



# VICTORIA GOVERNMENT GAZETTE.

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No. 146]

SATURDAY, SEPTEMBER 7.

[1935

Factories and Shops Acts.

## DETERMINATION OF THE BRUSHMAKERS BOARD.

NOTE.—This Determination on the 5th September, 1935, applied to the following parts of Victoria, namely:—The Metropolitan District as defined in the Factories and Shops Acts and the Order in Council thereunder, and such portions of the city of Sandringham as are not included within the said District; the cities of Ballarat, Bendigo, Geelong, Geelong West, and Warrnambool; the town of Newtown and Chilwell; and the boroughs of Eaglehawk and Sebastopol.

IN accordance with the provisions of the Factories and Shops Acts, the Wages Board appointed to "determine the lowest prices or rates which may be paid to any person or persons or classes of persons employed in the process, trade, or business of a brushmaker" has made the following Determination, namely:—

(1) That on the 5th September, 1935, the last previous Determination of this Board shall be revoked, and replaced by this Determination.

(2)

APPRENTICES OR IMPROVERS.				JUVENILE WORKERS.																							
Experience.	Wages per week of 48 hours.			Experience.	Wages per week of 48 hours.																						
	Males.	Females.																									
	<i>s. d.</i>	<i>s. d.</i>			<i>s. d.</i>																						
1st year .. ..	14 6	14 6		1st year .. ..	14 6																						
2nd year ... ..	19 0	19 0		2nd year .. ..	19 0																						
3rd year .. ..	24 0	26 6		3rd year .. ..	26 6																						
4th year .. ..	} minimum wage or earnings on piece-work	34 0		4th year .. ..	34 0																						
5th year .. ..		and thereafter the minimum wage or full piece-work prices.		and thereafter the minimum wage or full piece-work prices.																							
6th year .. ..																											
<p>PROPORTION. (Within any factory or place.)</p> <p>APPRENTICES. One apprentice to every three or fraction of three workers of the same sex receiving the minimum wage, or earning at piece-work prices not less than the minimum wage.</p> <p>IMPROVERS.</p> <p><i>Males.</i></p> <table> <tr> <td>One male improver to one or two</td> <td rowspan="5">} Male workers receiving not less than 90s. per week of 48 hours or earning full piece-work prices.</td> </tr> <tr> <td>Two to three .. ..</td> </tr> <tr> <td>Three to five .. ..</td> </tr> <tr> <td>Four to nine .. ..</td> </tr> <tr> <td>Six to twelve .. ..</td> </tr> <tr> <td>Seven to fifteen .. ..</td> <td></td> </tr> <tr> <td>Nine to eighteen .. ..</td> <td></td> </tr> </table> <p><i>Females.</i></p> <table> <tr> <td>One female improver to one or two</td> <td rowspan="5">} Female workers receiving not less than 42s. per week of 48 hours or earning full piece-work prices.</td> </tr> <tr> <td>Two to three .. ..</td> </tr> <tr> <td>Three to five .. ..</td> </tr> <tr> <td>Four to nine .. ..</td> </tr> <tr> <td>Six to twelve .. ..</td> </tr> <tr> <td>Seven to fifteen .. ..</td> <td></td> </tr> <tr> <td>Nine to eighteen .. ..</td> <td></td> </tr> </table>				One male improver to one or two	} Male workers receiving not less than 90s. per week of 48 hours or earning full piece-work prices.	Two to three .. ..	Three to five .. ..	Four to nine .. ..	Six to twelve .. ..	Seven to fifteen .. ..		Nine to eighteen .. ..		One female improver to one or two	} Female workers receiving not less than 42s. per week of 48 hours or earning full piece-work prices.	Two to three .. ..	Three to five .. ..	Four to nine .. ..	Six to twelve .. ..	Seven to fifteen .. ..		Nine to eighteen .. ..		<p>NOTE.—A juvenile worker is a female under 21 years of age (other than an apprentice or an improver) employed on—</p> <p>(a) Automatic boring and filling machines;</p> <p>(b) Punching and stamping machines;</p> <p>(c) Painting or varnishing brushware.</p>			
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Nine to eighteen .. ..																											

