

VICTORIA

ERNMENT

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No. 130]

No. 130.—7307.

FRIDAY, JULY 3.

[1936

Factories and Shops Acts.

DETERMINATION OF THE LEATHER-GOODS BOARD.

Note.—This Determination on the 26th June, 1936, applied to the following parts of Victoria, namely:—The Metropolitan District as defined in the Factories and Shops Acts and the Order in Council thereunder; such portions of the city of Sandringham as are not included within the said Metropolitan District; the cities of Ballarat, Bendigo, Geelong, Geelong West, and Warmambool; the town of Newtown and Chilwell; and the boroughs of Eaglehawk and Sebastopol.

IN accordance with the provisions of the Factories and Shops Acts the Wages Board appointed to "determine the lowest prices or rates which may be paid to any persons employed in the trade of manufacturing—

Bags, braces, cases, cricket balls, pads, or other sporting goods, garters, pocketbook covers, portmanteaux, purses, trunks, wallets;

(b) Machine belting;

(c) Any other kind of leather goods—

but not including persons subject to the jurisdiction of the Boot Board, the Rubber Trade Board, or the Saddlery and Harness Board," has made the following Determination, namely:—

(1) That on the 26th June, 1936, the previous Determination of this Board shall be revoked and replaced by this Determination. (2)

Apprentices or Improvers.						Juvenile Female Workers.	Other Employees					
	MAL Wages p of 48		-k	FRMAL Wages I Week 6 45 hour	per	Fameles (other than enprentices	WAGES. Per week of 48 hours. Males engaged in the manufacture of s. d. machine belting 84 0 Other males 90 0 Females employed in any of the following classes of work:—					
lst year— lst six months 2nd six months 2nd year— lst six months 2nd six months 5th year— lst six months 5th year— lst six months 5th year— lst six months 7th year— lst six months 2nd six months 7th year— lst six months 2nd six months 7th year— lst six months		18 21 25 29 32 36 39 43 47 58 67 76 85	6 0 9 9 0 6 0 9 3 0 6 6 6 6 6 6 6	18 (21 (25 (25 (25 (25 (25 (25 (25 (25 (25 (25	. 6 0 9 9 0 6 6 0 9	Females (other than apprentices or improvers) engaged in tying- off, or snipping ends of cotton, or outting webs to lengths, or sorting, or eyeletting, or putting on ends, or counting, or tying up, or preparing sample cards, or turning or rubbing out gloves: WAGES. Per week of 65 hours. **A d.* 1st year— 1st six months 13 6 2nd dx months 15 9 2nd year— 1st six months 20 9 3rd year— 1st six months 27 0 4th year— 1st six months 31 6 2nd six months 31 6 2nd six months 31 6 Ath thereafter 42 0	(a) Wholly or partly making— Gladstone bags (except lining out or making doors or handles). Kit or bulge bags (except handles). Any leather case exceeding 12 inches in length (except music cases). Bullion bags, leather trunks, trunks other than leather (except lining out), hat-boxes, camera, musical instrument, or canvas and leather suit cases (b) Stiffening any article enumerated in clause (a) over 12 inches in length (c) Handstitching cricket, punching, medicine, or foot balls, or pigskin leggings (d) Stitching closed edges or welting trunks or suit-cases by machine (e) Riveting, clamping on or nailing frames, or stifening for fibre cases					

Apprentices or Improvers.	Juvenile Female Workers.	Other Employees.						
PROPORTION (IN ANY PLACE). MALES. Apprentices and Improvers. The proportion of male apprentices and/or improvers that may be employed to the number of adult males receiving not less than the minimum wage prescribed by this Determination shall be as follows:— Apprentices. Improvers. Adult Males. 1		Females employed in any of the following classes of work:— (f) Framing up or riveting by hand or machine ladies hand bags, purses, or wallets, or making fibre cases over 13 inches, or making framed cases of any size (g) Other machine riveting or making unframed fibre cases 13 inches and under 45 0 Other Females						
FEMALES. Apprentices. One female apprentice to every three or fraction of three female workers receiving not less than 45s. 0d. per week of 45 hours.								
Improvers. Such number of improvers as shall not, together with apprentices exceed in the aggregate two female apprentices or female improvers to one female worker receiving not less than 45s. 0d. per week of 45 hours.								

1660

(3) Hours.—(a) Forty-eight hours shall constitute a week's work for males and forty-five hours for females.

(4) OVERTIME.—All time worked on any day before or after the regular working hours shall be paid for at not less than the rate of time and a quarter for the first three hours and double time thereafter.

Piece-workers employed before or after the regular working hours shall be paid for the first three hours 61d. per hour extra thereafter 2s. 21d. per hour in addition to piece-work rates.

- (5) SUNDAYS AND PUBLIC HOLIDAYS.—Double time shall be the rate for all work done on Sundays, New Year's Day, Australia Day (20th January), 21st April (Labour Day), Good Friday, Easter Saturday, Easter Monday, Christmas Day, and Boxing Day; but if any other day be by Act of Parliament or Proclamation substituted for any of the above-named holidays the special sate shall only be payable on the day so substituted.
- (6) Piecs-work.—That the lowest piece-work prices or rates to be paid to persons for doing work of the kinds specified in the schedule provided shall be the prices or rates fixed by such schedule in respect of such work.
- (7) That in this Determination the terms "deduction" and "deductions" shall mean that if the work described under such heading be done by the employer, then the employer may deduct the amount specified opposite such work from the piece-work price fixed for making the article.
 - N.B.—All pasts shall be made for men engaged at piece-work rates.
 - N.B.—All paint shall be mixed for workmen engaged at piece-work rates.
- (8) The Board determines, under the provisions of sub-sections (1) and (2) of section 150 of the Factories and Shops Acts that for all work not specified in the Schedule of piece-work rates hereto any employer may fix and pay piece-work rates to any male or female person employed at any work for which the Board has fixed a minimum wage, provided that such an employer shall base such piece-work prices or rates on the earnings of an average worker working under like conditions, and such piece-work prices or rates shall be fixed so that an average worker can earn not less than the wages rate fixed by the Board for such work.

⁽b) The regular hours of work shall be not earlier than 7 a.m. and not later than 6 p.m. on five days of the week, and not earlier than 7 a.m. and not later than 1 p.m. on Saturday or other day on which a half-holiday is kept; not more than nine and three-quarter hours (except as provided in clause 4) shall be worked in any one day in each week.

			SCHEI					. \
Sor Expanding top, solid lead	ID LEATHER PORTM her portmanteaux		····CUTT	NG OUT	· AND MAKI	. Tur	nover edge, er inch.	Square
	•	Dedu	ctions.	T	urnover Edge.		ige, ls. per re Edge. Handle.	incn.
Stitching handles fi	ve to inch		••		Per Handle. 5d.		5d.	
	ends (3 rows) four ig strapping, includi				Portmanteau. 4s. 1d.		tmanteau. s. 1d.	
hinge, and han Stitching hinge					2s. 2d. 7d.	ls	. 8½d. 7d.	
Lining		••			$9\frac{1}{2}$ d.	,	9 1 d.	
Stitching turnover	on flat four to inch	l	••	••	9 <u>₹</u> d.		•	
*	ŗ	Crunks-	-Making					
. (Unic	ess otherwise provid		naterials <i>Overland</i> .		it by worki	nan.)		ŀ
piece, battens or three rows clamps in strap, welting s tray, leather hinge 36 inches long	our to inch, one ro mps, short straps, ledges on bottom, on top, leather on ittched two and a stitched four to inc, up to 18 inches w over 18 but not o	buckle p two fla battens half to i h— ide, 14 is	pieces, loc t handle t, three ri inch, bar nches dee	ek flap s s stitch vets in binding	etrap, and bed four to battens and two to inch	uckle- inch, d one	19s. pe 20s. 5d.	r trunk.
oo inches long	, over 10 but not 0	ver zi ii	TCHes MIG	10, 11 ILI	cnes deeb	••	200. 04.	"
			tras.					
Cutting and putting lead in with				ng same	, and sewing	same	7d. per bas	tten.
,, ,, preparing an	d putting two lear with bifurca	ted rive	ts or cla	top and	l four on b	ottom with	1s. 8½d. pe	_
2) 13 27	welting putting two lear with hifurcate	ther cor d rivets	ners on or clamp	top and s (stitch	l four on bed)	ottom	3s. 11½d.	,,
23 33 33	stitching corners	, if put	t on wit	hout bi	furcated riv	ets or	3s. 7½d.	
yy yy 27	clamps putting four lea bifurcated ri			bottom e	ends with cla	mps or	9 l d.	,,
<i>y y y</i>	putting four leat	ier corne	rs on bot		ds with clar			
12 22 22	bifurcated ri stitching four lea	vets (stii ther corr	tenea) ners on be	ottom er	ds four to i	nch, if	ls. 5½d.	,,
	put on withou	ut bifur	cated rive	ets or cla	mps		1s. 2d. 9kd.	,,
If straw or fibre boards sp Stiffening out			•••				7ď.	"
Boring battens by hand	••• ••• '	•••	•••		•••	•••	5d.	"
		Ded	uctions.					
Welting	•••	•••			•••		2s. 7½d. p 8d.	
Stitching handles , staff and ends	***	•••	•••	•••	•••		ls. Id.	"
" hinge (1 row)	•••	•••	•••			·	8d.	"
Making tray complete		•••	•••	•••			9 ∤ d. 9 ∤ d.	,,
Lining trunk complete Cutting out strapping and	welting	•••	•••		•••	•••	9 1 d.	"
• • • •		n	.2. 0 1			-		
	No. 2.— Up to 36 inches l		ck Overla					
ends handles and b	staff and ends stittop, buckle-pieces, lo back-piece four to in ar clamps to each th clamps or bifurca	ched two ck flap s ach, plai row on	o rows, to strap and in tray, b top, bar	wo front buckle-p attens o	t straps, tw piece, stitchi r ledges on l	ng stan oottom,		
Welted two a Pull-over edge	nd a half to inch e stitched four to in	 ch					26s. 1d. pe 30s. 3d.	r trunk.
			xtras.					
Battens on top, bound end	is sewn in with welf	ing (fou	r rivets)			•••	7d. per b	
Stitching on corners Preparing and stitching of	 on corners on bottom	ends fo	ur to incl	···			ւց. Ց ե մ. բ . 9 ե մ.	er trunk.
" putting co	rners on bottom end	s with c	lamps or	bifurcate			7đ.	"
Hoop iron in staff Three rows of hoop iron in Deductions same as N	n top with four clai			•••	•••		. 8d 8d.	"

