

# SECOND SUPPLEMENT

TO THE

# VICTORIA

# GOVERNMENT GAZETTE

OF WEDNESDAY, MAY 8, 1901.

Published by Authority.

No. 56.]

THURSDAY, MAY 16.

[1901.

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Factories and Shops Acts.

# DETERMINATION OF THE COOPERS BOARD.

IN accordance with the provisions of the Factories and Shops Acts, the Special Board appointed to determine the lowest prices or rates which may be paid to any person or persons or classes of persons employed in the process, trade, or business of a cooper, has made the following determination, namely:—

### ADULT MALES.

# WAGES.

(1) That the lowest prices or rates of payment payable to any person or persons or classes of persons employed in the process, trade, or business of a cooper shall be Fourteen pence per hour, or Two pounds sixteen shillings for a maximum number of 48 hours per week.

# PROPORTION OF APPRENTICES OR IMPROVERS.

(2) That the number of apprentices or improvers who may be employed in any factory or work-room or shop or place in which the process, trade, or business of a cooper is carried on shall be—One apprentice or improver to every four persons or fraction thereof receiving the prices or rates provided in this determination for adult males or piece-work.

# APPRENTICES.

### WAGES.

(3) That the lowest prices or rates of payment payable to male apprentices employed in the process trade, or business of a cooper shall be as follow:—

For the	1st year's	experience	•••		•••	7s. 6d. per	week of	48 hours
,,	2nd	,,,,,,,	•••		•••	10s.	"	17
"	3rd	37		_	•••	15s.	"	2)
»	4th	"			•••	20s.	"	,,
	5th	**				25s.	11	"

and thereafter either the wages or piece-work rates provided by this determination.

# IMPROVERS.

### WAGES.

(4) That the lowest prices or rates of payment payable to male improvers employed in the process, trade, or business of a cooper shall be as follow:—

For the 1st year's experience		 7s. 6d. pc	r week of	48 hou
" 2nd " , , , , , , , , , , , , , , , , , ,	•••	10s.	"	,,
" 3rd "	•••	15s.	17	"
"4th "	•••	22s. 6d.	**	"
5th		 30s.	**	77

and thereafter either the wages or piece-work rates provided by this determination.

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### OVERTIME.

- (5) (a) That any male person (other than apprentices or improvers) over the age of sixteen years engaged in the process, trade, or business of a cooper who works for more than 48 hours per week, shall be paid for such extra time at pro rata rates, and in addition the sum of 4d. per hour.
- (b) That any male apprentice or improver over the age of sixteen years engaged in the process, trade, or business of a cooper who works for more than 48 hours shall be paid for such extra time at the rate of 3d. per hour, in addition to the prices or rates fixed for such apprentices or improvers by this determination.

### MISCELLANEOUS.

- (6) (a) That all bale hoops be straightened and pieced to length by employer. If pieced to length by employé, ½ per hoop extra.
  - (b) That all truss hoops and beak-irons be provided by employer.
- (c) That rough split staves be measured at the thinnest end, and bucked or machine-dressed staves at the thickest.

### PIECE-WORK RATES.

(7) That the lowest price or rate of payment to any person for wholly or partly preparing or manufacturing any article of the description referred to in the following schedule of rates shall be the price or rate fixed by such schedule in respect of such article :--

### SPIRIT CASKS MADE OF OAK. Gallons. Price. 1 Not more than §-in. timber to be used ... 1s. 10d. each. ... 2s. ,, 3 2s. 2d. 2s. 5d. ,, 2s. 8d. ... ... 6 7 8 ... 3s. . . . 9 3s. 3d. 10 3s. 6d. 11 12 3s. 9d. 13 14 15 Not more than 3-in. timber to be used 16) 17-20 4s. 2d. 21 - 24·... ,, 25 - 304s. 6d. 31-35 not more than 7-in. timber to be used ... 4s. 9d. ٠.. Of 1-in, flat or cheek... Of 1-in, rough split staves... Of 1-in. flat or circular bucked staves 7s. ... 60-70 . . . 100 of 1-in. flat or circular bucked staves not more than 4 ft. in length 11s. 100 of 14-in. 12s. ,, ,, ,, ,, ••• 100 of $1\frac{1}{2}$ -in. " ,, ,, ,, ,, ... 120 of 1-in. 12s. " " ,, 120 of 1½-in. 120 of 1½-in 13s. ,, " ,, ,, 14s. 100 of 1-in. rough split staves not more than 4 ft. in length 12s. 100 of $1\frac{1}{4}$ -in. 100 of $1\frac{1}{2}$ -in. 13s. " ,, ,, 14s. ,, 120 of 1-in. 120 of 1\frac{1}{2}-in. 120 of 1\frac{1}{2}-in. 13s. ... ,, ,, " 14s. ,, ,, ,, ,, 15s. ,, ,,

