

VICTORIA

GOVERNMENT GAZETTE

Published by Authority.

[Registered at the General Post Office, Melbourne, for transmission by post as a newspaper.]

No. 155.]

TUESDAY, DECEMBER 14.

[1909.

Factories and Shops Acts.

DETERMINATION OF THE IRONMOULDERS BOARD.

In accordance with the provisions of the Factories and Shops Acts, the Special Board appointed to determine the lowest prices or rates of payment which may be paid to any person or classes of persons (other than moulders employed in moulding metal bedsteads) employed in the process, trade, or business of an ironmoulder, has made the following Determination, namely:—

1. That all previous Determinations made by the Board shall be cancelled and annulled from and after the date upon which this Determination comes into force and is operative.

. HOURS.

2. That the maximum number of hours for which the lowest prices or rates of payment fixed by this Determination shall be payable shall be for all persons (other than moulders employed in moulding metal bedsteads) employed in the process, trade, or business of an ironmoulder, cast malleable ironmoulder or steel moulder, 48 per week.

WAGES RATE.

3. That the lowest prices or rates to be paid to the following persons or classes of persons (other than moulders employed in moulding metal bedsteads) employed in the process, trade, or business of an ironmoulder, cast malleable ironmoulder or steel moulder shall be:—

Pipe, Moulders making Pipes (other than Steam and Hydraulic Pipes) on a Bank or Cast Vertically.

Bank pipe moulders-						
5 and 6 inch, headn	nen		10s. 8d. 1	er day	of 8 hour	rs
5 and 6 inch, footm	en		9s.	,,	,, .	•
4 inch and under, h	eadmen		9s. 8d.	**	"	
4 inch and under, fo	otmen		8s. 4d.	,,	,, .	
Vertical pipe moulders-	-					
Rammers			8s.	"	**	
Coremakers	•••		8s.	"	**	
Corers		•••	8s.	,,	,,	
Casters		·	8s.	"	,,	
Dressers of pipes	• • • •		. 7s. 4d.	17	. ,,	
Furnacemen	•••		8s.	"	,,	
Furnacemen's labourers			7s.	"	"	
Moulders' Inhourers			7s.		,,	

No. 155.—December 14, 1909.—15658.

i	Core makers—				•				•
	5 and 6 inch	faucet		10s. 8d	l. per da	v of 8 l	iours		•
•	5 and 6 incl			^		, ,,			
	4 inch and r			9s. 8d		. ,,			
`	4 inch and t			8s. 4	a ′	"			
	Finishers and Ca			00, 1	,,	"			
	inishers and Ca inch and i			10s.					
,		iliuei	***	7s.	"	"			
	Labourers .	••	•••	15.	"	**			
•									
	Ironmouldi	ng and Ca	AST MALL	EABLE I	RONMOUL	DING.			
Ironmoulders	employed mak	ing engine	ering and	i machii	nerv ca	stings.			
(Aveant t	hose used for ag	rricultural	and dairy	ing nurn	oses). al	l con-		•	
noviona c	ver 6 inches in	diameter. l	aths and	all other	castings	sover			
10 cwt. ir		***			•••	•••	10s, per	day o	f 8 hours
I - anmouldona	employed making	e costings of	the weig				P		
and costi	ngs for agricult	ural and d	irving m	achinary	not oth	erwise			
							9s.	*1	
provided i	employed makin	a enstings	hr manna			988 OF	0.5.	"	"
Tronmoniders	lding machines o	g casungs	by means	or one p	iate proc	053 01	8s.		
With mou	iding machines o	an casses	oir arlind	ana bada	ulia arli	ndore	05.	21	,,
Coremakers en	aployed on steam Il pump castin	a cymuders,	air cynnu	or herro	la mag-	angina			
						engino	10s.		
cylinders	and valve pumps) 1!	 mosele			onidod	105.	17	,,
Coremakers en	ployed on all of	ner enginee	ring work	not otne.	rwise pro	ovided			
	ıltural and dairyi				or work	except	0		
	machine casting			1. 1. 41.		•••	9s.	,,	**
	ployed in conne					rocess,	0		
or by mot	ilding machines						8s.	22	٠,,
Irondressers	employed dress	ing engine	ering and	i machii	ier y ca:	stings,			
(except t	hose used for	agricultur	al and o	lairying	purposes	s), all			•
	is over 6 inches i	in diameter,	baths and	all other	casting	s over			
10 cwt. ir	n weight		***	•••	***	• • •	7s. 4d.		"
Irondressers n	ot otherwise pro	vided for	•••	•••	•••	•••	7s. 2d.	"	, "
Furnacemen	•••	•••		•••	•••	•••	8s.	**	,,
	labourers			•••	•••	•••	7s.	"	"
Moulders' labo			• • •	•••	•••	•••	7s.	,,	"
Annealers of r	nalleable iron cas	stings		•••		• • •	7s. 4d.	**	**
			•						
•	•	C	3/						
		STE	EL MOUL	DING.					
Moulders					•••		10s. pe	r day	of 8 hours
Coremakers							10s.	ei,	"
Dressers		•••			•••		7s. 6d		"
Crucible furns		•••		•••	•••	•••	10s.	· '' .	,, ,,
	eible furnacemen	•••		•••			8s.	**	
	nacemen ($i.e.$ pers					•••	9s.	,,	".
Assistant con	verter furnaceme	n (i.e. perso	ns in char	ge of a ci		•••	8s.	"	" "
Annealers	•••			, <i>,</i>	•••		7s. 4d		"
Labourers							7s. 4d		"
	•••							. ,,,	"