7d.

2s. 7\d.

...

•••

Painting two coats, varnishing one coat (when finished)

```
No. 3 .- Square or Welted Edge Solid Leather Overland Trunk.
Made of strap leather, hinged from frame, lock flap strap and buckle-piece, two long or short
        straps, up to six loops, two handles, stitching four to inch, welting two and a half
        to inch, one row in staff, plain tray, battens or ledges on bottom
Up to 27 inches in length, up to 17 inches wide, up to 111 inches deep
                                                                                                  20s. 9d. per trunk
Over 27 inches and under 30 inches in length, up to 18 inches wide, up to 14 inches deep
                                                                                                  22s. 6d.
From 30 inches to 36 inches in length, up to 21 inches wide, up to 14 inches deep
                                                                                                  24s. 6d.
      Extras and deductions same as No. 1 Trunk.
                     No. 4. - Welted Edge Solid Leather Overland Trunk, Dropback Lid.
                             (Up to 36 inches long, 21 inches wide, 14 inches deep.)
Made of strap leather, two rows of stitching in staff, two long or short straps, up to six
        loops, three handles, lock flap strap and buckle-piece, three rows of clamps through
        hoop iron in top, plain tray, battens or ledges, eight turnover edge corners put on
        with clamps or bifurcated rivets, stitching four to inch, welting two and a half to
                                                                                             ... 33s.21d. per trunk.
                                                     Deductions.
Welting
                                                                                                  2s. 7½d. per trunk.
Stitching handles
                                                                                                  ls. 1d.
                                                                                                              ,,
          staff
                                                                                                  3s. 01d.
                                                                                   • • •
Making tray complete
                                                                                                  ls. 3d.
Lining trunk
                                                                                                    91d.
Cutting strapping complete
                                                                                                  2s. 0 d.
                                                                                                              ,,
Stitching hinge (1 row)
                                                                                                    7d.
                    No. 5 .- Dropback Turnover or Wide Welt Riveted Solid Leather Trunk.
One frame, two rows stitching, iron in staff, two short straps, loops, lock flap strap and
        buckle-piece, handle in front, handle cach end, wood or iron ledges riveted,
        eight corners, stitching five and a half to inch, bar binding three to inch, turnover
        four and a half to inch, plain tray, two long straps with four loops, no creasing ... 40s. 6d. per trunk.
                                                                                                                          deducted
Cutting and making strapping complete
                                                                                                  3s. 01d. per trunk
                                                                                                                          cent.
Stitching staff and ends
                                                                                                  2s. 11 d.
          handles ...
                                                                                                  1s. 4d.
                                                                                             ...
Making tray complete
                                                                                                                          per
Lining trunk complete
                               •••
                                                    •••
                                                                                                                         With 144
Stitching turnover on flat
          hinge (1 row)
                                   No. 6 .- Turnover Edge Solid Leather Trunk.
                              (Up to 36 inches long, 21 inches wide, 14 inches deep.)
Two frames riveted, two short straps, loops, lock flap strap and buckle-piece, iron ledges, handle in front, handle each end, trunk creased, eight corners riveted, plain tray, stitching five and a half to inch, bar binding three to inch, turnover four and
       a half to inch, staff stitched three rows, iron in staff
                                                                                           ... 50s. 6d. per trunk.
                                                      Deductions.
Cutting and making strapping complete
                                                                                              3s. 0id. per trunk.
Stitching staff and ends
                                                                                                4s. 3 d.
          handles
                                                                                               1s. 4d.
Making tray complete
                                                                                                9<del>1</del>d.
Lining trunk complete
                                                                                                9<del></del>₹d.
                                                                                                             ,,
Stitching turnover on flat ...
                                                            ...
                                                                                                1s. 81d.
                                                                                           ...
           hinge (1 row)
                                                                                                 7d.
                             No. 7 .- Imperial, Compressed Cane, or Fibre Trunk.
                                      (All material to be cut by workman.)
Covering, sizing painting two coats, varnishing, two frames, welting three to inch, two
       locks, one bolt, two handles, four bands, thirty nails in each band riveted with
        washers, protectors on bands, two trays, movable divisions, four bumpers, padded
       top with braid, two back stays-
                Length.
Up to 36 inches
                                                                        22 inches
                                                                                                47s. 10d. per trunk.
                                                22 inches
                                                                                (not painted)
                                                                                                45s. 4d.
                                                               ...
                                              (Outside measurement.)
                                                      Deduction.
Welting ...
                                                                                                  4s. 9d. per trunk.
Stitching handles ...
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No. 8 .- Compressed Cane or Fibre Cabin Trunk. (All material to be cut by workman.) Covering, sizing, and painting two coats, varnishing, two frames, welting three to inch, two locks, one bolt, two handles, four bands, twenty-six nails on each band riveted with washers, protectors on bands, one tray, movable divisions, padded top with braid, four bumpers, two back stays-Width. Up to 36 inches 15 inches 33s. 4d. per trunk. 21 inches (Outside measurement.) Deduction. Welting 3s. 7½d. per trunk. ... 7d. ,, Stitching handles ... 2s. 7½d. Painting two coats, varnishing one coat (when finished) ... No. 9 .- Saratoga Trunk. (Covering with leather, preparing for creasing, and creasing to be paid for at wages rates.) Making flat top 1s. 4d. per trunk. ... ls 4d. bottom 9<u>‡</u>d. Covering (outside) with sheeting (to be painted) " hessian ls. 4d. " canvas (not to be painted) 1s. 4d. " Sizing hessian 5d. 3d. leather or sheeting ... Rubbing off 5d. per coat. Painting trunk iron before being put on 5d. per trunk. after 54 ••• Cutting and staining battens 7d. per dozen. ... (Covering with leather, preparing for creasing and creasing to be paid for at wages rates.) Putting on all iron (except end iron) up to eleven battens, up to 14 nails in each batten, 3s. 11 d. per trunk. 2s. 2d. Making long scolloped handles ready for machine, and finishing 8d. short handles ready for machine, and finishing 7d. 1s. 4d. valance complete, putting on hinges, bolts and lock ... 8d. Lining with paper before cloth lining ... 7d. cloth (egg-shaped top) ... 1s. 5ld. 1s. 1d. (flat top) ... 5d. Finishing (including stays and tray rests) Varnishing and reblacking iron 5d. 8d. Cutting iron, by hand hand ... guillotine ... ٤d Blacking four mitred battens and two cross battens and putting same on bottom ·d. Rolling iron ... ••• ... Bending " Covering ends with canvas (inside) ... 3d. 3d. top " top " " hinges and joints 5d. Binding trunk with leather (nails ½ inch apart) 5s. 8d. Putting on four pairs of valance clamps (riveted) with shoulders 1s. 8 d. " (clinched) without shoulders ls. 4d. 9d. per dozen knees. knees Putting dowels on ends or fronts (riveted) ... 9½d. per pr. of dowels. 11d. per trunk. Putting in four tray protectors 1s. 8½d. per pair of Making long straps straps. od. per pair of loops. Making and putting loops on trunk for long straps Set up tray (three divisions). ős. 2d. per tray. Making and lining with cloth and finishing complete 4s. 5d. paper 7-inch deep square tray (two divisions with lids). " ** Making and lining with cloth and finishing complete 4s. 5d. 3s. 11½d. ,,, ,, 4s. 9d. Making and lining with cloth and finishing complete ... • • • • ---4s. 5d. paper Plain tray, 3½ inches deep. ls. 4d. Making and lining If divisions with two lids, 8d. per tray extra. Two divisions on top of trunk-3s. 9d. per trunk. 3s. 01d. ls. 8∫d. ••• ••• Top padded and braided ... •••

deducted

cent.

per

With 144

No. 9.—Saratoga Trunk—continued.

Extras.

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(If top and bottom are covered by different workmen.)
       If covered with sheeting \begin{cases} \text{top } \dots \\ \text{bottom} \end{cases}
                                                                                            5d. per trunk.
                                                                                            7d.
       If covered with hessian { top ... bottom
                                                                                            7d.
                                                                                            9}d.
       Covering-if hinges put on under covering material
                                                                                       ... 5ď.
       Extra batten on bottom
                                                                    ...
             nails in battens (other than ordinary trunk nails)
             battens all around
                                                                                            5d.
                                   ...
                                             ...
                                                          ... .
        Boring battens by hand
                                                                                            5d.
                                                                    ...
       Putting on excelsior lock
                                                                                            3d.
                                                                    ...
                                                                              ...
                                                                                        •••
            " iron in centre of ends
                                                                                            3d.
