

## VICTORIA

# GOVERNMENT GAZETTE

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MONDAY, JANUARY 11.

[1909.

FACTORIES AND SHOPS ACTS.

DETERMINATION OF THE LEATHER-GOODS BOARD.

#### Factories and Shops Acts.

#### DETERMINATION OF THE LEATHER-GOODS BOARD.

IN accordance with the provisions of the Factories and Shops Acts, the Special Board appointed to determine the lowest prices or rates which may be reid to any process. the process, trade, or business of a maker of portmanteaux, or leather bags, or leather trunks, or leather goods of the class or kind of which the following are examples, viz. :-Braces, cap peaks, dog collars, dog leads, garters, hold-alls, knapsacks, knife sheaths, leather belts (other than machine belts and belts used for harness or saddlery), leather cases of all descriptions, leggings, pocket-book covers, pouches, purses, valises, wallets, has made the following Determination, namely:-

- (1) That all previous Determinations of the Leather-goods Board shall be cancelled and annulled from and after the date upon which this present Determination comes into force and is operative.
- (2) That the lowest prices or rates of payment payable to the following classes of persons employed in the process, trade, or business of a maker of portmanteaux, or leather bags, or leather trunks, or leather goods of the class or kind of which the following are examples, viz.:-Braces, cap peaks, dog collars, dog leads, garters, hold-alls, knapsacks, knife sheaths, leather belts (other than machine belts and belts used for harness or saddlery), leather cases of all descriptions, leggings, pocket-book covers, pouches, purses, valies, wallets,

œ-	<del></del>							
	Foremen	•••	•••	•••	•••	•••	•••	50s, for a maximum number of 48 hours per week.
	All other adult	males	•••	•••	•••		•••	48s. for a maximum number of 48 hours per week.
	hold-alls	g of bas s, legging on, or fr	gs, trunl gs, purses aming up	n of work  ks, portman  or wallets  o, or rivetin  t, or brief b	nteaux, , or hat- ng by l	footballs, boxes, or s	cases, tiffen-	18s. for a maximum number of 48 hours per week.
	Other females		•••	<b></b>	•	•••	•••	20s. for a maximum number of 48 hours per week.
	sorting, ends, or	oing end or eyele counti	s of cott ting, or r ng, or ty	r improver on, or cutt iveting by ing up, or t gloves—	ing wel machin	os to lengt e, or putti	hs, or ng on	
	lst ye	ar's exp	erience, l	lst half-yea	r	•••	•••	4s. per week of 48 hours.
	04	"	"	2nd "		•••	•••	6s. " " " 7s. 6d. " " "
	91	)) ))	"	•••	•••	•••	•••	10s. ,, ,, ,,
	4th	"	n	•••	•••	•••	•••	12s. 6d. " " "

#### MALE IMPROVERS .- Number.

(3) That the number of male improvers who may be employed within any factory, or work-room, or shop, or place in which the process, trade, or business of a maker of portmanteaux, or leather bags, or leather trunks, or leather goods of the class or kind of which the following are examples, viz.:—Braces, cap peaks, dog collars, dog leads, garters, hold-alls, knapsacks, knife sheaths, leather belts (other than machine belts and belts used for harness or saddlery), leather cases of all descriptions, leggings, pocket-book covers, pouches, purses, valiese, wallets is carried on, shall be the following:—One male improver to one, two, or three adult males receiving at wages or at piece-work rates not less than 40s. per week of 48 hours, and therester one male improver to each additional adult male receiving at wages or at piece-work rates not less after one male improver to each additional adult male receiving at wages or at piece-work rates not less than 40s. per week of 48 hours.

#### MALE APPRENTICES OR IMPROVERS.—WAGES.

(4) That the lowest prices or rates of payment payable to male apprentices or improvers shall be

For the	1st	year's	experience,	1st	half-year,	6s.	per	week	of 4	8	hours.
		•	-	2nd	**	7s.	6d.	**		,,	
For the	2nd	,,	**	3rd		9s.		"		,,	
				4th	,,	10s.		**		,,	
For the	3rd	,,	,,	5th	"	12s.	6d.	,,		,,	
				6th		15s.		"		,,	
For the	4th	"	"	$7  ext{th}$	,,	17s.	6d.	,,,		,,	
		"	"	8th		20s.		"		,,	
For the	5th	, ,,	"	9th		22s.	6d.	33		,,	
		"		10th		26s.	6d.	12		,,	
For the	6th	. ,,	"	llth		30s.		"		,,	
	- •	,,	"	12th		32s.	6d.	**		,,	
For the	7th		,,	13th		35s.		"		,,	
		٠,,	n	14th		37s.	6d.	,,		,,	

And thereafter the minimum wage of 48s. per week or piece-work rates.

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#### FEMALE IMPROVERS. - NUMBER.

(5) That the number of female improvers who may be employed within any factory, or work-room, or shop, or place in which the process, trade, or business of a maker of portmanteaux, or leather bags, or leather trunks, or leather goods of the class or kind of which the following are examples, viz.:—Braces, cap peaks, dog collars, dog leads, garters, hold-alls, knapsacks, knife sheaths, leather belts (other than machine belts and belts used for harness or saddlery), leather cases of all descriptions, leggings, pocket-book covers, pouches, purses, valiess, wallets is carried on shall be:—One female improver to one, two, or three females receiving at wages or at piece-work rates not less than 18s. per week, and thereafter one female improver to each additional female receiving at wages or at piece-work rates not less than 18s. per week.

#### FEMALE APPRENTICES OR IMPROVERS .- WAGES.

(6) That the lowest prices or rates of payment payable to female apprentices or improvers shall be the following:—

For the 1st year's experience, 1st half-year, 6s. per weel	k of 48 hours.
2nd , 7s. 6d. ,,	"
For the 2nd , , 3rd , 9s. ,	"
4th , 11s. , 5th 12s.	"
,, ,, ,, ,, ,,,	"
6th , 13s. 6d. , For the 4th , , , 7th , 15s.	"
For the 4th , , 7th , 15s. , 8th , 17s	,"
And thereafter the minimum wage of 18s. per week or piece	e-work rates.

#### OVERTIME.

(7) That any male employé over the age of sixteen years who works for any time in excess of the maximum number of hours fixed by the Board shall be paid for such extra time at the rate of time and a quarter.

#### HOLIDAYS-SPECIAL RATES FOR.

(8) That the price or rate of payment payable to any person or persons or classes of persons for all work done on Sunday, Christmas Day, Good Friday, and Eight Hours Day shall be double the minimum price or rate fixed by this Determination for such person or persons or classes of persons.

#### PIECE-WORK.

(9) That the lowest piece-work prices or rates to be paid to persons for doing work of the kinds specified in the following schedule shall be the prices or rates fixed by such schedule in respect of such work.

(10) That in this Determination the terms "deduction" and "deductions" shall mean that if the

(10) That in this Determination the terms "deduction" and "deductions" shall mean that if the work described under such heading be done by the employer, then the employer may deduct the amount specified opposite such work from the piece-work price fixed for making the article.

- N.B. All paste shall be made for men engaged at piecework rates.
- N.B. All paint shall be mixed for workmen engaged at piecework rates.

Work not enumerated in piece-work prices or rates to be paid for at rates not less than that which will enable an average worker to earn one shilling per hour.

#### SCHEDULE.

COMMON PORTMANTEAUX—CUTTING OUT AND MAKING.

No. 1 Style.—Made of Basil, Canvas, or Cloth.

Two rows of heavy creasing on each side of buckle-piece and across body and ends, ten stitches in straps, up to twenty-six stitches in each handle, closing two and a half stitches to inch, pocket (not larger than nine inches by six inches) on door, stitched two and a half to inch down back

13d. per inch.

No. 2 Style .- Made of Basil, Canvas, or Cloth.

Two rows of light creasing on each side of buckle-piece and across body and ends, eight stitches in straps, twenty-two stitches in each handle, closing two stitches to inch, no door, two straps and two buckle-pieces, surface lock, stitched two to inch down back ...

Ild non-in-t

Extra.-(No. 1 or 2 Style.)

SOLID LEATHER PORTMANTEAUX—CUTTING OUT AND MAKING.

Expanding top, solid leather pertmanteaux ... ... ... ... ... ... Tu:nover edge, 8d. per inch. Square edge, 6½d. per inch.

