

VICTORIA

GOVERNMENT GAZETTE

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No. 90.1

TUESDAY, AUGUST 3.

[1915.

Factories and Shops Acts.

DETERMINATION OF THE GAS METER BOARD.

N accordance with the provisions of the Factories and Shops Acts, the Special Board appointed to determine the lowest prices or rates which may be paid to any person or persons or classes of persons employed in the process, trade, business, or occupation of making or repairing gas meters has made the following Determination, namely :-

1. That the previous Determinations of this Board are hereby amended, and such amendments shall come into force and be operative on and after the 13th day of August, 1915.

WAGES.

2	That the lowest ra	tes of was	es to be	paid to	the follo	wing shall	be:				
	Foreman in char	ge of five	or more	men				80s. per	week	of 48	hours.
	Meter makers	• • •						72s.	,,	,,	,,
	Meter repairers						• •	66s.	٠,	1,	,,
	Prepayment met	er attachn	ient ma	ker			• •	66s.	,,	,,	,,
	Head tester (whe	re four or	more o	ther test	ers are e	nployed)	• •	72s.	,,	,,	,,
	Other testers				• •		• •	60s.	,,	,,	23
	Leading diaphra	gm tyer (where t	two or n	nore other	er diaphra	$_{ m gm}$				
	tyers are em	ployed)				• •	• •	72s.	,,	,,	"
	Other diaphragm						••	60s.	,,	**	"
	Rim makers or p	repaymen	t meter	cash-box	makers		••	62s.	,,	>>	,,
	All others							54s.	,,	,,	"

APPRENTICES AND IMPROVERS.

Definition (Act 2386, Section 5).

"Apprentice" means any person under twenty-one years of age bound by indentures of apprenticeship, or any person over twenty-one years of age, who, with the sanction of the Minister, is bound by indentures of apprenticeship.

Note.—The Gas Meter Board has prescribed a form of apprenticeship agreement. Section 187

requires that the indentures must be in that form.

"Improver" means any person (other than an apprentice) who does not receive a piece-work price or a wages rate fixed by any Special Board for persons other than apprentices or improvers, and who is not over twenty-one years of age, or who, being over twenty-one years of age, holds a licence from the Minister to be paid as an improver.

3. That the wages and number of apprentices and improvers who may be employed within any

place shall be :--

	Wages per wee	ek of 48 hours.	Number.						
Experience.	Apprentices.	Improvers.							
1st year 2nd ,, 3rd ,, 4th ,, 5th ,,	s. d. 10 0 15 0 22 6 30 0 35 0 40 0	s. d. 12 6 17 6 25 0 30 0 40 0	APPRENTICES. One apprentice to every three or fraction of three workers receiving not less than 54s. per week of 48 hours. IMPROVERS. One improver to every three or fraction of three workers receiving not less than 54s. per week of 48 hours.						

TIMES OF BEGINNING AND ENDING WORK.

4. That the times of beginning and ending work shall be:-

Time of beginning not earlier than—

Time of ending not later than-

7.30 a.m. ..

.. 12 noon on Saturdays, and

7.30 a.m. ..

.. 5.15 p.m. on the other working days of the week.

OVERTIME.

5. That the following rate shall be paid for all work done:-

(a) Outside the hours fixed in clause (4) ...

(b) Within the hours fixed in clause (4) in excess of 48 hours in any week Time and a half

SPECIAL RATES FOR SUNDAYS AND PUBLIC HOLIDAYS,

6. That double time shall be the rate for all work done on-

Good Friday, Christmas Day,

and that time and a half shall be the rate for all work done on-

Sunday, New Year's Day, Foundation Day (26th January), Easter Monday, Eight Hours Day (21st April), Boxing Day,

but if any other day be, by Act of Parliament or Proclamation, substituted for any of the above-named holidays, the special rate shall only be payable for work done on the day so substituted.

PIECE-WORK PRICES.

7. That the lowest piece-work prices payable to any person engaged in the following kinds of work shall be:—

MAKING TIN DRY ORDINARY METERS.