SPIRIT CASKS.

The above prices to include flagging and stopping up worm holes inside, in casks 60-70 gallons and 100-120 gallons in size.

### SPIRIT CASKS (100-120 GALLONS).

							s.	a.
Levelling joints	(inside)	•••		•••	 per cas	k extra	0	6
Shaving out	"	•••	• • •	***	 "	,,	1	0

### Above Prices to include Heading, as follows :-

- 100-120 gallons, of sawn or squared blackwood,  $1\frac{1}{2}$  inch thick, 6d. per head extra.
- 100-120 gallons, of cleft blackwood or oak undressed, 9d. per head extra, and 2d. for every extra piece of timber in head.
- 100-120 gallons, 6 pieces of timber, not to exceed 12 inch thick, of oak or kauri, if more than 6,
- $1\frac{1}{2}$ d. a piece extra. 60-70 gallons, 5 pieces of timber, not to exceed  $1\frac{1}{4}$  inch thick, sawn or squared oak, if more than 5,
  - 60-70 gallons, if eleft undressed oak timber be used, the price to be 4d. per head extra.
- 11-35 gallous, 4 pieces of timber, not to exceed 1 inch thick, of oak or kauri, if more than 4, 1d. per piece extra.
- 1-10 gallons, 3 pieces of timber, not to exceed 1 inch thick, of oak or kauri, if more than 3, 1d. per piece extra.

# Above Prices to include Hooping, as follows:-

# 100-120 GALLONS.

Four hoops on each end, and no iron heavier than 12 gauge to be used.