PROPORTION OF IMPROVERS.

4. That the proportionate number of improvers who may be employed in the process, trade, or business of an ironmoulder, cast malleable ironmoulder or steel moulder shall be one improver to every two journeymen, or fraction thereof, receiving not less than 8s. per day employed on work other than pipe moulding, or on work incidental thereto. Where pipe moulding work is carried on either alone or in conjunction with other work, one improver, or one additional improver, as the case may be, to every twelve journeymen, or fraction thereof, exclusively employed on pipe-moulding work receiving not less than 8s. per day is allowed.

WAGES OF APPRENTICES.

5. That the lowest prices or rates to be paid to apprentices employed in the process, trade, or business, of an ironmoulder, cast malleable ironmoulder or steel moulder (other than moulders employed in moulding metal bedsteads) shall be:—

For the	e 1st	year	r	•••		•••	8s. p	er week
,,	2nd	٠,,			• • •		128.	,,
,,	3rd	,,	··· ·		•••		16s.	,,
79	4 th	29	•••		•••	•••	20a.	,,
,,	$5 ext{th}$	"	•••	•••	•••	• • •	24s.	**
,,	$6 ext{th}$,,	• • •	٠	•••		30s.	,,
,,	7th	,,	· *	•••	•••	•••	3ris.	*1
,,	8th	,,	*	•••	•••		54s.	٠,,,
And tl	iereaf	ter	the mini	mum wage				

WAGES OF IMPROVERS.

6. That the lowest prices or rates to be paid to improvers employed in the process, trade, or business of an ironmoulder, cast malleable ironmoulder or steel moulder (other than moulders employed in moulding metal bedsteads) shall be:—

For the	e 1st year	• • • •				5s. per week
,,		•••	•••	•••	•••	7ε. 6d. per week
"	3rd "	•••			•••	10s. "
**	4th "	•••	•••	•••		12s. 6d. "
"	5th "		•••	, •••	•••	158.
12	6th "			•••		20s. "
. "	7th ,,	•••:	•••	***	,	25s. "

And thereafter the minimum wage.

OVERTIME.

- '7. (a) That any male employé over the age of sixteen years, who may be employed in the process, trade, or business of an ironmoulder, cast malleable ironmoulder or steel moulder (other than moulders employed in moulding metal bedsteads), who works for any time in excess of the maximum hours fixed by this Determination (48) shall be paid for such extra time at the rate of time and a quarter.
- (b) That any male employé over the age of sixteen years, who may be employed in the process, trade, or business of an ironmoulder, cast malleable ironmoulder or steel moulder (other than moulders employed in moulding metal bedsteads), who works on any Sunday, New Year's Day, Good Friday, Eight Hours Day, or Christmas Day, shall be paid for such extra time at the rate of double time.
 - 8. That this Determination shall come into operation from and after the 1st day of January, 1910.

F. H. BOLTON, J.P.,

Chairman.

Dated at Melbourne this 29th day of November, 1909.

Vol. 1. George Page 1971, and

Visit Grane Book in Book in the Part of the State of the

And the second of the second o

the contract of the second second