                                                •••
                                                          ...
                                                                    • • • •
                                                                              ...
       Partitions in tray ... ... trunk ...
                                                                    ... 5d. per partition, or 4s. 5d. per dozen.
                                                                                       ... 91d. per partition.
       " trunk …
Nailing iron under battens
                                                                             ...
                                                                                        ... 3d. per trunk.
Putting iron on bottom ... ... ends of battens ...
                                                                                            9 ½ d.
                                                •••
                                                                                       ... 2s. 7 dd.
If hinges bolts and locks riveted with washers ...
                                                                                        ... 91d.
                                                                    •••
Bevelling off trunk ready for covering
                                                                                            3d.
                                          No. 10.—McKinley Trunk.
Making woodwork with veneer pressed top
                                                                                        ... 2s. 7½d. per trunk.
                                                          ...
                                                                    ...
                                                                                             3s. 9d. "
                  " pieced top …
                          •••
Covering with sheeting
                                                                                            9}d.
        " hessian
                                                                                       ... ls. 4d.
                                                          • • • •
                                                                    •••
                                                                              ...
                •••
Painting
                            •••
                                                                                            5d. per coat.
                                      ...
                                                ...
                                                          ...
                                                                    ...
                                                                              ...
                                                                                       ...
Blacking iron
                                                                                            5d. per trunk.
                                                                                       •••
                                      ...
                                                • • •
                                                          ...
                                                                    ...
Cutting and sizing battens ... ...
Preparing handles for machine and fluishing
                                                                                            7d. per dozen.
                                                ...
                                                          ..
                                                                    ...
                                                                                       ...
                                                                                            8d. per trunk.
                                                          ...
                                                                   ...
                                                                             ...
                                                                                       •••
                                                                                       ... 2s. 3d. "
Nailing iron and clinching (nails 3 inch apart) ...
Nailing on battens, clamps, valance, and rollers, clinching nails, and riveting bolts,
       locks, hinges, and handles ...
                                                                                       ... 5s. 2d. "
                                                       •••
                                             • • • •
                                                                 •••
                                                                             ...
                                                                                            ls. 4d. "
Four pairs valance clamps, nailed
                           nailed ...
                                                                                       ... 1s. 8½d. "
... 7d "
                                                                    ...
", ", riveted ... Lining with paper before cloth lining
                                                          ...
                                                                    ...
                                                                              • • •
                                                                                            ls, 5d. "
             cloth
                                                                                       ... 'ls. ld. "
    ,,
             paper
                                                                                       ... 7d. ",
... 7d. ",
Putting in tray rests, stays, and corner protectors
                                                          ---
Varnishing
                                                                                       ... 3s. 9d. per doz. battens.
Cutting and mortising battens for trunk bound with leather—By hand
                                                                                       ... 1s. 8½d. "
... 3d. per trunk
                                                               By machine ...
                                                         ,,
Bevelling off trunk ready for covering ...
     No. 11.-Cabin Saratoga Trunk (up to 36 inches by 21 inches, by 15 inches, outside measurements.)
         (Covering with leather, preparing for creasing and creasing to be paid for at wages rates.)
Making woodwork
                                                                                        ... 2s. 3d. per trunk.
Covering with sheeting
                                                                                             84.
                                                                                        ... ls. ld. "
          " hessian
Painting two coats
                                                 ..
                                                                                        ... 8d.
                             ...
                                                                              ...
                                                                                                   **
                                                                                        ... 3d.
Blacking iron
                             ...
Cutting and staining battens
                                                                                             7d. per dozen.
                                                                    ...
                                                 ....
                                                          ---
                                                                                        ...
Preparing two handles for machine and finishing
Putting on edge-iron all around, centre bands, battens, valance, and all fittings, complete ... ... ... ... ... ... ... ...
                                                                                       ... 3s. 111d.,,
Nailing iron (3-inch apart) ...
Lining with cloth ...
                                                                                        ... 9<del>1</del>d.
                                       •••
                                                 ...
                                                          ...
                                                                    ...
                                                                                        ... ls. ld.
                                       ...
                                                ---
                                                          ...
                                                                    ---
Finishing paper ...
                                                                                        ... 7d.
                                                ...
                            ...
                                       ...
                                                          ...
                                                                    ---
                                                                              ...
                                                ...
                                                          ...
                                                                    ...
                                                                                        ---
                                      ...
                                                                              •••
Varnishing and reblacking iron
                                                                                        ...
Blacking battens and putting same all around bottom (mitred corners) and
                                                                                       two
                                                                                            91d.
    cress battens ...
                                                          ...
                                                                    ...
                                                    Extra.
Covering-if hinges put on under covering material
                                                                                            5d. per trunk.
Boring battens by hand ...
                                                                                                     "
Bevelling off trunk ready for covering ...
                                                                                            3d.
                               No. 12 .- Cabin Trunk (Commonwealth Patent).
                                       (Not less than six at one time.)
Fixing three battens on bottom, one batten around, lock, lock strap, buckle pieces and
                                                                                       ... 3s. 31d. per trunk.
                                                     ... ...
       handles
Lining trunks (bottom only) with paper and linen
                                                                                       ... ls. 1d.
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Companions (Telescopic lid).
                                     (Not less than twelve at one time.)
Putting on ledges and corner caps and punching them (riveting to be done for workman)
                                                                                        4s 5d. per doz. case.
                                                                                        õs. õ∳d.
Riveting on one dozen pairs of locks, straps, handles, ticket-holders
                                                                          ...
                                         Ladies' Hat-box-Making.
Ladies' hat-box, canvas or cloth, two short straps and buckles or one long
       strap, flat handle, six clamps in bottom, up to three cones, welting
       two and a half to inch, wood frame, stitching front, ends and back
       Up to 24" x 17" x 16"
                                                                                      ... 12s. 3d. per hat-box.
                                                                                      ... 15s 9d.
            " 24" x 24" x 24"
                                        Ladies' Hat.box-Making.
Two short straps and buckles or one long strap, handle on top, eight clamps in top and