			Deducti	one				
			Dennen	ons.	r	urnover Edge. Per Handle.	Square l	
9 044-14-11-11-	C 4. :	1	•			2d.	2d	
Stitching handles	nve to men	•••	•••	•••	Pe	r Portmanteau.	Per Portm	nanteau.
Stitching staff and	l ends (3 row	s) four to	inch	 Ann 2011	ord and	2s.	28	•
Cutting and point		g, meman	ig tock	nap, corn	ers, and	ls.	1s	
hinge Stitching hinge			•••			4d.	4d	
Lining		•••	•••		•••	6d.	6d	i.
Stitching turnover		to inch			•••	5d.	••	•
			RUNKS—					
J)	Unless otherw	ise provide	ed, all m	aterials to	be cut b	y workman.	)	
•			o. 1.—0					
Staff and ends stitched	four to inch.	one row i	in front,	strapping	stitched	five to inc	eh,	
two loops with clas	mps, short str	raps, buck	le pieces	, lock fla	pstrap an	a buckte-pie	ce,	
battens or ledges of	on bottom, tw	o flat ha	ndles sti	tched for	ar to me	n, three ro	ws .	
clamps on top, lear stitched two and	ther on batter	ns, three r	ivets in t	to inch p	la one m	leather him	ug ore	
stitched four to in		n, bar ome	ing two	to men b	nam viaj,	icather him	n~	
36 inches long.	up to 18 inch	es wide, 1	4 inches	deep	•••		10s.	per trunk.
36 inches long,	over 18 but n	ot over 21	inches v	vide, 14 i	nches dec	p	10s.	6d. "
•			Extro	<i>t</i> 8.				
Putting leather on ends of	of bound batte	ens and se	wing san	ne in with	n welting			per batten.
Preparing and putting tw	o leather corn	ers on top	and four	on botto	m with bi	furcated riv	ets	2d nor trunk
or clam	ps o leather corn	ore on ton	and four	on botto	m with hi	furcated riv		3d. per trunk.
or clam	ps (stitched)			•••		• • •	2s. :	3d. "
stitching c	orners, if put	on withou	it bifurca	ited rivet	s or clam	ps	2s.	,,
nutting for	ur leather cort	ners on bo	ttom end	ls with cla	imps or bi	furcated rive	ets 6d.	n
	ur leather cor						10d.	
(stitche	ed) our leather co	orners on b	ottom er	nds four t	o inch, if	put on with		• "
	ted rivets or c		•••	•••	•••	•	8a.	.,
If straw or fibre boards s	pliced			•••	•••		6d.	**
Stiffening out	•••	•••	•••	•••	•••		4d.	••
Boring battens by hand	•••	•••	Dadasat	*** ****	•••	•••	04.	. ,,
Stitching boudles			. Deduct				4d.	per trunk.
Stitching handles staff and ends	•••				•••	•••	7d.	
, hinge (1 row)	•••	•••	•••	•••	•••	•••	4d.	· ,,
Lining tray and trunk	•••	•••	•••	•••	•••	•••	9d	
Cutting out strapping	•••	•••	•••	•••	•••	•••	4u	. "
		No. 2.—D	_					
	(Up to 36							
Made of canvas or cloth	, staff and er	nds stitch	ed two r	ows, two	front str	aps, two lo	ng	
straps, 4 loops on	top, buckle-p	ieces, lock	flap stra	ip and bu	ckie-piece	, stitching si	an .	
ends handles and three rows of fo	nack-piece io	our to mer to each re	ny on to	on. bar bi	inding two	o to inch, eig	ght	·
corners put on wi	th clamps or	bifurcated	l rivets—	· F,		,		
Welted two	and a half to	inch		•••	•••	•••		6d. per trunk.
Pull-over edg	ge stitched for	ur to inch			•••	•••	16s.	3a. "
				ctras.			4.3	non hatten
Battens on top, bound en		ith weltin	g (four r		•••	•••		. per batten. per trunk.
Preparing and stitching	on corners corners on bot	ttom ends	four to i	ne <b>h</b>	•••		6d	
putting c	orners on bott	tom ends v	with clan	ips or bifi	urcated ri	vets	4d	
· Hoop iron in staff or th	hree rows of	hoop iron	in top, w	ith four	clamps or	rivets in ea	rch	
row		• • • • •	•••	•••	•••	•••	9d.	
Boring battens by hand Deductions same as	No. 1 Trunk.		•••	•••	•••	•••		. "
	. 3.— Square		d Edge	Solid Le	ather Ove	rland Trun	t. ·	
140	(Up to 36						•	
Made of strap leather, his	nged from fra	me lock fla	n stran:	and buckl	le-piece, ty	vo long or sh	ort	
straps, up to six l	loops, two har	ndles, stite	hing fou	r to inch	, welting	two and a l	alf	
to inch, one row i	n staff, plain	tray, batte	ens or lec	lges on b	ottom	•••	14s.	per trunk.
Extras and deduction	ons same as N	o. 1 Trun	k.			***		
No.	4 Welted I	Edge Solic	l Leathe	r Overlar	id Trunk	, Fallback	Lid.	-
	(Up to 36	inches lor	ng, 21 inc	ches wide	, 14 inche	s deep.)	. •	
Made of strap leather, t	wo rows of st	titching in	staff, t	wo long o	or short st	traps, up to	SIX	
loops, three hand hoop iron in top,	les, lock flap s	strap and	edges of	ece, turec	ver edae	corners unt	on	
with clamps or bi	furcated rive	ts, stitchir	g four to	inch, we	elting two	and a hal		_
inch	***	•••	•••	•••	•••	•••	198	s. per trunk.
•								

