

VICTORIA

GOVERNMENT GAZETTE.

Bublished by Authority.

[Registered at the General Post Office, Melbourne, for transmission by post as a newspaper.]

No. 115]

TUESDAY, JULY

[1935

Factories and Shops Acts.

DETERMINATION OF THE GAS METER BOARD.

Note.—This Determination on the 8th July, 1935, applied to the following parts of Victoria, namely:—The Metropolitan District as defined in the Factories and Shops Acts and the Order in Council thereunder; such portions of the city of Sandringham as are not within the said Metropolitan District; the cities of Ballarat, Bendigo, Geelong, Geelong West, and Warrnambool; the town of Newtown and Chilwell; and the boroughs of Eaglehawk and Sebastopol.

IN accordance with the provisions of the Factories and Shops Acts, the Wages Board appointed to "determine the lowest prices or rates which may be paid to any person or persons or classes of persons employed in the process, trade, business, or occupation of making or repairing gas meters" has made the following Determination, namely:—

(1) That on the 8th July, 1935, the last and all previous Determinations of this Board shall be revoked and replaced by this Determination.

(2)

•	Apprentices or Improvers.								Other Employees.			
	WAGES. Per week of 48 hours.			WAGES.	-	48 b	eek of					
ist year-						s.	d .) $\frac{1}{2}$	₹ 1		£	8,	a.
	months	-	~*	•••	••	16		Ĭ	Leading Hand (i.e., one having under his control			}
2nd	••	••				18	5 5	ž	and being responsible for the work done by two		_	_
2nd year	"			••		22	3 > ;	# 	or more men)	5	Ţ	'T
3rd year	•••	••				31		٦ ۱	Meter makers or repairers		14	
4th year		•••				45	3 '	٦ l	Prepayment meter attachment maker		10	1
5th year	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	• •			56	9 j :	g	Caster of gratings and covers	4	10	1 🤻
our year	••	•••					· 1	≥	Head tester (where four or more other testers are			2 3
								1	employed)	4	18	2 3
	n.		. (ann nlea	۸.				Other testers	4	5	
	P	ROPORTIO:	M (MIPHIT	any plac	O J.				Leading diaphragm tier (where two or more other			z §
									diaphragm tiers are employed)	4	14	2 (7
		A	pprentice	5.					Other diaphragm tiers, including persons banding,			4
		to	- three	or fraction	n of t	hree	works	ra l	erimping, or wiring	4	0	4 5
receiving n	pprensioe	- 70° 6'	y union	d of 48 h	OIIPE		******		Leading diaphragm cutter, where two or more			
receiving n	of term fire	MT 108. Oc	i. per wee	A OI TO II	outer				cutters are employed	4	9	4
									Other diaphragm cutters	4	0	. 4
			_						Rim, disc, or prepayment meter cash-boxmakers	4	4	5
			l mprover s						Machinist (Power Press)	4	0	6
~ .			a. ahai	Il not to	rothor	with	annre	n.	Other Machinist	3	15	10
Such n	umper of	1mbroze	rs as 5118.	ll not, to	P	₩ fea.	appro	of	Assistant Machinist	3	13	4
tices, excee	ed in the	aggrega	te one t	o every t	41100 0		g hon	O.	All others		10	
three works	rs receivi	i n g not le	ss than 7	υν. υα. pe	L MOCK	UI 4	ю цои.		THE CONTRACT	_		

Time of Beginning.

(3) Time of Beginning { 7.30 s.m. AND ENDING WORK { 7.30 s.m.

Time of Ending.

12 noon on Saturdays, and .. 5.15 p.m. on the other working days of the week.

(4) OVERTIME.—All work done outside the hours fixed as the times of beginning and ending work, or within such hours in excess of 48 hours in any week, shall be paid for at the rate of time and a half.

