



# VICTORIA GOVERNMENT GAZETTE.

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No. 77]

MONDAY, APRIL 29.

[1935

Factories and Shops Acts.

## DETERMINATION OF THE CIGAR TRADE BOARD.

This Determination on the 1st May, 1935, applied to the following parts of Victoria, namely:—The Metropolitan District, as defined in the *Factories and Shops Act* 1928 (No. 3677), and the Order in Council thereunder, and such portion of the city of Sandringham as is not included within the said District; the cities of Ballarat, Bendigo, Geelong, Geelong West, and Warrnambool; the town of Newtown and Chilwell; and the boroughs of Eaglehawk and Sebastopol.

In accordance with the provisions of the *Factories and Shops Acts*, the Special Board appointed to "determine the lowest prices or rates which may be paid to any person or persons or classes of persons employed in the process, trade, or business of Cigar Making," has made the following Determination, viz.:—

(1) That on the 1st May, 1935, the last and all previous Determinations of this Board shall be revoked and replaced by this Determination.

(2)

### APPRENTICES AND IMPROVERS.

Wages per Week of 44 Hours.		Number (in any place).					
Making cigars or sorting and packing cigars:—		APPRENTICES.					
APPRENTICES.		One male apprentice to every three or fraction of three male workers receiving not less than the minimum wage.					
Experience—		One female apprentice to every three or fraction of three female workers receiving not less than the minimum wage.					
1st year—	<i>s. d.</i>	(An amended indenture of apprenticeship prescribed was approved on 5.2.12.)					
1st six months .. .. .	15 0	IMPROVERS.					
2nd six months .. .. .	17 6	One male improver to every twenty or fraction of twenty male workers receiving not less than the minimum wage.					
2nd year .. .. .	25 0	One female improver to every twenty or fraction of twenty female workers receiving not less than the minimum wage.					
3rd year .. .. .	31 0						
4th year .. .. .	40 0						
or in lieu of weekly wages the work may be paid at the following piece-work prices:—							
Making Cigars.							
2nd year ..	One-third of the piece-work prices.						
3rd year ..	Two-thirds of the piece-work prices.						
4th year ..	Three-quarters of the piece-work prices.						
Sorting and Packing Cigars.							
In Boxes of—							
	500 cigars.	250 cigars.	100 cigars.	50 cigars.	25 cigars.	10 cigars.	
	per 1,000.	per 1,000.	per 1,000.	per 1,000.	per 1,000.	per 1,000.	
	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	
1st year	1 0	1 0	1 0	1 3	1 6	2 0	
2nd year	1 3	1 3	1 3	1 6	2 3	2 6	
3rd year	1 6	1 6	1 9	2 0	2 9	3 0	
4th year	2 0	2 0	2 3	2 6	3 3	3 6	
IMPROVERS.							
				<i>s. d.</i>			
18 years	..	..	..	34 0			
19 years	..	..	..	45 6			
20 years	..	..	..	57 0			

(3) JUVENILE WORKERS, i.e., persons under 21 years of age (other than apprentices or improvers)—

Males.

Employed in—	Wages per Week of 44 Hours.							
	1st Year's Experience.				2nd Year's Experience.		Third Year's Experience.	Fourth Year's Experience.
	First Three Months.	Second Three Months.	Third Three Months.	Fourth Three Months.	First Six Months.	Second Six Months.		
	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>
Making cigar boxes .. ..	17 6	17 6	20 0	20 0	25 0	32 6	42 6	54 0
Turning bunches .. ..	15 0	17 6	20 0	20 0	25 0	32 6	42 6	54 0
Stripping fillers .. ..	15 0	17 6	20 0	22 6	Piece-work prices	Piece-work prices	Piece-work prices	Piece-work prices

Provided that, for the purposes of this Determination, experience in any of the above sections shall be deemed to be experience in any other section.

Any other class of work for which the rate of wages fixed does not exceed 30s. per week of 44 hours .. ..	Age.						
	14 years.	15 years.	16 years.	17 years.	18 years.	19 years.	20 years.
	15 0	17 6	20 0	27 6	31 0	43 6	54 0

Females.

