

VICTORIA

GOVERN

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[Registered at the General Post Office, Melbourne, for transmission by post as a newspaper.]

No. 138]

TUESDAY, JUNE

[1931

Factories and Shops Act 1928 (No. 3677).

DETERMINATION OF THE GAS METER BOARD.

Nore.—This Determination on the 29th June. 1931. applied to the following parts of Victoria, namely:—The Metropolitan District as defined in the Factories and Shaps Act 1928 (No. 3677) and the Order in Council thereunder: such portions of the city of Sandringham as are not within the said Metropolitan District; the cities of Ballarat, Bendigo. Geelong, Ceelong West, and Warrnambool; the town of Newtown and Chilwell; and the boroughs of Eaglehawk and Sebastopol

IN accordance with the provisions of the Factories and Shops Act 1928 (No. 3677) the Wages Board appointed to "determine the lowest prices or rates which may be paid to any persons or classes of persons employed in the process, trade, business, or occupation of making or repairing gas meters" has made the following Determination, namely:—

(1) That on the 29th June, 1931, the last and all previous Determinations of this Board shall be revoked and replaced by this Determination.

(2)

				Appro	entices or	Improvers.		
					24 ·			<u> </u>
	:		1	: -: ".	WAGES.	. •1	•	Per week of
lst year-	mot	aths				••		
2nd	**			• •	••	••	•	
2nd year				• •	••	••		
3rd year	-	•		• •	••	••	•	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
4th year	σ.	• •		• •	• • •	• • •	•	58 5 ±
5th year	•	••	••	••	••	,	•	. ‰ ″) ≩

PROPORTION (within any place).

Apprentices.

One apprentice to every three or fraction of three workers receiving not less than 76s. per week of 48 hours.

Improvers.

Such number of improvers as shall not, together with apprentices, exceed in the aggregate one to every three or fraction of three workers receiving not less than 76s, per week of 48 hours.

	Utbe	r capeo	7063	<i>y</i>				
	* '	oes.					eek o	
Leading Hand (i.e.	, one hav	ing und	er his c	ontrol)	
and being respon	sible for t	the worl	t done b	y two	_	_	_	
or more men)		• •	• •	• • •	5	. !	8	
Meter makers or rep			• •	• •	4	15	5	
Prepayment meter	attachme	nt make	r	••	4	13	10	
Caster of gratings a	nd ooven	8	• • •	• •	4	13	10	
Head tester (where	four or r	nore oth	er teste	rs are				
employed)		••	• •	• •	5	1	- 1	7
Other testers	••				4	9	5	3
Leading diaphragm	tier (wh	ere two	or more	other				8 added
diaphragm tiers a	re emplo	yed)	••-	••	4	17	7	00
Other diaphragm ti		ding per	sons bar	ading,				(😤
crimping, or wirk	ng				4	4	11	_
Leading diaphragn	a cutter,	where	two or	more				With
cutters are emplo	ved	• •	• •		4	13	0	=
Other diaphragm of	utters .		•••	•••	4	4	11	}
Rim, disc, or prepa	vment m	eter casi	h-boxma	kere	4	8		İ
Machinist (Power	Press)	·	,		4	5	2	
Other Machinist		••	••	•• ,	4	-0	11)	
Assistant Machinist		• •	••	• •	3	18	5	i
All others		<i>:</i> •	• •	. ••	3	16	0,	r

Time of Beginning.

- (3) Time of Beginning { 7.30 s.m. AND ENDING WORK
- ... 12 noon on Saturdays, and 5.15 p.m. on the other working days of the week.

Time of Ending.

