



# VICTORIA GOVERNMENT GAZETTE

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[1907.]

Factories and Shops Acts.

## DETERMINATION OF THE IRONMOULDERS BOARD.

IN accordance with the provisions of the Factories and Shops Acts, the Special Board appointed to determine the lowest prices or rates of payment which may be paid to any person or persons or classes of persons (other than moulders employed in moulding metal bedsteads) employed in the process, trade, or business of an ironmoulder, has made the following Determination, namely:—

1. That all previous determinations made by the Board shall be cancelled and annulled from and after the date upon which this Determination comes into force and is operative.

### HOURS.

2. That the maximum number of hours for which the lowest prices or rates of payment fixed by this Determination shall be payable shall be for all persons (other than moulders employed in moulding metal bedsteads) employed in the process, trade, or business of an ironmoulder, 48 per week.

### WAGES RATE.

3. That the lowest prices or rates to be paid to the following persons or classes of persons (other than moulders employed in moulding metal bedsteads) employed in the process, trade, or business of an ironmoulder shall be:—

#### PIPE MOULDERS MAKING PIPES (OTHER THAN STEAM AND HYDRAULIC PIPES) ON A BANK OR CAST VERTICALLY.

Bank pipe moulders—			
5 and 6 inch, headmen	...	10s. 6d.	per day of 8 hours.
5 and 6 inch, footmen	...	8s. 6d.	" "
4 inch and under, headmen	...	9s. 6d.	" "
4 inch and under, footmen	...	8s.	" "
Vertical pipe moulders—			
Rammers	...	8s.	" "
Coremakers	...	8s.	" "
Corers	...	8s.	" "
Casters	...	8s.	" "
Dressers for pipe moulders	...	7s.	" "
Irondressers	...	7s.	" "
Furnacemen	...	8s.	" "
Furnacemen's labourers	...	6s. 9d.	" "
Moulders' labourers	...	6s. 9d.	" "

#### PERSONS EMPLOYED IN MAKING PIPES BY MACHINERY.

Core makers—			
5 and 6 inch, faucet	...	10s. 6d.	per day of 8 hours.
5 and 6 inch, spiggot	...	8s. 6d.	" "
4 inch and under, faucet	...	9s. 6d.	" "
4 inch and under, spiggot	...	8s.	" "
Finishers and Casters—			
6 inch and under	...	10s.	" "
Labourers	...	7s.	" "

## LIGHT IRONMOULDING.

Ironmoulders employed on connexions over 4 inches, man-hole frames and covers, and baths ... ..	9s. per day of 8 hours.
Ironmoulders employed on castings for agricultural and dairying implements; castings used in sanitary works (except baths, all connexions over 4 inches, man-hole frames and covers, and pipes elsewhere provided for); castings, under 4 cwt., used in the building trade; and all articles for domestic use ... ..	8s. " "
Coremakers ... ..	8s. " "
Irondressers ... ..	6s. 9d. " "
Furnacemen ... ..	8s. " "
Furnacemen's labourers ... ..	6s. 9d. " "
Moulders' labourers ... ..	6s. 9d. " "

## ENGINEERING OR HEAVY IRONMOULDING.

Ironmoulders employed on steam cylinders, air cylinders, hydraulic cylinders, centrifugal pump castings, surface condenser barrels, gas-engine cylinders, valve pumps, engine beds, rope wheels, stamper boxes, battery columns or frames, ship or steam propellers, stone breakers, spur wheels for batteries, and helical wheels ... ..	10s. per day of 8 hours.
Ironmoulders employed on all other engineering or heavy ironmoulding ... ..	9s. " "
Coremakers employed on steam cylinders, air cylinders, hydraulic cylinders, centrifugal pump castings, surface condenser barrels, gas-engine cylinders, valve pumps, engine beds, rope wheels, stamper boxes, battery columns or frames, ship or steam propellers, stone breakers, spur wheels for batteries, and helical wheels ... ..	9s. " "
Coremakers employed on all other engineering or heavy ironmoulding ... ..	8s. " "
Irondressers ... ..	7s. " "
Furnacemen ... ..	8s. " "
Furnacemen's labourers ... ..	6s. 9d. " "
Moulders' labourers ... ..	6s. 9d. " "

## PROPORTION OF IMPROVERS.

4. That the proportionate number of improvers who may be employed in the process, trade, or business of an ironmoulder shall be one improver to every two journeymen, or fraction thereof, receiving not less than 8s. per day employed on work other than pipe moulding, or on work incidental thereto. Where pipe moulding work is carried on either alone or in conjunction with other work, one improver, or one additional improver, as the case may be, to every twelve journeymen, or fraction thereof, exclusively employed on pipe-moulding work receiving not less than 8s. per day is allowed.

## WAGES OF APPRENTICES.

5. That the lowest prices or rates to be paid to apprentices employed in the process, trade, or business of an ironmoulder (other than moulders employed in moulding metal bedsteads) shall be:—

For the 1st year ... ..	8s. per week.
" 2nd " ... ..	12s. "
" 3rd " ... ..	16s. "
" 4th " ... ..	20s. "
" 5th " ... ..	24s. "
" 6th " ... ..	30s. "
" 7th " ... ..	36s. "

And thereafter the minimum wage.

## WAGES OF IMPROVERS.

6. That the lowest prices or rates to be paid to improvers employed in the process, trade, or business of an ironmoulder (other than moulders employed in moulding metal bedsteads) shall be:—

For the 1st year ... ..	5s. per week.
" 2nd " ... ..	7s. 6d. per week.
" 3rd " ... ..	10s. "
" 4th " ... ..	12s. 6d. "
" 5th " ... ..	15s. "
" 6th " ... ..	20s. "
" 7th " ... ..	25s. "

And thereafter the minimum wage.

## OVERTIME.

7. (a) That any male employé over the age of sixteen years, who may be employed in the process, trade, or business of an ironmoulder (other than moulders employed in moulding metal bedsteads), who works for any time in excess of the maximum hours fixed by this Determination (48) shall be paid for such extra time at the rate of time and a quarter.

(b) That any male employé over the age of sixteen years, who may be employed in the process, trade, or business of an ironmoulder (other than moulders employed in moulding metal bedsteads), who works on any Sunday, New Year's Day, Good Friday, Eight Hours Day, or Christmas Day, shall be paid for such extra time at the rate of double time.

8. That this Determination shall come into operation from and after the 6th day of January, 1908.

F. H. BOLTON,  
Chairman.

Dated at Melbourne this 2nd day of December, 1907.