



VICTORIA GOVERNMENT GAZETTE.

Published by Authority.

[Registered at the General Post Office, Melbourne, for transmission by post as a newspaper.]

No. 118.]

MONDAY, SEPTEMBER 17.

[1923.]

Factories and Shops Acts.

DETERMINATION OF THE GAS METER BOARD.

NOTE.—This Determination on the 24th September, 1923, applied to the following parts of Victoria, namely:—The Metropolitan District as defined in the Factories and Shops Acts; the cities of Ballarat, Bendigo, Geelong, Sandringham, and Warrnambool; the town of Geelong West; and the boroughs of Eaglehawk, Newtown and Chilwell, and Sebastopol.

IN accordance with the provisions of the Factories and Shops Acts, the Wages Board appointed to "determine the lowest prices or rates which may be paid to any persons or classes of persons employed in the process, trade, business, or occupation of making or repairing gas meters" has made the following Determination, namely:—

(1) That on the 24th day of September, 1923, the last and all previous Determinations of this Board shall be revoked and replaced by this Determination.

(2)

Apprentices or Improvers.				Other Employees.			
WAGES.				WAGES.			
				Per week of 48 hours.			
				£ s. d.			
1st year—							
1st six months	20	6	5	11 6
2nd "	23	0	5	11 6
2nd year	28	0	5	11 6
3rd year	37	0		
4th year	54	6	6	0 6
5th year	68	0	5	6 0
PROPORTION (within any place).							
<i>Apprentices.</i>							
One apprentice to every three or fraction of three workers receiving not less than 89s. 6d. per week of 48 hours.							
<i>Improvers.</i>							
One improver to every three or fraction of three workers receiving not less than 89s. 6d. per week of 48 hours.							
				Meter makers or repairers	5 11 6
				Prepayment meter attachment maker	5 11 6
				Caster of gratings and covers	5 11 6
				Head tester (where four or more other testers are employed)	6 0 6
				Other testers	5 6 0
				Leading diaphragm tier (where two or more other diaphragm tiers are employed)	5 16 0
				Other diaphragm tiers, including persons banding, crimping, or wiring	5 0 6
				Diaphragm cutter	5 0 6
				Rim, disc, or prepayment meter cash-boxmakers	5 5 0
				Machinist	4 15 6
				Assistant Machinist	4 12 6
				All others	4 9 6

(3) TIME OF BEGINNING AND ENDING WORK { 7.30 a.m. 12 noon on Saturdays, and 7.30 a.m. 5.15 p.m. on the other working days of the week.

(4) OVERTIME.—All work done outside the hours fixed as the times of beginning and ending work, or within such hours in excess of 48 hours in any week, shall be paid for at the rate of time and a half.

(5) TIME RATE.—Any person employed on time wages for less than the number of hours fixed for an ordinary week's work shall for each hour worked up to 24 hours be paid at the ordinary wages rates with the addition of thirty-three per centum.

(6) SPECIAL RATES FOR SUNDAYS AND PUBLIC HOLIDAYS.—All work done on Sunday, Good Friday, Christmas Day, or Eight Hours Day (21st April), shall be paid for at the rate of double time, and on New Year's Day, Foundation Day (26th January), Easter Saturday, Easter Monday, King's Birthday (3rd June), or Boxing Day, at the rate of time and a half, but if any other day be by Act of Parliament or Proclamation substituted for any of the above-named holidays, the special rate shall only be payable for work done on the day so substituted.

PIECE-WORK PRICES.

(7) That the lowest piece-work prices payable to any person engaged in the following kinds of work shall be:—

(a) MAKING TIN DRY ORDINARY METERS, "MET" AND "P. AND C."