- (5) Time Rate.—Any person employed on time wages for less than the number of hours fixed for an ordinary week's work shall for each hour worked up to 24 hours be paid.— (a) In any week in which two or more Public Holidays occur, at the ordinary wages rates with an addition of forty per
 - (b) In any other week, at the ordinary wages rates with an addition of thirty-three and one-third per centum.
- (6) Special Rates for Sundays and Public Holidays.—All work done on Sunday, Good Friday, Christmas Day, or 21st April, (Labour Day), shall be paid for at the rate of double time, and on New Year's Day, Australia Day (26th January), Easter Saturday, Easter Monday, King's Birthday (3rd June), or Boxing Day, at the rate of time and a half; but if any other day be by Act of Parliament or Proclamation substituted for any of the above-named holidays, the special rate shall only be payable for work done on the day so

PIECE-WORK PRICES.

(7) That the lowest piece-work prices payable to any person engaged in the following kinds of work shall be:—
(a) Making Tin Dry Ordinary Methes, "Met" and "P. and C." Pattern, also Standard and High Capacity Meters, "P. and C." Pattern.

	i			Lights.		
	2.	3.	5.	10.	20.	30.
Ordinary Meters. Making "Met" pattern meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts; preparing gratings and covers	per doz. £ s. d.	per doz. £ s. d.		per doz. £ s. d.		per doz. £ s. d.
(after leaving the mould); putting on pins and wires, forming long and diaphragm chambers, throat pieces, bridges, and back plates; folding edge; breaking edges of side pipes; making valve plates; ciling, sounding, and fixing up all leaks in diaphragms; setting and grinding valvee; and tinning all parts. Circular crimped on diaphragms Putting circular crimped on ten-light diaphragms into five-light meters		7 0 7 0 6 8	7 18 4 0 6 8 0 11 01	9 9 0	o ii oį	
Making "P. and C." pattern meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts, and the making of valve plates; oiling, sounding, and fixing up leaks in diaphragms; setting and grinding valves; preparing gratings and covers (after leaving moulds); putting on pins and wires, and tinning all parts; but not including forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching cook plates; folding edge of same; and breaking edges of side pipes	5 19 4	 6 3 5	6 18 8	8 8 2	12 3 9	
Standard Meters. Making "P. and C." pattern standard meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts, the making of valve plates, sounding and fixing up leaks in diaphragma, soldering in rims, banding on diaphragms, setting and grinding valves, preparing gratings and covers, putting on pins and wires, and tinning all parts, but not including forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching cock plates, folding edge of same, breaking edges of side pipes, fastening tapes to rims, making up bands for diaphragms, making up rims, orimping diaphragms, fastening discs to diaphragms, and oiling diaphragms	Size No.	. 2, £6 l0s	ı. ld.; Siz	e No. 3, £7	3s. ld. per	r doz.
High Capacity Meters. Making "P. and C." high capacity meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts, the making of valve plates, soldering in rims, banding on diaphragms, sounding and fixing up leaks in diaphragms, setting and grinding valves, preparing gratings and covers, putting on pins and wires, and tinning all parts, but not including forming long and diaphragm chambers, throat pieces, bridges, back plates, punching cock plates, folding edge of same, breaking edges of side pipes, making up rims or bands for diaphragms, fastening tapes to rims, crimping or fastening dises to diaphragms, and oiling diaphragms; also, bending top arms	Capacity	y, 100 oul y, 125 cul	pic feet pe pic feet pe	r hour; £6 1 hour; £7	12s. 2d. p	er doz. er doz.

(b)	MARING	ΨG	PATTERN	Merepo

				Lights.		 _
	2.	3.	5.	10.	20.	 _
(b) Putting arms on crank; soldering in bridge; soldering centre stuffing box into cook plate; soldering cook plate to bridge; stuff-centre box; fitting up worm, back stop, and tangent; putting in index, spindle, and step; soldering on door and top arms; cleaning out and buffing gratings and covers; putting on valve nuts and soldering in back plates; topping meter, and putting on	of 20. £ s. d. 3 13 7		of 20. £ s. d 4 6 4	of 20. £ s. d: 5 4 4	of 10. £ a. d. 3 15 0	With 1/24 added.
Extras: Soldering on short pipe inside meter. Greasing rims and banding in circular seamless leathers Grinding valves Setting valves	 	0 5 112	0 13 6	0 14 101 0 11 01	. i	·

1913 PIECE-WORK PRICES—continued.

(c) Making Tin Dry Prepayment Meters.