			Li	ghts.	•	
	2.	3.	5.	10.	20,	30.
Ordinary Meters. Making "Met" pattern meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts; preparing gratings and covers (after leaving the mould); putting on pins and wires, forming long and diaphragm chambers, throat pieces, bridges, and back plates; folding edge; breaking edges	per doz. £ s. d.	per doz. £ s. d.	per doz. £ s. d.	per doz. £ s. d.	per doz.	per doz. £ s. d.
of side pipes; making valve plates; oiling, sounding, and fixing up all leaks in diaphragms; setting and grinding valves; and tinning all parts faking "P. and C." pattern meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts, and the making of valve plates; oiling, sounding, and fixing up leaks in diaphragms; setting and grinding valves; preparing gratings and covers (after leaving moulds); putting on pins and wires, and tinning all oarts: but not including forwise.		4 19 0	5 11 6	6 13 3		
and back plates; punching cock plates; folding edge of same; and breaking edges of side pipes aking "T.G." pattern meters, as follows: (a) Making the case, i.e., soldering sides to bottom; soldering in partition; soldering in valve plate; soldering boss and stud into pipe; soldering on pipes; putting throat pieces in; putting on bottom studs; soldering side stuffing boxes on; putting on guides; soldering on diaphragms and disease.	4 5 0	4 8 0	4 19 0	6 3 9	8 14 0	••
soldering metal tee to fin tee; sweating tin tee to rod wite and putting them in; sounding leathers; putting in motions; stuffing side boxes; oiling motions and tees; soldering on galleries and backs and fronts; putting on maker's badge. (b) Putting arms on crank; soldering in bridge; soldering center stuffing box into cock plate; soldering cock plate to bridge; stuff-center box; fitting up worm, back stop, and tangent; putting in index, spindle, and step; soldering on door and top arms; eleaning out and buffing gratings and covers; putting on valve nuts and soldering	per job of 20 £ s. d. 2 5 1	per job of 20 £ s. d. 2 10 7	per job of 20 £ s. d. 2 19 1	per job of 20 £ s. d. 3 11 7	per job of 10 £ s. d. 2 11 6	
in back plates; topping meter, and putting on infet badge and seal ring	1 0 3	1 1 2	1 3 5	1 11 5	1 3 7	

MAKING TIN DRY PREPAYMENT METERS.

		MARING III	JAI IAL	PAYMENT M	MTERS.		1	Light	
-		_					3		5
Making "P and C" pattern the putting together of all up leaks in diaphragms; s leaving moulds; putting seat on bridge; soldering soldering propayment valand stuffing same; solder and index; soldering on s to meter; edging front of tab to front of money box coins in circular box; sold Forming long and diaphracock plate and folding edges	parts, and the etting and gon pins and in prepayment to box to make the control of the control o	the making of crinding val- rinding val- wires; tinnic ent valve; seter; soldering; soldering and attach seal cup; so ection badges, throat vi	of valve plate ves; proparis soldering top ing stuffing on circular hasp to cate ing same to deering in be; but not in eces. bridge	es; oiling, so ing gratings; soldering; soldering to on prepay box to prepay box, prepay the piece; solde box; solde bottom of minuluding the sand back	unding, and cov prepayment va ayment m dering ca cring on oney box following	and fixing vers after ent valve alve box; valve box tovement, totch piece ring and x; trying g, viz.:— punching		d.	per doz. £ s. d.
				Mark 1, i.e with Shut-e under Bac	., Meter off Valve k Plate.	Inlet En	Meter wit Valve in Box at the d of Valve ate.	Pla enclo Box at	i.e., Meter with If Valve on Tin Iform, and sed in Angle the Inlet End Valve Plate.
Making "Met" pattern, as (a) Preparing gratings af pins and wires; f bers, throat pieces, cock plates and fo side pipes (b) Putting in prepaymen putting on index do putting on index do outside box and h in bearing	ter leaving to prining long bridges, and dding edge; t fittings, in oor, outside t fittings, in outside bo	and diaphn back plates and break dex, and sp box, and w dex, and sp ox, and wire.	ragm cham; punching ing edge of	5 11 0 15	d. 6	5 1	. meters. s. d.		loz. meters. £ s. d. 5 17 8
		Mai	KING RIMS	and Discs.		<u> </u>			
				r,	ghts.				
	2.	3.	5.	10.	20.	30	0.	50.	60.
Making rims and discs Making rims Making discs	per job of 400 rims and 200 discs. £ s. d. 3 6 0	per job of 620 rims. £ s. d. 3 6 0	per job of 580 rims. £ s. d. 3 6 0	per job of 460 rims. £ s. d 3 6 0	per job 240 rin £ s. 3 6 per do discs £ s. 0 2	d. £ 0 3 z. per dis d. £ s	s. d. 6 0 doz.	per doz. discs. £ s. d	per doz. disos. £ s. d
			TESTING M	ETERS.		· ·			'
						Ligh	its.		
esting meters, including se pinning arms esting meters for measurem	••	dering tang	ents, and	2 per doz. s. d. 4 4 1 7½		3 doz. d. 4 7½	5 per de s. d 4 4 1 7		10 per doz. s. d. 4 4 1 7½
	•	Wiri	NG OR TYIN	G DIAPHRAG	oms.				
·				2.	Ligh	5.			
Wiring	or tying di	aphragms .		£ s. d. 1	per pair s . s . d . t	£ s.	d.	·	
	MA	RING METE	r Cash Bo	XES AND H	ANDLES.				