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			Dedu	ections.					
Stitching handles	•••	•••	•••			•••		$5\frac{1}{2}$ d. per	trunk.
" staff … Lining tray and trunk	•••	•••	···	•••	•••	•••		1s. 3d. 1·1d.	"
Cutting lock cover loops	and handles			•••			•••	3\d.	n n
Stitching hinge (1 row)	•	•••	•		•••	•••	•••	$3\frac{1}{2}d$ .	n
•	No. 5	.—Drop	oback Turn	over Solie	l Leather	Trunk.			•
One frame, two rows stite buckle-piece, long eight corners, stite	handle in	front, h	undle cac	eh end, wo	od or iro	n ledges	riveted,		
four and a half to	inch, plain	tray, tw	vo long str	aps with f	our loops,	no creasi	ing	<b>22</b> s. 6d. p	er trunk.
			Dedu	ctions.	٠				_
Cutting strapping Stitching staff and ends	•••	•••	•••	•••	•••	•••	•••	ls. 9d. pe. 1s. 8d.	
" handles				•••	•••	•••	•••	9d.	"
Lining tray and trunk	•••	•••	••• ,	•••		•••		is.	n
Stitching turnover on fla , hinge (1 row)		•••	•••	•••	•••	•••	•••	ls.	"
" ninge (1 row)	· •••	•	•••	•••	•••	•••	•••	4d.	"
			rnover Edg s long, 21				١	į.	
Two frames riveted, two									
double handle in f tray, stitching five	ront, handl	e each e	end, trunk	creased, o	eight corn	ers rivete	d, plain		
a half to inch, stat	ff stitched t	hree rov	ws, iron in	staff	••••	•••		25s. per ti	runk.
			Ded	uctions.				-	
Cutting strapping	•••		•••	•••	•••	••• .	• • • •	1s. 6d. pe	r trunk.
Stitching staff and ends		•••	•••	•••	•••	•••	•••	2s. 6d.	n
" handles … Lining tray and trunk	•••	•••	•••	•••	•••	•••	•••	9d. 1s.	"
Stitching turnover on flat	;	•••						ls.	"
" hinge (1 row)	•••	•••			•••	•	•••	<b>4</b> d.	"
			ıl, Compre						
~		-	terial to be	•		•			
Covering, sizing, painting	rtwo coats	***** **** * ***							
locks, one bolt, tw	o handles,	four b	ands, thirt	y nails in	each ba	ınd rivet	ed with		
locks, one bolt, tw washers, protector	o handles, s on bands,	four ba	ands, thirt	y nails in	each ba	ınd rivet	ed with		
locks, one bolt, tw washers, protector top with braid, tw	o handles, s on bands, o back stay	four batwo tra	ands, thirt ays, moval width.	sy nails in ole divisio	each bans, four t	ind rivet oumpers, h.	ed with		
locks, one bolt, tw washers, protector top with braid, tw L 36	o handles, s on bands, o back stay ength. inches	four batwo tra	ands, thirt ays, moval width. 22 inches	sy nails in ole divisio	each bans, four bent Dept 22 inc	ind rivet oumpers, h. ches	ed with padded 	24s. 6d. p	
locks, one bolt, tw washers, protector top with braid, tw	o handles, s on bands, o back stay ength. inches	four batwo tra	ands, thirt ays, moval width.	y nails in ole divisio 	each bans, four to Dept 22 inc	ind rivet oumpers, h.	ed with padded	24s. 6d. p 22s. 6d.	er trunk.
locks, one bolt, tw washers, protector top with braid, tw L 36	o handles, s on bands, o back stay ength. inches	four batwo tra	ands, thirt ays, moval width. 22 inches 21 ,, Outside m	y nails in ole divisio  easuremen	each bans, four to Dept 22 inc	ind rivet oumpers, h. ches	ed with padded 		
locks, one bolt, tw washers, protector top with braid, tw L 36	o handles, s on bands, o back stay ength. inches	four batwo tra	ands, thirt ays, moval width. 22 inches 21 ,, Outside m	y nails in ole divisio 	each bans, four to Dept 22 inc	ind rivet oumpers, h. ches	ed with padded 	52s. 6d.	
locks, one bolt, tw washers, protector top with braid, tw 12 36	o handles, s on bands, o back stay ength. inches	four between two trees	ands, thirt ays, moval width. 22 inches 21 ", Outside m	y nails in ole division easurementuction.	each bans, four to Dept 22 inc	ind rivet oumpers, h. ches	ed with padded 		
locks, one bolt, tw washers, protector top with braid, tw 36 33 Stitching handles	o handles, s on bands, o back stay sinches " shing one c No. 8	four batwo traces— (Control on the composition of the composition	ands, thirt ays, moval Width. 22 inches 21 ,, Outside m Ded  en finished ressed Car	y nails in ole division	ns, four to the second	and rivet coumpers, h. ches " " Trunk.	ed with padded	22s. 6d.  4d. per tr	
locks, one bolt, tw washers, protector top with braid, tw 36 33 Stitching handles Painting two coats, varnis	o handles, s on bands, o back stay sinches " shing one c No. 8.	four between trees.	ands, thirt ays, moval Width. 22 inches 21 ,, Outside m Ded  en finished ressed Car terial to be	neasurement duction.	each benns, four to the second	ind rivet bumpers, h. ches " " Trunk.	ed with padded	22s. 6d.  4d. per tr	
locks, one bolt, tw washers, protector top with braid, tw 36 33 Stitching handles Painting two coats, varnis	o handles, so back stay single. Inches  No. 8 (inting two o	four between trees	width. 22 inches 21 Outside m  Ded  continued fressed Can terial to be arnishing.	y nails in ple division of the	pept 22 inc 21 nt.)  re Cabin workman.	und rivet pumpers, b. ches " Trunk. ) t three t	ed with padded	22s. 6d.  4d. per tr	
locks, one bolt, tw washers, protector top with braid, tw 36 33 Stitching handles Painting two coats, varnis two locks, one boli	o handles, so no back stay singth. Inches  No. 8 (inting two on, two hand	four between trees	width. 22 inches 21 Outside m  Ded  confinished ressed Can terial to be arnishing, bands, tw	y nails in ple division with the division with the control of the	each be ns, four to the second	und rivet pumpers, b. ches " " Trunk. ) ; three t ach band	ed with padded o inch, riveted	22s. 6d.  4d. per tr	
locks, one bolt, tw washers, protector top with braid, tw 36 33 Stitching handles Painting two coats, varning two locks, one bolt with washers, prot braid, four bumpe	o handles, s on bands, s on bands, s on back stay singth. Inches  " Shing one c  No. 8 (inting two c, two hand ectors on lars, two backs.)	four between trees	width. 22 inches 21 Outside m  Ded  confinished ressed Can terial to be bands, two me tray, me	y nails in ple division with the division with the control of the	pept 22 inc 21 inc.)  Te Cabin workman. es, welting nails on ea visions, p	und rivet pumpers, b. ches " Trunk. ); three t ach band padded to	ed with padded o inch, riveted	22s. 6d.  4d. per tr	
locks, one bolt, tw washers, protector top with braid, tw 236 33 Stitching handles Painting two coats, varning two locks, one boli with washers, prot	o handles, s on bands, s on bands, s on bands, so back stayingth. Inches  ""  No. 8.  (inting two of two hand ectors on lirs, two back h.	four between trees—	width. 22 inches 21 ,, Outside m Ded en finished terial to be arnishing, bands, two me tray, m  width.	y nails in ple division with the division with the control of the	Depth son s, four to the son s, four to the son s s s s	und rivet pumpers, b. ches "" Trunk. ) g three t ach band padded to	ed with padded o inch, riveted	22s. 6d.  4d. per tr 1s. "	" unk.
locks, one bolt, tw washers, protector top with braid, tw Lange of the state of the state of the 36 33 Stitching handles Painting two coats, varnis two locks, one boli with washers, prot braid, four bumpe	o handles, s on bands, s on bands, s on bands, so back stayingth. Inches  ""  No. 8.  (inting two of two hand ectors on lirs, two bach h.	four between two tresses of the control of the cont	width. 22 inches 21 Outside m  Ded  confinished ressed Can terial to be bands, two me tray, me	y nails in ole division with the division with the control of the	pepth line of the pepth line o	und rivet pumpers, b. ches "" Trunk. ) g three t ach band padded to	ed with padded o inch, riveted	22s. 6d.  4d. per tr	" unk.
locks, one bolt, tw washers, protector top with braid, tw Lange of the state of the state of the 36 33 Stitching handles Painting two coats, varnis two locks, one boli with washers, prot braid, four bumpe	o handles, s on bands, s on bands, s on bands, so back stayingth. Inches  ""  No. 8.  (inting two of two hand ectors on lirs, two bach h.	four between two tresses of the control of the cont	width. 22 inches 21 , Outside m  Ded en finished ressed Car terial to be arnishing, bands, two the tray, m  width. 21 inches Outside m	y nails in ole division with the division with the control of the	pepth line of the pepth line o	und rivet pumpers, b. ches "" Trunk. ) g three t ach band padded to	ed with padded o inch, riveted	22s. 6d.  4d. per tr 1s. "	" unk.
locks, one bolt, tw washers, protector top with braid, tw 36 33 Stitching handles Painting two coats, varnis Covering, sizing, and pair two locks, one boli with washers, prot braid, four bumpe Up to 36 Stitching handles	o handles, so back stay singth. Inches  No. 8  inting two dit, two hand ectors on lines, two back. inches	four between the two tresses of the two tresses of the two tresses of tresses o	width. 22 inches 21 " Outside m  Ded  cen finished ressed Can terial to be armishing, bands, two me tray, m  width. 21 inches Outside m	y nails in ple division with the cut by two frame entry-six in the cut by two frames entry-six in the cut by two frames entry-six in the cut by the cut by two frames entry six in the cut by two frames entry six in the cut by the cut by two frames entry six in the cut b	pepth line of the pepth line o	und rivet pumpers, b. ches "" Trunk. ) g three t ach band padded to	ed with padded o inch, riveted	22s. 6d.  4d. per tr 1s. "	unk.
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locks, one bolt, twe washers, protector top with braid, two Land Stitching handles  Painting two coats, varning two locks, one boli with washers, protection braid, four bumpe Lengt Up to 36  Stitching handles  Painting two coats, varning two coats, var	o handles, so back stay sigh. Inches  No. 8.  (inting two di, two hand ectors on lars, two back handles.	four between two trees  cont (when the control of the control o	width. 22 inches 21 " Outside m  Ded  en finished terial to be arnishing, bands, tw me tray, m  width. 21 inches Outside m  Ded  9.—Sara	acasurement two frame or Fib two frame or acut by two frame or two frame or acut by two frame	pept since the pet since the pept since the pept since the pept since the pept si	und rivet pumpers, b. ches "" Trunk. ) g three the band padded to the band.	ed with padded o inch, riveted op with	22s. 6d.  4d. per tr 1s. "  17s. per tr 4d per tru 1s. "	unk.
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locks, one bolt, twe washers, protector top with braid, twe Land School Stitching handles  Painting two coats, varning two locks, one bold with washers, protection braid, four bumpe Lengt Up to 36  Stitching handles  Painting two coats, varning (Covering with Making top (egg-shaped)- ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	o handles, s on bands, s on bands, s on bands, s on bands, so back stayingth.  Inches  No. 8  (inting two et, two hand ectors on lars, two backs, two backs, two backs, the control of t	four between two trees.	ands, thirt ays, moval  width. 22 inches 21 Outside m  Ded  men finished  ressed Can terial to be terial to be bands, tw me tray, m  width. 21 inches Outside m  Ded  9.—Sara for creasin	acasurement two frame or Fib two frame or acut by two frame or two frame or acut by two frame	re Cabin workman. s, welting anils on ea visions, p  Depth 15 inc  nt.)	rivet pumpers, b. ches " Trunk. ) three tach band andded to the second pumpers, ches	ed with padded o inch, riveted op with	22s. 6d.  4d. per tr 1s.  17s. per tr 4d per tru 1s.  ges rates.)	unk.
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locks, one bolt, twe washers, protector top with braid, twe as a second	so handles, so n bands, so n bands, so n bands, so n bands, so back staysnigh.  Inches  No. 8.  Inches  No. 8.  Inches  Inches	four between two tresses of the control of the cont	ands, thirt ays, moval width. 22 inches 21 ". Outside m	acasurement two frame or Fib two frame or acut by two frame or two frame or acut by two frame	re Cabin workman. s, welting nat.)  Dept 21 nt.)  Dept 15 inc nt.)  Dept 15 inc nt.)	rivet pumpers, b. ches  Trunk.  three t he band badded to be	ed with padded o inch, riveted op with or at wag	22s. 6d.  4d. per tr 1s. "  17s. per tr 1s. "  (es rates.) 1s. 6d. per 9d. 6d. 9d. 9d. 9d.	unk.
locks, one bolt, tw washers, protector top with braid, tw 36 33  Stitching handles Painting two coats, varnis  Covering, sizing, and pair two locks, one bolt with washers, prot braid, four bumpe  Lengt Up to 36  Stitching handles Painting two coats, varnis  (Covering with Making top (egg-shaped)- ,,, (flat) ,, bottom Covering (outside) with s ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	so handles, so no bands, so no back stays and the stay an	four between two tress—  oat (whe —Comp All mate coats, values, four bands, ok stays— (" be pain " to be pain " to be pain "	ands, thirt ays, moval  width. 22 inches 21  Outside m  Ded  continued to be arnishing, bands, tweetray, moval  Width. 21 inches Outside m  Dede  Sarafor creasin  continued  inches  inches	acasurement the total acasurement to the total acasurement to the two frames are the two frames are the two frames are the two frames are two frames are the two frames are	re Cabin workman. es, welting nails on er visions, p  Depth 15 inc nt.)	rivet pumpers, b. ches  Trunk.  Trunk.  the band added to be band added to be paid for the band	ed with padded o inch, riveted op with or at wag	22s. 6d.  4d. per tr 1s. "  17s. per tr 1s. "  ges rates.)  1s. 6d. per 9d. 6d. 9d. 6d. 9d. 3d. 2d.	unk.  trunk.
locks, one bolt, twe washers, protector top with braid, twe series of the series of th	so handles, so n bands, so n bands, so n bands, so n bands, so back staysnigh.  Inches  No. 8.  Inches  No. 8.  Inches  Inches	four between two tresses of tresses	width. 22 inches 21 " Outside m  Ded  en finished ressed Can terial to be arnishing, bands, tw one tray, m  Width. 21 inches Outside m  Dedi   width. 21 inches Outside m  Dedi  ted)  inted)  inted)	easurement two frame centy-six novable disconnection.  easurement two frame centy-six novable disconnection.  easurement two frame centy-six novable disconnection.	re Cabin workman. es, welting nails on es visions, 1  Depth 15 inc nt.)	rivet pumpers, b. ches  Trunk.  Trunk.  the band badded to be be paid for the band	ed with padded o inch, riveted op with or at wag	22s. 6d.  4d. per tr 1s. "  17s. per tr 1s. "  (es rates.)  1s. 6d. per 9d. 9d. 9d. 9d. 3d. 2d. 1d.	unk.
locks, one bolt, tw washers, protector top with braid, tw 36 33  Stitching handles Painting two coats, varnis  Covering, sizing, and pair two locks, one bolt with washers, prot braid, four bumpe  Lengt Up to 36  Stitching handles Painting two coats, varnis  (Covering with Making top (egg-shaped)- ,,, (flat) ,, bottom Covering (outside) with s ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	shing one continues two handles, so hack stays on back stays on the same of th	four between two tress—  oat (whe —Comp All mate coats, values, four bands, ok stays— (" be pain " to be pain " to be pain "	ands, thirt ays, moval  width. 22 inches 21  Outside m  Ded  continued to be arnishing, bands, tweetray, moval  Width. 21 inches Outside m  Dede  Sarafor creasin  continued  inches  inches	y nails in ple division  neasurement luction.  l)  two frame entry-six in avable division.   casurement luction.   casurement luction.   division of Fib.	re Cabin workman.  re Cabin workman.  res, welting nails on er visions, p  Depth 15 inc.  nt.)	ond rivet pumpers, b. ches ""  Trunk. ); three t ach band padded to the band padded to th	ed with padded o inch, riveted op with or at wag	22s. 6d.  4d. per tr 1s. "  17s. per tr 1s. "  ges rates.)  1s. 6d. per 9d. 6d. 9d. 6d. 9d. 3d. 2d.	unk.  trunk.  """  """  """  """  """  """  """
locks, one bolt, twe washers, protector top with braid, twe and a second	no handles, so back stay back stay singth. Inches  """  """  """  """  """  """  """	four between two tresses of two tres	ands, thirtays, moval width. 22 inches 21 Outside m  Ded ressed Car terial to be arnishing, bands, tw ne tray, m  Width. 21 inches Outside m  Ded en finished 9.—Sara for creasin ted) ninted)	easurement two frame or Fib two frame or Fib two frame or	re Cabin workman. es, welting nails on er visions, p  Depth 15 inc	rivet pumpers, b. ches  Trunk.  the tach band added to the ches  ches	ed with padded o inch, riveted op with or at wag	22s. 6d.  4d. per tr 1s. "  17s. per tr 1s. "  (es rates.) 1s. 6d. per 9d. 6d. 9d. 6d. 9d. 3d. 2d. 1d. 3d. per co	unk.  trunk.  ''  ''  ''  ''  ''  ''  ''  ''  ''