		1	Lighte.			
		3			5	
	per £ s	doz.		er e		
Making "P and C" pattern, i.e., doing any work necessary to complete the meter, including the putting together of all parts, and the making of valve plates; ciling, sounding, and fixing up leaks in diaphragms; setting and grinding valves; preparing gratings and covers after leaving moulds; putting on pins and wires; tinning all parts; soldering prepayment valve seat on bridge; soldering in prepayment valve box; soldering prepayment valve box; soldering prepayment valve box; soldering prepayment valve box to meter; soldering for on prepayment walve box; soldering on lever; soldering on circular box, prepayment movement, and index; soldering on side cash box; soldering on circular box, prepayment movement, and index; soldering on side cash box; soldering in bottom of money box; trying cois in circular box; soldering on direction badge; but not including the following, viz.:—Forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching ock plate and folding edge of same; and breaking edges of side pipes. Making Cowan handle to front pattern, i.e., doing any work necessary to complete the meter, including the putting together of all parts and the making of valve plates; oiling, inserting, sounding, and fixing up leaks in diaphragms; setting and grinding valves; preparing gratings and covers, after leaving moulds; tinning all parts; making up prepayment box and soldering to side; soldering on lever, circular box, prepayment movement, and movement support; soldering locking-bar slide to carriage box; soldering on side cash-box; soldering has be catch-piece; soldering catch-piece to meter; making up tee pieces; trying coin in circular box; cutting backs and fronts. But not including—Forming long and diaphragms but catch-piece; soldering catch-piece to meter; making up tee pieces; trying coin in circular box; cutting backs and fronts. But not including—Forming long and prinding valves; preparing gratings and covers, after leaving the moulds; tinning all parts; assembling prepayment box and sol	7 15 9 2 9 7 Capapet	: 10	***************************************	ıbie	, ()	6

	with	86	ut- 0	Mete fi Valv Plate	r 7e	Mark Shut Sque Inlet	-off re En	Va Box	ivo At I Va	in the	Shut- P. enc Box	off latfo lose at ti	Valv rm, d in ne I	leter with ye on Tir , and . Angle niet End Plate.	Me	up t teri	i-ligi wit	, Mak ht Slo h Seco t Mov ts.	t ond
-	per	do	z, n	neters	.	per				ns.	per				per o			ters.	ī
Making "Met" pattern, as follows:-	-	£	8.	d.			£	ŧ.	d.			£	4.	d.		£	ŧ.	d.	1
(a) Preparing gratings after leaving the															ł				Ţ
mould; putting on pins and wires;					ı										i				ļ
forming long and disphragm cham-	1				H						Ì						•		1
bers, throat pieces, bridges, and back					ı										ł				13
plates; punching cock plates and					- 1						ŀ				ļ				1
folding edge; and breaking edge of		_		_	- 1		_					_	_		i			^	
aide pipes		7	18	5	- 1		8	ı	9			8	7	1 9		ă	3 6	ŭ	١٥
Circular crimped-on diaphragms		U	6	9			O	6	9			U	Ü	9		v	u	9	7-
(b) Putting in propayment fittings, index,					- 1										1				
and spindle; and putting on index					- 1			1							1				J
door, outside box, and wires		1	1	4			1	1	4				-		i				7.
(c) Putting in prepayment fittings, index,															l l				1
and spindle; putting on index door,					- 1					į					1				1
outside box, and wires; tinning out-															1				1
side box and handle attachment; and	l											1	9	4	1				
filing slot in bearing	1							••			I	•	-	-	ì				,

PIECE-WORK PRICES-continued.

(d) MARING RIMS AND DISCS.