F73.4					0-70 G				Lange		
Three or fou	r hooj	ps on	each e	nd, and	no iron	heaver	than 14 g	gauge to l	e used.		
			Deduc	tion if	Splittin	g is don	e by Emp	ployer.		d.	
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" 13	"	20	): ):	_			•••	•••		<b>4</b> ,,	
" 21	"	30	,		•	•••	***	•••	•••	5 "	
,,					OLD T	CIMBE	R.				
Old timber 1 15-17-gallet 30-35-gallet			old tim	rice as n ber, not old timbe	ew, in re-dres er, not r	casks 1- sed, and e-dresse	-35 gallon I not over ed, 3s. 6d	. each.	ns in si	ze, 3s. 3d	l. each.
			W	INE C	ASKS	MADE	OF OF	AK.		Price	
Gallons.	uhla a	to TOS	enlit		•••		•••	•••		6s. 9d.	each.
60–65 of do	11016 5 (A	deduc	ction of	6d. to l	e made	if split	ting is do	ne by em	ployer.)	c- c2	aaab
60-65 of sin	ole in	aporte	ed rong	h split s	taves	•••	•••	•••	•		
60-65 of fla	t or ei	ircula	ar buck	ed stave:	S	•••	•••	•••	•••	6s. 9d.	,,
						th	,	. 4 faatin	longth		"
100 of 1-inc	h flai	or cit	rcular l	oucked s	taves, a	ind not	more that	n 4 1661 II	i lengun	11s.	"
100 of 14-ir	1.		"	"		"	"		"	12s.	"
100 of $1\frac{1}{2}$ -it	3.		,,	"		" than	4 feet in	length	"	11-	,,
100 of 1-inc	ch rou	gh sp	plit star	ves, and	nor mo	ne man	4 1000 14		•••	10-	"
100 of 14-ii	n.		"	"		"	"			. 13s.	"
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120 of 1½-ii 120 of 1½-i			"				,,		12	13s.	27
120 of 15-1	 ch rou	gh st	plit sta	ves, and	not ruo	re than	4 feet in	length	· · ·	100	"
120 of 11-i	n.		"	,,		"	"	•••	••	. 14s.	"
120 of 1½-i			,,	,,		"	"	• •••	••	, 110,	"
·				1	VINI	CASK	S.				
Gallons.										Pric	e. l. each.
Gallons. 60-65 of s	toros	with						KW00D			l. each.
UU-05 01 S	nicces	of tir	mber in	head, tl	iree mic	ddle pie	ces of pin	e, and tw	o hardy	vood can	ts.)
60-65 of s	taves	with	sap lef	ton		•••		1 4	h a milyr	. 6s. ea	
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100 of 1½- 100 of 1½- 100 of 1½- 120 of 1½- 100- 100-120; 100- 100- And	in. in. in. in. in. squa in. rou in. rou in. squa in. squ	ugh s are an gh sp are an gh si ioints ut joints ut s=6 gallon gallon for eve for jee	" " " " " " " " " " " " " " " " " " "	w bucke  yes, not  w bucke  over price of timble  wn or s eft black ra piece sawn or over th sed oak yed colo sed colo	d staves, more th  d staves, 100-19  100-66  custo incer, not 6  quared quared frimber squar at limit heads chino-senial ba	s, and no.  and 4 fee  "s, and no.  "s, and no.  20 GAL   5 GALL   clude He to exceed black we bor oak user in hes red oak  quared 1 rdwood	ot more that in long  " ot more that in long " ot more that lons. " ons ading as add 1½ includes add. timber a " " neads of either	follows:  thick, of	in leng " in leng " 6d pe 1s. 4d. pe 10d.  oak of 6d. pe 9d.  above	12s 13s. th 10s. th 10s 12s 13s 14s. th 11s. 12s. r cask ex  r cask ex  r head ox  1½d. 4d. 1½d.	ofd. "  fod. "  tra  tra  tra  per piece e  per head e  "
100 of 1½- 100 of 1½- 100 of 1½- 100 of 1½- 120 of 1½-	in. in. in. in. in. squa in. in. in. squa in. in. squa in. in. squa in. llling j ing of ctra.  120 g 2d. f 5	ugh s are an gh sp are an goints ut s=-6 callon or eve pric Clett ""	" " " " " " " " " " " " " " " " " " "	w buckers, not who buckers of timbers a piece sawn or over the sed oak crood, massed colors.	d staves, d staves, 100-15 60-65 quared awood of timbre squar at limit heads chino-senial bareattle.	s, and no	ot more that in long to the more that in long to the more that the long.  ONS	follows:-  at thick, of thick  ch thick  monutain	in leng  in leng  fod per 1s.  4d. per 10d.  oak of 6d. per 9d.  above   above	12s 13s 13s 11s 12s 13s 14s 14s 14s 14s v cask ex v cask ex 14s 14s.	ofd. "  fod. "  tra  tra  tra  per piece e  per head e  "
100 of 1½- 100 of 1½- 100 of 1 in 100 of 1½- 120 of 1-in 120 of 1½- 120 of 1½- 100- 100-120 in 100- And	in. in. in. in. in. squa in. in. in. squa in. in. squa in. in. squa in. llling j ing of ctra.  120 g 2d. f 5	ugh s are an gh sp are an goints ut s=-6 gallom gallon or eve pric clett "" y Colon Colon ""	" " " " " " " " " " " " " " " " " " "	w buckers, not who buckers of timbers a piece sawn or over the sed oak crood, massed colors.	d staves, d staves, 100-15 60-65 quared awood of timbre squar at limit heads chino-senial bawattle is sawn	s, and no	ot more that in long to the more that in long to the more that the long.  ONS	follows:  thick, of	in leng  in leng  fod per 1s.  4d. per 10d.  oak of 6d. per 9d.  above   above	12s 13s. th 10s. th 10s 12s 13s 14s. th 11s. 12s. r cask ex  r cask ex  r head ox  1½d. 4d. 1½d.	ofd. "  fod. "  tra  tra  tra  per piece e  per head e  "

# Above Prices to include Hooping as follows.

100-120 gallons.—Four hoops on each end, and no iron heaver than 12 gauge to be used. 60-65 galfons.—Three or four hoops each end, at option of employer, and no iron heavier than 14 gauge to be used.

