



SECOND SUPPLEMENT  
TO THE  
VICTORIA  
GOVERNMENT GAZETTE

OF WEDNESDAY, MAY 8, 1901.

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No. 56.]

THURSDAY, MAY 16.

[1901.

*Factories and Shops Acts.*

DETERMINATION OF THE COOPERS BOARD.

IN accordance with the provisions of the Factories and Shops Acts, the Special Board appointed to determine the lowest prices or rates which may be paid to any person or persons or classes of persons employed in the process, trade, or business of a cooper, has made the following determination, namely :—

ADULT MALES.

WAGES.

(1) That the lowest prices or rates of payment payable to any person or persons or classes of persons employed in the process, trade, or business of a cooper shall be Fourteen pence per hour, or Two pounds sixteen shillings for a maximum number of 48 hours per week.

PROPORTION OF APPRENTICES OR IMPROVERS.

(2) That the number of apprentices or improvers who may be employed in any factory or work-room or shop or place in which the process, trade, or business of a cooper is carried on shall be—One apprentice or improver to every four persons or fraction thereof receiving the prices or rates provided in this determination for adult males or piece-work.

APPRENTICES.

WAGES.

(3) That the lowest prices or rates of payment payable to male apprentices employed in the process trade, or business of a cooper shall be as follow :—

For the 1st year's experience	...	...	7s. 6d. per week of 48 hours
" 2nd "	...	...	10s. " "
" 3rd "	...	...	15s. " "
" 4th "	...	...	20s. " "
" 5th "	...	...	25s. " "

and thereafter either the wages or piece-work rates provided by this determination.

IMPROVERS.

WAGES.

(4) That the lowest prices or rates of payment payable to male improvers employed in the process, trade, or business of a cooper shall be as follow :—

For the 1st year's experience	...	...	7s. 6d. per week of 48 hours
" 2nd "	...	...	10s. " "
" 3rd "	...	...	15s. " "
" 4th "	...	...	22s. 6d. " "
" 5th "	...	...	30s. " "

and thereafter either the wages or piece-work rates provided by this determination.



*Above Prices to include Hooping, as follows:—*

## 100-120 GALLONS.

Four hoops on each end, and no iron heavier than 12 gauge to be used.

## 60-70 GALLONS.

Three or four hoops on each end, and no iron heavier than 14 gauge to be used.

*Deduction if Splitting is done by Employer.*

						d.
From 2 gallons to 7 gallons in size	...	...	...	...	...	1½ per cask
" 8 " 12 "	...	...	...	...	...	3 "
" 13 " 20 "	...	...	...	...	...	4 "
" 21 " 30 "	...	...	...	...	...	5 "

## OLD TIMBER.

Old timber re-dressed, same price as new, in casks 1-35 gallons in size.  
 15-17-gallon casks, of old timber, not re-dressed, and not over 17 gallons in size, 3s. 3d. each.  
 30-35-gallon casks, made of old timber, not re-dressed, 3s. 6d. each.

## WINE CASKS MADE OF OAK.

Gallons.						Price.
60-65 of double staves split...	...	...	...	...	...	6s. 9d. each.
	(A deduction of 6d. to be made if splitting is done by employer.)					
60-65 of single imported rough split staves	...	...	...	...	...	6s. 6d. each.
60-65 of flat or circular bucked staves	...	...	...	...	...	6s. " "
60-65 of 1-inch plank oak staves cut to length...	...	...	...	...	...	6s. 9d. "
100 of 1-inch flat or circular bucked staves, and not more than 4 feet in length	...	...	...	...	...	10s. "
100 of 1½-in. " " " " " "	...	...	...	...	...	11s. "
100 of 1½-in. " " " " " "	...	...	...	...	...	12s. "
100 of 1-inch rough split staves, and not more than 4 feet in length	...	...	...	...	...	11s. "
100 of 1½-in. " " " " " "	...	...	...	...	...	12s. "
100 of 1½-in. " " " " " "	...	...	...	...	...	13s. "
100 of 1½-in. " " " " " "	...	...	...	...	...	11s. "
120 of 1-inch flat or circular bucked staves, and not more than 4 feet in length	...	...	...	...	...	12s. "
120 of 1½-in. " " " " " "	...	...	...	...	...	13s. "
120 of 1½-in. " " " " " "	...	...	...	...	...	12s. "
120 of 1-inch rough split staves, and not more than 4 feet in length	...	...	...	...	...	13s. "
120 of 1½-in. " " " " " "	...	...	...	...	...	14s. "
120 of 1½-in. " " " " " "	...	...	...	...	...	14s. "

## WINE CASKS.

Gallons.						Price.
60-65 of mountain ash, myrtle, beech, or wattle staves	...	...	...	...	...	6s. 9d. each.
	(Five pieces of timber in heads, three middle pieces of pine, and two hardwood cants.)					