Other Employees.						Wages per week of 48 hours.
MALES.						s. d.
Persons employed at—						
Paint brush making	..	..	..	..	..	94 6
Hair pan work	..	..	..	..	..	90 0
Bass pan work	..	..	..	..	..	90 0
Hair dressing and mixing	..	..	..	..	..	90 0
Making twisted brushes	..	..	..	..	..	90 0
Making wire brushes	..	..	..	..	..	90 0
Bass broom drawing	..	..	..	..	..	90 0
Finishing	..	..	..	..	..	90 0
Boring	..	..	..	..	..	90 0
FEMALES.						
Automatic boring and filling machinists	..	..	..	..	..	42 0
Filling machinists	..	..	..	..	..	42 0
Trimming machinists	..	..	..	..	..	42 0
Boring machinists	..	..	..	..	..	42 0
Bench drawing	..	..	..	..	..	42 0
Treadle knot-sizing machinists	..	..	..	..	..	42 0

(3) ORDINARY WEEK'S WORK.—Forty-eight hours shall constitute a week's work, to be worked between 7.30 a.m. and 5.45 p.m. on Mondays to Fridays inclusive and between 7.30 a.m. and 12 noon on Saturdays if worked. Provided that the fixed starting and finishing times shall not be altered unless by seven days' notice to the employees.

(4) OVERTIME.—All work done in excess of 48 hours in any week shall be paid for at pro rata rates, and, in addition, the sum of 3d. per hour.

(5) SPECIAL RATES.—Double time shall be the special rate for all work done on Sunday, Good Friday, Labour Day (21st April), and Christmas Day, but if any other day be by Act of Parliament or Proclamation substituted for any of the above-named public holidays, the special rate shall only be payable for work done on the day so substituted.

(6) MID-DAY MEAL.—An interval of not less than 30 minutes shall be allowed for the mid-day meal between the hours of 12 noon and 2 p.m.

(7) PIECE-WORK PRICES.—That the lowest piece-work prices payable to any person engaged in the following kinds of work shall be:—

HAIR PAN WORK.

- Section A. 1s. 2½d. per 100 knots—  
Brooms and banisters made of kitool, union or double-drafted fibre.
- Section B. 1s. 4d. per 100 knots—  
Ordinary, all hair and all bristle brooms up to 15 inches in length.  
Ordinary, all hair and all bristle banisters.  
Brooms and banisters made entirely or in part of single-drafted or rough fibre.  
All brooms and banisters made of fibre in the inside and of any other material on the outside.  
Flat-faced wall brooms (H.G. & Co. Pat.).  
Baker's brushes (Banister Pat.).  
Setting wings in punched brooms with holes bored ready for setting.
- Section C. 1s. 6d. per 100 knots—  
Ordinary, all hair and all bristle brooms over 15 inches to 18 inches inclusive.  
Turk's-heads fibre or fibre centre.  
Whisk or millet brooms and banisters.  
Foundry brushes.
- Section D. 1s. 8½d. per 100 knots—  
Ordinary, all hair and all bristle brooms over 18 inches to 24 inches inclusive.  
All hearth brushes, picture dusters, toy banisters, venetian blind dusters, vantage brushes, bedroom sweepers, and telescope hearth.  
Sanitary brushes, carpet sweepers, carpet brooms, banisters, and double banisters all over.  
Turk's-heads, Turk's-head banisters, paperhangers, set painters, dusters, slipper hearth brushes, and jamb dusters.  
Baker's bench brushes (paperhanger pattern).  
Setting wings in punched brooms, boring included.
- Section E. 2s. per 100 knots—  
Ordinary, all hair and all bristle brooms over 24 inches in length.  
Double-ended wall brooms, round stock (J.Z. & Co. Pat.).
- Winging hair brooms 5½d. per 100 extra on pan rates.
- Refrigerating brushes 5s. each.
- Pipe spiral brushes 5½d. per foot per row.
- Stiplers 2s. 6d. per 100 knots.
- Turk's-head banisters if marked ready for boring 8½d. per dozen less.
- Dutching stocks 3d. per dozen stocks.
- Pegging set work 5½d. per 100 holes extra.
- Special jobs, 2s. per hour; odd jobs, 2d. under 1s. and 4d. under 2s. 6d.

BASS PAN WORK.

	s. d.
Brooms and banisters made of African bass, Giboon patent bass, bamboo bassine, Bahia, and extra fine round stalks	1 2½ per 100 knots
Brooms and banisters made of cane and bass mixture and extra stiff bass	1 4½ " "
Brooms made of cane, kingia, and palmyra stalks, also caning bass brooms	1 6½ " "
Refilling street sweepers and scavenger brooms (setting only)	1 0 " "
Refilling street sweepers and scavenger brooms, magpie and bass, 8 inches over (setting only)	1 1 " "
Refilling street sweepers and scavenger brooms, kingia cane or palmyra stalks. (setting only)	1 2½ " "
Sweep's heads	0 8 each
Dutching bass stocks	0 4 per dozen extra
Special jobs, 2s. per hour; odd jobs, 2d. under 1s. and 4d. under 2s. 6d.	
Marking and boring street rollers	0 5½ per 100 holes
Preparing wigfall stocks	0 7 per dozen

NOTE.—All piece-work prices, after being calculated as set out above, shall have 5 per cent. added thereto.