	Lights.					
	2.	3.	5.	10.	20.	30.
	per doz. £ s. d.	per doz. £ s. d.	per doz. £ s. d.	per doz. £ s. d.	per doz. £ s. d.	per doz. £ s. d.
<i>Ordinary Meters.</i>						
Making "Met" pattern meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts; preparing gratings and covers (after leaving the mould); putting on pins and wires, forming long and diaphragm chambers, throat pieces, bridges, and back plates; folding edge; breaking edges of side pipes; making valve plates; oiling, sounding, and fixing up all leaks in diaphragms; setting and grinding valves; and tinning all parts	8 5 9	9 6 6	11 2 7
Circular crimped-on diaphragms	0 7 10½	0 7 10½	0 12 11
Putting circular crimped-on ten-light diaphragms into five-light meters	0 12 11
Making "P. and C." pattern meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts, and the making of valve plates; oiling, sounding, and fixing up leaks in diaphragms; setting and grinding valves; preparing gratings and covers (after leaving moulds); putting on pins and wires, and tinning all parts; but not including forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching cock plates; folding edge of same; and breaking edges of side pipes	7 0 6	7 5 4	8 3 4	9 17 11	14 7 2	..

(b) MAKING T.G. PATTERN METERS.

	Lights.					
	2.	3.	5.	10.	20.	..
	per job of 20. £ s. d.	per job of 20. £ s. d.	per job of 20. £ s. d.	per job of 20. £ s. d.	per job of 10. £ s. d.	..
Making "T.G." pattern meters, as follows:—						
(a) Making the case, i.e., soldering sides to bottom; soldering in partition; soldering in valve plate; soldering boss and stud into pipe; soldering on pipes; putting throat pieces in; putting on bottom studs; soldering side stuffing boxes on; putting on guides; soldering on diaphragms and discs; soldering metal tee to tin-tee; sweating tin tee to rod wire and putting them in; sounding leathers; putting in motions; stuffing side boxes; oiling motions and tees; soldering on galleries and backs and fronts; putting on maker's badge						
	4 6 10	4 6 10	5 1 9	6 3 0	4 8 5	..
(b) Putting arms on crank; soldering in bridge; soldering centre stuffing box into cock plate; soldering cock plate to bridge; stuff-centre box; fitting up worm, back stop, and tangent; putting in index, spindle, and step; soldering on door and top arms; cleaning out and buffing gratings and covers; putting on valve nuts and soldering in back plates; topping meter, and putting on inlet badge and seal ring						
	1 16 5	1 16 5	2 0 4	2 13 11	2 0 8	..
Extras:—						
Soldering on short pipe inside meter	0 5 3½	0 5 3½
Greasing rims and banding in circular seamless leathers	0 15 11	0 15 11	0 17 6
Grinding valves	0 6 11	0 11 8	0 13 0
Setting valves	0 8 0	0 8 0	0 8 6

PIECE-WORK PRICES—continued.

(c) MAKING TIN DRY PREPAYMENT METERS.