## WINE CASKS MADE OF BLACKWOOD.

Gallons.						Price.
60-65 of staves with sap taken off	...	...	...	...	...	6s. 6d. each.
	(Five pieces of timber in head, three middle pieces of pine, and two hardwood cants.)					
60-65 of staves with sap left on	...	...	...	...	...	6s. each.
	(Five pieces of timber in head, three middle pieces of pine, and two hardwood cants.)					
100 of 1-inch rough split staves, and not more than 4 feet in length	...	...	...	...	...	11s. each.
100 of 1½-in. " " " " " "	...	...	...	...	...	12s. "
100 of 1½-in. " " " " " "	...	...	...	...	...	13s. "
100 of 1 in. square and hollow bucked staves, and not more than 4 feet in length	...	...	...	...	...	10s. "
100 of 1½-in. " " " " " "	...	...	...	...	...	11s. 6d. "
100 of 1½-in. " " " " " "	...	...	...	...	...	12s. "
120 of 1-in. rough split staves, not more than 4 feet in length	...	...	...	...	...	13s. "
120 of 1½-in. " " " " " "	...	...	...	...	...	14s. "
120 of 1½-in. " " " " " "	...	...	...	...	...	14s. "
120 of 1-in. square and hollow bucked staves, and not more than 4 feet in length	...	...	...	...	...	11s. "
120 of 1½-in. " " " " " "	...	...	...	...	...	12s. 6d. "

## 100-120 GALLONS.

Levelling joints (inside)	...	...	...	...	6d per cask extra
Shaving out "	...	...	...	...	1s. "

## 60-65 GALLONS

Levelling joints (inside)	...	...	...	...	4d. per cask extra
Shaving out "	...	...	...	...	10d. "

*Above prices to include Heading as follows:—*

100-120 gallons—6 pieces of timber, not to exceed 1½ inch thick, of oak or kauri, if more than 6 1½d. per piece extra.

100-120 gallons, of sawn or squared blackwood, 1½ inch thick 6d. per head extra  
 100-120 gallons, of cleft blackwood or oak undressed ... 9d. "

And 2d. for every extra piece of timber in head.

60-65 gallons	...	5 pieces of sawn or squared oak timber allowed in above prices, but over that limit	...	...	1½d. per piece extra
			Cleft undressed oak heads	...	4d. per head extra
			" blackwood, machine-squared heads	...	1½d. "
			" undressed colonial hardwood of either mountain ash, myrtle, beech, or wattle heads	...	4½d. "
			Colonial hardwood sawn heads of either mountain ash, myrtle, beech, or wattle	...	3d. "
			...	...	...



BREWERS' CLEANSERS.

		Oak.	Blackwood.
110-115 gallons, of 1-in. square or circular bucked staves	...	12s. 0d. each	12s. 0d. each
" " 1 1/4-in. " " " "	...	12s. 6d. "	12s. 9d. "
" " 1-in. rough split staves	...	13s. 0d. "	13s. 0d. "
" " 1 1/4-in. " " " "	...	13s. 6d. "	13s. 6d. "
75-78 " 1-in. square or circular bucked staves	...	9s. 0d. "	9s. 3d. "
" " 1 1/4-in. " " " "	...	9s. 6d. "	9s. 9d. "
" " 1-in. rough split staves	...	9s. 6d. "	9s. 6d. "
" " 1 1/4-in. " " " "	...	10s. 0d. "	10s. 0d. "
55-60 " 1-in. square or circular bucked staves	...	8s. 0d. "	...
" " 1 1/4-in. " " " "	...	8s. 6d. "	...
" " 1-in. rough split staves	...	8s. 6d. "	8s. 6d. "
" " 1 1/4-in. " " " "	...	9s. 0d. "	9s. 0d. "

BREWERS' CLEANSERS (110-115 GALLONS).