		_		L	lghts.			
	2.	3.	5.	10.	20.	30.	50.	60.
	per job of 400 rims and 200 discs.	per job of 620 rims.	per job of 580 rims.	per job of 460 rims.	per job of 240 rims.	per job of 240 rims.	per doz. discs.	per doz. discs.
Making rims and discs Making rims	£ *. d. 4 11 3	£ s. d. 4 11 3	£ s. d. 4 11 3	£ s. d.	£ s. d. 4 11 3 per doz. discs.	£ s. d. 4 11 3 per doz. discs.	£ s. d.	£ s. d.
Making discs					£ s. d. 0 3 9½	£ s. d.	0 13 5	0 16 1
Making rims for circular crimped-on diaphragms		•	per job of 400 rims. 4 l 2	per job of 400 rims. 4 4 2				

(e) WIRING OB TYING DIAPHRAGMS.

	2, 3, or 5 Lights.	10 Lights.	
Wiring or tying diaphragms	per dozen. s. d. 4 1	per dozen. 5. d. 5. d. 5. d. 6. d. 7. peddba	

(f) MAKING METER CASH BOXES AND HANDLES.

Making prepayment meter cash boxes from cut-out material Making prepayment meter handles Making prepayment meter handles, side slot, 1921 pattern	••	7s. 3½d. per hundred. 13s. 2¼d. per dozen. 10s. 1¼d. per dozen.
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(g) RENEWALS.

1					Lights.				•
	3.	5.	10.	20.	30.	50.	60	80.	100.
Ordinary Meters. Renewing in the following manner ordinary condemned meters from which the top back plate, and back and front have been removed, viz.:— Dissecting and cleaning all parts fit to be re-used and making a new meter therewith by:— Forming diaphragms and long chambers, throat pieces, bridges, back		per doz.	per doz.	per doz. £ s. d.	1	of 8.	of 6.	per job of 3. £ s. d.	per job of 3. £ s. d.
pates; punch- ing cock plate and folding edges; break- ing edges of side pipes, any other necessary			16 13 10						

With 1/24 saded,

PIECE-WORK PRICES-continued.

(g) RENEWALS -continued.

Renewing and converting ordinary condemned meters which have been opened, viz.:—

Dissecting, cleaning and using all suitable parts. Fitting diaphragms and long chambers, forming throat pieces, bridges and back plates, punching cock plates and folding edges, breaking edge of aide pipes, preparing gratings and covers and putting on pins and wires, making up valve plate, inserting circular crimped on diaphragm and rims, tinning all parts and other necessary work including topping and putting on badges

H.C.1. Capacity 100 feet per hour £10 8s. 0d. per doz. H.C. 2a. , 150 , , , £11 1s. 3d. , , ,

Renewing and converting ordinary condemned meters which have been opened, viz.:—

Dissecting, cleaning, and using all suitable parts. Fitting disphragm and long chambers, forming throat pieces, bridges and back plates, punching cock plates and folding edges, breaking edges of side pipes, preparing gratings and covers, making up valve plate, inserting circular crimped on diaphragm and rims, tinning all parts and other necessary work, including topping and putting on badges, inserting shut-off valve box and fitting slot attachment, index box, outside box and all other fittings necessary to make a slot meter

H.C.1. Slot, Capacity 100 feet per hour, £11 13s. 8d. per doz.

Norm:-

- (a) For 3 and 5-light meters all tin work to be supplied by the employer.
- (b) For 10, 20, and 30 light meters all tin work to be made by the worker excepting back, front, top, rims, and discs.
- (c) For 50 and higher light meters all tin work to be made by the worker except rims and discs.

PIECE-WORK PRICES continued.