Employed in—	Wages per Week of 44 Hours.							
	1st Year's Experience.				2nd Year's Experience.		Third Year's Experience.	Fourth Year's Experience.
	First Three Months.	Second Three Months.	Third Three Months.	Fourth Three Months.	First Six Months.	Second Six Months.		
	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>
Trimming cigar boxes .. ..	15 0	17 6	20 0	22 6	25 0	27 6	Piece-work prices	Piece-work prices
Stripping and booking cigar bunch wrapper leaf	28 6	28 6	28 6	28 6	39 6	39 6	Minimum wage	Minimum wage
Ringing cigars .. ..	15 0	17 6	20 0	22 6	Piece-work prices	Piece-work prices	Piece-work prices	Piece-work prices
Stripping fillers .. ..	15 0	17 6	20 0	22 6	"	"	"	"
Packing cigars, viz. :—								
Havanette .. ..	15 0	17 6	20 0	22 6	"	"	"	"
Royal Bengals .. ..	15 0	17 6	20 0	22 6	"	"	"	"
Bonanzas .. ..	15 0	17 6	20 0	22 6	"	"	"	"
Gem of East Cigarillos .. ..	15 0	17 6	20 0	22 6	"	"	"	"
Swiss .. ..	15 0	17 6	20 0	22 6	"	"	"	"
Cartons or parcels .. ..	15 0	17 6	20 0	22 6	"	"	"	"
Machine work, viz. :—								
Making bunches .. ..	15 0	17 6	20 0	22 6	"	"	"	"
Covering cigars .. ..	15 0	17 6	20 0	22 6	"	"	"	"
Swiss .. ..	15 0	17 6	20 0	22 6	"	"	"	"
Lucky Hit .. ..	15 0	17 6	20 0	22 6	"	"	"	"
Havanettes .. ..	15 0	17 6	20 0	22 6	"	"	"	"
Senoritas .. ..	15 0	17 6	20 0	22 6	"	"	"	"

Provided that, for the purposes of this Determination, experience in any of the above sections shall be deemed to be experience in any other section.

Any other class of work for which the rate of wages fixed for adults does not exceed 42s. per week of 44 hours .. ..	Age.						
	14 years.	15 years.	16 years.	17 years.	18 years.	19 years.	20 years.
	15 0	17 6	20 0	22 6	25 0	30 0	35 0

(4)

OTHER EMPLOYEES.

	Wages per Week of 44 Hours.	
	£	<i>s. d.</i>
Strippers and bookers of cigar covering leaf (males) .. ..	4	3 6
Strippers and bookers of cigar bunch wrapper leaf (females) .. ..	2	9 6
Cigar box makers .. ..	4	6 0
Persons re-tying or boxing cigars, or engaged at any other work connected with sorting or packing cigars not specified herein .. ..	2	5 6
Stripping Fillers (males) .. ..	4	0 0
All others (males) .. ..	4	0 0
" " (females) .. ..	2	2 0

(5) OVERTIME.—That any employee who in any week works for any time in excess of 44 hours shall be paid for such extra time at the rate of time and a half.

(6) WAITING TIME.—When the hours of daily employment, as posted in the factory as required by the Factories and Shops Acts, are altered or departed from by the employer, and notice of such alteration or departure of at least 16 hours has not been given to all employees, such employees shall be paid for all time lost through such alteration or departure at the following rates, viz. :— Piece-workers, 2s. 6d. per hour; all other employees at ordinary rates.