### WINE CASKS (60-65 GALLONS).

I-in. oak staves, dressed and jointed by machinery Heads, laid-up and bored by machinery, with all sap or other bad (3s. 4d. to be paid for finishing cask. Hoops; 6 to 8, cut to length

# BREWERS' TRAVELLERS' CASKS.

54	mo Haua o	filimr				MO OA.	Oak.		Blackwood.
918	Switche, o	f 14-in. plank,	oak stave	e, cut to l	ength	***	8s. Od. cac	i	inch wood,
	27	14-in. "	11	••		•	8s. 6d. "	•	•••
	,,	l g-in. square	or circula	r bucked	staves	•••	7 - 9.1		
	77	14-in	· -		,,	•••	7-0-0-2	•••	•••
	,,	- Pin: rough s	plit staves	s	<i>"</i>		75 04 "	•••	F 01 1
	"	1½-in. "	, ,:	***		•••		•••	7s. 9d. each
36	,, .	$1\frac{1}{8}$ -in. square	or circula	r buokad	stares	***	8s. 3d. "	•••	8s. 3d. "
	17	la-in. plank,	onk store	out to b	Staves	•••	5s. 6d. "	•••	•••
	",	l-in. rough s	olit stavor	, сиг ю и	engan	***	6s. 0d. "		
27	"	lain soutere o	on of sail an				6s. 0d. "		6s. 0d. "
		l-in, square o	r circular	bucken a	staves		4s. 9d. "		
	"	1-in. rough sp	nit staves	• •••	•••	•••	5s. 3d. "		5s. 3d. "
18	"	1-in. plank, or	ak stave,	cut to ler	igth		5s. 2d. "		"
10	"	1-in. square o	r circular	bucked s	staves	•••	4s. 3d. "		
	"	1-in plank, o	ak stave,	cut to lei	igth.	•••	4s. 7d. "		•••
13 <del>1</del>	"	1-in. rough sp	olit staves				4s. 6d. "		As Qd
	••	l-in. "	"	• • • •		•••	4s. Od. "		40 64 "
10 9	"	l-in. "	22			•••	3s. 9d. "		4 m O.1
	"	1-in. "	27	•••	•••		25 04 "		As Od "
$\frac{63}{4}$	"	1-in. "	,,				27 01 "		2n G.1
ə	**	l-in. "	27,			***	2s. 10d. "	•••	9 9.1
				Crnss			20. 10d. <sub>3</sub> ,	•••	3s. 3d. "
				CLEAR	VING OUT				

Levelling joints (inside)	54, 36, 27		$18 \text{ and } 13\frac{1}{2}$		Gallons, $5-10$
Sharing Chit Co. 11 5	4d. a cask	•••	4 .	•••	 3d. a cask
6(	. iou. "		9d. <b>,,</b> ,	•••	 8d

Above Prices to include Heading of 54-Gallon Cashs as follows:-

Heads to have not more than five pieces of timber, 14 inch thick, kauri or oak, square cleft or sawn, with two rough cleft hardwood cants, all pieces over 5 to be 1 d. a piece extra.

54-gallon casks with rough cleft heads ... , sawn blackwood heads ... 41d. per head extra ... 3d.

Above Prices to include Heading for 36, 27, and 18 Gallon Casks as follows :-

Heads to have not more than four pieces of timber, 11 inch thick, kauri or oak, square cleft or sawn, with two rough cleft hardwood cants—all pieces over 4 to be 1d. apiece extra.

```
36-gallon cask, with rough cleft heads
                                                                  4d. per head extra
27
                                                                  3 ld.
18
                                                                  3d.
36
                           sawn blackwood heads
                                                                  2\frac{1}{2}d.
                                                          • • •
                                                                 2d.
```

And all sizes below 27 gallons with sawn blackwood heads, same price as kauri or oak

Above Prices to include Heading for all Sizes below 18-Gallon Cashs as follows :-

Heads to have not more than three pieces of timber, 14 inch thick, kauri or oak, square cleft or sawn with two rough cleft hardwood cants—all pieces over 3 to be 1d. apiece extra.