     six in bottom, iron frame, welting two and a half to inch, stitching
     front ends and back piece four to inch-
                                                                                     ... 13s.0½d. per hat-box.
       Canvas or cloth, ordinary style
                                                                                     ... 17s. 0d.
       Fall-down front with three leather hinges
                                                                                     ... 26s. 101d. "
                 " compressed cane, two wooden battens on bottom
                                                                                          1\frac{1}{2}d. per cone.
       Putting in cones (if over three to hat box)
                                                                                          91d. per hat-box.
       If bar-bound
                                                                                         ls. ld. per hat-box.
Stitching front and ends
                                                                                         3d. per handle.
          handles ...
                                     . . .
                                                        ...
                                                                                         5d. per hinge.
                                                        ...
                                                                                         9 d. per hat-box.
           bar binding in fall-down fronts
                                          Gents' Hat Boxes-Making.
                            Gents' Bucket shape Hat-box-Basil. (To hold one hat.)
                                                                                          9s. 6d. per hat-box.
Bottom closed four to inch, back stitched four to inch
                                                    Extra.
                                                                                         1s. 84d. per hat-box.
 Quilted lining
                                                    Deduction.
                                                                                          2\frac{1}{2}d. per handle.
                                                         •••
 Stitching handle
                      Gent's Bucket shape Hat-box-Solid Leather. (To hold two hats.)
 Handle with two buckles, straps on side, welted top and bottom, stitching four to inch
     on top, three to inch on bottom, one row stitching four to inch around top and
      bottom, straps front and back stitched four to inch, inside plain, top lined with
                                                                                      ... 18s. 12d. per hat-box.
     satin for opera hat, bar binding round top ...
                                                    Extra.
                                                                                       ... 1s. 81d. per hat-box.
 Quilted lining
                                                  Deductions.
                                                                                           21d. per handle
 Stitching handle
                                                                                           7d. per hat-box.
          bar binding
                       Gent's Bucket shape Hat-box-Solid Leather.
                                                                       (To hold one hat.)
 Square edge, plain lining, stitching four to inch
                                                                                       ... 13s. 6d. per hat-box.
                                                      Extra.
                                                                                       ... ls. 8 d. per hat-box.
 Quilted lining
                        Gent's Square Hat-box-Solid Leather. (To hold three hats.)
 Square edge, stitched four to inch, bag shape, handle on front, one lock, two short
                                                                                       ...27s. 10 d. per hat-box.
      straps and buckles, top padded, two elastics, pod, padded swing rest
                                                                             ...
                                                                                       ... 5d. per corner.
 Corners riveted
                                                      Extra.
                                                                                        ... 1s. 81d.per hat-box.
  Quilted lining
                                                    Deduction.
                                                                                            8d. per row.
 Stitching staff and ends
                             Gent's Square Hat-box-Canvas. (To hold three hats.)
  Welted three to inch, handle on front, two short straps and buckles, hinge stitched four
       to inch, one lock, top lined for hat, drop-back lid, staff and ends stitched four to inch
                                                                                            20s. per hat-box.
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•
deducted.
cent.
per
144
With

• ,					_						
Stitchin	g staff and	ends			Dec	luctions.				7d. per h	at-box.
"	handle			,	•••	•••	•••	•••		21d. per	
1)	hinge	·	•••	***	•••	•••	•••	•••		21d. per	hat-box.
				•	H _A	T-Box Es					1
				(Not le	sa than	twelve a	t one tim	e.)			_
	ne dozen lo			 : 12.6	•••	•••	:1:			ls. 8d. pe	r dozen.
	g one doze ps, two lid							ninges to	-	ls. 8½d.	
0000	.p.,		., паор, с.		Proces a			••	•	15. 034.	"
	1	(11					-MAKIN		, ,		
With ac	mana atital		nless othe								``
	rners stitcl c flap stra										
	dles, one t				,				, 1000		
			d a half			•	•		-		
	unches Welted +	deep, 22	2 inches w a half to	vide -	t ton		odina 26	···	long 1	. 30s. 3d. ea	ch.
	inches	wo and deep. 2	a nan u l inches v	vide	wp,		euing a) menes	rong, r	. 24s. 6d. ,	
		р, -				_	**;	•			'
	Leather n	ullovor	edge, stit	ahad faur		Extra.				50 94 00	
Without	corners, we						vo short s	trans and	buckle:		ien.
	flap str										
	dles, one ti	ay, bra	id in top-								
			ceeding 36		_		deep, 22			24s. 10d.	,,
	Flat top	,	,,		"	1)	,,	**	•	19s.	"
Stitabin.	"ato ft and			Deduction			Oress-bask	tets).		017 1 1	. , , , [
,,	g staff and handles		•••	••• .	•••	•••	•••	•••	••	9½d.perdres . 7d	s-basket.
"	corners		•••	•••	•••					. 7d. " . 9 1 d. "	
			•	Lange	Curren	Diamma	-Makin	-		2 "	
Flat or	oval top,	vith cor	mers, welt	ted with	hide tw	o and a	balf to	u. inch. solic	leathe	r	
. al	ide handle	s, lock i	flap strap	and buck	le, two	loops in f	ront, stat	ff and end	s bound	ì,	
. 0	ne row stite	ching, t	wo battens	s on botto	m with 1	rollers, b	raid in to	p, bar bou	ınd, line	d	
	ith cloth, a r tray, not									os 24s. 6d. ea	ah
	i otaj, not		ng +1 mo	-				acep	•	24s. Ou. ea	icii.
	•	(IInl	ess otherv			ES—MAR		t by morb	man 1		}
Canvas	suit case,									s	
	nd buckles										. [.
	rame, botte										
	ack, two c iveted, drop						stitenea	iour to i	nen, and	1	
	,		nes by 8 in				nches lon	g) :	•••	. 14s. 3 1 d. per :	suit case.
Hinged	from frame	"	8	"	"	11		,			,,
		15 "	5	"	"	"	,	· ···		. 12s. 1½d.	"
	0.				E	xtra.					
Solid les	Straps to ther suit c		-round ca			 Look on	d two str	····	 hin <i>a f</i> in	. 5d.	
	inch, han										
si	taff and end	ls stitch	ned 5 to in	nch, hoop	iron įn	staff and	Jends, b	ar binding	fourte	0	
	ch, linen	lined, d	rop back	lid, hing	e stitch	ed four	to inch	inside st	raps and	d	
o	uckle s — 15 inche	s by 8 i	inches							. 18s.11d.per's	nit aga
	15 ,,		,,		•••					17-01	,
	, .			•	15	xtras.		•		. ,	•
•	Cutting o	ut, pre	paring an	d rivetin			10 rivets	in each	orner)_	_],
			e by mack		-					s. 7½d. per set	of eight
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		" hand			•••	•••	•••	3	s. 9d. 🐪	,,
*	Leather li					•••	•••	•••		d. per case.	
,			it on strav tched five		•	•••	•••	•••		d: per board. s. 7 1 d. pe r suit	t 0990
1	Turnover					••	•••	•••	28		
		Ť.		_	AR SETTI	CAOD	Making.	•		\$ 65	, ".
•	-			(Not less				e).			[
	suit case, 1			ooden fra					s, bag		
h	andle mach				-	•				٠	6.54
i			y machine z band		•••	•••	. •••	•••	•••	52s. per doz	en cases.
•	1x ri	reted by	Hallu					•••	•••	57s.13d. "	"
٠			dand.		,	all Suit	,		_	9d	
	Stitching Stitching				•••	•••	•••	•••		8d. per row.	er.
[alf-Glac	istone suit	bag, all	hide, han	dle on gus	set, line	d with cl	oth stitel	ned four to	inch,	52s. per dozen	bags.
1	• • • • • •		(All mate	rial excep	t strawl	board to	be cut fo	r workma	n.) 🐪 📑	esta 1.º	· /·
7											•

ATTACHE CASES-MAKING.

	edge, body in one andle, closed five to				cloth, two	locks,	• • • •
	lone without frame			•••			7d. per inch.
If work o	lone with frame	,	•••			•••	8d. ·,,
If staff a	nd ends stitched fi		Extra.				8d. per case.
· Drop bac		•••	•••		•••		1s. 8½d.
	in twelve at one to proper size (ma	time) comp		r they h			[18s. 11d. per dozen,
•		GLADST	ONE BAGS	3.			
	(Not less t	han six of s	ame size s	at one tim	e.)		

(Not less than six of same size at one time.)		
(Bags and lining cut for workmen.)		1
. -	Basil Sides and Bottoms.	Riveted Frames.
	Per dozen bags.	Per dozen bags.
utting out all strawboard, including pocket and door, by hand	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	s. d. 3 01
" with strawboard-knife or gnillotine	1 10	$\begin{array}{ c c c c }\hline & 1 & 4 \\ & 1 & 7 & \dots \end{array}$
atting pieces on sides and bottoms all around, with lining	ါ ၈ ဝင်	2 4 2 83
corners only	1 1 4	1 2 .
achining bags	. 7 1½	7 11
,, linings and doors	n	1 6
sides and bottoms	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c c} 3 & 2 \\ 3 & 7\frac{1}{2} \end{array}$
,, ,, ,, three ,, ,,	1 1 61	5 5 1 6
aming up with all mounts, ready for stitching	$84\frac{1}{2}$	
titing up riveted frames		$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
bbing out, creasing frames, making frames close, and fitting key itting linings	. 0 .9 g	
king doors, including pocket or shirt case and buckle chapes (excep machining)	. 5 9 1	5 91
ning with cloth stitching in doors making and sewing in two short straps for doors	r 8 4 j	5 2
ning with cloth, stitching in doors, making and sewing in two long strap	8	7 112
itching round frame three and a half to inch—	10.0	1 .12.
18-inch bags	13 3	•••
$egin{array}{cccccccccccccccccccccccccccccccccccc$. 15 5	
26: ",	. - 16 4	•••
18-inch bags	14 91	
22 "	. 15 5	•••
26 ",	- 19 7 1	
eparing handles for stitching (outside leather only to be cut for workman) itching handles four to inch	. 3 01/2	4 5 2 81 2 81
nishing handles	- : 3	1 8 <u>1</u> 1 8 <u>1</u>
ntting on name plates	. 1 1	0 9½
GLADSTONE BAGS (ALL HIDE).	•	
iffening sides and bottoms		l. per doz. bags.
eparing for machine, including cutting and stitching two loops on side six		" .
(two rows of stitching to each loop)	78. 4	l "
" linings and doors sking and putting two loops on sides and two on bottom with clamps, and six	ls. 6d.	. 11
in bottom itching across ends of gussets three to inch	3s. 2d. 7s. 14d	51 . 91
urning and beating out	$28.8\frac{1}{2}$	• ""
aming up with screwed fittings with slides and shoes	8s, 41	

	(÷LADSTO)	ne Bags (ALL HID	E)—cont	inued.			
Stitching around frame three a	nd a half to	inch-		,				\
	ch bag	•••	•••	•••	••	•••	12s. 3d. pe	rdoz. bags.
20	,,	•••	••	• ••		•••	12s. 5½d.	"
22	٠,	•••	• •	***	•••	•••	13s. 6d.	,,
24	**	•••	•••		•	•••	15s, 5d. 16s, 4d.	"
26	**		•••	•••	•••	•••	106, 44.	**
Stitching round frame four and	a half to inc	:h →						
	ich bag	•••	•••	•••	•••		3s, 4≰d.) 9
20	79.	•••	•••	•••	•••		4s. 31d.	"
22	"	•••	•••	•••	•••		5s, 5d. 7s. 4d.	"
$\begin{array}{c} 24 \\ 26 \end{array}$	**	••-	•••	•••	•••		9s. 4 d.	.,,
	"	•••	•••	•••	•••	•••	75. 1ga.	"
Stitching around frame, five to	inch—						_	
	ch bags	'	***	•••	•••	18	_	"
20	,,	•••	•••	•••	•••	17		"
22	**	***	•••	•••	•••	19		"
24	,,	•••	•••	•••	•••		ls. 5d. 3s. 8d.	"
26	bom alaga an	d fitting le		•••	•••		is. 9d.	"
Rubbing out, creasing, making Making leather-lined door, shirt	uag ciose an	o nong k	noue (hin	ding not			ls. 3 d. per	doz. doors.
Making cotton-lined door, with	shirt case bo	and with le	ather not	skived, to				,,
Lining with cloth, stitching i	n doors, ma	king and	sewing in	two sh	ort straps	for		"
doors					***	• • •	8s. 41d.	,,
Lining with cloth, stitching in	doors, maki	ng and st	itching in	two long	g straps ac	cross	-	
shirt case	***				• • •		7s. 11d. per	dozen bags.
Lining with leather, stitching in	n doors, mak	ing and st	itching it	ı two sh	ort straps	for		
doors	•••			•••			13s. 6d.	"
Lining with leather, stitching	in doors, ma	king and	stitching	m straj	ps and bu	ckie-	13s. 6d.	