	Lights.	
	3	5
	per doz. £ s. d.	per doz. £ s. d.
<p>Making "P and C" pattern, i.e., doing any work necessary to complete the meter, including the putting together of all parts, and the making of valve plates; oiling, sounding, and fixing up leaks in diaphragms; setting and grinding valves; preparing gratings and covers after leaving moulds; putting on pins and wires; tinning all parts; soldering prepayment valve seat on bridge; soldering in prepayment valve; soldering top on prepayment valve box; soldering prepayment valve box to meter; soldering stuffing box to prepayment valve box and stuffing same; soldering on lever; soldering on circular box, prepayment movement, and index; soldering on side cash box; soldering hasp to catch piece; soldering catch piece to meter; edging front of money box and attaching same to box; soldering on ring and tab to front of money box; soldering seal cup; soldering in bottom of money box; trying coins in circular box; soldering on direction badge; but not including the following, viz.:- Forming long and diaphragm chambers, throat pieces, bridges and back plates; punching cock plate and folding edge of same; and breaking edges of side pipes</p>	9 3 4	10 11 5
<p>Making Cowan "K" pattern, i.e., doing any work necessary to complete the meter, including the putting together of all parts and the making of valve plates; oiling, sounding, and fixing up leaks in diaphragms; setting and grinding valves; preparing gratings and covers after leaving moulds; tinning all parts; cutting centre tubes and soldering gasway to side; soldering valve seat to gasway; gasway to bridge and valve plate; soldering in prepayment valve; soldering top on prepayment valve box; soldering prepayment valve box to meter; soldering stuffing box to prepayment valve box and stuffing same; soldering on lever; soldering on circular box, prepayment movement and index. soldering on side cash box; soldering hasp to catch piece; soldering catch piece to meter; soldering collar round hasp; assembling pillars, rollers and flags; trying coin in circular box; soldering on direction badge; cutting valve guides, backs, front and tops, but not including the following:—Forming long and diaphragm chambers, throat pieces, bridges, and back plates, punching cockplate and folding edge of same, and breaking edges of side pipes. Penny pattern only: Soldering in bottom of cash box; soldering collar round side pipe. Shilling pattern only: Attach spindle worm and solder rivet to bottom of cash box</p>	9 8 6	10 16 6

	Mark 1, i.e., Meter with Shut-off Valve under Back Plate.	Mark 2, i.e., Meter with Shut-off Valve in Square Box at the Inlet End of Valve Plate.	Mark 3, i.e., Meter with Shut-off Valve on Tin Platform, and enclosed in Angle Box at the Inlet End of Valve Plate.	Mark 4, i.e., Making up 5-light Slot Meters with Second Hand Slot Movements.
	per doz. meters. £ s. d.	per doz. meters. £ s. d.	per doz. meters. £ s. d.	per doz. meters. £ s. d.
Making "Met" pattern, as follows:—				
(a) Preparing gratings after leaving the mould; putting on pins and wires; forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching cock plates and folding edge; and breaking edge of side pipes	9 6 6	9 9 11	9 16 10	9 12 0
Circular crimped-on diaphragms	0 7 10½	0 7 10½	0 7 10½	0 7 10½
(b) Putting in prepayment fittings, index, and spindle; and putting on index door, outside box, and wires	1 5 3	1 5 3
(c) Putting in prepayment fittings, index, and spindle; putting on index door, outside box, and wires; tinning outside box and handle attachment; and filing slot in bearing	1 6 4	..

(d) MAKING RIMS AND DISCS.

	Lights.							
	2.	3.	5.	10.	20.	30.	50.	60.
	per job of 400 rims and 200 discs. £ s. d.	per job of 620 rims. £ s. d.	per job of 580 rims. £ s. d.	per job of 460 rims. £ s. d.	per job of 240 rims. £ s. d.	per job of 240 rims. £ s. d.	per doz. discs. £ s. d.	per doz. discs. £ s. d.
Making rims and discs	5 11 0
Making rims	5 11 0	5 11 0	5 11 0	5 11 0	5 11 0
Making discs	per doz. discs. £ s. d. 0 4 7½	per doz. discs. £ s. d. 0 6 10½	0 16 3	0 16 3
Making rims for circular crimped-on diaphragms	per job of 400 rims. 4 18 10	per job of 400 rims. 5 2 6

PIECE-WORK PRICES—continued.

(e) TESTING METERS.

		2, 3, 5, or 10 Lights.	
		per doz. meters.	
		s. d.	
Testing, including sounding, soldering tangents, and pinning arms:—			
Repaired meters	7	4½
Other meters	7	4½
Testing meters for measurement only	2	9

(f) WIRING OR TYING DIAPHRAGMS.

	2, 3, or 5 Lights.		10 Lights.	
	per pair.		per pair.	
	s. d.		s. d.	
Wiring or tying diaphragms	0	9½	1	1½

(g) MAKING METER CASH BOXES AND HANDLES.