13½-gallon cask, with rough cleft heads ... 2½d. r

10 " " 2½d.

```
24d. per head extra
And all sizes below 10 gallons, with rough cleft heads
                                                                  2\frac{7}{2}d.
```

Above Prices to include Hooping as follows :-

54-gallon cask.—No iron to be heavier than 12 gauge, chimb hoop,  $2\frac{1}{2}$  inches in width, 14 gauge x 2 inches in width for other hoops; with three hoops on each end.

36-gallon cask.—Chimb hoop, 21 inches x 14 gauge, other hoops not to exceed 12 inch x 14 gauge, with three hoops on each end.

27-gallon cask.—Chimb hoop, 21 inches x 14 gauge, other hoops 13 inches x 14 gauge, with three hoops on each end.

18-gallon cask.—Where two hoops are used on each end the chimb hoop not to exceed 24 inches x 14 gauge, the other hoop not to exceed 2 inches x 14 gauge, and where three hoops are used on each end, chimb hoop not to exceed 2 inches x 14 gauge, other hoops not to exceed 12 inch x 14 gauge.

In all sizes below 18 gallons the iron not to exceed 2 inches x 14 gauge. Deduction if Hoops are Cut to Length and Machine Splayed.

Hoops cut to length and machine splayed, 4d. per set for 75-115 gallon casks 3d. ,, " 54-gallon casks 2d.

36-gallon casks and all sizes under Deduction if Splitting is done by Employer. From 1-7 gallons ••• ••• ...

 $1\frac{1}{2}$ d. per cask ,, 8-12 3ã:

### BREWERS' CLEANSERS

		DILL II LILD OLD	TT 1 (3 13 17)	J.		
		•		Oak.		Blackwood.
110-115 g	allons,c	f l-in, square or circular bucked sta	ves	12s. Od. each		12s. 0d. each
,,	"	1 <del>1</del> -in. ,, ,, ,,		1·2s. 6d. "	•••	12s. 9d. "
"	,,	l-in. rough split staves	•••	13s. Od. "		13s. 0d. "
. 11	"	l¼-in. " "		13s. 6d. "	•••	13s. 6d. "
75 <del>-</del> 78	,,	1-in. square or circular bucked sta	ves	9s. 0d. "	***	9s. 3d. "
,,	"	14-in. ,, ,, ,,	,	9s. 6d. "		9a. 9d. "
"	"	1-in. rough split staves	•••	9s. 6d: "		9s. 6d
,,	,,	1\frac{1}{4}-in. ,, ,,		10s. 0d. "		10s. 0d. ,,
55–60	,,	1-in. square or circular bucked sta	ves	8s. Od. "		•••
••	"	1½-in. ,, ,, ,,	,	8s. 6d		77.7
,,	,,	1-in. rough split staves	•••	8s. 6d. "		8s. 6d. "
,,	"	1 <del>1</del> 4-in. ,, ,,		9s. 0d. "		9s. 0d. "
		=				

### Brewers' Cleansers (110-115 Gallons).

Above prices to include Heading of Kauri or Oak, as follows :-

Finished heads not to exceed 12 inch in thickness.

Heads to have not more than 6 pieces of timber.

All pieces over 6 to be 2d. a piece extra.

Sawn blackwood heads, 11 inch thick ... ... 1s. per cask extra Cleft blackwood or oak undressed heads ... ... 1s. 6d.

Kauri heads to have hardwood cants.