(7) **PIECE-WORK PRICES.**—That the lowest piece-work prices payable to any person or persons engaged in the following kinds of work shall be :—

**MAKING CIGARS.**

**HAND WORK.**

	Length of Cigars up to and including—	Per 100 Cigars.
	inches.	s. d.
Extra Magnum .. .. .	5 <sup>1</sup> / <sub>16</sub>	10 6
Extra Magnum .. .. .	5 <sup>1</sup> / <sub>8</sub>	11 6
Consuelo shape .. .. .	4 <sup>1</sup> / <sub>2</sub>	9 6
Flor de Naves shape .. .. .	4 <sup>1</sup> / <sub>2</sub>	9 0
Bueno shape .. .. .	4 <sup>1</sup> / <sub>2</sub>	8 3
Long Bueno .. .. .	4 <sup>1</sup> / <sub>2</sub>	9 3
Ordinary taper shape .. .. .	4 <sup>1</sup> / <sub>2</sub>	8 3
Panetelas shape, with point .. .. .	5	7 6
Panetelas shape, with flat tops .. .. .	5	8 0
Southern Cross (no point) .. .. .	5 <sup>1</sup> / <sub>2</sub>	5 3
Meritas Bueno .. .. .	4 <sup>1</sup> / <sub>2</sub>	8 6
Meritas Bueno .. .. .	4 <sup>1</sup> / <sub>2</sub>	9 0
Corona shape .. .. .	5 <sup>1</sup> / <sub>2</sub>	11 9
Three-quarter Corona shape .. .. .	5	10 0
Half Corona shape .. .. .	3 <sup>1</sup> / <sub>2</sub>	7 6
Italian shape (no binder) .. .. .	6 <sup>1</sup> / <sub>2</sub>	2 9
Italian shape, bunch making and rolling .. .. .	6 <sup>1</sup> / <sub>2</sub>	4 4

**MAKING CIGARS.**

**HAND WORK—CLEAR HAVANA.**

Bouquet Super Finos .. .. .	4 <sup>1</sup> / <sub>16</sub>	9 6
Castelares .. .. .	4 <sup>1</sup> / <sub>16</sub>	9 6
Bueno .. .. .	4 <sup>1</sup> / <sub>2</sub>	9 3
Full Corona .. .. .	5 <sup>1</sup> / <sub>2</sub>	12 3
Three-quarter Corona .. .. .	5	10 9
Half Corona .. .. .	3 <sup>1</sup> / <sub>2</sub>	8 0
Petit Duces .. .. .	3 <sup>1</sup> / <sub>2</sub>	7 3
Maquillas .. .. .	5 <sup>1</sup> / <sub>2</sub>	12 6
Perlas .. .. .	3 <sup>1</sup> / <sub>2</sub>	7 6

Sixpence extra per hundred to be paid for every additional quarter of an inch or portion thereof in length of cigars.

NOTE.—For the purpose of this Determination the term "Clear Havana" shall be deemed to mean a cigar made entirely with Havana tobaccos.