- (4) OVERTIME.—All work done outside the hours fixed as the times of beginning and ending work, or within such hours in excess of 48 hours in any week, shall be paid for at the rate of time and a half.
- (5) Time Rats.—Any person employed on time wages for less than the number of hours fixed for an ordinary week's work shall for each hour worked up to 24 hours be paid at the ordinary wages rates with the addition of thirty-three per centum:
- (6) Special Rates for Sundays and Public Holldays.—All work done on Sunday, Good Friday, Christmas Day, or Eight Hours Day (21st April), shall be paid for at the rate of double time, and on New Year's Day, Foundation Day (26th January), Easter Saturday, Faster Monday, King's Birthday (3rd June), or Boxing Day, at the rate of time and a half; but if any other day be by Act of Parliament or Proclamation substituted for any of the above-named holidays; the special rate shall only be payable for work done on the day so substituted.

No. 138.-6601.

PIECE-WORK PRICES.

(7) That the lowest piece-work prices payable to any person engaged in the following kinds of work shall be:—

(a) Making Tin Dry Ordinary Meters, "Met" and "P. and C." Pattern, also Standard and High Capacity, Meters, "P. and C." Pattern.

, Meters, "P.	ND C."	PATTERN.		Lighte.		
 -	2.	30.				
Ordinary Meters. Making "Met" pattern meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts; preparing gratings and covers (after leaving the mould); putting on pins and wires, forming long and diaphragm chambers, throat pieces, bridges, and back plates; folding edge; breaking edges	per doz. £ s. d.		per doz. £ s. d.			per doz. £ s. d.
of side pipes; making valve plates; oiling, sounding, and fixing up all leaks in diaphragms; setting and grinding valves; and tinning all parts. It cular crimped on diaphragms Putting circular crimped on ten-light diaphragms into five-light meters. Making "P. and C." pattern meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts, and the making of valve plates; oiling, sounding, and fixing up leaks in diaphragms; setting and grinding valves; preparing gratings and covers (after leaving moulds); putting on pins and wires, and tinning all parts; but not including forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching cock plates; folding edge of	6 0 5	7 1 10 0 6 83 	7 19 8 0 6 8 0 11 1	9 10 6 0 11 1	12 5 10	••
Standard Meters. Standard Meters. Asking "P. and C." pattern standard meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts, the making of valve plates, sounding and fixing up leaks in diaphragms, soldering in rims, banding on diaphragms, setting and grinding valves, proparing gratings and covers, putting on pins and wires, and timning all parts, but not including forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching cock plates, folding edge of same, breaking edges of side pipes, fastening tapes to rims, making up bands for diaphragms, making up rims, crimping diaphragms, fastening discs to diaphragms, and oiling diaphragms		<u> </u>	ţ.			!
High Capacity Meters. Making "P. and C." high capacity meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts, the making of valve plates, soldering in rims, banding on diaphragms, sounding and fixing up leaks in diaphragms, setting and grinding valves, preparing gratings and covers, putting on pins and wires, and tinning all parts, but not including forming long and diaphragm chambers, throat pieces, bridges, back plates, punching cock plates, folding edge of same, breaking edges of side pipes, making up rims or bands for diaphragms, fastening tapes to rims, crimping or fastening discs to diaphragms, and oiling diaphragms; also, bending top arms	Capacit			er hour; £6 er hour; £7		

11	k٨	MATTERA	TO C	PARTERDA	Manusa

					Lights.			
·	2.	8	3.	5.	10.	20.		
(b) Putting arms on crank; soldering in bridge; soldering cock plate; soldering cock plate to bridge; atuff-centre box; fitting up worm, back stop, and tangent; putting in index, spindle, and step; soldering on door and top arms; cleaning out and buffing gratings and covers; putting on valve nuts and soldering in back plates; topping meter, and putting on	per job of 20. £ s. d. 3 14 3	of £ s. 3 14	. 3	of 20.	of 20. £ s. d. 5 5 3	of 10.		With 1/48 added.
Soldering on short pipe inside meter		0 4	61	0 4 6		1		1
Greasing rims and banding in circular seamless leathers					0 15 0	1 1		1
Grinding valves		0 5	111	0 10 0	o ii ii	! !! !		1
Setting valves			10		0 7 3	1	••	- 1

PIECE-WORK PRICES-continued.