Above prices to include Hooping (110-115 gallons), as follows:-

3 or 4 hoops on each end, not to exceed 12 gauge,  $2\frac{1}{2} \times 12$  chimb hoop. Other hoops not to exceed 2 inches width  $\times 14$  gauge. Where 10 gauge is used in chimb hoop, width  $2\frac{1}{2}$  inches; the price to be ...  $1\frac{1}{2}$ d. per hoop extra Where 12 gauge is used in chimb hoop, width 3 inches, the price to be ...  $1\frac{1}{2}$ d. "
Where 10 gauge is used in chimb hoop, width 3 inches, the price to be ... 3d. "

Above prices to include Heading (75-78 Gallons and 55-60 Gallons) as follows :-

Finished heads not to exceed 11 inch in thickness.

Heads to have not more than five pieces of timber.

All pieces over five to be 11d. a piece extra.

Cleft heads of oak or undressed blackwood to be 6d. a head extra.

Heads of sawn blackwood (14 inch thick) to be 3d. a head extra.

Above prices to include Hooping (75-78 Gallons and 55-60 Gallons) as follows:-

No iron to exceed 14 gauge; not more than 4 hoops on each end.

Cleaning out.

Shaving out inside cleansers (55-115 gallons), the price to be 1s. each.

OLD TIMBER.

Casks, 18, 27, and 36 gallons in size, made from old browers' casks, 4s: each, including levelling joints inside, and 3d. extra for shaving out inside.

Casks, 9, 10, and 13 gallons in size, made from old brewers' casks, 3s. 6d. each, including levelling inside, and 3d. extra for shaving out inside.

Casks below 9 gallons in size, same price as new ones.

Casks, 18 and 27 gallons in size, made from old whisky quarters, 3s. 6d. each, including levelling joints inside, and 3d. extra for shaving out inside.

Casks, 18, 27, and 36 gullons in size, old treacle casks or old sets, and loose staves, requiring new heads and new hoops, same price as new inch-square oak.

### VINEGAR AND CORDIALS (CASKS).

		Size.		Price if B	auri Timber used.	Price if a	ither Colonial Wattle, Myrtle, imber with sap ded) be used.	
Gallon	3.			e	ach	ea	ich	
				s.	_	5.	d.	
$\left\{ egin{array}{c} 1 \ 2 \ 3 \end{array} \right\}$	•••	•••	•••	1	8	2	2	
3		•••	•••	1	10	2	4	
4 5 )	••	•••	•••	1	10	2.	6	
6 [		•••		. 2	0	2	9	
$\begin{bmatrix} 7 \\ 8 \end{bmatrix}$		•••	•••	2	2	3	0	
9	•••	•••	•••	2	-4	3	3	
10	•••	•••	•••	2	4 .	3	6	
$egin{array}{c} 11 \ 12 \ 13 \end{array}  brace$	•••			[   <b>2</b>	6 <sup>.</sup> .	3	9	
$\left. egin{array}{c} 14 \\ 15 \\ 16 \end{array} \right\}$		•••		2	9	4	0	
17-20	•••			3	0	4	2	
21-24	•••	•••	•••	3	2	4	4	
<b>25</b> –30	•••	•••	•••	3	4	4	6	
31-35	•••	•••	•••	3	6	4	6 <b>*</b>	
50-60	•••	•••	•••	: 4	6			

<sup>\*</sup> Length of staves to be not less than 2ft, 10in.; if shorter length be used the price to be 4s. 9d. a cask.

60-gallon vinegar casks, with sap on, 6s. each; 60-gallon vinegar casks, with sap off, 6s. 6d. each. Not more than five pieces of timber in heading allowed for above, three pieces of pine, and two hardwood cants.

60-gallon vinegar casks made from either blackwood, myrtle, beech, or mountain ash, and having more than five pieces of timber in heading shall be  $1\frac{1}{2}d$ , per extra headpiece.

Heads of rough split hardwood shall be 41/2d. per head extra, and of sawn hardwood the price to

be 3d. per head extra.

Heads of casks 11-35 gallons in size shall have not more than four pieces of sawn or squared timber-pine middles with hardwood cants; if more than four pieces be used, the price to be 1d. per extra

Heads of casks 17-35 gallons in size of cleft undressed hardwood timber, shall be 2d. per head

extra; if more than four pieces be used, ld. per piece extra.