·		•	L	ighte.			
•	2.	3.	5.	10.	- 20.	30.	14. 14.5
	each	each	each	each	each	each	<u>-</u>
	meter.	meter.	meter.				
epairing "Met" pattern meters, i.e., doing such of the following	s. d.	s. d.	s. d.	a. d.	ed.	s. d.	-
work as may be necessary to restore the meter to good repair, viz.:—Removing back and front; removing cock plate and back	1			• • •	وره راد. ماميان د	L ,	-
plate; cleaning meter; re-grinding valves; re-stuffing centre and	Ì	}		1	1	ľ	
side stuffing boxes; re-setting valves and top arms; inserting						(1)	ı
new diaphragms; removing index; putting in new valve arms, index	0.103		0.103	10. 0		12 21	.
glass, or new tin work	8 102	9 23	8 103	9	15 02	11. 13	ŧ Į
epairing tin dry ordinary meters in the following manner:— (a) Cleaning meter; inserting diaphragms; setting or re-grinding	10%		· .	", "		1 :	
valves; re-stuffing boxes; removing and replacing cock	١.	156	12	r 1	ļ. •		1
plates and index	7 0	7 10½	8 71	9 6	12 10 1	· ••	1
(b) Cleaning meter; cutting discs; oiling diaphragms; setting or	ŀ				41	1	1
re-grinding valves; re-stuffing boxes; removing cock plate and index; taking off and putting in back and front	5 91	5 91	5 91	6 0	8 104		١.
epairing tin dry prepayment meters, extra on above (a) and (b)	2 0	2 0	2 0	2 0			}
				. '4	T' '	·.	`
ore:—121d, to be paid extra for all T. Glover slot repairs with						· •	- 13
the exception of Parkinson pattern meters—all Cowan H. to F. slots to be subject to this increase.	i	i i		, "	. :	1 44	1
VO 35 445 75 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	:		' '	3.0		*	13
epairing prepayment slot meters, i.e., doing such of the following					1.4	•	
work as may be necessary to restore the meter to good repair,				,			1
viz.:—Cleaning meter; re-grinding valves; re-stuffing boxes; re-setting top arms and valves; removing top and back plates;		per job	per job			•	1
taking off and replacing back and front, and inserting new dia-		of ten	of ten	٠.		4 1	
phragms, new valve arms, and index glass; putting in a new cover		meters.	meters		. 1	1	ŀ
to shut off valve; putting on staple and spring, and soldering			£ s. d. 531			,	1
wire along cash box (but not including repairs to handles) ltering and re-adjusting handle attachment "Met" pattern pre-	···	" "		••			1
payment slot meters		0 18 112					1
epairing and reverting 3-light slot meters to 3-light ordinary meters		5 3 1		••	•• ;	*. • •	1
·		each meter.	meter.	9, 5	. •	4 45"	1
serting new leather on shut off valve in Parkinson pattern prepay-		s. d.	s. d.			',	1
ment meter		11	1 1		ا پسرا		J
		pe	erjobof £	s, d .	ters.	• • •	
epairing 3-light meters fitted with 5-light circular crimped-on			~	o.,	· 'i		
diaphragms—Extra for inserting new circular diaphragms			0	5 8 1	(
epairing 5-light meters fitted with 10-light circular crimped-on			٠,	ο 'à	- : I	gi .	
diaphragms—Extra for inserting new circular diaphragms pairing and reverting "Met" pattern 3-light slot meters to 5-light	* *** *		٠. "	8 0	$\cdots F$	ಕ್ಷ :	
ordinary meters, but not including the removal of any prepayment					· ` `	₹ ·	
attachments or fittings			6 1	0 10		<u>``</u>	
epairing and converting "T.G." pattern, 3-light slot meter to 5 light,	i				- 5	الم	
and inserting new 3/5-light circular diaphragm, with the exception of any new tin work			8	3 2	'	.i.	
epairing and converting "P. and C." pattern 3-light slot meter to			-	. 10		-	
5 ight ordinary meter, but not including removal of any prepay-			<i></i>		·]·	I	
ment attachments or fittings, with the exception of any new tin work	}		7.1	1 7	· 10.5	٠.	