Making prepayment meter cash boxes from cut-out material 8s. 11d. per hundred.
 Making prepayment meter handles 6s. per dozen.
 Making prepayment meter handles, side slot, 1921 pattern 12s. 3½d. per dozen.

(h) RENEWALS.

	Lights.																										
	3.		5.		10.		20.		30.		50.		60.		80.		100.										
	per doz.		per doz.		per doz.		per doz.		per doz.		per job of 6.		per job of 6.		per job of 3.		per job of 3.										
	£ s. d.		£ s. d.		£ s. d.		£ s. d.		£ s. d.		£ s. d.		£ s. d.		£ s. d.		£ s. d.										
<i>Ordinary Meters.</i>																											
Renewing in the following manner ordinary condemned meters from which the top back plate, and back and front have been removed, viz:—																											
Dissecting and cleaning all parts fit to be re-used and making a new meter therewith by:—																											
Forming diaphragms and long chambers, throat pieces, bridges, back plates; punching cock plate and folding edges; breaking edges of side pipes, any other necessary work ..	10	14	7	11	5	4	19	13	5	22	15	3	28	19	7	22	9	9	24	1	4	16	6	2	16	6	2
Circular, crimped-on diaphragms ..	0	7	10½	0	7	10½	0	12	11
Putting circular crimped-on ten-light diaphragms into five-light meters	0	12	11

NOTE:—

- (a) For 3 and 5-light meters all tin work to be supplied by the employer.
- (b) For 10, 20, and 30-light meters all tin work to be made by the worker excepting back, front, top, rims, and discs.
- (c) For 50 and higher light meters all tin work to be made by the worker except rims and discs.

PIECE-WORK PRICES—continued.

(i) REPAIRING METERS.

	Lights.					
	2.	3.	5.	10.	20.	30.
	each meter.	each meter.	each meter.	each meter.	each meter.	each meter.
	s. d.	s. d.	s. d.	s. d.	s. d.	s. d.
Repairing "Met" pattern meters, i.e., doing such of the following work as may be necessary to restore the meter to good repair, viz.—Removing back and front; removing cock plate and back plate; cleaning meter; re-grinding valves; re-stuffing centre and side stuffing boxes; re-setting valves and top arms; inserting new diaphragms; removing index; putting in new valve arms, index glass, or new tin work	10 5½	10 10	10 5½	12 8	17 8½	20 9
Repairing tin dry ordinary meters in the following manner:—						
(a) Cleaning meter; inserting diaphragms; setting or re-grinding valves; re-stuffing boxes; removing and replacing cock plates and index	8 3	9 2½	10 2	11 2	15 2	..
(b) Cleaning meter; cutting discs; oiling diaphragms; setting or re-grinding valves; re-stuffing boxes; removing cock plate and index; taking off and putting in back and front	6 10	6 10	6 10	7 1	10 4	..
Repairing prepayment slot meters, i.e., doing such of the following work as may be necessary to restore the meter to good repair, viz.:—Cleaning meter; re-grinding valves; re-stuffing boxes; re-setting top arms and valves; removing top and back plates; taking off and replacing back and front, and inserting new diaphragms, new valve arms, and index glass; putting in a new cover to shut off valve; putting on staple and spring, and soldering wire along cash box (but not including repairs to handles)	per job of ten meters. £ s. d.	per job of ten meters. £ s. d.
Altering and re-adjusting handle attachment "Met" pattern prepayment slot meters	1 2 4	1 2 4
Repairing and re-verting 3-light slot meters to 3-light ordinary meters	6 1 ½
			per job of 10 meters. £ s. d.			
Repairing 3-light meters fitted with 5-light circular crimped-on diaphragms—Extra for inserting new circular diaphragms			0 6 8			
Repairing 5-light meters fitted with 10-light circular crimped-on diaphragms—Extra for inserting new circular diaphragms			0 10 7½			
Repairing and re-verting "Met" pattern 3-light slot meters to 5-light ordinary meters, but not including the removal of any prepayment attachments or fittings			7 14 1			

NOTE.—The work of inserting circular pattern diaphragms when repairing P. and C. meters to be paid for at wages rates.