**MOULD WORK.**

Shape.	Length of Cigars, up to and including—	Dry Work.	Where 10 to 12 Moulds or over are used.	Where 5 to 9 Moulds, inclusive, are used.	Where up to 4 Moulds, inclusive are used.
	inches.	s. d.	s. d.	s. d.	s. d.
Flor-de-Naves .. .. .	4 <sup>1</sup> / <sub>2</sub>	5 3	5 6	6 3	6 6
Half Corona shape .. .. .	3 <sup>1</sup> / <sub>2</sub>	6 0	6 3	6 6	7 0
Bueno, straight .. .. .	4 <sup>1</sup> / <sub>2</sub>	5 0	5 3	6 0	6 3
Bueno, long .. .. .	4 <sup>1</sup> / <sub>2</sub>	6 0	6 3	6 6	7 0
Bueno, long .. .. .	5 <sup>1</sup> / <sub>2</sub>	7 6	7 9	8 0	8 6
Bueno, long .. .. .	6	8 6	8 9	9 0	9 6
Monopole Rothschilds .. .. .	4 <sup>1</sup> / <sub>2</sub>	5 0	5 3	6 0	6 3
Castella Special Tuck .. .. .	4 <sup>1</sup> / <sub>2</sub>	6 3	6 6	6 9	7 3
Gloria .. .. .	4 <sup>1</sup> / <sub>2</sub>	..	..	8 0	8 6
Sirdar .. .. .	4 <sup>1</sup> / <sub>2</sub>	..	..	6 9	7 3
Monopole Bouquet .. .. .	4 <sup>1</sup> / <sub>16</sub>	..	..	6 3	6 9
Casino C.W. .. .. .	4 <sup>1</sup> / <sub>2</sub>	..	..	7 0	7 6
Ordinary common straight .. .. .	3 <sup>1</sup> / <sub>2</sub>	4 6	4 9	5 0	5 6
Ordinary taper .. .. .	4 <sup>1</sup> / <sub>2</sub>	4 9	5 0	5 3	5 9
Rheingold .. .. .	4 <sup>1</sup> / <sub>2</sub>	4 9	5 0	5 3	5 9
Extra taper similar to Hansa .. .. .	4 <sup>1</sup> / <sub>2</sub>	4 6	4 9	5 0	5 6
Monopole Minors .. .. .	3 <sup>1</sup> / <sub>2</sub>	4 9	5 0	5 3	5 9
A 9 .. .. .	4 <sup>1</sup> / <sub>16</sub>	..	5 9	6 0	6 6
5 DP .. .. .	5 <sup>1</sup> / <sub>2</sub>	..	..	8 6	9 0
5 H .. .. .	4 <sup>1</sup> / <sub>2</sub>	..	..	5 6	..
7 F and 11 N .. .. .	4 <sup>1</sup> / <sub>16</sub>	4 10	5 1	5 4	5 10
14 RT .. .. .	4 <sup>1</sup> / <sub>16</sub>	..	..	..	8 9
15 FJ .. .. .	4 <sup>1</sup> / <sub>16</sub>	..	5 6	5 9	6 3

MANILA WORK.

	Length of Cigars, up to and including—	Per 100 Cigars.
	inches.	s. d.
Cheroots, Cortado Fino—Where not less than four moulds are used .. .. .	3 $\frac{1}{8}$	3 0
Cheroots, Cortado de la Reina—Where not less than four moulds are used .. .. .	4 $\frac{1}{8}$	3 3
Cheroots, Cortado Delicioso—Where not less than four moulds are used .. .. .	4 $\frac{1}{4}$	4 1

	Length of Cigars, up to and including—	Prices per 100 Cigars where the number of Moulds used is—			
		2, 3, or 4.	5 or 6.	7 or 8.	More than 8.
	inches.	s. d.	s. d.	s. d.	s. d.
Perlas .. .. .	3 $\frac{1}{8}$	6 0	5 6	5 3	5 0
Reina Victoria .. .. .	4 $\frac{1}{2}$	7 6	7 0	6 9	6 6
Perfectos (old) .. .. .	4 $\frac{1}{2}$	8 3	7 9	7 6	7 3
Perfectos (new) .. .. .	4 $\frac{1}{8}$	..	6 9	..	..
High Life in the East .. .. .	4 $\frac{1}{8}$	6 0	5 6	5 3	5 0
Londres .. .. .	4 $\frac{1}{8}$	5 6	5 0	4 9	4 6
1A Habano .. .. .	4 $\frac{1}{8}$	6 0	5 6	5 3	5 0
2A Habano .. .. .	4 $\frac{1}{8}$	..	..	..	4 7
3A Habano .. .. .	4 $\frac{1}{8}$	..	..	..	4 4
4A Habano .. .. .	4 $\frac{1}{8}$	..	..	..	4 2
5F .. .. .	4 $\frac{1}{8}$	..	5 0	..	..

Penaal work .. .. . 9s. per 100 cigars.

Where not otherwise specified, threepence extra per 100 to be paid for every additional quarter of an inch or portion thereof in length of cigars up to 5 inches, and thereafter sixpence for each additional quarter of an inch.

Note.—The lowest piece-work price payable to any person engaged covering bunches by hand shall be two-thirds of the piece-work price for making the cigars (mould work), and for making bunches by hand shall be one-third of the piece-work price for making the cigars (mould work).