(c) MAKING TIN DRY PREPAYMENT METERS.

	L	lghts.
_	3	5
	per doz.	per doz.
Making "P and C" pattern, i.e., doing any work necessary to complete the meter, including the putting together of all parts, and the making of valve plates; oiling, sounding, and fixing up leaks in diaphragms; setting and grinding valves; preparing gratings and covers after leaving moulds; putting on pins and wires; tinning all parts; soldering prepayment valve seat on bridge; soldering in prepayment valve box; soldering top on prepayment valve box; soldering grepayment valve box; soldering on sind stuffing same; soldering on lever; soldering no circular box, prepayment movement, and index; soldering on side cash box; soldering and tab to front of money box; soldering same to box; soldering on ring and tab to front of money box; soldering same to box; soldering on ring and tab to front of money box; soldering seal cup; soldering in bottom of money box; trying coins in circular box; box and attaching same to box; soldering on ring and tab to front of money box; soldering seal cup; soldering in bottom of money box; trying coins in circular box; box and stacking of soldering on the soldering on the soldering on badge; but not including the following, viz.:—Forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching cock plate and folding edge of same; and breaking edges of side pipes Making Cowan handle to front pattern, i.e., doing any work necessary to complete the meter, including the putting together of all parts and the making of valve plates; oiling inserting, sounding, and fixing up leaks in diaphragms; setting and grinding valves; preparing gratings and covers, after leaving blocking-bar alide to carriage box; soldering on side cash-box; soldering hasp to catch-piece; soldering catch-piece to meter; making up tee pieces; trying coin in circular box, cutting beaks and fronts. But not including—Forming long and diaphragms chambers, throat pieces to meter; making up tee pieces; trying coin in circular box; cutting beaks and fronts. But not including—Forming long and diaphragms,	7 17 0 9 3 6	9 1 0 9 1 0 10 2 3

	Mark 1, with Si under	เบร-	off	Valve	Squa	re l En	Box	eterwith Live in at the if Valve	end Box a	atio lose t ti	rm, din se I:	eter wire on T and Angle niet E Plate.	,	M	up 5 eters Iand	ligi. Wit	, Makint Slot h Secont t Move ts.	nd
Making "Met" pattern, as follows:— (a) Preparing gratings after leaving the mould; putting on pins and wires; forming long and diaphragm chambers, throat pieces, bridges, and back)Z. 8.			per			neters. d.	per		z. 11		3. 1	per	doz.	me	d.	
plates; punching cook plates and folding edge; and breaking edge of side pipes Circular crimped on diaphragms (b) Putting in prepayment fittings, index,	7	1 1 ()	9		8	2 6	5 9		8	8	5 9		.:	8	6	5 9	With 1/48 added
and spindle; and putting on index door, outside box, and wires (c) Putting in prepayment fittings, index, and spindle; putting on index door, outside box, and wires; tinning outside box, and wires;]	. 1	1	7		1	I	7			••			•		••		W
side box and handle attachment; and filing slot in bearing	1	٠.			Ì	٠.	٠.	٠,		1	6	6				٠.,		J

PIECE-WORK PRICES-continued.

(d) MARING RIMS AND DISCS.

·				ı,	ights.			
	2.	3.	5.	10.	20.	30.	50.	60.
*. • •	per job of 400 rims and 200 discs,	per job of 620 rims.	per job of 580 rims.	per job of 460 rims.	per job of 240 rims.	per job of 240 rims.	per doz. dises.	per doz. discs.
Making rims and discs	£ *. d. 4 13 8	£ s. d.	£ n. d.	£ s. d.	£ s. d. 4 13 8 per doz.	£ s. d. 4 13 8, per doz.	£ s. d.	£ a. d
Taking discs			per job of		disca. £ s. d. 0 3 11	discs. £ s. d. 0 5 9‡	0 13 9	0 16 53
laking rims for circular crimped-on diaphragms	••		400 rims.	per job of 400 rims. 4 6 6				

(e) TESTING METERS.