pieces across shirt case	• • • • •			***	•••	• • • •	23s. 4d.	"
Lining bag with cloth, making	and laying o	out (with it	eather)	•••	•••	•••	26s. 10 d.	,,
Lining bag with leather, making Making leather-lined door with	g and laying		 ana /hind	ing not s	kived)		13s. 3d.	"
Making leather-lined door, wit	h leather no	cket with	souare f	fan and i	two short	door		,,
straps (binding not skiv					•••		12s. 8ld.	**
Making leather-lined door, with	square pock	et, flap an	d band o	ver flap i	nto loop (l	band	_	
to be turned over and a	kived)			• • •		• • •	16s. 4d.	"
Making and stitching in two st	raps with riv	eted buck	le-pieces a	cross ins	ide of bag	•••	4s. 1d.	",
"	" sti	tched.,,	,,		,, ,,	•••	4s. 9d.	*,
Making handles complete, stite		h—					100 24	٠.
7 inche	s long	•••	•••	••	•••	•••	12s. 3d. -12s. 11d.	"
8 ,		•••	•••	· ·			2s. 8ld.	n
Stitching in straps and buckle			***		•••	•••	20. 024.	**
•	Ext	ras on all	Gladston	ie Bags			0 011	,
If binding for doors skived	•••	•••	•••	•••	•••	•••	2s. 81d. pe	
Setting out gussets (if wood			•••	•••	•••	•••		dozen bags.
" ,, strawboa		•••	•••	•••	•••	•••	2s. 0½d. 3s. 0¼d.	"
	all around		out for n	····	٠	•••		er doz. pairs
Making Gladstone Bag straps	(all sizes, les			orkinan,	• • • • • • • • • • • • • • • • • • • •	•••	55ga. p	or com bears
			BAGS.		1			b 41 -
(Threenance extra to be naid	on each bag	when thr	ee or less	riveted	Kit bags i	are m	ace at one	time by the

(Threepence extra to be paid on each bag when three or less riveted kit bags are made at one time by the same workman.)

		Riveted E	it Bags.		
-	Cloth- lined.		Leather- lined.	Stitched Kit Bags.	Hogskin Kit Bags.
	- -	Per doz. bags.	Per doz. bags.	Per doz. bags.	Per doz. bags.
	-	s. d.	s. d.	s. d.	s. d.
Cutting strawboards for bottoms and ends	1	1 4	1 4	14	1 4
Creasing and preparing edges for stitching	- 1			$3 0\frac{1}{2}$	•••
Covering frames with hide, creasing, and putting on mounts	8			21 0	21 0
Putting strawboards on bottoms and ends	- 1	14	14	14	1 4
pieces of lining , , ,	.	1 5	1 5	1 5	1 5
Trimming bottoms and ends ready for machine	.	12	1 2	1 2	1 2
Machining bags	,	76	7 6	76	7 6
Putting in clamps and stamping	٠١	$0.9\frac{1}{2}$	0 91	0 9 <u>1</u> .	0 91,
Stitching ends of gussets	.	2 0 <u>1</u>	2 0 1	2 0 1	2 0
Stitching corners		3 5	3 5	3 5	3 5
		3 '01	3 01	8 111	5 1
Turning and hammering out	- 1	$\frac{1}{2}$ $0\frac{1}{2}$	2 0	2 0	3 11↓
Stiffening sides—with paste canvas) canvas or boards to be cut		3 114	3 114	3 111	3 111
" heards by work man	\ 1	3 0	3 0	3 0	3 111
,, boards by workman		0 11		o ii	0 11
Cutting cloth linings and preparing for machine (with pocket	'n	1 81		1 81	1 84
Cutting leather linings and preparing for machine (with pooket)		1 04	•••	. 01	
pouleu)		'	/		-

KIT BAGS-continued.

						Kıt	BAGS—c	ontinue	d.			
						Riveted 1	Kit Bage.					
									Cloth- lined.	Leather- lined.	Stitched Kit Bags.	Hogskin Kit Bags.
		_		<u> </u>					Per doz. bags.	Per doz. baga	Per doz. bags.	Per doz.
,				1 41				- 1	s. d.	s. d.	s. d.	s. d.
						d ali over	 ina	•••	3 5 3 Օ Լ	•••		
						m and open ed all over			2 0.2	3 111		•••
~		.~ .				opening	•••			3 5		
						around fra		•••			16 8	20 5
						ng around f		•••	•••	•••	20 5	24 6
to fra		CIOUD		cning	•	oss ends ar	ia grueing	same	•••	 .	7 11	9 1
		read.	_	stitch	ning	eighteen st	itches)		•••		4 9	8 2
titchin						(- 6	,					" -
	16-	inch	2		•••	•••	***	•••	•••		13 71	18 0, \
	18	77	17		•••	•••		•••	•••		13 101 101 inch	19 81
	$\frac{20}{22}$	**	"		•••	•••	•••		•••	•••	18 0 E	22 91 Juli 9
	24	"	"			•••	•••	••••			101 7 13	24 41 2
	26	"	"		•••	•••	•••	•••			28 7	27 21 2
	28	,,	,,		•••	•••	•••	•••			25 6 /	30 81/
											per doz. loops.	-
utting	out	-		ps (by	y hai	ıd)	•••	•••		•••	0 8	
"	15	squa		"		···	•••	•••	•		0 5	1,
"	"		oack	g-u	•	ncy loops uare "	•••	•••	•••			7 6
,, taining	g edø	es of	and o	" creasi					•••	:::	0 91	5 2
"	,,	,,		,,	80	mare "	•••				0 8	4 1
					loop	s on bag fi	ive to inch	, four				
rows				no= 1		on haar si	r to inch	 form]]	$311\frac{1}{2}$	
utchin	in sq	uare ach i	or Ia Ioon	.ucy I .ejo:ht	ioops :]nor	on bag si s to each b	a to inch,	iour				41.10
						os to each o os on bags	 		•••	:::	097	41 10
	5		-	5	1			•].	"	""
utting	corn	iers	by h	ıand,	and	backed up	up to 6	in, in		1	per doz. corners.	
diame					•••		•••	•••	•		1 8	10 5
tampii				orese	ine e	orners and	setting un	***	•••		0 5 2 81	0 91
						ching arour		•••	•		2 81	0 9½
ъ						ameter	•••	•••			8 81	
		"	5,	••	**	"	•••	•••		•••	9 6 2	
		19		,,	1)	17	•••	•••	•••		1 \	
	•	"	•		"	"	•••	•••		ĺ :::	11 8 (2	18 9 5 55 4 5
		33 33	o. ´	" "	"	"		•••			12 · 3 13 · 01	48 9 qui o 1 x 6 4 x 6 6 4 x 6
livetin	g cor				vith	bifurcated r	rivets—					
			3 4 01	r 5 in		in diamete	r (seven r	ivets)	•••		3 5	
		"	6 01		"	" "	(nine	,, }	•••		4 5 5 2	
fakina	, and	" fini	8 or shine		" Mlee	outside le	eleven) eather only	n).	•••		per doz.	
						4 to the inc			10 1		bags.	
	hed 5	5 to t	he in	nch	•••		•••			10 5	10 5	
f stitc						l, 4 to inch					$36 3\frac{1}{2}$	41 10
f stitc titchir		1-1-	neces	and	stra	ps for ends		 Linah	$3.0\frac{1}{2}$	3 01	$3 0\frac{1}{2}$	4 1
f stitc Stitchin		кıе-Г			distra	ps on ends	oi bags i.	l inch Linch	4 1 6 0	$\begin{array}{c cccc} & 4 & 1 \\ & 6 & 0 \end{array}$	6 0	4 1
f stite titchir faking titchir	g buc ng bu	ıckle								1 .	8 41	""
f stite Stitchir Iaking Stitchir	g buc ng bu	ıckle		es and nch)		•		3 inch	8 41	8 41		
f stite Stitchin Making Stitchin (stite	buc ng bu ching	ickle five	to in	nch)	•••	ps on ends	by han	3 inch d	$2 0\frac{1}{2}$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	2 02	2 01
f stite stitching faking stitchin (stite tivetin of ba	g buc ng bu ching ng buo gs	ickle five ckle	to in piece	nch) es and ••	 stra	ps on ends	(:	3 inch d chine	$\begin{array}{cccc} 2 & 0\frac{1}{2} \\ 1 & 1 \end{array}$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		$\begin{array}{c c} 2 & 0\frac{1}{2} \\ 1 & 1 \end{array}$
f stite titchin laking titchin (stite tivetin of ba	g buc ng bu ching ng buc gs g, pu	ickle five ckle itting	to in piece on l	nch) es and handle	 stra	ps on ends	by han	3 inch d chine	$2 0\frac{1}{2}$	$2 0\overline{3}$	2 0t 1 1	
f stite stitchin stitchin stitchin (stite stivetin of basivetin	g buc ng bu ching ng buc gs g, pu	ickle five ckle itting	to in piece on l	nch) es and handle	 stra	ps on ends	by han	3 inch d chine	$\begin{array}{cccc} 2 & 0\frac{1}{2} \\ 1 & 1 \end{array}$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	2 01	
f stite stitchin faking stitchin (stite livetin of ba stivetin shaping	g buck ng buck ng buck g buck gs g, pu g and	ickle five ckle tting	to in piece on I shing	nch) es and handle g	 stra	ps on ends I finishing	by han	3 inch d chine	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	2 0¼ 1 1 12 3	2 0t 1 1	
f stite Stitchin Asking Stitchin (stite Rivetin of ba Rivetin Shaping	g buck ng buck ng buck ng buck gs g, pu g and	ickle five ckle tting I fini	to in piece on l shing	nch) es and handle g	stra e and Extra	ps on ends d finishing	by han by mac	3 inch d chine	$\begin{array}{cccc} 2 & 0\frac{1}{2} \\ 1 & 1 \end{array}$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	2 01 1 1	1 1
f stite Stitchin Making Stitchin (stite Rivetin of ba Rivetin Shaping Rivetin Making	g buck ng buck ng buck g buck gs g, pu g and g cov g rou	ickle five ckle ckle itting I fini vered	to in piece g on l shing fran	nch) es and handle g nes es stit	stra e and Extra	ps on ends I finishing zs four to inc	by hand by mac	inch d chine filler	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{bmatrix} 2 & 0\frac{1}{9} \\ 1 & 1 \\ 12 & 3 \\ & \cdots \\ & 2 & 8\frac{1}{2} \\ & & \cdots \end{bmatrix}$	2 0½ 1 1 4 1 15 10½	1 1 1 15 10½
f stite Stitchin Making Stitchin (stite Rivetin of ba Rivetin Shaping Rivetin Making in gr	g buckering buckering buckers generally genera	ickle five ckle tting I fini vered nd ha	to in piece gon leshing fram andle	nch) es and handle g nes es stit les to	stra e and Extra tched	ps on ends I finishing zs four to 'inc bag)	bh {rope	d inch d chine filler	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{bmatrix} 2 & 0\frac{1}{9} \\ 1 & 1 \\ 12 & 3 \\ & \cdots \\ 2 & 8\frac{1}{2} \\ & \cdots \\ & & \cdots \end{bmatrix}$	2 0½ 1 1 4 1 15 10½ 18 4½	1 1 15 10½ 18 4½
f stite Stitchin Making Stitchin (stite Civetin Stivetin Shaping Making in gi Making	g buckering buckering buckers ground	ickle five ckle itting fini vered nd ha	framandle	nch) es and handle g nes es stit les to es, stit	stra e and Extra tched each	ps on ends I finishing zs four to inc bag) I five to inc	bh {rope	d inch d hine filler	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{bmatrix} 2 & 0\frac{1}{9} \\ 1 & 1 \\ 12 & 3 \\ & \cdots \\ & 2 & 8\frac{1}{2} \\ & & \cdots \end{bmatrix}$	2 0½ 1 1 4 1 15 10½ 18 4½ 16 2½	1 1
f stite Stitchin Making Stitchin (stite Sivetin of ba Sivetin Shaping Rivetin Making in gr Making in gr	g buckering buckering buckers go buckers ground gro	ckle five ckle itting liftini	to in piece g on l shing fram andle andle andle	handles and handles ses stitles to es, stitles to es	e and Extra tched each	ps on ends I finishing zs four to inc bag) I five to inc	by han by mac ch {rope {leather	inch d chine filler filler	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{bmatrix} 2 & 0\frac{1}{9} \\ 1 & 1 \\ 12 & 3 \\ & \cdots \\ 2 & 8\frac{1}{2} \\ & \cdots \\ & & \cdots \end{bmatrix}$	2 0½ 1 1 4 1 15 10½ 18 4½ 16 2½	1 1
If stite Stitchin Making Stitchin (stite Rivetin of ba Rivetin Shaping in gr Making in gr Making in gr Stitchir claw	g buckering buckering buckers go buckers grown ground ground in the control of th	ckle five ckle itting tring the finitive red had had had had had had rive han	framandle andle veting dles	nch) es and handle g nes es stit les to es, stit es to e g han to eac	e and Extra tched each tched adles	ps on ends d finishing zs four to inc bag) five to inc bag) on bag five	by han by mac ch {rope {leather	inch d chine filler filler	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{bmatrix} 2 & 0\frac{1}{9} \\ 1 & 1 \\ 12 & 3 \\ & \cdots \\ 2 & 8\frac{1}{2} \\ & \cdots \\ & & \cdots \end{bmatrix}$	1 1 1 4 1 1 15 10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 15 10½ 18 4½ 16 2½ 18 4½ 18 4½
f stite Stitchin Making Stitchin (stite Sivetin of ba Sivetin Shapin Making in gr Making in gr Stitchir	g buching buching g buching gs g, pug and g covering (true ground true gro	ckle five ckle intring tring t	framandle andle veting dles with	nch) es and handle g nes es stit les to es, stit es to e g han to eac	e and Extra tched each tched adles	ps on ends d finishing zs four to inc bag) five to inc bag) on bag five	by han by mac ch {rope {leather	filler filler filler filler	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{bmatrix} 2 & 0\frac{1}{9} \\ 1 & 1 \\ 12 & 3 \\ & \cdots \\ 2 & 8\frac{1}{2} \\ & \cdots \\ & & \cdots \end{bmatrix}$	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 15 10½ 18 4½ 16 2½ 18 4½

With 144 per cent, deducted.

With 144 per cent, deducted.

BAGS.

(Unless otherwise provided, all materials to be cut for workman. Thumb-piece to be stitched or riveted with frame.)

(Onicis onici wise provided, an inaccinal to or		rame.	<u> </u>		p.				
	Beatrice or Square Open Bags.	Bulge Brief Bage— Single Handle.	Bulge Brief Bags Double Handle.	Sydney Bags (top gusset or Oxford Bag, top gusset, joined ends)	Hartington Bags- Oval Top.	Top-lock Brief Bags.	Brief Bags—Basil covered Frame.	Betting Bags-Hide.	Betting Bags— Patent-leather fronts -Top Lock.
	Per dozen bags.	Per dozen bags.	Per dozen hags	Per dozen bags.	Per dozen bags.	Per dozen bags,	Per dozen bags,	Per dozen haga,	Per dozen bags
Covering frames with basil, creasing and mounting	1 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 3 6 1 7 1 11 2 83 7 15 7 15 9 2	1 1 3 6 1 7 1 11 2 8½	11 63 13 6	2 8½ 9 ½ 11 6½	1 1 3 6 1 7 3 0½ 2 8½ 9 2	1 5 1 1 1 1 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		8 S½ 4 1 6 0 8 7½ 3 0½ 4 1
Finishing stitched bags	1	3 04	3 04 	3 01	3 01	307	1 11 	301	3 01
Extras. Slides on frames	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	
Laid out frames Turning and beating if bottoms piece					8 7		1 7	:::	

CASH OR BULLION BAGS .- MAKING.

Hide covered frame all hand sewn, side lock, two handles and strap all round stitched six to inch, leather lined 12s. 3d. per bag.

Deduction.

 If strap stitched by machine
 ...
 ...
 ...
 ...
 ...
 1s. 8½d. per bag.

 If bag sewn up by machine
 ...
 ...
 ...
 ...
 ...
 1s. 4d.
 ,,

SQUARE HAND-BAGS .- MAKING.

Gusset all round, made on brief frames, gusset and sides stiffened, one row of stitching up ends, cloth lining with pocket, six clamps in bottom—

up ends, cloth lining with pocket, six clamps in bottom—

Riveted frame
Stitched frame

49s. per doz. bags.