Making prepayment meter cash boxes from cut-out material ...
Making prepayment meter handles ...

.. 5s. 4d. per hundred. .. 9s. 6d. per dozen.



Renewals.

	Lights.													
-	3.	5.	10.	20.	30.	50.	60.	80.	100.					
	per doz.	per job	per job	per job	per job									
Ordinary Meters. Tenewing in the following manner ordinary condemned meters from which the top back plate, and back and front have been removed, viz.:— Dissecting and cleaning all parts fit to be re-used and making a new meter therewith by:— Forming diaphragms and long chambers, throat pieces, bridges, back plates; punching cock plate and folding edges; break-	£ s. d.	of 6. £ s. d.	of 6. £ s. d.	of 3. £ s. d.	of 3. £ s. d									
ing edges of side pipes, any other necessary work	6 8 6	6 14 9	11 15 4	13 12 7	17 6 10	13'9 3	14 8 1	9 15 3	9 15					

:-(a) For 3 and 5 light meters all tin work to be supplied by the employer.
(b) For 10, 20, and 30 light meters all tin work to be made by the worker excepting back, front, top, rims, and discs.
(c) For 50 and higher light meters all tin work to be made by the worker except rims and discs.

				KEP	AIRI	NG I	METI	ers.												
	Lights.																			
		2.	a	١.	,	5.	10		2	ю.	з	ю.	5	0.	. 6	0.	8	0.	1	00.
Repairing "Met" pattern meters, i.e., doing such of the following work as may be necessary to restore the meter to good repair, viz—Removing back and front;		ch. d.	eac s.	h. d.		ch.		ch. d.		d.		ch.		ch.	1	ch. d.		ch.		ch.
removing cock plate and back plate; cleaning meter; re-grind-ing valves; re-stuffing centre and side stuffing boxes; re-setting valves and top arms; inserting new diaphragms; removing index; putting in new valve arms, index glass, or new tin work Repairing tin dry ordinary meters in the following manner: (a) Cleaning meter; inserting diaphragms; setting or re-grinding valves; re-	6	2 <u>1</u>	6	21	6	2½	7	53	10	7 1	12	42	14	81	16	6	18,	7	18	7
stuffing boxes; removing and replacing cock plates and index (b) Cleaning meter; cutting discs; oiling diaphragms; setting or re-grinding valves; re-stuffing boxes; removing cock plate and	4	9	5	41	5	11 1	6	6 <u>1</u>	8	103		-	•	•	•	•		•		
index; taking off and putting in back and front Repairing prepayment slot meters, i.e., doing such of the following work as may be necessary to restore the meter to good repair, viz.:—Cleaning meter; re-grinding valves; re-setting top arms and valves; removing top and back plates; taking off and replacing back and front, and inserting new diaphragms, new valve arms, and index glass; putting in a new cover to shut off valve; putting on staple and spring, and soldering	. 4	01/2	per of t	job en.	4	01	4	13	6	1	• •	-	-	•	•	•		-		•
wire along cash box			£ s. 3 16					.	•	•		.		.	•	.		•		•

A.

EXTRAS.