					2, 3, 5,	or 10	Lights.		
Testing, including sounding,	soldering	tangents,	and	pinning	per doz.	meter d.	ed. 48 (su	٠	
Repaired meters					6	21	}dgg.		
Other meters	••				6	$2\tilde{i}$	12.		
Testing meters for measurem	ent only				2	31	i -		

(f) WIRING OR TYING DIAPHBAGMS.

· · · · · · · · · · · · · · · · · · ·			
	2, 3or 5 Lights.	10 Lights.	
Wiring or tying diaphragms	per pair. s. d. 0 81	per pair. 8. d. 9. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4.	,

(g) MAKING METER CASH BOYES AND HANDLES.

Making prepayment meter cash boxes from cut-out material				E 63 2 2 1 1 'S 4
Valing property and the state of the state o	••	• • •	• •	78. OOL per hundred.
Making prepayment meter handles	• •	••	••	7a. 6d. per hundred. 13s. 61d. per dozen. 10s. 41d. per dozen.
Making prepayment meter handles, side slot, 1921 pattern	• •	• •	• •	10s. 41d. per dozen.
•				

(h) RENEWALS

			(4) F	ENEWALS.				•	
					Lights.				
	3.	5.	10.	20.	30.	50.	60.	80.	100.
Ordinary Meters. Renewing in the following manner ordinary condemned meters from which the top back plate, and back and front have been removed, viz.:— Dissecting and cleaning all parts fit to be re-used and making a new meter therewith by:— Forming diaphragms and long chambers, throat pieces, bridges, back plates; punching cock plate and folding edges; breaking edges of side pipes, any other necessary	per doz.	per doz.	per doz.	ı	per doz.	of 6.	per job of 8. £ *. d.	per job of 3. £ e. d.	per job of 3. £ a. d.
work	9 3 7	9 12 11	16 16 7	19 9 10 2	4 16 4	9 5 0	20 12 1 1	13 19 1 1	3 19 1

PIECE-WORK PRICES -continued.

(h) RENEWALS ... continued.

Renewing and converting ordinary condemned meters which have been opened, viz.;— Dissecting, cleaning and using all suit-able parts. Fitting diaphragms and long chambers, long chambers, forming throat pieces, bridges and back plates, punching cock plates and folding edges, breaking edge of side pipes, preparing gratings and covers and putting on pins and wires, making up valve plate, inserting circular crimped on diaphragm and rims, tinning all parts and other necessary work including topping and putting on badges H.C.I. Capacity 100 feet per hour £10 9s. 9d. per doz. 150 ., ., H.C. 2 1. £11 3s. 1d. ٠, Renewing and converting ordinary condemned meters which have been opened, viz.:-W th Dissecting, cleaning, and using all suit-able parts. Fitting diaphragm and long chambers, forming throat pieces, bridges and back throat pieces, bridges and back plates, punching cock plates and folding edges, breaking edges of side pipes, preparing gratings and covers, making up valve plate, inserting circular crimped on diaphragm and rims, tinning all parts and other necessary work, including topping and putting on badges, inserting shut-off valve, box and fitting slot attachment, index box, outside box and drawer, and all other fittings necessary to make a slot meter H.C.1. Slot, Capacity 100 feet per hour, £11 15s. 7d. per doz.

- NOTE:—
 (a) For 3 and 5-light meters all tin work to be supplied by the employer.
- (b) For 10, 20, and 30-light meters all tin work to be made by the worker excepting back, front, top, rims, and dises.
- (c) For 50 and higher light meters all tin work to be made by the worker except rims and discs.

PIECE-WORK PRICES continued.

(i) REPAIRING METERS.