```
GIRLS' OR BOYS' SCHOOL BAGS (BASII, GUSSET EACH END).
Cutting and making complete except machining-
     8 in. bags, whole buckle
                                                                                    ... 16s. 61d. per grs. bags.
                                     ...
     10-in. " two buckles
                                                                                    ... 18s. 1\d.
                                                                                                    ,,
     11-in. "
                                                                                    ... 20s. 2d.
                    19
                                                        ...
                                                                  ...
                                                                           ...
     12-in. "
                                                                                    ... 21s. 9d.
                             GIRLS' OR BOYS' SCHOOL BAGS (GRAINED BASIL).
Gusset all round, hide strapping riveted, creased, edges coloured, one whole buckle on
      shoulder strap-
Cutting and making complete, except machining-
     10-in. bag, one whole buckle
                                     ... ...
                                                                                     ... 33s. 101d. per gross.
                                                                                     ... 35s. 41d. "
     11-in. "two "buckles
                                                        ...
                                                                  ...
                                                                           ...
                                                                                     ... 37s. 1d.
                                     ...
                                               ...
                       GIRLS' OR BOYS' SCHOOL BAGS (SPLIT' OR SOLID LEATHER).
10, 11, or 12 inches long, two straps and buckles, riveted-
                                                                         Split.
                                     ... ... 26s. 1d. per gross bags... 21s. per grs. bags.
     Cutting out (complete) ...
     Colouring, creasing edges, punching, riveting, stamping and
       finishing (except machining) ... ... 24s. 6d.
                                                                                     ... 24s. 6d.
                               Extras (Split or Solid Leather School Bags).
    Creasing back and front ... ...
                                                             8s. 81d. per gross bags ... 7s. 01d. per grs. bags.
    Cutting hide gusset
                                ...
                                         ...
                                                   •••
                                                            ... 6s.
    Hand-stitching gussets, six to inch ...
                                                                                    ... 34s. 81d. perdoz. bags.
    Stitching, four to the inch, with welt in front, back stitched, six to inch ...
                                                                                    ... 27s. 4d. "
       GIRLS' OR BOTS' SCHOOL BAGS (ALL HIDE, WITH GUSSET ENDS), 12, 13, OR 14 INCHES LONG.
Cutting out (complete)
                                                                                   ... 26s. 2d. per grs. bags
Colouring and creasing edges, two bands of creasing, punching, stamping and finishing... 31s. 31d. "
, five , ... ...
, six , ... ...
                                                                                     ... 21s. 9d.
Preparing and stitching front straps and buckle-pieces single hand, five to inch (not less
                                                             than I inch of stitching) 7s. 01d.
                                                                six ", ",
                                                                                        9s. 1ď.
Making and stitching on handles, five to inch ...
                                                                                    8s. 4½d. per doz. handles. ... 9½d. per doz bags.
                                                   ...
                                                             •••
Riveting straps and buckles ...
                                    •••
Preparing and stitching shoulder straps on bags, five to inch (11 inches of stitching) .. 3s. 5d.
  -i·
                       GIRLS' OR BOYS' SCHOOL BAGS (SOLID LEATHER, BOX SHAPE).
Cutting out (complete)
                                    ...
                                                             ... ... 2s. 8½d. per doz. bags.
Colouring and creasing edges, stamping, punching and finishing
                                                                                     ... 2s. 8\frac{1}{2}d.
                                                                                                  **
Stitching front strapsand buckle-pieces by hand, five to inch (not less than linch of stitching) 7s. 0 dd.