	2 Lights.			3 Lights.				5 Lights.				10 Lights.					20 Lights.			
Putting on :	8.	d.		8.	d.		8.	d.			8.	d.			8.	d.				
Frame and door	4	0 for ten		4	0 for t	en	4		or ten		4		for ten		4		or ten			
Motion wires	$\tilde{2}$	Δ		2	0	• • • • • • • • • • • • • • • • • • • •	2	ŏ.			2	ŏ	*1		4	ŏ.				
Bottom and studs	8	Λ "		8	0 ,,		8	ŏ	"	• • • • • • • • • • • • • • • • • • • •	8	ŏ	"		10	ŏ	**			
Bridge	6	ñ "		6	ŏ "		6	ŏ	"	• • • • • • • • • • • • • • • • • • • •	6	ŏ	"	.:	:8	ŏ	**			
Rod arms	ž	ň "		2	ŏ "		ž	ň	"		2	ň	"	.:	74	ŏ	,,			
New glass	ĩ	ň "		ĩ	ň "		Ιĩ	ŏ		• • •	ī	ŏ			i	ŏ	**			
Valve arms	î	a "		î	ě "		Ιĩ	6	**	• • •	î	6	"		١î	6	"			
Throat pieces	3	ž "		3	ă "	• • • • • • • • • • • • • • • • • • • •	3	ŏ	,,		3	ő	,,	- :: 1		-	**			
Side chambers	3	Λ "		3	Α "	• • •	3	ŏ	,,	• • •	3	ŏ	,,	::		• •				
Valve box covers	3	ă "		3	Α "		3	ŏ	,,		3	ŏ	**			• •				
New sides	13	· "	• •	13	ō "		13	6	"		13	6	"	::		•••				
Districtors	13	ė ,,		13	ō "		13	6	••		13	6	12			••				
Tf-1611-4-	14	, <i>"</i>	• • •	15	ŏ "	. ::	16	ő	**	• • •	17	ő	,,		18	6.	or ten			
Mam door	l	ō "		i	ă "		1	ŏ	••		ì	ŏ	,,	•••	1	ő.	or ton			
m	6	0 for ten	naira			n pairs	6	-	or ten	naire	6		for ten	noira	8		or ten pair			
D:	6	Λ	parts	6	Λ	-	6	ŏ		-	6	ő	-		12	ŏ.	-			
O. 11 *	8	Α ″		8	Δ "	37	8	ŏ	,,	**	8	ŏ		".	10	ŏ	"			
O:	2	0 for ten	anta	2		en sets	2	~	for ten	"	2		for ten	'anta	2		for ten set			
T714	$\frac{2}{2}$	0 101 101	sets	2	0 101		2	0			2	0			6	0				
	Z	υ,,	"	- 4	0 ,,	"	-	υ	2)	,,		U	**	,	יי	U	"			
Taking off and putting							1	•						,	١.					
on small square fronts		• •		ì	• •		1		••				• •		4	U	lor ten			
Making new front, back,	3	0.5		١.,	0 for t		3		for ten		١.,	_	for ten		20	0				
and top	3	0 for ten	• •	3	U for t	en	3	U I	or ten	• •	3	v	ior ten	••	20	U	**			
Setting index to zero,	l						1													
taking back plate off,	1						1													
re-stuffing and clean-	١.,			١.,	^		١,,	^			۱.,				١,,					
ing valves	12	0 ,,		14	0 ,,	• • •	14	0	"	• •	15	0	"	••	18	U	**			
Taking off and putting				i			1								1					
on back and front	٦			١,	^		١,	^			١,,	_			١.,					
only	8	0 ,,	• •	9	0 ,,	••	9	0	**	• •	10	0	**	• •	14	0	**			
Opening meter and con-	١.			١.	•		١.				٦				١.,					
demning	8	0 ,,	• •	9	0 "	• • •	9	0	"	• •	9	0	39	••	12	0	"			
Piecing cases	3	0 ,,	• •	l 3	0,		3	0	,,		3	0	,,	••'	3	0	,,			

GUILLOTINE OR HAND-PRESS WORK.

Cutting with guillotine, rolling, and forming with press:—															
Backs and from	ıts				••	• •	••			ls. 6d per	hundred.				
Tops			••		••		••	• •	••	ls. 3d.	,,				
Cutting with guillo	Cutting with guillotine and press, and forming:—														
Sides		• •						••		10 1 d.	**				
Bottoms	• •			••			• •	• •	• •	Is. 2½d.	,,				
Valve plates					• •		••	• •	• •	1s. 2½d.	,,				
Partitions					••	• •		••	• •	1s. 3d.	19				
Galleries	• •				• •	• •	• •	••	• •	1s. 0 1 d.	**				
Cutting with guillo	ine, and	i pressing	(double	handed)-	_										
Top and botto			lights	• •		••	••			ls. l <u>‡</u> d.	**				
Cutting with press,	and for	ming :—													
	••	• •	1.					••	• •	1s. 2d.	**				
Cutting with guillo	tine and	press:													
Disce, 10 lights	3	••			• •	••	••	••	••	9d.	**				

E. NOTLEY MOORE, P.M., Chairman.

Melbourne, 12th July, 1915.