	Lights.							
!	2.	3.	5.	10.	20.	30.		
	each meter.	each meter.	each meter.	each meter.	each meter	each meter		
topairing "Met" pattern meters, i.e., doing such of the following work as may be necessary to restore the meter to good repair, viz.:—Removing back and front; removing cock plate and back plate; cleaning meter; re-grinding valves; re-stuffing centre and side stuffing boxes; re-setting valves and top arms; inserting new diaphragms; removing index; putting in new valve arms, index glass, or new tin work epairing tin dry ordinary meters in the following manner:—	8 113	s. d.	s. d.	s. d.	15 2	e. d. :		
 (a) Cleaning meter; inserting diaphragms; setting or re-grinding valves; re-stuffing boxes; removing and replacing cock plates and index (b) Cleaning meter; cutting discs; oiling diaphragms; setting or re-grinding valves; re-stuffing boxes; removing cock plate 	7 1	7 11	8 81	9 7	13 0			
and index; taking off and putting in back and front epairing tin dry prepayment meters, extra on above (a) and (b)	5 101 2 0	5 10 <u>1</u> 2 0	5 101 2 0	6 03 2 0	8 113	•••		
OTE:—Is, to be paid extra for all T. Glover slot repairs with the exception of Parkinson pattern meters—all Cowan H. to F. slots to be subject to this increase.		:						
epairing prepayment slot meters, i.e., doing such of the following work as may be necessary to restore the meter to good repair, viz.:—Cleaning meter; re-grinding valves; re-stuffing boxes; re-setting top arms and valves; removing top and back plates; taking off and replacing back and front, and inserting new diaphragms, new valve arms, and index glass; putting in a new cover to shut off valve; putting on staple and spring, and soldering wire along cash box (but not including repairs to handles) ltering and re-adjusting handle attachment "Met" pattern prepayment slot meters		per job of ten meters. £ s. d. 5 4 0 0 19 1	per job of ten meters £ s. d. 5 4 0					
epairing and reverting 3-light slot meters to 3-light ordinary meters serting new leather on shut off valve in Parkinson pattern prepay- ment meter		5 4 0 each meter, s. d. 1 11	each moter. s. d. l li		otors)	 		
diaphragms—Extra for inserting new circular diaphragms epairing and reverting "Met" pattern 3-light slot meters to 5-light ordinary meters, but not including the removal of any prepayment attachments or fittings epairing and converting "T.G." pattern, 3-light slot meter to 5 light, and inserting new 3/5-light circular diaphragm, with the exception of any new tin work epairing and converting "P. and C." pattern 3-light slot meter to 5-light ordinary meter, but not including removed of any prepay- ment attachments or fittings, with the exception of any now tin work		i"	0	s. d 5 9 9 14 11 11 4 7		With 1/48 added.		

NOTE.—The work of inserting circular pattern diaphragms when repairing P. and C. meters to be paid for at wages rates.

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PIECE-WORK PRICES-continued.

(j) Extras.