Riveting straps and buckle-pieces ... ... ... ... 9 dd.

Closing ends, six to inch ... ... ... ... ... ... ... ... ... 19s. 10d
Closing ends, six to inch ... ... .... .... .... Preparing and closing top ends ... ... .... Stitching two dees and 2\frac{1}{2}-inch chapes, six to inch on back
                                                     •••
                                                                                     ... 19s. 10d.
                                                                                    ... 6s.
                                                                •••
                                                                           ...
Preparing and stitching shoulder-straps on rings or dees, five to inch (11 inches of stitching) 3s. 6d.
                                    GENERAL LEATHER GOODS.
                                    Tourists' Writing Cases-Making.
                                (All material to be cut for workman.)
Solid leather, block gusset pocket lined, single bellows gusset, with blotting pad,
       one large and two small envelope pockets, two stamp pockets, one ink-bottle pocket, three flaps and buttons, pen holder for four pens on flap, body lined, two
       straps and buckles, lock, handle on two dees—all hand-sewn, eight to inch-
           Foolscap size ...
                                  •••
                                                        ...
                                                                                     ... 27s. 61d. each.
            Quarto size
                                                                                     ... 26s. 2d. "
    Preparing the above case for stitching-
            Foolscap size ... ...
                                                                                     ... 9s. 111d. each.
                                                                                     ... 9s. 1d. "
            Quarto size
     Hand-stitching gussets, straps, buckles, and handle on body, eight to inch-
            Foolscap size ... ... ...
                                                                                    ... 7s. 01d. each
                                                                ...
                                                                          ...
                                                                                    ... 7s. 10d. "
            Quarto size
                                                                           ...
     Stitching two chapes, straps, and handle, eight to inch
                                                                                    ... ls. ld. per case.
                                                                           ...
                                  Belt Pouches (Solid Leather Gusset).
One loop on back, stud tab on front stitched two rows, stud sewn in flaps, two rows
       creasing, edges coloured and creased-
                                                                  One pocket
(per doz. pouches).
                                                                                       Two pockets
(per doz. pouches).
                                                                ... 8s. 4½d. ...
g... 3s. 0¼d. ...
            Cutting leather by hand and preparing for stitching
                                                                                          8s. 84a.
                              machine and preparing for stitching ...
                                                                                          3s. 2d.
           Stitching by hand nine to inch double hand ... ...
                                                                        9s. 11 d. ...
                                                                                          16s. 6 d.
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B It Pouches (Basil Gusset Machined) -- Making.
One loop on back, stud tab on front, two rows stitching, stud riveted on flap, two
        rows creasing, edges coloured and creased, all stitching, six to inch, leather
        cut by machine-
             Ōne pocket ...
                                                                                                ... 3s. 5d. per doz. pouches.
                                        ...
                                                                                                ... 4s. 5d. "
             Two pockets ...
                                                   ...
                                                               ...
                                                                          ...
                                                 Watch Pouches-Making.
                                         (All materials to be cut for workman.)
Flap machine sewn, solid leather, stitched both sides, loop at back, tab on front, stud
        riveted, edges coloured and creased-
                                                                                                 \dots 13s. 0\frac{1}{2}d. per doz. pouches.
            · Gusset stitched eight to inch, lined with chamois leather
                                                half-lined "
                                                                                                 ... 9s. 1d.
                                 five
                                                                                     ...
                                                                                                                       "
                                 five
                                                unlined
                                                            Straps.
                                          (All materials to be cut for workman.)
                                                         Punching and creasing,
including colouring
edges, V or diamond
pointing, cutting loops,
and preparing for
buckle.
                                                                                                                    Riveting
and putting
pieces
through
handle,
three rivets.
                                                                                                          Riveting
                                                                                 Stitching
                                                                                                        Single
Buckles
with loops,
one rivet in
each strap.
                                                                                              Riveting
Whole
                    Kind.
                                               Length.
                                                                                 Buckles (
stitches).
                                                                                              Buckles
                                                          By Hand. By Machine.
                                                                                              Per gross
Straps.
                                               Inches.
                                                                                  Per gross
Straps.
                                                                                                                     Per gross
Straps.
                                                             d.
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  Single straps
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                (\frac{1}{2} inch) \dots
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  Knee straps
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  Safety book straps, made of two
  pieces (½ inch) ... ...
Safety book strap, made of four
                                                                                      9\frac{1}{2}
                                             24 to 36
                                                           6 11
                                                                                                   1
                                                                                                          1 11
    pieces, joined to strap and buckle
                                                     Safety Book Straps.
Covering handle with leather 4½ inches long, herring bone stitching eight to inch ... 58s. 10d. per gross of handle. Colouring, creasing, and punching ... ... ... ... ... ... ... 11s. 11d. " straps. Stitching straps, eight to inch, including slide loops, up to 14 inches of stitching in
        each strap ... ...
                                                                                            ... 117s. 9d.
                                                        ... ... ...
                                                         Snake Belts.
                                                    36 to 48 inches long.
                                                                                           Per doz. Belts.
                                                                                                                    Per gross Belts.
Punching and creasing by hand and colouring edges ...
                                                                                                                      8s. 10d.
                              machine ", "
                                                                                                 7d.
                                                                                                                      5s. 21d.
                                                                                                             ...
Stitching six to inch across both ends
                                                                                              Is. 4d.
                                                                                                                     11s. 11d.
                                                                          ...
                                                                                     ...
                                                                                                             ...
                                                                                               9½d.
7d.
                           " one end
                                                    •••
                                                                                                                      8s. 4 d.
                                                               ...
Riveting
                                                                                                                            9<del>≨</del>d.
                                                    ...
                                                               ...
                                               Rug Strap-handles-Making.
                                           (All leather to be cut for workman.)
Round handles, long cane inside, two rivets each end, colouring and creasing edges,
        and finishing-
              Up to 6 inches
                                                                                                                       1s. 5d.
                                                                                              ls. 13d.
                                                                                              ls. 5ď.
                                                                                                                       1s. 10d.
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                                                                                              ls. 10d.
                     10
                                                                                                                       2s. 71d.
                                                    Rug Strap-handles.
                      Round handle riveted on leather covered steel plate up to 13 inches long.
                                      ... ... ... ... ... ... ... ...
                                                                                               ... 9½d. per doz plates.
... 7s. 7d. , , ,
Covering plates
Stitching round plates, six to inch ...
                                                         ... ...
            handles, four to inch, 8-inch grip ...
                                                                                               ... 2s. 8 d.,
                                                                                                                    handles.
Riveting handles on plates (four rivets), trimming, colouring, creasing, boning, and
         finishing
                                                                                                 ... 2s. 81d.,
                                     Rug Strap-handles (with steel plate)-Making.
Covered with leather, two metal strap loops, two handle rings and plates, name
                                                                                                ... 18s. 14d. per doz.handles.
          plate bag handle, edging and finishing complete
                                                                         •••
                                                                                    •••
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Dog Collars-Making.

