



VICTORIA GOVERNMENT GAZETTE

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[1917.

Factories and Shops Acts.

DETERMINATION OF THE IRONMOULDERS BOARD.

IN accordance with the provisions of the Factories and Shops Acts the Special Board appointed to determine the lowest prices or rates of payment which may be paid to any person or persons or classes of persons (other than moulders employed in moulding metal bedsteads) employed in the process, trade, or business of an ironmoulder, has made the following Determination, namely:—

NOTE.—Section 163 of the *Factories Act 1915*, No. 2650, extends the powers of this Board to "steel moulding."

1. That on the 28th day of April, 1917, the last previous Determination of this Board shall be revoked and replaced by this Determination.

2.

Apprentices or Improvers.				Other Employees.			
WAGES.				WAGES.			
				<i>Pipe Moulders making Pipes (other than Steam and Hydraulic Pipes) on a Bank or Cast Vertically.</i>			
				<i>Vertical pipe moulders—</i>			
				<i>Rammers, coremakers, corers, or casters</i>			
				<i>Dressers of pipes</i>			
				<i>Furnacemen</i>			
				<i>Furnacemen's assistant (i.e., any person assisting in daubing ladles, charging, mixing daubing, and breaking pig iron)</i>			
				<i>Persons employed in making Pipes by Machinery.</i>			
				<i>Coremakers—</i>			
				<i>5 and 6 inch, faucet</i>			
				<i>5 and 6 inch, spigot</i>			
				<i>4 inch and under, faucet</i>			
				<i>4 inch and under, spigot</i>			
				<i>Finishers and Casters—</i>			
				<i>5 and 6 inch</i>			
				<i>4 inch and under</i>			
			Per week of 48 hours.				Per week of 48 hours.
			s. d.				£ s. d.
1st year	10 6	Bank pipe moulders—			
2nd "	15 0	5 and 6 inch, headmen	3 17 0
3rd "	20 0	5 and 6 inch, footmen	3 8 0
4th "	25 0	4 inch and under, headmen	3 11 0
5th "	30 0	4 inch and under, footmen	3 5 0
6th "	37 6	Vertical pipe moulders—			
7th "	48 0	Rammers, coremakers, corers, or casters	3 2 0
				Dressers of pipes	3 0 0
				Furnacemen	3 3 0
				Furnacemen's assistant (i.e., any person assisting in daubing ladles, charging, mixing daubing, and breaking pig iron)	3 0 0
				Persons employed in making Pipes by Machinery.			
				Coremakers—			
				5 and 6 inch, faucet	3 17 0
				5 and 6 inch, spigot	3 8 0
				4 inch and under, faucet	3 11 0
				4 inch and under, spigot	3 5 0
				Finishers and Casters—			
				5 and 6 inch	3 17 0
				4 inch and under	3 11 0

PROPORTIONS (IN ANY PLACE).

Apprentices.

One apprentice to every three or fraction of three workers receiving not less than 57s. per week of 48 hours.

Improvers.

One improver to every three or fraction of three workers receiving not less than 57s. per week of 48 hours.

An indenture of apprenticeship was approved on 5th October, 1911.

Apprentices or Improvers.	Other Employees.	
	<i>WAGES—continued.</i>	
	<i>Ironmoulding and Cast Malleable Ironmoulding.</i>	
		Per week of 48 hours.
		£ s. d.
	Moulders and coremakers making all castings used for—	
	(a) Engines, machinery, or power plants,	
	(b) Baths,	
	(c) Connexions over 6 inches in diameter	
	(except those made by means of the plate process or with	
	moulding machines, or those used only for agricultural or	
	dairying implements or machinery)	3 17 0
	Moulders and coremakers making castings over 5 cwt.	3 17 0
	Moulders and coremakers making all castings for agricultural	
	or dairying implements or machinery (except those made	
	by means of the plate process or with moulding machines)	3 11 0
	Moulders and coremakers making all castings by means of the	
	plate process or with moulding machines	3 5 0
	Moulders and coremakers making any other casting	3 11 0
	Irondressers	3 0 0
	Furnacemen	3 3 0
	Furnacemen's assistant (i.e., any person assisting in daubing	
	ladles, charging, mixing daubing, and breaking pig iron)	3 0 0
	Annealers of malleable iron castings	2 18 6
	<i>Steel Moulding.</i>	
	Dressers	3 1 6
	Crucible furnacemen	3 15 0
	Assistant crucible furnacemen	3 3 0
	Converter furnacemen (i.e., persons in charge of a converter)	3 9 0
	Assistant converter furnacemen (i.e., persons in charge of a cupola)	3 3 0
	Annealers	2 18 6
	<i>Labourers.</i>	
	Labourers (steel moulding)	2 18 6
	All other labourers	2 17 0

- 3. OVERTIME.—Any time worked in excess of 48 hours per week shall be paid for at the rate of time and a quarter.
- 4. SUNDAYS AND PUBLIC HOLIDAYS.—All work done on Sundays, Good Friday, Foundation Day (26th January), Eight Hours Day (21st April), Christmas Day, and New Year's Day shall be paid for at the rate of double time, but if any other day be by Act of Parliament or proclamation substituted for any of the above-named public holidays the special rate shall only be payable on the day so substituted.
- 5. PIECE-WORK.—The Board determines under the provisions of Section 144 of the *Factories and Shops Act 1915* that any employer may fix and pay piece-work prices to any person employed at any work in the process, trade, or business of an ironmoulder, provided that any such employer shall base such piece-work prices on the earnings of an average worker working under like conditions, and such piece-work prices shall be fixed so that an average worker can earn not less than the wages that are fixed by the Board for such work.

E. NOTLEY MOORE, P.M.,
Chairman.

Dated at Melbourne the 27th day of March, 1917.