Extras—	Per 100 Cigars.
For making any cigars covered with Brazil, Havana, or Mexican tobacco .. .. .	s. d. 0 6 extra
When the " bunches " are pressed and turned by the cigar maker .. .. .	0 3 ..
For making cigars longer than the mould by not more than one-sixteenth of an inch .. .. .	0 3 ..

Note.—For the purpose of this Determination, " Dry Work " means bunches made one day and covered the next, irrespective of the number of moulds used.

No cigar shall be made more than  $\frac{3}{8}$ " shorter than the mould.

SORTING AND PACKING CIGARS.

Description of Cigars.	In Boxes of—					
	500 Cigars.	250 Cigars.	100 Cigars.	50 Cigars.	25 Cigars.	10 Cigars.
	per 1,000. s. d.	per 1,000. s. d.	per 1,000. s. d.	per 1,000. s. d.	per 1,000. s. d.	per 1,000. s. d.
Hand work .. .. .	..	..	5 0	5 6	6 0	..
Monopole shape .. .. .	..	..	4 6	5 0	5 6	..
Panetelas, block work .. .. .	..	..	4 3	4 9	5 3	..
Manila cheroots, hand or paper .. .. .	..	..	4 6	5 0	..	..
Manila cheroots, small block work .. .. .	..	..	4 0	4 6	..	..
Cigars, bundles with two ribbons .. .. .	..	..	4 9	5 0	..	..
Matador, block work .. .. .	..	..	4 0	4 6	..	..
Buono shape, covered with Mexican tobacco .. .. .	..	..	4 1 $\frac{1}{2}$	4 7 $\frac{1}{2}$	5 1 $\frac{1}{2}$	..
Other Bueno shape .. .. .	..	..	4 0	4 6	5 0	..
Ordinary taper shape .. .. .	..	..	4 0	4 6	5 0	..
Extra taper shape, similar to Dona Sol .. .. .	..	..	4 6	4 6	5 0	..
Ordinary common straight shape .. .. .	..	..	3 6	4 0	4 6	..
" Queens " tied with one ribbon .. .. .	..	..	4 0	..	..	6 6
" Queens " tied with two ribbons .. .. .	..	..	4 3	..	..	..
Manila, tied in bundles of ten .. .. .	3 6	3 6	..	..	..	..
Manila, flat, tied in bundles of ten .. .. .	..	..	4 3	..	..	..
Manila, long, tied in bundles of ten .. .. .	..	..	4 0	..	..	..
Manila, loose .. .. .	..	..	4 0	4 6	5 0	..
Extra Magnum .. .. .	..	..	6 3	6 9	7 3	..
Sirdar .. .. .	..	..	4 6	5 0	5 6	..
Monopole Bouquet .. .. .	..	..	4 0	4 6	..	..
Casino C.W. .. .. .	..	..	4 6	5 0	5 6	..
Rheingold .. .. .	..	..	4 0	4 6	5 0	..
92AA .. .. .	..	..	3 6	..	..	..
14RT .. .. .	..	..	5 6	6 0	6 6	..
5DP .. .. .	..	..	5 6	6 0	6 6	..
Full Corona hand work .. .. .	..	..	5 6	6 0	6 6	..

						Per 1,000 Cigars.	
						<i>s. d.</i>	
Royal Bengal, 5 in a packet	..	..	..	..	..	1	1½
Bonanza, 7 in a packet	..	..	..	..	..	0	9
Gem of the East Cigarillos, 9 in a box	..	..	..	..	..	0	11½
Swiss, packing in bundles of 25	..	..	..	..	..	0	6½
Swiss, banded and finished in 250's	..	..	..	..	..	0	6½
92aa, packing in trays	..	..	..	..	..	0	4
92aa, packing in 6's, packets and finishing..	..	..	..	..	..	0	8
Havanettes, packing and finishing	..	..	..	..	..	1	3
<i>Extras—</i>							
For sorting and packing all cigars with rings	..	..	..	..	..	0	6 extra
For sorting and packing all cigars faced rights and lefts	..	..	..	..	..	0	6 "
For sorting and packing all cigars covered with Havana tobacco	..	..	..	..	..	0	6 "

MACHINE WORK.