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With 144 per cent, deducted.
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Dog Collars.
                                         (All materials to be cut for workman.)
                                       Buckle dee and loop, coloured and creased.
3 inch turn down stitched, four to inch
                                                                                              31s. 2d. per gross collars.
                                                                                              41s. 10d. "
                               five
                                                         •••
                                                                    ...
                                                                              ...
6
                                                                                              47s. 8½d.
                               six
                                                                              ...
                                                         Extra.
                                                                                              ... 2s. 8ld. per gross plates.
Clamp plates
                                                 Dog Collars (round).
                                       Buckle dee and loop, stitched five to inch.
                                                                                             ... 13s. 10d. per dozen.
12-in. collars
                                                                                             ... 17s. 4d.
15-in.
                              ...
                                        ...
                                                             ...
                                                         Extra.
                                                                                             ... 1s.8 d. per doz. plates.
Cast plates
                                               Dog Collars (Greyhound).
                            Buckle dee and loop, strap stitched all around, eight to inch.
Plain (stitched double hand)
                                                                                             ... 27s.2\frac{1}{2}d. per doz. collars.
Lined and padded, pad stitched all around double hand, strap on pad stitched single
                                                                                            ... 47s. 2d.
        hand
                                              •••
                                                                       •••
                                                         ...
                                                Dog Collars (Bulldog).
Buckle dee and loop, up to 18 inches long, double leather throughout, stitched eight
        to inch, double hand all around, edges taken off, coloured and creased
                                                                                             ... 29s. 4½d. per doz. collars
                                                      Dog Collars.
                       6-in. turndown, buckle dee and loop, cast plate, coloured and creased.
                                                                                                     Per gross of Collars.
                                                                                                         s. d.
Stitched, seven to inch
          eight
                                                                                              ...
    ,,
                          double hand
          five
                                                       ...
                                                                 ...
          six
                                            ...
    ,,
                                       edges to be taken off
          seven
    ,,
          eight
                                         ,,
                     "
                                                                                                              6
          nine
          ten
                                                        LEGGINGS.
                             Leggings (Wellington shape, made with bifurcated rivets).
                                                                                             Cutting and Making complete, except machining.
... 14s. 7½d. per doz. pairs.
Four straps and buckles riveted, all edges coloured and creased, rivets in seams
Side springs, edges coloured and creased, two rivets in seams
Dee leggings-Five dees, one buckle on top, running strap, edges coloured and
        creased, rivets in seams
                                                                     ••
                                                                                            ... 11s.11d.
                                                                            ...
Lace leggings, eyeleted, strap and buckle, rivets in seams
Lace leggings, with cord or leather loops, eyeleted, strap and buckle on top, rivets in
                                                                                             ... 14s. 7 d.
        seams
Canvas leggings, five straps and buckles, top strap all around, bound with basil, lined under buckles, flat steel under lining ... ... ...
Canvas gaiters, bound with basil, up to 8 inches long, three straps and buckles ... 3s. 11½d.

Patent leggings, "Premier," "Java," "Federal," "Imperial," "Climax," "Victory" 23s. 5½d.

Patent leggings, "Cape" ... ... ... ... ... 15s. 10½d.
                                                    Block Leggings.
Trimming to size, cutting out strapping by machine (except long straps), edging and
                                                                                            ... 6s. 8d. per dozen paira.
        finishing ...
                                                                                  ...
Stitching buckle pieces, points and loops, eight to inch
                                                                                             ... 26s.
                                                Extras on all Leggings.
If made with copper rivets and washers
" Napoleon shape ... ...
                                                                                             ... 3s. 111d. per doz. pairs
                                                   . ...
                                                                        ...
                                                                                   ---
                                                                                             ... ls. 11d.
                                                                        ...
                                                                                  ...
                                                             • • •
Each additional strap and buckle—
Put on with bifurcated rivets ...
                  copper rivets and washers
                                                                                            ... 2s. 11½d.
                                                  ...
                                                             ...
                                                                       ...
                                                                                  ...
One bifurcated rivet on one side of crue hole ...
                                                            ...
                                                                                            ... ls. ld.
                                                                       ...
                                                                                 ...
... 1s. 11d.
                                                                                            ... ls. 11d.
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W. W. HARRIS, Chairman.

F. J. VAN PROOYEN, Secretary.

Dated at Melbourne the 11th June, 1936.

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41