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wages rates.				Congression of the contract of
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				profit of the state of the state of
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				1. <
		ा राज्यात और स्ट्रांट क्यों रह	is all to the e	armit allera a alle
	Marketing Street Co.	Committee of the second	and the state of the state of	Editor of the formal Action
	. It became	1's 1s	ide to "F of high	aget e per la entre et la estada la

PIECE-WORK PRICES-continued.

(i) EXTRAS.

Article.	Lights.	Price.	Article.	Lights.	Price.
Frame and door Bottom and studs Bridge Rod arms Valve arms Valve-box covers Distinctions Half-valve plate	 2 3, 5, 10, 20 2, 3, 5, 10 20 2, 3, 5, 10 20 2, 3, 5, 10 20 2 to 10 2 to 10 2 to 10 2 to 10	8. d. 0 7 0 7 1 2 1 5½ 0 10½ 1 2 0 3½ pair 0 7 0 2½ 0 5½ 1 11½ 2 0⅓	Pipes inside inlet Other pipes Galleries Guides Feet Rod stuffing boxes Clean valves and set to zero	2 to 20 2 to 10 20 2 to 10 20 2 to 20 2 to 20 2 to 5 2 3 and 5	s. d. 1 9 pair 0 10½ ,, 1 9 pair 1 2 ,, 1 5½ ,, 0 3½ set 0 3½ set 0 10½ ,, 0 4½ pair 1 9 2 0½ 2 2½ 2 7½
New door Motion wires Throat pieces Side chambers New sides Tees	 3 5 10 20 2 to 20 2 to 10 20 2 to 10 2 to 10 2 to 10 2 to 10 2 to 10	2 0½ 2 2½ 2 3½ 2 5½ 2 7½ 0 13 0 7 pair 1 2 " 0 10½ ", 0 5½ each 3 11 pair 0 10½ ", 1 2 "	Taking off and putting on back and front only Turn-over backs and fronts Condemning Piecing cases Putting in deep rim diap.	20 2 3 and 5 10 20 2 to 20 2 3, 5, 10 20 2 to 20 3 (110 feet) 5 (125 feet)	1 2 pair 1 4 " 1 5½ " 2 0½ " 2 0½ " 1 2 " 1 2 " 1 2 " 1 2 " 1 9 0 5 0 6% per meter 0 4½ ",

Norm.—" Looks round grating" and "All crutch looks" shall be paid for at wages rates.

			•				-		_				
			(j) Guitt	OTINE OR	HAND-P	ress Wo	RK.					
Cutting with go	illotine	e, rolling,	and form	ing with	press:-	-							
Backs			••							2a.	lłd.	per hundred.	1
Fronts			••	••	••	••	• •	•••			I∳d.	· "	1
Tops		••	••	••	• •	••		••	••	ls.	8 <mark>1</mark> d.	**	1
Cutting with gu	illotine	and pre	ss, and for	ming :-	_								
Sides	••		••	••		••	• •	••		ls.	9d.	**	ਦੁ
Bottoms	••	• •			• •						3d.	,,	added.
Valve plate	B8	••	••		••	••	••				3d.	.,	
Partitions		• •		••		••		• •		29.		"	\$4
Galleries		• •					••	••	• •	Ig.	5 ‡ d.	1,	15
Cutting with ge				ible han	ided) exce	pt by po	wer press	_					14
Top or bot	tom ri	ms, 3 and	5 lights	••	••	••	••		• •	ls.	6 ∤ d.	**	With
Cutting with pr	ова, вп	d forming	z :—										[-
Money box	.es	••	••	••	• •	••	• •	••	• •	10.	7d.	**	-
Cutting with gr		and pre	90:										1
Disce, 10 li	ghta	••	••		• •	••	••	••	• •	18.	ld.	,	J

Note.—All materials for piece-work, except that set out in sub-clause (e) of the piece-work schedule, shall be supplied to the employee in good order and condition.

D. GRANT, Chairman.

A. G. ALLEN, Secretary.

Melbourne, 21st June, 1935.

A B Control of the co

the line arms which drives to "