(j) EXTRAS.

	2 Lights.		3 Lights.		5 Lights.		10 Lights.		20 Lights.	
	s. d.	for ten meters.	s. d.	for ten meters.	s. d.	for ten meters.	s. d.	for ten meters.	s. d.	for ten meters.
Putting on:—										
Frame and door (including glass)	6 10	6 10	6 10	6 10	6 10	6 10	6 10	6 10	6 10	6 10
Bottom and studs	13 9	13 9	13 9	13 9	13 9	13 9	13 9	13 9	13 9	13 9
Bridge	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3
Rod arms	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½
Valve arms	2 8	2 8	2 8	2 8	2 8	2 8	2 8	2 8	2 8	2 8
Valve box covers	5 0½	5 0½	5 0½	5 0½	5 0½	5 0½	5 0½	5 0½	5 0½	5 0½
Divisions	23 1	23 1	23 1	23 1	23 1	23 1	23 1	23 1	23 1	23 1
Half-valve plate	24 0	25 9	25 9	27 4	27 4	29 1½	29 1½	30 9	30 9	30 9
New door	1 8	1 8	1 8	1 8	1 8	1 8	1 8	1 8	1 8	1 8
	for ten pairs.	for ten pairs.	for ten pairs.	for ten pairs.	for ten pairs.	for ten pairs.	for ten pairs.	for ten pairs.	for ten pairs.	for ten pairs.
Motion wires	6 10	6 10	6 10	6 10	6 10	6 10	6 10	6 10	6 10	6 10
Throat pieces	10 2	10 2	10 2	10 2	10 2	10 2	10 2	10 2	10 2	10 2
Side chambers	10 2	10 2	10 2	10 2	10 2	10 2	10 2	10 2	10 2	10 2
New sides	46 1	46 1	46 1	46 1	46 1	46 1	46 1	46 1	46 1	46 1
Tees	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3
Pipes—Inside inlet	20 6	20 6	20 6	20 6	20 6	20 6	20 6	20 6	20 6	20 6
Other Pipes	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3
Galleries	13 9	13 9	13 9	13 9	13 9	13 9	13 9	13 9	13 9	13 9
	for ten sets.	for ten sets.	for ten sets.	for ten sets.	for ten sets.	for ten sets.	for ten sets.	for ten sets.	for ten sets.	for ten sets.
Guides	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½
Feet	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½	3 5½
Rod stuffing boxes	4 6	4 6	4 6	4 6	4 6	4 6	4 6	4 6	4 6	4 6
	for ten meters.	for ten meters.	for ten meters.	for ten meters.	for ten meters.	for ten meters.	for ten meters.	for ten meters.	for ten meters.	for ten meters.
Setting index to zero, taking back plate off, re-stuffing and cleaning valves	20 6	24 0	24 0	24 0	24 0	25 9	25 9	30 9	30 9	30 9
Taking off and putting on back and front only	13 9	15 7	15 7	15 7	15 7	17 2	17 2	24 0	24 0	24 0
Turn over backs and fronts	4 6	4 6	4 6	4 6	4 6	4 6	4 6	4 6	4 6	4 6
Opening meter and condemning	13 9	15 7	15 7	15 7	15 7	15 7	15 7	20 6	20 6	20 6
Piecing cases	5 0½	5 0½	5 0½	5 0½	5 0½	5 0½	5 0½	5 0½	5 0½	5 0½

NOTE.—"Leaks round grating" and "All crutch locks" shall be paid for at wages rates.

PIECE-WORK PRICES—*continued.*

(b) GUILLOTINE OR HAND-PRESS WORK.