### BEEF CASKS.

Size calculated by the lbs. casks will contain.	Biackwood and Wattle.	Oak.	Old bent Staves, not redressed.	Old Timber, redressed.	Kauri.
	s. d.	s. d.	s. d.	s. d.	s. d.
336	5 0	49	3 3	3 9	3 4
300	4 9	4, 6	3 3	3 9	3 3
200 -	4 3	41.	2 9	3 3	3 0
156	4 0	3 10	2 9	3 3	2 9
112	3 6	3 5	2 6	2 9	2 5
100	3 4	3 4	2 6	2 9	24
90	3 3	3 3	2 5		2 3
80	3 0	3 0	2 5		2 2
70	2 10	·2 10	2 4		2  1
60	2 8	2 8	2 4		<b>2</b> 1
50	2 6	26	2 3		2 0
40	2 3	2 3			1 10
30	2 0	1 10			1 8
20	1 10	i 8			1 6

# Above Prices to include Heading of Blachwood, Wattle, and Old Oak, as follows:

From 50 lbs. up to 112 lbs. heads to have three pieces, and from 156 lbs. upwards four pieces. All of these, viz., from 50 upwards, to have pine middles in heads. Heads having more than specified number of pieces, 1d. per piece extra. Heads all hardwood, from 50 lbs. up to 90 lbs., ½d. per head extra; from 100 lbs. to 112 lbs., 1d. per head extra; and from 156 lbs. upwards, 2d. per head extra.

Heads with hardwood cants, 1d. per head extra.

### Deduction if Splitting is done by Employer.

From 20 lbs. to	60 lbs.				er cask
From 70 lbs. to	100 lbs.	•••		3	,,
From 112 lbs. to	156 lbs.			4	**
From 200 lbs. to	336 lbs.			5	••

### Extra for Flagging.

From 156 lbs. to 336 lbs., 3d. per end.

# BUTTER CASKS AND TUBS.

## KAURI PINE.

Size calculated by the lbs. Casks will contain.	With Head or Cover.	Shaved Out (Inside).	•
60 lbs. and under 61 lbs. up to 80 lbs 81 lbs. up to 112 lbs 113 lbs. up to 140 lbs 141 lbs. up to 168 lbs 169 lbs. up to 224 lbs 225 lbs. up to 336 lbs	s. d. 2 0 each 2 1½ " 2 3 " 2 6 " 2 9 " 3 0 " 3 4 "	s. d. 2 2 each 2 3½ ". 2 5 ". 2 10 ". 3 1 ". 3 6 ". 3 10 ".	

Above Prices to include Heading, as follows:-60 lbs. and under to have two pieces in heads; if more, 1d. per piece extra. Heads, with hardwood cants, 1d. per cask.

### BLACKWOOD AND WATTLE.

•	Size calculated by the lbs. Casks will contain.	With Head or Cover.	Shaved Out (Inside).	
	60 lbs. and under 61 lbs. up to 80 lbs 81 lbs. up to 112 lbs	s. d. 2 6 each 2 9 ,, 3 3 ,,	s. d. 2 9 each 3 0 " 3 6 "	

### Above Prices to include Heading, as follows:-

60 lbs. and under to have two pieces in heads; if more, 1d. per piece extra. The above casks and tubs to have pine middles in heads. Heading all hardwood, 1d. each extra.

### DAIRY WORK.

# BARREL CHURNS.

```
5 gals. 8s. each 10 ,, 11s. ,,
        ∵:12s.
                         With hole and mountings, 2s. extra.
          13s.
     ,,
                 "
25
          14s.
          155.
```

### UPRIGHT CHURNS AND CURBS.

14 to 18 inch	stave		 8в.	each	; without	curb	and d	asher,	26.	less.
19 to 24	"	•••	 98.	"	"	"		,,	,,	

### KEELERS.

```
20 inches diam. 3
                   6
9
                     each
               3
                            Length of stave not to exceed 15 inches.
                   0
                   3
26
```

## BLACKWOOD EGG CASKS.

Egg casks, 3 feet long, 32 inches diameter at end, and not exceeding 3 feet in pitch, with five pieces in heads—three pine middles, and two hardwood cants, and having three hoops on each end, 2\frac{1}{4}-in. chimb hoop, 1\frac{1}{2}-in. other hoop, and 1\frac{3}{4}-in. bilge hoop, and not exceeding 14 guage—6s. 6d. each.

