all castings for agricultural	
	or dairying implements or machinery (except those made	
	by means of the plate process or with moulding machines) ..	
	5	1 6
	Moulders and coremakers making all castings by means of the	
	plate process or with moulding machines	
	4	13 6
	Moulders and coremakers making any other casting	
	5	1 6
	Iroddressers (including dressers on emery wheels)	
	4	8 6
	Furnacemen	
	4	12 6
	Furnacemen's assistant (i.e., any person assisting in daubing	
	lades, charging, mixing daubing, and breaking pig iron) ..	
	4	9 6
	Annealers of malleable iron castings	
	4	6 6
	<i>Steel Moulding.</i>	
	Dressers (including dressers on emery wheels)	
	4	10 6
	Crucible furnacemen	
	5	6 6
	Assistant crucible furnacemen	
	4	12 6
	Converter furnacemen (i.e., persons in charge of a converter) ..	
	4	18 6
	Assistant converter furnacemen (i.e., persons in charge of a cupola)	
	4	12 6
	Annealers	
	4	6 6
	<i>Labourers.</i>	
	Labourers (steel moulding)	
	4	6 6
	All other labourers	
	4	4 6

- (3) OVERTIME.—Any time worked in excess of 48 hours per week shall be paid for at the rate of time and a half.
- (4) SUNDAYS AND PUBLIC HOLIDAYS.—Double time shall be paid for all work done on Sundays, Good Friday, Foundation Day (26th January), Eight Hours Day (21st April), Christmas Day, and New Year's Day, but if any other day be by Act of Parliament or Proclamation substituted for any of the above-named public holidays the special rate shall only be payable on the day so substituted.
- (5) DAY AND HOUR FOR PAYMENT OF WAGES.—All payments of wages shall be made within a quarter of an hour from the time of the worker ending work on each pay day.
- 6. TIME WAGES.—Any person employed on time wages for less than the number of hours fixed for an ordinary week's work shall for each hour worked up to 24 hours be paid at the ordinary wages rate with an addition of thirty-three and a third per centum.
- (7) TERMINATION OF EMPLOYMENT.—Four hours' notice of termination of employment shall be given by either employer or worker.
- (8) PIECE-WORK.—The Board determines under the provisions of Section 144 of the *Factories and Shops Act 1915* that any employer may fix and pay piece-work prices to any person employed at any work in the process, trade, or business of an ironmoulder, provided that any such employer shall base such piece-work prices on the earnings of an average worker working under like conditions, and such piece-work prices shall be fixed so that an average worker can earn not less than the wages that are fixed by the Board for such work.

H. J. RICHARDSON, J.P.,
Chairman.

T. HOTCHIN,
Secretary.

Dated at Melbourne the 13th day of August, 1923.