Cutting with guillotine, rolling, and forming with press :—											
Backs	2s. 7d. per hundred
Fronts	2s. 7d. "
Tops	2s. 1d. "
Cutting with guillotine and press, and forming :—											
Sides	2s. 2d. "
Bottoms	2s. 9½d. "
Valve plates	2s. 9½d. "
Partitions	2s. 9½d. "
Galleries	1s. 9½d. "
Cutting with guillotine, and pressing (double handed) except by power press—											
Top or bottom rims, 3 and 5 lights	1s. 10½d. "
Cutting with press, and forming :—											
Money boxes	2s. 0d. "
Cutting with guillotine and press :—											
Discs, 10 lights	1s. 4d. "

NOTE.—All materials for piecework, except that set out in sub-clauses (e) and (f) of the piecework schedule, shall be supplied to the employee in good order and condition.

F. H. BOLTON, J.P.,
(Chairman.

W. H. GRAY,
Secretary.

Melbourne, the 7th day of September, 1923



VICTORIA GOVERNMENT GAZETTE.

Published by Authority.

[Registered at the General Post Office, Melbourne, for transmission by post as a newspaper.]

No. 119.]

MONDAY, SEPTEMBER 17.

[1923.

Factories and Shops Acts.

DETERMINATION OF THE CEMENT ARTICLES BOARD.

NOTE.— This Determination, on the 27th September, 1923, applied to the whole of the State of Victoria.

IN accordance with the provisions of the Factories and Shops Acts, the Wages Board appointed to "determine the lowest prices or rates which may be paid to any persons (other than persons under the jurisdiction of the Fibrous Plasterers Board) employed in the trade of making portable articles of cement or concrete," has made the following Determination, namely:—

(1) That on the 27th September, 1923, the previous Determination of this Board shall be revoked and replaced by this Determination.

(2)

Apprentices and Improvers.				Other Employees.					
WAGES.				WAGES.					
Per week of 48 hours.				Per week of 48 hours.					
Under 16 years of age	25s.	Pipe-makers (machine or hand)	} 94s. 6d.	
" 17	"	"	..	32s. 6d.	Mixers of cement or concrete		
" 18	"	"	..	40s.	Concrete moulders		
" 19	"	"	..	50s.	Concrete article repairers		
" 20	"	"	..	58s.	Takers off of cement tiles		
" 21	"	"	..	67s. 6d.					
PROPORTION (in any factory or place).				Strippers					
Apprentices.				Mould assemblers					} 91s.
One apprentice to every three or fraction of three workers receiving not less than 88s. 6d. per week of 48 hours.				Wirers on drums or mandrils for pipe making					
				Tile or ridge makers					
Improvers.				Pipe Lumpers (in and out of tanks)					
Three improvers to every four or fraction of four workers receiving not less than 88s. 6d. per week of 48 hours.				Persons assisting the foregoing or doing work not otherwise specified				..	88s. 6d.

(3) OVERTIME.—Any employee who works for any time in excess of the maximum number of hours fixed by this Determination shall be paid for such extra time at the rate of time and a half.

(4) TIME RATE.—Any person employed on time wages for less than the number of hours fixed for an ordinary week's work shall for each hour worked up to 24 hours be paid at the ordinary wages rate with an addition of thirty-three per centum.

(5) SPECIAL RATES.—Time and a half shall be the rate payable for all work done on Sundays, New Year's Day, 25th January (Foundation Day), Good Friday, Easter Monday, 21st April (Eight Hours Day), 3rd June (King's Birthday), Christmas Day, or Boxing Day, but if any other day be by Act of Parliament or Proclamation substituted for any of the above-named holidays, the special rate shall be payable only for work done on the day so substituted.

F. H. BOLTON, J.P.,
Chairman.

V. G. EMPEY,
Secretary.

Melbourne, 12th September, 1923.

[The page contains extremely faint and illegible text, likely bleed-through from the reverse side of the document. No specific content can be transcribed.]