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January 11, 1909
                                                                                                 Victoria Gazette
                                                      62
                                     No. 9 .- Saratogu Trunk-continued
(Covering with leather, preparing for creasing and creasing as 50 parts.)
Putting on all iron (except end iron) up to eleven battens, up to 14 nails in each batten, ... 2s. 3d. per trunk.
Nailing on all iron (nails 3 inch apart to be clinched) iron to be bent for workman
                                                                                              1s. 3d.
Making long scolloped handles ready for machine, and finishing
                                                                                              5d.
                                                                   ...
                                                                                                         ,,
        short handles ready for machine, and finishing
                                                                                              4d.
                                                                                                         "
      valance complete, putting on hinges, bolts and lock
                                                                                              9d.
                                                                              ...
                                                                                        ...
Lining with paper ...
                                                                                              5d. per trunk.
                  before cloth lining ...
           "cloth (egg-shaped top) ...
                                                                                              4d.
                                                                              ...
                                                                                        ...
                                                                                              10d.
                 (flat top) ...
                                                                                              7d.
Finishing (including stays and tray rests)
                                                                                              3d.
Varnishing and reblacking iron
                                                                                              3d
                                                          ...
Cutting iron, by hand
                                                                                              5d.
                                                ...
                 guillotine ...
                                                                                              1d.
guillotine ... ... ... ... ... Blacking four mitred battens and two cross battens and putting
                                                                                        ٠.,
                                                                           bottom
                                                                  same on
Rolling iron
                                                                                              1d.
               ...
                           ...
                                      ...
                                                ...
                                                          ...
                                                                    ...
Bending "
                                                                                              2d.
Covering ends with canvas (inside) ...
                                                                                              2d.
         top
                                                                                              2d.
   "
                                                                              • • •
         hinges and joints
                                                                                              3d.
Binding trunk with leather (nails 1/2 inch apart)
                                                                                              3s. 3d. "
                                                                                        ...
Putting on four pairs of valance clamps (riveted) with shoulders
                                                                                        ...
                                    " (clinched) without shoulders
                                                                                              9d.
           knees ...
                                                                              • • •
                                                                                        ...
                                                                                              1d. per knee.
                                                ...
                                                                    ...
                                                                                        ...
                                                                                              6d. per pr. of dowels.
Putting dowels on ends or fronts (riveted)
                                                ...
                                                                    ...
Putting in four tray protectors
                                                                                              ld. per trunk.
                                      ...
                                                          ...
                                                                    ...
                                                                                              1s. per pair of
Making long straps
                                                                                                  straps.
                                                                                              3d. per pair of loops.
Making and putting loops on trunk for long straps
                                         Set up tray (three divisions).
Making and lining with cloth and finishing complete
                                                                                              3s. per tray
                        paper "7-inch deep square tray (two divisions with lids). ...
                                                                                              2s. 6d. "
       "
               **
Making and lining with cloth and finishing complete
                                                                   • • •
                        paper " " " .... 7-inch deep square tray (three divisions with lids).
                                                                                             2s. 3d. "
      27 27
                                                                                             2s. 9d. "
Making and lining with cloth and finishing complete ...
           , ,,
                        paper
                                                                                             2s. 6d. "
       ,,
                                         Plain tray, 31, inches deep.
Making and lining
                                                                                             9d. per tray.
                               If divisions with two lids, 6d. per tray extra.
Two divisions on top of trunk
       Lined with cloth ...
                                                                                              2s. per trunk:
                                                                                        ...
ls. 9d. "
                                                          ...
                                                                    ...
                                                                              ...
                                                                                        ...
                                                                                              ls.
                                                          ...
                                                                              ---
Top padded and braided
                                                                                              6d.
                           ...
                                                     Extras.
                           (If top and bottom are covered by different workmen.)
       If covered with sheeting top ... bottom
                                                                                             3d. per trunk.
                                                ...
                                                          ...
                                                                              ...
                                                                                             4d.
                                                                    ...
                                                                                        ...
       If covered with hessian \ \bottom
                                                                                             4d.
                                                                     ...
                                                                                        ...
                                                                                             6d.
                                                                              ...
       Covering-if hinges put on under covering material
                                                                                             3d.
                                                                               ...
       Extra batten on bottom
                                                                              ...
                                                                                             1d.
             nails in battens (other than ordinary trunk nails)
                                                                                             3d.
                                                                              . . .
                                                                                             3d.
             battens all around
                                      •••
                                                ...
                                                          ...
                                                                     ...
                                                                              ...
                                                                                             3d.
       Boring battens by hand
       Putting on excelsior lock
                                                                              ...
                                                                                             2d.
                                                                     ...
                   iron in centre of ends
                                                                                            2d.
       Partitions in tray
                                                                       3d. per partition, or 2s. 6d. per dozen.
                                                 ...
                                                          ...
                    trunk
                                                                                             6d. per partition.
       Nailing iron under battens
                                                                                             2d. per trunk.
                                                                    ...
                                                 ...