	2 Lights.	3 Lights.	5 Lights.	10 Lights.	20 Lights.		
	s. d.	#. d.	s. d.	s. d.	s. d.		
Putsing on :-	for ten meters.	for ten meters.	for ten meters.	for ten meters.	for ten meters.		
Frame and door (including glass)		5 101	5 101	5 101	5 101		
Bottom and studs	11 9	11 91	11 91	11 9	14 81		
Bridge	8 91	8 91	8 91	8 91	$11 9\frac{1}{2}$		
Rod arms	3 0	3 0	3 0	3 0	5 104		
Valve arms	2 31	2 31	2 31	2 31	2 31		
Valve box covers	4 4	4 4	4 4	4 4	١ ٠٠		
Divisions	19 9	19 9	19 9	19 9	00.4	ļ	
Half-valve plate	20 7	22 0₹	23 5	24 114	26 4)	
New door		1 51	1 51	$1.5\frac{1}{2}$	1 51		
	for ten pairs.	for ten pairs.	for ten pairs.	for ten pairs.	for ten pairs.		
Motion wires		5 10 <u>1</u>	5 10}	5 101	11 94	İ	
Throat pieces		8 81	8 8	8 8			
Side chambers		8 81	8 81	8 81			
New sides	$39 5\frac{1}{2}$	$39 5\frac{1}{2}$	39 51	39 5	1, ''01		
Tees		8 91	8 9	8 91	11 91	١.	
Pipes-Inside inlet		17 62	17 6	17 6	17 62	8	
Other Pipes	$89\frac{1}{2}$	8 91	8 91	8 91	17 67	끃	
Galleries		11 9	11 91	11 91	14 81	à	
	for ten sets.	for ten sets.	for ten sets.	for ten sets.	for ten sets.	With 1/48 added	
Guides	$2 11\frac{1}{2}$	$2 11\frac{1}{2}$	$2 11\frac{1}{2}$	2 111	2 111	=	
Feet (Motion)	$2 11\frac{1}{2}$	2 11½	$211\frac{1}{2}$	2 11 1	8 91	념	
Rod stuffing boxes		· 3 10‡	3 10	1 •• .		- -	
-	for ten meters.	for ten meters.	for ten meters.	for ten meters.	for ten meters.	_	
Setting index to zero, taking back	۲	1	1	1		i	
plate off, re-stuffing and cleaning	ζ					1	
valves, but not including re	-				26 44	!	
grinding	. 17 6 }	20 7	20 7	22 1	26 4½	1	
Prepayment Meter-Clean valve	s					1	
and set to zero when (to the satis	- 1					1	
faction of the foreman) attention	n		'		1		
has to be given to the prepay	•					1	
ment mechanism - One hou	r				1	!	
extra at time rate			1			1	
Taking off and putting on bac	k		10.41	1 ,, ,,	20 7	l	
and front only	. II 9½	13 41	13 41	14 84	3 101	ł	
Turn over backs and fronts .		3 101	3 101	3 101	17 6		
Opening meter and condemning .	. 11 91	13 41	13 41	13 4½ 4 3¾	4 3	1	
Piecing cases		4 33	4 37		* 21	1	
- 0			per doz. meters	'	1	1	
Putting in deep-rim diaphragm .		l 6 9 <u>1</u>	4 6		1	_	

Note .- "Leaks round grating" and "All crutch leaks" shall be paid for at wages rates.

(k) GUILLOTINE OR HAND-PRESS WORK.

Cutting with g				٠.,	• ••	••	••			2s. 21d.	per hundred	1
Fronts	••	•••	•••	••						2s. 21d.	**	
Tops		••						••	• •	la. 9d.	**	1
Cutting with g	uillotine	and pre	ss. and for	ming:-	_							Ι.
Sides			·				••			1s, 10d.	**	ļ ž
Bottoms	••									2s. 4d.	**	Pa
Valve plat				• •	••			• •	••	2s. 4d.	**	
Partitions						• •	• •	••	• •	2s. 4d.	**	}%
Galleries			••			• •	••	••	• •	1s. 6 1 d.	**	-
Cutting with g	aillotine	s, and pre	ssing (dou	ible han	ded) exce	pt by po	wer press	_		1s. 7d.		With
Top or bo	ttom ri	ms, 3 and	5 lights	••	• •	• •	••	••	••	18. 74.	**	18
Cutting with p	ress, an	d forming	g: 							1- 013		T.
Money bo	X BS	••	••	••	••	••	••	••	••	ls. 81d.	**	
Cutting with g	uillotine	and pres	se :							1. 11.1		!
Discs, 10	ights	••				• •	• •	• •	• •	1s. 11d.	* .	J

Note.—All materials for piece-work, except that set out in sub-clauses (e) and (f) of the piece-work schedule, shall be supplied to the employee in good order and condition.

D. GRANT, Chairman.

J. WHITELEY, Secretary.

Melbourne, the 12th day of June, 1931.

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