Above prices to include Heading of Kauri or Oak, as follows:—

Finished heads not to exceed 1 1/2 inch in thickness.

Heads to have not more than 6 pieces of timber.

All pieces over 6 to be 2d. a piece extra.

Sawn blackwood heads, 1 1/2 inch thick ... 1s. per cask extra

Cleft blackwood or oak undressed heads ... 1s. 6d. "

Kauri heads to have hardwood cants.

Above prices to include Hooping (110-115 gallons), as follows:—

3 or 4 hoops on each end, not to exceed 12 gauge, 2 1/2 x 12 chimb hoop.

Other hoops not to exceed 2 inches width x 14 gauge.

Where 10 gauge is used in chimb hoop, width 2 1/2 inches, the price to be ... 1 1/2 d. per hoop extra

Where 12 gauge is used in chimb hoop, width 3 inches, the price to be ... 1 1/2 d. "

Where 10 gauge is used in chimb hoop, width 3 inches, the price to be ... 3d. "

Above prices to include Heading (75-78 Gallons and 55-60 Gallons) as follows:—

Finished heads not to exceed 1 1/4 inch in thickness.

Heads to have not more than five pieces of timber.

All pieces over five to be 1 1/2 d. a piece extra.

Cleft heads of oak or undressed blackwood to be 6d. a head extra.

Heads of sawn blackwood (1 1/4 inch thick) to be 3d. a head extra.

Above prices to include Hooping (75-78 Gallons and 55-60 Gallons) as follows:—

No iron to exceed 14 gauge; not more than 4 hoops on each end.

Cleaning out.

Shaving out inside cleansers (55-115 gallons), the price to be 1s. each.

OLD TIMBER.

Casks, 18, 27, and 36 gallons in size, made from old brewers' casks, 4s. each, including levelling joints inside, and 3d. extra for shaving out inside.

Casks, 9, 10, and 13 1/2 gallons in size, made from old brewers' casks, 3s. 6d. each, including levelling joints inside, and 3d. extra for shaving out inside.

Casks below 9 gallons in size, same price as new ones.

Casks, 18 and 27 gallons in size, made from old whisky quarters, 3s. 6d. each, including levelling joints inside, and 3d. extra for shaving out inside.

Casks, 18, 27, and 36 gallons in size, old treacle casks or odd sets, and loose staves, requiring new heads and new hoops, same price as new inch-square oak.

VINEGAR AND CORDIALS (CASKS).

Size.	Price if Kauri Timber be used.	Price if either Colonial Blackwood, Wattle, Myrtle, or Beech Timber with sap off (if needed) be used.
Gallons.	each	each
	s. d.	s. d.
1 } ... ..	1 8	2 2
2 } ... ..	1 10	2 4
3 } ... ..	1 10	2 6
4 } ... ..	2 0	2 9
5 } ... ..	2 2	3 0
6 } ... ..	2 4	3 3
7 } ... ..	2 4	3 6
8 } ... ..	2 6	3 9
9 } ... ..	2 9	4 0
10 } ... ..	3 0	4 2
11 } ... ..	3 2	4 4
12 } ... ..	3 4	4 6
13 } ... ..	3 6	4 6*
14 } ... ..	4 6	—
15 } ... ..	—	—
16 } ... ..	—	—
17-20 ... ..	3 0	4 2
21-24 ... ..	3 2	4 4
25-30 ... ..	3 4	4 6
31-35 ... ..	3 6	4 6*
50-60 ... ..	4 6	—

\* Length of staves to be not less than 2ft. 10in.; if shorter length be used the price to be 4s. 9d. a cask.

60-gallon vinegar casks, with sap on, 6s. each; 60-gallon vinegar casks, with sap off, 6s. 6d. each. Not more than five pieces of timber in heading allowed for above, three pieces of pine, and two hardwood cants.

60-gallon vinegar casks made from either blackwood, myrtle, beech, or mountain ash, and having more than five pieces of timber in heading shall be 1½d. per extra headpiece.

Heads of rough split hardwood shall be 4½d. per head extra, and of sawn hardwood the price to be 3d. per head extra.

Heads of casks 11-35 gallons in size shall have not more than four pieces of sawn or squared timber—pine middles with hardwood cants; if more than four pieces be used, the price to be 1d. per extra head piece.