                                                          ...
Putting iron on bottom
                                                                                             6d.
                                                                                             ls. 6d.
                ends of battens
                                                 ...
                                                                     •••
                                                                               ٠..
                                                                                        •••
If hinges bolts and locks riveted with washers ...
                                                                                             6d.
                                                                                        ...
                                         No. 10.—McKinley
                                                               Trunk.
Making woodwork with veneer pressed top
                                                                                             1s. 6d. per trunk. .
                    " pieced top
                                                                                             2s.
                                                                                             6d.
```

Covering with sheeting ··. " hessian

Cutting and sizing battens ...

Preparing handles for machine and finishing

Nailing iron and clinching (nails 2 inch apart) ...

•••

...

...

Painting

Blacking iron

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9d.

...

3d. per coat.

3d. per trunk.

4d. per dozen.

5d. per trunk.

ls. 3d. ,,

Victoria Gazette	•			63				January 11, 1909
		77a 10	W. Vi.	. I T		,		
Nailing on huttens slaven					k—continued		halan.	
Nailing on battens, clamp locks, hinges, and h		ce, and r	oners, o	imening	nails, and			3s. per trunk.
Four pairs valance clamps,		•••	•••	•••	•••	•••		9d. "
" "	riveted	•••	•••	•••	•••	•••	· · ·	ls. ", .
Lining with paper before cl	oth lini	ng '	•••	•••	•••	•••	•••	4d. ,,
Lining with cloth, ,, paper	•••	. •••	••• .	•••	•••	•••	•••	10d. "
y, paper Putting in tray rests, stays	and co	orner prof	tectors	•••	•••		•••	7d. ,, 4d. ,,
Varnishing				•••	•••			4d. ,,
Cutting and mortising batt	ens for	trunk bou	ınd with	leather—	By hand	• • •		2s. per doz. battens.
" "	,	**	,,	"	By machine	•••	•••	ls. "
No. 11.—Cabin Sara	toga Tr	unk (un t	o 36 incl	hes bu 2 ' i	nches by 15	inches	outside	measurements.)
	-			-				
(Covering with le	eatner, ]	preparing	for crea	sing and c	creasing to b	e paid i	or at wa	
Making woodwork	•••	•••	•••	•••		***	•••	ls. 3d. per trunk.
Govering with sheeting	•••	•••	•••	•••		•••	•••	7d. ,,
Painting two coats	•••	•••		•••	•••	•••	•••	.5d. ", •
Blacking iron		•••	•••	•••	•••	•••	•••	2d. ",
Cutting and staining batte		···	1.4	•	•••	•••	•••	4d. per dozen.
				battone	valance en	 a f	 irtinas	4d. per trunk.
	around		banus,		valance, an		umge,	2s. 3d
Nailing iron (3-inch apart)	•••	•••	•••		•••			6d. "
Lining with cloth	•••	•••	•••	•••	•••	<i></i>		6d. "
,, ,, paper	•••	•••	•••	•••	•••	•••	•••	
						•		`.ca
								. ,,
cross battens	"			`	•••		•••	6d. "
			Extr	ra.				
Covering-if hinges put on	under	covering	material			•••		3d. "
Boring battens by hand	•••		•••	•••	•••	•••	. ***.	3d. "
			HAT-BO:	xes—Mak	ING.			
		•						
(Un	less oth		ecified al		to be cut b	y workn	nan.)	
(Un	_	erwise sp	_	ll material			nan.)	
, -	_	erwise sp	_	ll material			nan.)	Is per hat-box.
Making woodwork Covering with canvas	$L_{c}$	erwise sp	_	ll material		ont).		4d. "
Making woodwork Covering with canvas	 	adies' San	ratog <b>a</b> I.  	ll material  Iat-box (F	Tull-down fr  	ont). 	••• •••	4d. ,, 9d. ,,
Making woodwork Covering with canvas ,, ,, leather Pasting and rubbing down	  	adies' San	ratoga I.  	Il material  Iat-box (F	Full-down fr   	ont)	••• ••• •••	4d. ", '9d. ", 1½d. ", 2d
Making woodwork Covering with canvas ,,, leather Pasting and rubbing down Painting hat-box two coats	Le	adies' San	ratog <b>a</b> I.  	ll material  Iat-box (F	Tull-down fr  	ont). 	••• •••	4d. ", "9d. ", " 1½d. ", 3d. ", "
Making woodwork Covering with canvas ,,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail		acties' San	ratoga I.	Il material Iat-box (F	Tall-down fr	ont)		4d. ", 9d. ", 1½d. ", 3d. ",
Making woodwork Covering with canvas ,,, leather Pasting and rubbing down Painting hat box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and	Le	adies' San	ratoga I.	Il material Iat-box (F	Fall-down fr	ont).		4d. ", 9d. ", 11d. ", 3d. ", 1d. ", 4d. ", 1s. ",
Making woodwork Covering with canvas ,,,,,,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens		acties' San	ratoga I	Il material  Iat-box (F	Tall-down fr	ont),		4d. ", 9d. ", 1 1 d. ", 1d. ", 1d. ", 1d. ", 1s. ", 2d. ",
Making woodwork Covering with canvas ,, ,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting ,,		adies' San	ratoga I	Il material Iat-box (F	Tall-down fr	ont).		4d. " 9d. " 11d. " 3d. " 1d. " 4d. " 2d. " 2d. "
Making woodwork Covering with canvas ,,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting , Making valance, and rivetin		acties' San	ratoga I.	Il material  Iat-box (F a and batte	Tall-down fr	ont).		4d. " 9d. " 1
Making woodwork Covering with canvas ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Lower	acties' San	ratoga I.	Il material  Iat-box (F a and batte	Fall-down fr	ont).		4d. " 9d. " 1 \( \frac{1}{2} \dots \) " 3d. " 1d. " 4d. " 2d. " 2d. " 4d. " 8d. " 3d. "
Making woodwork Covering with canvas ,, ,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting ,, Making valance, and rivetin Nailing on valance, lock, ca Lining with paper ,, ,, cloth	Lower	adies' San	ratoga I	Il material  Iat-box (F a and batte	Fall-down fr	ont).		4d. " 9d. " 11d. " 3d. " 1d. " 4d. " 2d. " 2d. " 2d. " 3d. " 3d. "
Making woodwork Covering with canvas ,, ,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting ,, Making valance, and rivetin Nailing on valance, lock, ca Lining with paper ,, ,, cloth Putting on angle iron and	Leave	adies' San	ratoga I	Il material  Iat-box (F a and batte	Fall-down fr	ont).		4d. " 9d. " 11d. " 3d. " 1d. " 4d. " 2d. " 2d. " 3d. " 9d. " 9d. "
Making woodwork Covering with canvas ,,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting , Making valance, and rivetin Nailing on valance, lock, ca Lining with paper ,, ,, cloth Putting on angle-iron and Nailing on cones	Lower	adies' San	ratoga I.	Il material  Iat-box (F and batte	Fall-down fr	ont).		4d. " 9d. " 1½d. " 1d. " 1d. " 4d. " 2d. " 2d. " 3d. " 9d. " 9d. " 6d. "
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Making woodwork Covering with canvas ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Let	adies' San	ratoga I	Il material  Iat-box (F	Tall-down fr	ont).		4d. " 9d. " 1½d. " 3d. " 1d. " 4d. " 4d. " 2d. " 2d. " 3d. " 9d. " 4d. " 8d. " 3d. " 9d. " 9d. "
HAT-BOXES—MAKING.   (Unless otherwise specified all material to be cut by workman.)   Ladies' Saratoga Hat-box (Fall-down front).								
Making woodwork Covering with canvas ,, ,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting ,, Making valance, and rivetin Nailing on valance, lock, ca Lining with paper ,, ,, cloth Putting on angle-iron and Nailing on cones Preparing sliding handle fo  Ladies' hat-box canvas or c strap, handle on top	Leave	adies' San	ratoga I	Il material  Iat-box (F	r. s or one lo	ont).		4d. " 9d. " 1½d. " 3d. " 1d. " 4d. " 2d. " 2d. " 2d. " 3d. " 5d. " 5d. per handle.
Making woodwork Covering with canvas ,, ,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting ,, Making valance, and rivetin Nailing on valance, lock, ca Lining with paper ,, ,, cloth Putting on angle-iron and Nailing on cones Preparing sliding handle fo  Ladies' hat-box canvas or c strap, handle on top	Leave	adies' San	attoga I.	and batte	r. s or one lo wo and a hee four to in-	ont).		4d. " 9d. " 1½d. " 3d. " 1d. " 4d. " 2d. " 2d. " 2d. " 3d. " 5d. " 5d. per handle.
Cunless otherwise specified all material to be cut by workman.)    Ladies' Saratoga Hat-box (Fall-down front).								
Making woodwork Covering with canvas ,,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting ,, Making valance, and rivetin Nailing on valance, lock, ca Lining with paper ,, ,, cloth Putting on angle-iron and Nailing on cones Preparing sliding handle fo Ladies' hat-box canvas or c strap, handle on top to inch, wood frame,	thing on edge-iron all around, centre bands, battens, valance, and all fistings, complete							
Making woodwork Covering with canvas ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Lethes, but the stitching on the stitching on the stitching of the stitchi	adies' San	attoga I.      atting iron   atches d handle   atting sa  I adie  atraps ar  bottom,  ends and  Ladie  strap, ha  bar bind	Il material  Iat-box (F	ens  s or one lo wo and a he four to inc.	ont)	6s	4d. " 9d. " 1½d. " 3d. " 1d. " 1d. " 2d. " 2d. " 2d. " 2d. " 4d. " 5d. " 5d. per handle.
Making woodwork Covering with canvas ,,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting ,, Making valance, and rivetin Nailing on valance, lock, os Lining with paper ,,, cloth Putting on angle-iron and Nailing on cones Preparing sliding handle fo  Ladies' hat-box canvas or c strap, handle on top to inch, wood frame,  Two short straps and buck six in bottom, iron fra front ends and back pi Canvas or cloth, ord	Lower state in the corners of the co	adies' San  adies' San  adies' San  adies' San  adies' San  adies' San  apart)  apart)	attoga I.	Il material  Iat-box (F and batte	r. s or one lo wo and a h he four to inc. c. p, eight clar and a half to	ont)	6:	4d. "9d. "14d. "3d. "11d. "15d. "15d. "15d. "16d. "16d
Making woodwork Covering with canvas ,,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting ,, Making valance, and rivetin Nailing on valance, lock, os Lining with paper ,,, cloth Putting on angle-iron and Nailing on cones Preparing sliding handle fo  Ladies' hat-box canvas or c strap, handle on top to inch, wood frame,  Two short straps and buck six in bottom, iron fra front ends and back pi Canvas or cloth, ord Fall-down front with	Lower control of the corners of the corner of the cor	adies' San	attoga I.  citing iron  citches d handle  cutting sa  fadie traps an bottom, ends and  Ladie strap, ha bar bind	Il material  Iat-box (F	r. s or one lo wo and a he four to inc.	ont)	6.	4d. " 9d. " 1½d. " 3d. " 1d. " 4d. " 1s. " 2d. " 2d. " 4d. " 5d. " 5d. per handle.  7s. 6d. per hat-box. 9s. 9d. "
Making woodwork Covering with canvas ,,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting ,, Making valance, and rivetin Nailing on valance, lock, os Lining with paper ,,, cloth Putting on angle-iron and Nailing on cones Preparing sliding handle fo  Ladies' hat-box canvas or c strap, handle on top to inch, wood frame,  Two short straps and buck six in bottom, iron fra front ends and back pi Canvas or cloth, ord Fall-down front with	Lower control of the corners of the corner of the cor	adies' San	attoga I.	Il material  Iat-box (F	r. s or one lo wo and a he four to inc.	ont)	6.	4d. " 9d. " 1½d. " 3d. " 1d. " 4d. " 1s. " 2d. " 2d. " 4d. " 5d. " 5d. per handle.  7s. 6d. per hat-box. 9s. 9d. "
Making woodwork Covering with canvas ,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting , Making valance, and rivetin Nailing on valance, lock, cs Lining with paper ,, ,, cloth Putting on angle-iron and Nailing on cones Preparing sliding handle fo  Ladies' hat-box canvas or c strap, handle on top to inch, wood frame,  Two short straps and buckl six in bottom, iron fra front ends and back pi -Canvas or cloth, ord Fall-down front with ,, , com	Lower control of the corners of the corner of the cor	adies' San	attoga I.	and batters of battens of Extra.	r. s or one lo wo and a hee four to in c. p, eight chard a half to	ont)	6.	4d. " 9d. " 1½d. " 3d. " 1d. " 4d. " 2d. " 2d. " 2d. " 3d. " 5d. per handle.  7s. 6d. per hat box.