### TREACLE CASKS.

			Each.	
			s, $d$ .	
4 gals.		•••	2 6	•
8 ,,		•••	3 3 to have four hoops	
10 "		•••	3 9 heads three pieces	
16 "	•••		4 6 , , and kauri middle	
24 "			5 0 ,, ,, ,, ,,	
54		•••	8 0 heads four pieces and two kauri mide	dles

For every additional piece in heads 1d. extra.

Old casks same price as new ones.

Flagging to be included.

# Extra when Heading is made of Hardwood.

16-24 gals.	•••				. cass	extra	
25-54 "	•••	•••	•••	6	**	"	
	0	IL CASI	ζS.			_	
					8.	d.	

						8.	d.	
27 ε	gallons	***			•••	5	6	each
36	,,			•••		6	3	"
<b>54</b>	"				•••	8	0	,,
100	"			•••	•••	13	0	27
120	**		•••			14	0	27

Above Prices to include Heading, as follows :-

From 27 gals. up to 54 gals., four pieces; if more, 1d. each extra piece. From 100 gals. up to 120 gals., five pieces; if more, 2d. each extra piece. All of the above casks to have kauri middles in heads. Heading all hardwood, 27 gals. and 36 gals., 1d. per cask extra; 54 gals., 6d. per cask extra. Flagging to be included.

# OAK HARNESS CASKS (ROUND).

				sd.	-		
336 lbs.	•••			10 0 each	1		
224 "	***	•••	. <b></b> ´	8 0 .,	} is extra it	made of	colonial timber.
112 "	•••		•••	46	6d		

The above to be made with cover fitted in hoop.

Hooping to be common iron.

Mountings and all other extra work to be done by the day.

# TALLOW CASKS

Casks, 3ft. 6 inches long, 27 inches diameter at end, and 32 inches in pitch of cleft, colonial hardwood staves, 1 inch thick ... ... ... 5 0 each

If kauri timber be used ... ... 4 3 ; ... 4 9 each

If oregon or white pine be used ... ... 4 6 ; ... 5 0 , ...

Casks, 43½ inches long, 28 inches diameter, not exceeding 33 inches in pitch of cleft, colonial hardwood staves, 1 inch thick ... ... ... 5 6 ...

### Above Prices to include Heading, as follows :-

Heads to have not more than five pieces (1 inch thick), three pine middles, and two hardwood cants.

If colonial cleft hardwood be used, 3d each end extra.

If more than five pieces be used, ld. per piece extra.

### Hooping.

Casks to have three hoops on each end, not to exceed 2 inches,  $1\frac{1}{2}$  inches, and  $1\frac{3}{4}$  inches wide respectively, iron not to exceed 16 gauge.

### ARSENIC CASKS.

Casks, 29 inches long,  $16\frac{1}{2}$  inches diameter at end, 20 inches in pitch, made from kauri timber § inch thick, 2s. 6d. each; or if made from white pine, 2s. 9d. each. Heads not more than four pieces of kauri or white pine, and three hoops on each end (all pieces over four in number in heads 1d. a piece extra).

### BUCKETS.

Ship, 11 inches long, of oak or colonial timber ... 2s. 3d. each. Stable, 12 inches long, of blackwood timber ... 2s. 6d. "

### WASH TUBS.

18-in. diameter		3s. 3d. each	
20-in. ;;		3s. 6d. "	į.,
22-in. "		3s. 9d: ,;	Of oak or colonial timber, length of stave not to
24-in. "		4s. "	exceed 15 inches.
26-in. "	•••	4s. 3d. "	 
28-in. "		4s. 6d. ,,	}

### SANITARY TUBS.

Round ... ... 2s. each.
Oval ... ... 2s. 8d. each.

Mountings for same, 2d. extra.

If sap be taken off and tub shaved out, 6d. extra for both round and oval.

(8) That this determination shall come into force on and after the 20th May, 1901.

A. R. EDGAR, Chairman.

4th May, 1901.