Heads of casks 17-35 gallons in size of cleft undressed hardwood timber, shall be 2d. per head extra; if more than four pieces be used, 1d. per piece extra.

BEEF CASKS.

Size calculated by the lbs. casks will contain.	Blackwood and Wattle.	Oak.	Old bent Staves, not redressed.	Old Timber, redressed.	Kauri.
	s. d.	s. d.	s. d.	s. d.	s. d.
336	5 0	4 9	3 3	3 9	3 4
300	4 9	4 6	3 3	3 9	3 3
200	4 3	4 1	2 9	3 3	3 0
156	4 0	3 10	2 9	3 3	2 9
112	3 6	3 5	2 6	2 9	2 5
100	3 4	3 4	2 6	2 9	2 4
90	3 3	3 3	2 5	...	2 3
80	3 0	3 0	2 5	...	2 2
70	2 10	2 10	2 4	...	2 1
60	2 8	2 8	2 4	...	2 1
50	2 6	2 6	2 3	...	2 0
40	2 3	2 3	...	...	1 10
30	2 0	1 10	...	...	1 8
20	1 10	1 8	...	...	1 6

Above Prices to include Heading of Blackwood, Wattle, and Old Oak, as follows:—

From 50 lbs. up to 112 lbs. heads to have three pieces, and from 156 lbs. upwards four pieces. All of these, viz., from 50 upwards, to have pine middles in heads. Heads having more than specified number of pieces, 1d. per piece extra. Heads all hardwood, from 50 lbs. up to 90 lbs., ½d. per head extra; from 100 lbs. to 112 lbs., 1d. per head extra; and from 156 lbs. upwards, 2d. per head extra.

Kauri Casks.

Heads with hardwood cants, 1d. per head extra.

Deduction if Splitting is done by Employer.

	d.
From 20 lbs. to 60 lbs. ...	1½ per cask.
From 70 lbs. to 100 lbs. ...	3 "
From 112 lbs. to 156 lbs. ...	4 "
From 200 lbs. to 336 lbs. ...	5 "

Extra for Flagging.

From 156 lbs. to 336 lbs., 3d. per end.

BUTTER CASKS AND TUBS.

KAURI PINE.

Size calculated by the lbs. Casks will contain.	With Head or Cover.	Shaved Out (Inside).
	s. d.	s. d.
60 lbs. and under ...	2 0 each	2 2 each
61 lbs. up to 80 lbs. ...	2 1½ "	2 3½ "
81 lbs. up to 112 lbs. ...	2 3 "	2 5 "
113 lbs. up to 140 lbs. ...	2 6 "	2 10 "
141 lbs. up to 168 lbs. ...	2 9 "	3 1 "
169 lbs. up to 224 lbs. ...	3 0 "	3 6 "
225 lbs. up to 336 lbs. ...	3 4 "	3 10 "

Above Prices to include Heading, as follows:—

60 lbs. and under to have two pieces in heads; if more, 1d. per piece extra. Heads, with hardwood cants, 1d. per cask.

## BLACKWOOD AND WATTLE.

Size calculated by the lbs. Casks will contain.	With Head or Cover.	Shaved Out (Inside).
	<i>s. d.</i>	<i>s. d.</i>
60 lbs. and under ...	2 6 each	2 9 each
61 lbs. up to 80 lbs. ...	2 9 "	3 0 "
81 lbs. up to 112 lbs. ...	3 3 "	3 6 "

*Above Prices to include Heading, as follows:—*

60 lbs. and under to have two pieces in heads; if more, 1d. per piece extra.  
The above casks and tubs to have pine middles in heads.  
Heading all hardwood, 1d. each extra.

## DAIRY WORK.

## BARREL CHURNS.

5 gals. 8s. each	} With hole and mountings, 2s. extra.
10 " 11s. "	
15 " 12s. "	
20 " 13s. "	
25 " 14s. "	
30 " 15s. "	

## UPRIGHT CHURNS AND CURBS.

14 to 18 inch stave ...	8s. each ; without curb and dasher, 2s. less.
19 to 24 " ...	9s. " " " " "

## KEELERS.

20 inches diam.	<i>s. d.</i>	} Length of stave not to exceed 15 inches.
22 " "	3 6 each	
24 " "	3 9 "	
26 " "	4 0 "	
28 " "	4 3 "	
	4 6 "	

## BLACKWOOD EGG CASKS.

Egg casks, 3 feet long, 32 inches diameter at end, and not exceeding 3 feet in pitch, with five pieces in heads—three pine middles, and two hardwood cants, and having three hoops on each end, 2½-in. chimb hoop, 1½-in. other hoop, and 1½-in. bilge hoop, and not exceeding 14 gauge—6s. 6d. each.