Making woodwork Covering with canvas ,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting , Making valance, and rivetin Nailing on valance, lock, cs Lining with paper ,, ,, cloth Putting on angle-iron and Nailing on cones Preparing sliding handle fo  Ladies' hat-box canvas or c strap, handle on top to inch, wood frame,  Two short straps and buckl six in bottom, iron fra front ends and back pi -Canvas or cloth, ord Fall-down front with ,, , com	Lower control of the corners of the corner of the cor	adies' San	attoga I.	and batters of battens of Extra.	r. s or one lo wo and a hee four to in c. p, eight chard a half to	ont)	6.	4d. " 9d. " 1½d. " 3d. " 1d. " 4d. " 2d. " 2d. " 2d. " 3d. " 5d. per handle.  7s. 6d. per hat box.
Making woodwork Covering with canvas ,,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting ,, Making valance, and rivetin Nailing on valance, lock, cs Lining with paper ,, ,, cloth Putting on angle-iron and Nailing on cones Preparing sliding handle fo  Ladies' hat-box canvas or c strap, handle on top to inch, wood frame,  Two short straps and buckl six in bottom, iron fra front ends and back pi Canvas or cloth, ord Fall-down front with ,, , com	Lower classification in three lates and the corners are three lates are three	adies' San	attoga I.	and batters of battens of the batten	r. s or one lo wo and a hee four to in c. p, eight chard a half to	ont)	6.	4d. " 9d. " 1½d. " 3d. " 1d. " 4d. " 2d. " 2d. " 2d. " 3d. " 2d. " 5d. per handle.  7s. 6d. per hat box.  7s. 6d. per hat-box.  15s. 6d. " 15s. 6d. " 16d. per cone.
Making woodwork Covering with canvas ,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting , Making valance, and rivetin Nailing on valance, lock, cs Lining with paper ,, cloth Putting on angle-iron and Nailing on cones Preparing sliding handle fo  Ladies' hat-box canvas or c strap, handle on top to inch, wood frame,  Two short straps and buck six in bottom, iron fra front ends and back pi -Canvas or cloth, ord Fall-down front with ,, com  Putting in cones  Stitching front and ends	Lower conners	adies' San	attoga I.	and batters of battens of the batten	r. s or one lo wo and a hee four to in c. p, eight chard a half to	ont)	6:	4d. " 9d. " 1½d. " 3d. " 1d. " 4d. " 2d. " 2d. " 2d. " 2d. " 3d. " 5d. per handle.  7s. 6d. per hat-box. 9s. 9d. " 15s. 6d;  1d. per cone.  6d. per hat-box.
Making woodwork Covering with canvas ,, ,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting ,, Making valance, and rivetin Nailing on valance, lock, ca Lining with paper ,, ,, cloth Putting on angle-iron and Nailing on cones Preparing sliding handle fo  Ladies' hat-box canvas or c strap, handle on top to inch, wood frame,  Two short straps and buckl six in bottom, iron fra front ends and back pi Canvas or cloth, ord Fall-down front with ,, , com  Putting in cones  Stitching front and ends ,, handles	Lower corners  Ing on hatches, he  Ing on hatches, he  In stitching es or o me, well ece four inary st in three la pressed	agart) agart) apart) ap	attoga I.	Il material  Iat-box (F	ens  s or one lo wo and a her four to in c.  p, eight clar and a half to  nn bottom	ont)	6:	4d. " 9d. " 1½d. " 3d. " 1d. " 3d. " 1d. " 2d. " 2d. " 2d. " 4d. " 8d. " 3d. " 5d. per hat-box.  7s. 6d. per hat-box.  15s. 6d" 1d. per cone.  6d. per hat-box.  2d. per handle.
Making woodwork Covering with canvas ,, leather Pasting and rubbing down Painting hat-box two coats Blacking iron Nailing iron on edges (nail Nailing on ten battens and Staining battens Painting ,, Making valance, and rivetin Nailing on valance, lock, os Lining with paper ,, cloth Putting on angle-iron and Nailing on cones Preparing sliding handle fo  Ladies' hat-box canvas or c strap, handle on top to inch, wood frame,  Two short straps and buck six in bottom, iron fra front ends and back pi -Canvas or cloth, ord Fall-down front with ,, com  Putting in cones  Stitching front and ends ,, handles ,, hinge	Lower statching on the stitching es or or me, well ecce four inary statching three lapressed	adies' San	attoga I.	Il material  Iat-box (F	ens  s or one lo wo and a hee four to in c.  p, eight clar and a half to  nn bottom	ont)	6:	4d. " 9d. " 1½d. " 3d. " 1d. " 3d. " 1d. " 2d. " 2d. " 2d. " 3d. " 5d. " 5d. per hat-box. 9s. 9d. " 15s. 6d. per hat-box. 9s. 9d. " 15s. 6d. " 1d. per cone.  6d. per hat-box. 2d. per handle. 3d. per hinge.

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#### · SUIT CASES.

(Unless otherwise specified all materials to be cut by workman.)
Canvas suit case, welted two and a half to inch, four corners riveted two short expansion
and buckles stitched four to inch, handle on front, one lock bar hinding two to
men, plan lining, four clamps in bottom and back two clamps in handle
one row of stitching in staff four to inch, two back stays hinge stitched four
to inch, and riveted, drop-back lid, inside straps and buckles—

Trin and to a t	14	inches by	y 8 :	inches	(not exceeding	g 27	inches long)			Ss. 3d.pe	r suit case.
Hinged from frame	14	27	8	"	, "	11	23	•••	•••	7s. 3d.	"
	• •	"	v	"		**	. "	•••	•••	6s. 9d.	**

Straps to go half-round case  $\dots$ Straps to go half-round case ...
Solid leather suit case, square edge, two locks or one lock and two straps, stitching five to inch, handle on front, two clamps in handle, four clamps in bottom and back, staff and ends stitched 5 to inch, bar binding four to inch, leather lined, drop-back lid, hinge stitched four to inch inside straps and buckles—14 inches by 8 inches ...

10s. per suit case. " 5 " 14 ... 9s. Extras.Riveting corners (up to 10 rivets in each corner) ... 3s. per doz.corners. ... 1s. 6d. per suit case.

Pullover edge stitched five to inch ... ... Solid leather suit case, square edge, eight corners riveted or stitched, two rows stitching on front and ends; iron in staff, two locks, leather lined, drop-back lid, handle on front, stitching six to inch, four clamps in bottom and back, bar binding four to inch, ten rivets in each corner inside straps and buckle—14 inches by 8 inches... 14s. per suit case.

" 5 " ... 12s. 6d. "

14 Extra.Turnover edge stitched five to inch Deductions (all suit cases).

... 1s. 6d. per suit case.

Stitching staff and ends \*\*\* Stitching corners ...

... 5d. per row. ... 1d. per corner.

Half-Gladstone suit bag, all hide, handle on gusset, lined with cloth stitched four to inch 28s. per dozen bags. (All material except strawboard to be cut for workman.)

#### FOOTBALLS (RUGBY), HAND-MADE.

#### (All materials to be cut for workman.)

<del></del>							
Donowlastica - 4 VV.	Mate	h Size.	Small		Yo (Stitched	uths. fourtoinch).	
Description of Work.	Stitched 5 to inch.	Stitched 4 to inch.	Match Size.	No. 4.	No. 3.	No. 2.	No. 1.
	Per doz.	Per doz.	Per doz.	Per doz. balls.	Per dez. balls.	Per doz. balls.	Per doz.
Stencilling, marking mouthpiece for	s. d.	s. d.	s. d.	s. d.	s. d.	s. · d.	s. d.
machining, trimming and punching Stitching by hand (complete) Beating or rubbing out (1st time), and	$\begin{bmatrix} 0 & 7 \\ 12 & 0 \end{bmatrix}$	9 6	0 7 7 6	0 7 7 0	0 7 6 υ	0 7 5 6	0 7 5 0
taking edges off inside seams Beating or rubbing out (1st time) Beating or rubbing out (2nd time)	0 4	0 2	0 2 0 3	0 2	0 2	0 2	0 2
Beating or rubbing out (3rd time)	0 0	0 10	0 6	0 2· 0 5	0 2 0 5	0 2 0 5	$\begin{array}{ccc} 0 & 2 \\ 0 & 5 \end{array}$
and finishing	0 4	0 3	0 2	$0  1 \frac{1}{2}$	0 13	0 11	0 1½
	14 9	11 7	9 2	8 51	7 51	6 111,	6 5½

Darking to de the		FOOTBAL	ьз (Rugb	y), Maci	HINE-MADE.	•		
Beating out, first time second time	•••	•••	•••				1½	d. per dozen balls.
Stitching corners by hand		•••	•••	•••	•••	•••	2d	. ,,
Turning		•••		•••	•••	•••	6d 6d	,,
Stitching months	•••	•••		•••		•••	11	d. "
Beating (third time) and fini	shing	•••		•••	•••		11	,,

#### FOOTBALLS (ASSOCIATION).

#### (All materials to be cut for workman)

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	Seven pieces, st	itching fo	our and a	a half te	inc	h huttone se	in a		I.		
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Stancilling man	-issos										
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Q4:4-1.2- 7.7				mming a	and	puncuing			od, nei	r dozen bal	. lg
Sutching and in	ushine complete	_Ramilat	ion vien	-		- 0				donett bui	.113,
Stitching and fin		-reguai	TOH SIZE			• • •			24s.		
		007 1		_		***		• • • •	- 40.	**	
		26 inch	es in eir	enmfere	200				T O	••	
				ounition C.	1100	• • • •			19s.		
	• •	24							1	,,	t t
			"	23					17s.		
		22						•••	T 1 43.	"	
		<i>-</i>							15s		
		θΔ .	22	"		•••			IUS	••	

#### PUNCHING-BALLS.

Cutting welting and stitching four to inch, buttons sewn in bottom, circular piece and binding on top stitched, finishing ready for strap—six pieces ... ... 4s. 3d. per ball. eight pieces ... 5s. ,,

#### GLADSTONE BAGS.

		_				-	Basil Sides and Bottoms,	Riveted Fran
					. ,		Per dozen bags.	Per dozen ba
Outtime and leadher includ	ina nin	ing and idi	.ina .n.			ł	s. d. 3 0	8. d. 3 0
Cutting out leather, includ					•••	•••		
Cutting out all strawboard,					•••	•••		
nim ": 1 1 h.i		trawboard-	knne or g	gumotine	•••	•	0 6	0 6
Stiffening sides and bottom	s with			•••	•••	•		1 7 7
Putting pieces on sides and	bottor	na -/ ˈˈ	round	*::	•••	•••	1 0 0 6	$\begin{array}{c c} & 1 & 0 \\ 0 & 6 \end{array}$
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Machining bags	•••	•••	•••	•••	•••	、 •••	4 0 0 9	0 9
", linings and doo		 	 .: 1.:				0 9	0 9
Putting clamps on bottoms	and co	icumg, creas	mag, maki	ng, and p		ps on	, ,	1 6
sides and bottoms	 to :	ah dauhl-t		•••	•••	•••	$egin{array}{ccc} 1 & 6 \ 2 & 0 \end{array}$	1 6
Stitching across bottoms to		en doubleh	and		•••	••• †		2 0
11 11 11	ıree "	",		•••	•••		3 0	3 0
Furning and beating out		1: 1			•••		0 9	0 9
Framing up with all mount	•	-	ady for sti	tehing	•••		4 0	
Putting up riveted frames	•••	•••	•••	•••	•••		•••	6 6
Rubbing out	. •••		····		•••	•••	,	0 9
Rubbing out, creasing fran	ies, ma	king frames	close, an	d fitting k	еу	•••	1 3	. ***
Cutting linings	•••	• • • • • • • • • • • • • • • • • • • •	•••	. **: .	. •••	•••	0 6	•••
Making doors, including	bocker	or shirt	case and	buckle (	chap <b>e</b> s (e	except	9. 0	
machining)			,		•••	<u>:</u>	3 0	3 0
Lining with cloth stitching	m doo	rs making	and sewin	g m two	short stra	ps for	4.0	
doors	1	••• , .	•••;				4 0	3 0
Lining with cloth, stitching	g in a	oors, makin	g and se	wing in t	wo long		4 6	4 0
across shirt case		1 - 16 4 - 7		•••	•••	•••	4 6	1 4 0
Stitching round frame thre			:n—				5 6	
•		ch bags	•••	•••	•••	•••		•••
	20	"	•••	•••	•••	•	$\begin{array}{ccc} 6 & 0 \\ 6 & 6 \end{array}$	• • • • • • • • • • • • • • • • • • • •
	22	"	•••		•••	•••	$\begin{array}{ccc} 6 & 6 \\ 7 & 0 \end{array}$	•••
•	24	"	•••	•••	•••	•••	7 6	•
N. i l. i	26	» 1. 16 4		•••	•••	•••	1 0	•••
Stitching round frame four			1— .				6 0	İ
		ch bags	•••	•••	•••	•••	6 6	•••
	$\begin{array}{c} 20 \\ 22 \end{array}$	"	•••	•••	•••	•••		***
		"	•••	•••	•••	• • • •	$\begin{smallmatrix}7&0\\8&0\end{smallmatrix}$	•••
	24	"	•••	•••	•••	•••	9 6	•••
n-maning handles for stite	26	yy satolalorti	•••• •••••••••••••	ho out fo	 m manlens	\	2 0	2 0
Preparing handles for stite	_ U \	draine icari	, -			,	1 6	1 6
Stitching handles four to i	ncn	•••	•••	•••	•••	•••		1
Finishing handles	•••	•••	•••	•••	•••		1 0	$\frac{1}{1}$ $\frac{0}{0}$
,, bags	•••	•••	•••	•••	•••	•••	0.6	1 0
Putting on slides	•••	•••	•••	•••	•••	•••		0
" name plates		•••		***		• • •	0 6	0 6

#### GLADSTONE BAGS (ALL HIDE).

ng, and joini	ing same	•••	· · •••			er dozen bag	9.
				• • • •		,,	
					6d.	,,	
	ing two le	ооря он з	ide six t	o inch		•	٠
óρ)	•••	•••	•••	•••	3s. 3d.	,,	
		•••		• • •		**	
	•••	•••	• • •	•••		,,	
	clamps, ai	nd six clai	mps in be	ottom	_	"	
	•••	•••				13	-
	•••	•••	•••	•••	_	**	
		•••	•••	•••		**	
slides and sh	oes	•••	•••	•••	_	»,	
lock	•••	•••	***	•••	76.	"	
	rners only) g and stitch op) bottom with o inch slides and sh	rners only) g and stitching two lepp) bottom with clamps, and inch slides and shoes	rners only) g and stitching two loops on sopp) bottom with clamps, and six clamps inch slides and shoes	rners only)	rners only)	10d.   6d.   6d.	10d.

### GLADSTONE BAGS (ALI. HIDE.)-continued.

Stitching around frame,								
•		h bags	•••	•••	•••	7d. per	bag.	
	20	**	•••	•••	•••	8d. ,	,	
	$\frac{22}{24}$	,,	• • •	•••	•••	9d. ,	,	•
	$\frac{24}{26}$	"	•••	•••	•••	10d. ,	,	
Dubbing and		"			•••	11d. "	•	
Rubbing out, creasing, n					•••	•••	***	2s. per dozen bags.
Making leather-lined doo	r, shirt	case or pocl	et with	tongue (bi	nding n	ot skived)	• • • •	7s. per dozen doors.
Making cotton-lined door	, with sl	hirt case bo	and with	leather no	t skived,	two long s	straps	4s. 6d. "