						Per 1,000 Bunches.	
						<i>s. d.</i>	
<i>Making Bunches.</i>							
Long-filler machine	..	..	..	..	..	2	7
5AA, 7AA	..	..	..	..	..	1	10½
Points 2F	..	..	..	..	..	2	1
7J, 92AA	..	..	..	..	..	1	11½
<i>Making throughout.</i>							
Swiss or Lucky Hit	..	..	..	..	..	1	3
Havanettes	..	..	..	..	..	0	10
<i>Covering Cigars.</i>							
5AA, 7AA, 7J	..	..	..	..	..	2	3½
4R or 2F, 11N	..	..	..	..	..	2	3½

BOX TRIMMING.

						Per 100 Boxes.	
						<i>s. d.</i>	
Hinging (not 5aa)	..	..	..	..	..	0	6½
Hinging and lidding 5aa	..	..	..	..	..	0	5½
Lining	..	..	..	..	..	1	6
Edging, ordinary	..	..	..	..	..	4	6
Edging, narrow embossed paper	..	..	..	..	..	7	6
Edging, narrow paper	..	..	..	..	..	7	0
Edging, Magnum paper	..	..	..	..	..	6	3
Edging, Varnished boxes	..	..	..	..	..	6	0
Edging, lid	..	..	..	..	..	1	0
Inside labels, lid	..	..	..	..	..	1	0
Inside labels, flap gummed	..	..	..	..	..	0	4
Extra flap label on flap	..	..	..	..	..	0	4
Outside labels, ends	..	..	..	..	..	0	4
Outside labels, locks	..	..	..	..	..	0	4
Outside labels, extra locks	..	..	..	..	..	0	4
Outside labels, lid, brand, cut	..	..	..	..	..	0	9
Outside labels, lid, brand	..	..	..	..	..	0	6
Full wrapping, Glascine	..	..	..	..	..	1	3
Full wrapping, Collophane	..	..	..	..	..	1	3
Half wrapping, Collophane	..	..	..	..	..	0	9
Half wrapping, Glascine	..	..	..	..	..	0	9
Brown paper wrapping packets, W/2 labels	..	..	..	..	..	5	6
Stencilling	..	..	..	..	..	0	6
<i>Samples—</i>							
With trays	..	..	..	..	..	0	5
No trays	..	..	..	..	..	0	2

RINGING CIGARS.

	100's and 50's.	25's.	10's.	4's and 6's.	
DRY WORK.	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	<i>s. d.</i>	
Monopole Magnum	2 3	2 3	2 3	2 6	Slips under rings, 6d. per 1,000 extra
Monopole Maxim	2 3	2 3	2 3	2 6	
Monopole Bueno	1 11	1 11	1 11	2 3	
Matador	1 11	1 11	1 11	2 3	
Gem of the East, Perfecto	1 11	1 11	1 11	2 3	
Gem of the East, Perlas	1 11	1 11	1 11	2 3	
Gem of the East, Cheroots	2 3	2 3	2 3	2 7	
All others	1 11	1 11	1 11	2 3	
Fresh work in bundles	1 6	1 6	..	..	

STRIPPING FILLERS.  
ADULT FEMALES AND ALL JUVENILE WORKERS.  
*Wet Weight on Strips Returned.*

											Per lb.
											<i>s. d.</i>
Brazil	..	..	..	..	..	..	..	..	..	..	0 6½
Havana (large)	..	..	..	..	..	..	..	..	..	..	0 6
Havana (small)	..	..	..	..	..	..	..	..	..	..	0 7½
Sumatra	..	..	..	..	..	..	..	..	..	..	0 5
Manila	..	..	..	..	..	..	..	..	..	..	0 3½
Seed ..	..	..	..	..	..	..	..	..	..	..	0 3½

D. BERRIMAN, Chairman.  
F. J. VAN PROOYEN, Secretary.

Melbourne, 10th April, 1935.