## TREACLE CASKS.

			Each.			
			<i>s. d.</i>			
4 gals.	...	...	2 6			
8 "	...	...	3 3	to have four hoops		
10 "	...	...	3 9	heads three pieces		
16 "	...	...	4 6	" " and kauri middle		
24 "	...	...	5 0	" " " "		
54 "	...	...	8 0	heads four pieces and two kauri middles		

For every additional piece in heads 1d. extra.

Old casks same price as new ones.

Flagging to be included.

*Extra when Heading is made of Hardwood.*

16-24 gals.	...	...	<i>d.</i>	4	per cask extra
25-54 "	...	...	6	"	"

## OIL CASKS.

27 gallons	...	...	<i>s. d.</i>	5 6	each
36 "	...	...	6 3	"	"
54 "	...	...	8 0	"	"
100 "	...	...	13 0	"	"
120 "	...	...	14 0	"	"

*Above Prices to include Heading, as follows:—*

From 27 gals. up to 54 gals., four pieces; if more, 1d. each extra piece.

From 100 gals. up to 120 gals., five pieces; if more, 2d. each extra piece.

All of the above casks to have kauri middles in heads.

Heading all hardwood, 27 gals. and 36 gals., 1d. per cask extra; 54 gals., 6d. per cask extra.

Flagging to be included.

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OAK HARNESS CASKS (ROUND).

		s. d.		
336 lbs.	...	10	0	each
224 "	...	8	0	"
112 "	...	4	6	"

} 1s. extra if made of colonial timber.  
6d. " " "

The above to be made with cover fitted in hoop.

Hooping to be common iron.

Mountings and all other extra work to be done by the day.

TALLOW CASKS.

		7 cwt.		8 cwt.	
		s. d.		s. d.	
Casks, 3ft. 6 inches long, 27 inches diameter at end, and 32 inches in pitch of cleft, colonial hardwood staves, 1 inch thick	...	5	0	each	
If kauri timber be used	...	4	3	"	4 9 each
If oregon or white pine be used	...	4	6	"	5 0 "
Casks, 43½ inches long, 28 inches diameter, not exceeding 33 inches in pitch of cleft, colonial hardwood staves, 1 inch thick	...				5 6 "

Above Prices to include Heading, as follows:—

Heads to have not more than five pieces (1 inch thick), three pine middles, and two hardwood cants.

If colonial cleft hardwood be used, 3d each end extra.

If more than five pieces be used, 1d. per piece extra.

Hooping.

Casks to have three hoops on each end, not to exceed 2 inches, 1½ inches, and 1¾ inches wide respectively, iron not to exceed 16 gauge.

ARSENIC CASKS.

Casks, 29 inches long, 16½ inches diameter at end, 20 inches in pitch, made from kauri timber ¾ inch thick, 2s. 6d. each; or if made from white pine, 2s. 9d. each. Heads not more than four pieces of kauri or white pine, and three hoops on each end (all pieces over four in number in heads 1d. a piece extra).

BUCKETS.

Ship, 11 inches long, of oak or colonial timber	...	2s. 3d. each.
Stable, 12 inches long, of blackwood timber	...	2s. 6d. "

WASH TUBS.

18-in. diameter	...	3s. 3d. each	} Of oak or colonial timber, length of stave not to exceed 15 inches.
20-in. "	...	3s. 6d. "	
22-in. "	...	3s. 9d. "	
24-in. "	...	4s. "	
26-in. "	...	4s. 3d. "	
28-in. "	...	4s. 6d. "	

SANITARY TUBS.

Round	...	2s. each.
Oval	...	2s. 8d. each.

Mountings for same, 2d. extra.

If sap be taken off and tub shaved out, 6d. extra for both round and oval.

(8) That this determination shall come into force on and after the 20th May, 1901.

A. R. EDGAR,  
Chairman.

4th May, 1901.