Lining with cloth, stite	hing in	doors, ma	king and	sewing i	n two i	sbort stra	ps for	Ac.
Lining with cloth, stitch	ing in a	loore meki	nor and a	titahina i	n twa la			13. ,,
shirt case			ng and s	···	1 LWO 10	ng straps		4a 6d non d 1
			na and a			de esta est		4s. 6d. per dozen bags.
Lining with leather, stite	urug m	doors, maki	ոց առա s	titening 1	n two s	short stra		
Lining with leather stite	ahina in	dooms mad		-4:- 1:		•••		7s. per dozen bags.
Lining with leather, stite pieces across shirt	case in	doors, mai	king and	stitching	ın stra	aps and b	uckle-	7s. per dozen bags.
Lining bag with cloth, m	aking ar	nd laving or	nt					19a
Lining bag with leather,				•••	•••	•••	•••	**
Making leather-lined doo	r with a	hint sass an	.d 1		•••	1 1	•••	14s. "
Malrian lasth a line d. d.		uni case an	or tong at	raps (omo	ing not	skivea)	•••	6s. 6d. ",
Making leather-lined doo straps (binding no	r, with ot skived	leather poo	ket, with	square :	flap and	two short	door	78
Making leather-lined doo	r. with l	eather pock	et with t	ongue flar				9s.
Making leather-lined door	, with s	quare pock	et, flap ar	nd band o	ver flap	into loop		<i>y</i> 5. ,,
to be turned over			•••	•••	•••	•••	• • • •	8s. "
Making and stitching in t	wo straj	ps with rive	ted buck	le-pieces a	cross in	side of bag	g	2s. per dozen bags.
11 19	17		ched "	**	"	,, ,,		2s. 6d. "
Making handles complete	, stitche	d 6 to inch	_					
7	inches l	ong			•••			5s. 6d.
8		,,		•••			•••	6s. 6d
Stitching in straps and bu	okle nie			•••	•••	•••	•••	. "
surveys and see	ckie pie	ces omy	•••	•••	•••	•••	•••	ls. &d. "
		E:ctre	as on all	Gladston	e Bags.			·
If binding for doors skive	d	•••	•••	•••				ls. per dozen.
Setting out gussets (if wo	od in co	rners)	•••	•••			•••	6d. per dozen bags.
	wboard							10
);		ll around		 		•••	•••	,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,,
Making Gladstone Bag st				• • •	•••	•••	•••	1s. 6d. "
	napo (au	1 01003)	•••	•••	•••	•••	•••	ls. 6d. per doz. pair .

#### KIT BAGS.

•			Rivet	ed Kit Bags.			
<del></del>			Cloth- lined.	Leather- lined.	Stitched Kit Bags.	Hogskin Kit Bags.	
			Per doz.	Per doz. bags.	Per doz.	Per doz. bags.	
Shaketo or an a local or			s. d.	s. d.	s. d.	s. d.	
utting out leather	•••		3 0	3 0	3 0	3 0	
utting strawboards for bottoms and ends	•••	••	0 6	0 9	0 9	1 0	
reasing and preparing edges for stitching		· · · ·	•••		1 6	<b></b>	
overing frames with hide, creasing, and put	ting on n	iounts		·	12 0	12 0	
utting strawboards on bottoms and ends			0 8	0 8	0 8	0 8	
" pieces of lining "			0 6	0 6	0 6	o 9	
rimming bottoms ready for machine	••	•••	0 3	0 3	0 3	0.8	
rimming ends ready for machine			0 3	0 3	0 3	. 0 8	
Iachining bags			4 0	4 0	4 0	4 0	
utting in clamps and stamping		1	0 6	0 6	0 6	0 6	
titching ends of gussets			1 0	1 o	ı ŏ	. 0	
titching corners	•••		1 3	1 3	1 3	2 0	
urning and hammering out			1 4	1 1 4	2 0	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	
tiffening sides - with paste			1 0	1 1 0	1 0	$\begin{array}{cccc} 2 & 0 \\ 2 & 0 \end{array}$	
" " canvas ) canvas or bos			1 6	1 6	1 6		
" " boards by workma		1 }	1 3	1 3	1 3	2 0	
Cutting cloth linings and preparing for machin	- (:41 -		0 6	1 , 9	0 6	2 0 0 6	

	Kit Bacs-continued				
		Riveted I	(it Bags.	Stitahad	Hogskin
		Cloth- lined.	Leather- lined.	Stitched Kit Bags,	Kit Bags.
	: .	Per doz. bags.	Per doz. bags.	Per doz. bags.	Per doz. bags.
	Guita lather living and managing for machine (with	s. d.	s d.	s. d.	s. $d$ .
	Cutting leather linings and preparing for machine (with pocket)		2 0	. <b></b>	2 0
	Lining kit bag with cloth, pasted all over Lining kit bag with cloth, bottom and opening	$\begin{bmatrix} 1 & 9 \\ 1 & 6 \end{bmatrix}$	··· -		•••
	Lining kit bag with leather pasted all over		2 0		•••
	Lining with leather, bottom and opening		1 9	6 0	9 0
	Lining with cloth, and stitching around frame  Lining with leather, and stitching around frame		•••	9 0	12 0
	Lining with cloth, stitching across ends and glueing same				
	to frame		•••	$\begin{bmatrix} 3 & 6 \\ 2 & 6 \end{bmatrix}$	4 6
	Framing up ready for stitching (eighteen stitches) Stitching round frame—		•••	2 0	4 0
	16-inch bags		•••	6 0	9 0]
	18 , ,	•••	•••	7 0 q	10 0 di
	20 ,, ,,	•••	•••	l i I	11 0   <u>a</u> 12 0 } a
	$\begin{array}{cccccccccccccccccccccccccccccccccccc$			10 0 2	10 0 qui ot xis
	26 ,, ,,		•••		
	28 ", ",		•••	$ 12 \ 0 $	15 OJ
		İ		per doz. loops.	
	Cutting out fancy loops (by hand)	•••		$\begin{bmatrix} 0 & 4 \\ 0 & 2 \end{bmatrix}$	***
	" square " " and backing-up fancy loops		•••	""	5 0
	., , square ,,		•••	ļ ļ	3 6
	Staining edges of and creasing fancy "	•••	•••	0 3	2 6
	" " " " Square "	•••	•••	$\begin{bmatrix} 0 & 2 \end{bmatrix}$	2 0
	Stitching square or fancy loops on bag five to inch, four rows in each loop			2 0	•••
	Stitching square or fancy loops on bag six to inch, four	,			
	rows in each loop, eight loops to each bag		• •••	0 5	24 0 ·
	Riveting or clamping fancy loops on bags	•••	•••	per doz.	•••
	Cutting pieces for corners			corners.	3 0
	Staining edges of and creasing corners		•••	0 9	60.
	Fixing corners on bags, and stitching around same—				
•	Corners 4 inches in diameter	•••		$\begin{pmatrix} 5 & 0 \\ 5 & 6 \end{pmatrix}$ $\dot{g}$	•••
	, 5 ,, ,, ,, , 6 ,, ,, ,,	•••		6 0 ( .2 )	l
	7 , , ,			6 6 2	28 0) 널
	" 8 " " "			$\begin{bmatrix} 7 & 0 \\ 7 & 6 \end{bmatrix}$	28   0   6   6   6   6   6   6   6   6   6
	Pivoting corpors on Bags—	***	•••	7 6 ) 4	36 0} - 🕺
	Riveting corners on Bags— Corners 4 or 5 inches in diameter (seven rivets)			1 6	
	" 6 or 7 ', " " (nine " )		•••	2 0	
	"8 or 9 " " (eleven ")			2 6	
	Making and finishing handles (outside leather only to be			per doz.	
	cut for workman)	4 6	4 6	5 6	
	Stitching bags by hand	···.		21 0	24 0
	Stitching buckle-pieces and straps on ends of bags $\begin{cases} 1 \text{ inch} \\ 2 \text{ inch} \end{cases}$	$\begin{bmatrix} 2 & 0 \\ 3 & 0 \end{bmatrix}$	$\begin{bmatrix} 2 & 0 \\ 3 & 0 \end{bmatrix}$	$\begin{bmatrix} 2 & 0 \\ 3 & 0 \end{bmatrix}$	2 0
	(stitching five to inch) 2 inch 3 inch	- 4 ()	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	3 0	<u>ة</u>
	Making buckle-pieces and straps for ends of bags	1 6	1 6	1 6	2 0 '
	Riveting buckle pieces and straps on ends   by hand	1 0	1 0	1 0	1 0
	of bags (by machine	0 6 6 0	6 0	0 6	0 6
	Riveting, putting on handle and finishing Shaping and finishing	0.0	""	2. e	·
	Extras.			•	
	Riveting covered frames	16	1 6		l
	Making round handles stitched four to inch in grip (two handles to each bag)		<b></b>	5 0	7 0
	Making round handles, stitched five to inch in grip (two				
•	handles to each bag)			6 0	7 0
	Stitching and riveting handles on bag five to inch, $2\frac{1}{2}$ inch claw (two handles to each bag)			5 · 6	8 0
	claw (two handles to each oag)			1	1

3

3.

24s. per doz. bags.

BAGS.

(Unless otherwise provided, all materials to be cut for workman. Thumb-piece to be stitched or riveted with frame.)

	WIGH	manne.	,							
.`• —	Beatrice or Square Open Bags.	Bulge Brief Bags— Single Handle.	Bulge Brief Bags- Double Handle,	Sydney Bags (top gusset or Oxford Bag, top gusset, joined ends).	Hartington Bags Oval Top.	Top-lock Brief Bags.	Brief Bags—Basil. covered Frame.	Betting Bags—Hide.	Betting Bags—, Patent-leather fronts —Top Lock.	
· ·	Per dozen bags.	Per dozen bags.	Per dozen bags.	Per dozen bags.	Per dozen bags.	Per dozen bags.	Per dozen bags.	Per dozen bags.	Per dozen bags.	
Covering frames with basil, creasing and mounting	5 6 1 0 1 6 1 0 1 0 9 1 3 4 0 5 6 1 0	s. d.   2 0 0 4 6         0 0 9 1 0 0 0 1 3 0 6 0 0 0 1 1 0 0 0 1 0 0 0 0 0 0 0 0 0	s. d. 2 0 4 6	2 0 4 6 1 3	*. d. 2 0 4 6 6 0 1 6 5 0 6 6 0 1 6 1 6 7 1	6 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	8. d. 2 0 0 3 0 9 6 1 0 0 9 0 6 1 0 1 0 3 6 4 0 5 0 1 0 9	*. d 4 6 1 0 1 6 3 0 4 0 1 6 1 6 5 0 6 0 1 6 0	s. d 4 6 1 0 4 3 2 0 4 3 2 0 6 0 5 0 1 6	
" riveted bags		0 6			1.6			1 6	1 6	
Extras.  Slides on frames Laid out frames Turning and beating if bottoms pieced	0 6 	0 6 	0 6	0 6 4 0 	0 6 4 0 	0 6 4 0	0 6	0 6	0 6	

#### CASH OR BULLION BAGS .- MAKING.

Hide covered frame, all hand se six to inch, leather line	wn, side le ed	ock, two l	nandles ar	d strap al	l round st		5s. 6d.	per bag.
			Deduct	ion.				
If strap stitched by machine	•••		•••	•••	•••	•••	ls. per 9d.	bag.
If bag sewn up by machine	•••		•••	•••	•••	•••	9d.	"
	Sqr	JARE HA	ND-BAGS.	-Makino	3.			
Gusset all round, made on brief up ends, cloth lining w					row of sti	tching		

Stitched frame

January 11, 1909		70				Victoria Gazette
GIRLS' OR	Bors' Schoo	l Bags (Basi	l, Gusset	EACH EN	D).	•
Cutting and making complete excep	t machining-					,
8 in. bags, whole buckle 10-in. ,, two buckles			•••	•••	•••	8s. 6d. per grs. bags. 9s. 6d. "
11-in.		•••	•••	•••	•••	10s. 6d. "
12-in. " "			•••	•••	•••	11s. 6d. "
Gurts	s' or Boys' S	CHOOL RAGE (	CLULINAD	Rasul		,
Gusset all round, hide strapping ri					le on	•
Cutting and making complete, excep						15
10-in. bag, one whole buckle			···	•••	•••	17s. per gross. 18s. "
12-in. " " " "			•••	•••		19s. "
						•
•	Boys' School	,	r or Soli	d Leathe	R).	
10, 11, or 12 inches long, two straps	and buckles,	riveted-		Split.	s	olid Leather with basil gusset.
Cutting out (complete)	•••		. 14s. pe	-		
Colouring, creasing edges, punc	ching, riveting	, stamping an	d			
finishing (ex <b>c</b> ept' machining)	•••	•••	.] 12s. 60	i. "	•••	12s. 6d. "
Ent	ras (Split or i	Solid Leather	School B	aus)		
Creasing back and front				gress bag	s	3s. per gross bags.
	• • • • • • • • • • • • • • • • • • • •		-	gross bag	···	A 1 0 0
Hand stitching gussets, six to it					•••	18s. per doz. bags.
Stitching, four to the inch, with	n welt in front	, back stitched	l, six to in	ch	•••	14s. "
GIRLS' OR BOYS' SCHOOL B	ACS (ALL HID	e wimii Citeei	louva me	19 13 0	p 14	INCHES LONG
Cutting out (complete)	•	**	,.			18s. per gross bags
Colouring and creasing edges, two ba					 ng	18s. ,
Stitching ends, four to inch, double		 9, I			•	8s. 6d. per doz. bags
" five "			•••	•••	•••	9s. ,,
,, six ,, Preparing and stitching front straps	and buckles-r	 ieces single ha	and, five to	inch (not	less	10s. "
ropuing and second second	www.commos.p					3s. 6d. "
7 7	, ", , "	" s	ix ,	• • • • • • • • • • • • • • • • • • • •		4s. 6d. ,,
Making and stitching on handles, fiv Riveting straps and buckles			•••	•••	•••	4s. per doz. handles 6d. per doz. bags.
Preparing and stitching shoulder-str	aps on bags, f	ive to inch $(1\frac{1}{2})$		stitching		1s. 9d. "
Center on P	ers' School	D. on /Corre	Luturan	Por Sm	na\	, •
Cutting out (complete)	SCHOOL	DYGS (SOUTH		DUX ONA	···	Is. 8d. per doz. bags
Colouring and creasing edges, stamp		and finishing	•••			ls. 8d ,,
Stitching front straps and buckle-piece	es by hand, five	to inch (not les	s than 1 in	ch of stite	ning)	3s. 6d. "
Riveting straps and buckle-pieces Closing ends, six to inch			•••	•••	•••	6d. " 10s. "
Preparing and closing top ends				• • •	•••	. "
Stitching two dees and 21-inch chap	es, six to inch	on back.				3s. ,,
Preparing and stitching shoulder-stra	ps on rings or	dees, five to inc	eh ( I ½ incl	es of stite	ning)	1s. 9d. "
	GENERAL	LEATHER GO	oods.			• • •
···· · ·	•	riting Cases.			•	
	(All material	.*		<b>)</b>		
Solid leather, block gusset pocket	•		-		pad.	
one large and two small en	nvelope pocke	ets, two stam;	o pockets,	one ink-b	ottle	
pocket, three flaps and butt	ons, pen holde	er for four pens	on flap, l	ody lined	, two	
straps and buckles, lock, han Foolscap size	dle on two dec		wn, eight	to men	• • •	14s. each.
Quarto size	•••		***		•••	13s. "
Preparing the above case for st	-					ña anah
Foolscap size Quarto size			•••	•••	•••	ös. each. 4s. 6d. each.
Hand-stitching gussets, straps,	buckles, and	handle on body		inch-		
- Foolscap size		•••	••••	•••	•••	3s. 6d. each.
Quarto size Stitching two chapes, straps, as	nd handle, eigh	at to inch	•••	•••	•••	3s. 3d. " 6d. per case.
• • •			~			•
•	Belt Pouches	•				•
One loop on back, stud tab on fro		wo rows, stud.	sewn in.	naps, two	rows	
creasing, edges coloured and	creased—		Or 	e pocket	/-	Two pockets
Cutting leather by hand	and preparing	g for stitching	(per a	z. pouches). 4s.	(1	per doz. pouches). 4s. 3d.
" mach	nine and prepa	ring for stitchi	-	1s. 6d.		1s. 7d.
Stitching by hand nine	to men double	nana	• •••	ōs. '		· '8s. · '

... . ... 10s. 6d. per doz. handles

```
Belt Pouches (Basil Gusset Machined) .- Making.
 One loop on back, stud tab on front, two rows stitching, stud riveted on flap, two
         rows creasing, edges coloured and creased, all stitching, six to inch, leather
         cut by machine-
              One pocket ...
                                                                                                ... 1s. 9d. per doz. pouches.
              Two pockets ...
                                                 Watch Pouches-Making.
                                         (All materials to be cut for workman.)
Flap machine sewn, solid leather, stitched both sides, loop at back, tab on front, stud
         riveted, edges coloured and creased-
              Gusset stitched eight to inch lined with chamois leather
                                                                                               ... 6s. 6d. per doz. pouches.
                                 five
                                                half-lined
                                                                                               ... 4s. 6d.
                                          ,,
                         "
                                                                                    ...
                                                unlined
                                                                                            ... 3s. 6d.
                                                           Straps.
                                          (All materials to be cut for workman.)
                                                         Punching and creasing,
including colouring
edges, V or diamond
pointing, cutting loops,
and preparing for
buckle.
                                                                                                         Riveting
                                                                                                                    Riveting
                                                                                                       Single
Buckles
with loops,
one rivet in
each strap.
                                                                                                                  and putting
pieces
through
                                                                                Stitching
Buckles (8
stitches).
                                                                                             Riveting
                     Kind.
                                               Length.
                                                                                             Buckles.
                                                          By Hand.
                                                                    By Machine
                                               Inches.
                                                                                 Per gross
Straps.
                                                               d.
                                                                          d.
                                                                                                                    s. d.
   Single straps
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   Knee straps
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   Safety book straps, made of two
  pieces (\frac{1}{2} \text{ inch}) ... ... Safety book strap, made of four
                                                              6
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                                                                          3
                                             24 \text{ to } 36
                                                                                  3
                                                                                     0
                                                                                             0
                                                                                                 6
                                                                                                         l
                                                                                                             0
     pieces, joined to strap and buckle
                                                           5
                                                                      3
                                                                                     6
                                                                                                 9
                                                                                                         I
                                                   Safety Book Straps.
Covering handle with leather 41 inches long, herring bone stitching, eight to inch ... 30s. per gross of handle
Colouring, creasing, and punching ...
                                                                                              ... 6s.
Stitching straps, eight to inch, including slide loops, up to 14 inches of stitching in
        each strap
                                       •••
                                                            • • •
                                                                                   •••
                                                        Snake Belts.
                                                   36 to 48 inches long.
                                                                                          Per doz. Belts.
                                                                                                                     gross Belts.
4s. 6d.
Punching and creasing by hand and colouring edges
                             machine
                                                                                               3d.
                                                                                                                      2s. 9d.
                                                                                    ...
Stitching six to inch across both ends
                                                                                               7d.
                                                                         •••
                                                                                    ...
                                                                                                           ...
                                                                                                                      6s.
                          " one end
                                                                                               5d.
                                                                        ...
                                                                                   ...
                                                                                                           •••
                                                                                                                      48.
Riveting
                                                                                                                      3s.
                                                   Rug Strap-handles.
                                          (All leather to be cut for workman.)
Round handles, long cane inside, two rivets each end, colouring and creasing edges,
        and finishing-
                                                                                                                  three to .. 9d.
              Up to 6 inches
                                                                                              6d.
                      8
                ,,
                                                                                   •••
                                                                                              9d.
                                                                                                          ...
                                                                                                                      18.
                    -10
                                                                                                                      1s. 3d.
                                                      Rug Strap-handles.
                     Round handle riveted on leather covered steel plate up to 13 inches long.
Covering plates
                                                                                              ... 6d. per doz. plates.
Stitching round plates, six to inch ...
           handles, four to inch, 8-inch grip ...
                                                                                                                 handles.
Riveting handles on plates (four rivets), trimming, colouring, creasing, boning, and
        finishing
                                                            ---
                                        Rug Strap-handles (with steel plate).
Covered with leather, two metal strap loops, two handle rings and plates, name plate, bag handle, edging and finishing complete
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#### Dog Collars-Making. Dog Collars. (All materials to be cut for workman.) Buckle dee and loop, coloured and creased. 18s. per gross collars. . ••• ' 3 inch turn down stitched, five to inch ... 24s.five ,, ,, 27s. 6d. six ... Extra.... 1s. 6d. per gross plates. Clamp plates · Dog Collars (round). Buckle dee and loop, stitched seven to inch. "8s. per dozen. 12-in. collars 10s. ... 15-in. Extra. 9d. per doz. plates. Cast plates Dog Collars (Greyhound). Buckle dee and loop, strap stitched all around, eight to inch. 14s. per dozen collars. Plain (stitched double hand) Lined and padded, pad stitched all around double hand, strap on pad stitched single hand ... ••• ••• ... Dog Collars (Bulldog). Buckle dee and loop, up to 18 inches long, double leather throughout, stitched, eight ... 15s. per dozen collars. to inch, double hand all around, edges taken off, coloured and creased Dog Collars. 6-in. turndown, buckle dee and loop, cast plate, coloured and creased. Per doz. Collars. Per gross of Collars. s. d. Stitched, seven to inch ... eight double hand five six edges to be taken off seven 3 eight ,, " 42 3 nine ten LEGGINGS. Leggings (Wellington shape, made with bifurcated rivets). Cutting and Making complete, . except machining. 7s. 6d. per doz. pairs. Four straps and buckles riveted, all edges coloured and creased, rivets in seams • • • 4s. 6d. Side springs, edges coloured and creased, two rivets in seams Dee leggings-Five dees, one buckle on top, running strap, edges coloured and ... creased, rivets in seams Lace leggings, cycleted, strap and buckle, rivets in seams creased, rivets in seams ... 5s.Lace leggings, with cord or leather loops, eyeleted, strap and buckle on top, rivets in 7s. 6d. seams Canvas leggings, five straps and buckles, top strap all around, bound with basil, lined 3s.under buckles, flat steel under lining ... Canvas gaiters, bound with basil, up to 8 inches long, three straps and buckles ... Fatent leggings, "Premier," "Java," "Federal," "Imperial," "Climax," "Victory" Patent leggings, "Cape" ... ... ... ... 12s. 8s. Extras on all Leggings. 2s. per dozen pairs. If made with copper rivets and washers " Napoleon shape ... Each additional strap and buckle ls. Put on with bifurcated rivets ... copper rivets and washers 1s. 6d. 6d. One bifurcated rivet on one side of crue hole ... ... " .,, each 1s. (12) That this Determination shall come into force from the 1st day of February, 1909. Dated at Melbourne the 24th day of December, 1908. F. H. BOLTON, J.P., Chairman.