**BORING (DRAWN-WORK).**

	<i>s. d.</i>
One bit work .. .. .	0 8 per 1,000 holes
Two bit work .. .. .	0 10 " "
Entering and boring through .. .. .	0 10 " "
Stretching over .. .. .	0 3 " "
Wings bored through with one bit to be calculated with body at .. .. .	0 8 " "
Blacking dabbers .. .. .	0 10 " "
Porcupine cream can .. .. .	1 0 " "
Billiard brushes .. .. .	0 10 " " all over
Round oil brushes .. .. .	0 9 " "
Porcupine stove .. .. .	1 3 " "
Blackwood boards .. .. .	0 2 per 1,000 holes extra on above prices
Rock and minor brushes under 7 inches in length .. .. .	0 5 per doz. brushes
Rock and minor brushes from 7 to 9 inches in length .. .. .	0 7 " "
Drawn bass brooms—	
10 inches in size .. .. .	1 0 per doz. brooms
11 inches in size .. .. .	1 0 " "
12 inches in size .. .. .	1 1 " "
13 inches in size .. .. .	1 4 " "
14 inches in size .. .. .	1 4 " "
15 and 16 inches in size .. .. .	1 6 " "
Drawn wigfall bass brooms—	
12½ inches in size .. .. .	1 4 " "
13 inches in size .. .. .	1 5 " "
13½ inches in size .. .. .	1 6 " "
14 inches in size .. .. .	1 7 " "
14½ inches in size .. .. .	1 8 " "
All over 2 inches in thickness .. .. .	0 3 per doz. brooms extra on above prices
Dry rubbers .. .. .	0 11 per 1,000 holes
Beating or stereotype .. .. .	0 9 each
Drawn mill work .. .. .	1 0 per 1,000 holes
Knifing single wings .. .. .	0 1½ per doz. wings
Knifing double wings .. .. .	0 2½ " double wings
Knifing all wings, such as butchers' scrubs .. .. .	0 1½ " " "
Knifing dumb-bell and sluice-box brush wings .. .. .	0 3 " " "
Roached-faced boards (such as dandruff) .. .. .	0 2½ " boards "
Roached-back boards (such as cloth) .. .. .	0 3 " " "
Rolling boards .. .. .	0 3 " " "
Cushioning all boards .. .. .	0 5 " " "
Cushioning ends of rolled boards, by knife only .. .. .	0 1½ " " "
Cushioning ends by knife and spokeshave .. .. .	0 2 " " "
Rolling dry rubber stocks .. .. .	0 6 " stocks
Knifing blackwood boards (single wing) .. .. .	0 2 " wings, single
Knifing blackwood boards (double wing) .. .. .	0 3½ " double wings
Preparing billiard stocks .. .. .	2 6 per doz. stocks

With 25 per cent. added.

**MACHINE BORING.**

Holes—	
6 mm. and under, single bit .. .. .	0 5 per 1,000 holes
6 mm. and under, twin bit .. .. .	0 3 " "
Over 6 mm., single bit .. .. .	0 9 " "
Over 6 mm., twin bit .. .. .	0 5 " "

**FINISHING.**

Scrubs—	
All flat scrubs .. .. .	1 0 per doz. brushes net
All solid bevelled scrubs .. .. .	2 0 " " "
Cushioning backs .. .. .	0 4 " " extra
Screwing with screws or sham screws .. .. .	0 3 " " "
Grooving of scrubs .. .. .	0 3 " " "
Dairy or can—	
Flat back dairy .. .. .	1 3 per doz. brushes
Solid back dairy .. .. .	2 0 " "
Porcupine .. .. .	1 0 " "
Shoe—	
All flat shoe .. .. .	1 3 per doz. brushes net
All solid roached shoe .. .. .	2 0 " " "
Cushioning backs .. .. .	0 4 " " extra
Stencil shoe, roached .. .. .	1 8 " " net
Dandruff—	
All flat .. .. .	1 3 " " "
All roached and pinned .. .. .	2 0 " " "
All roached and screwed .. .. .	2 3 " " "
Cushioning backs .. .. .	2 6 " " "
Horse body—	
Flat .. .. .	2 6 " " "
Solid roached, or bevelled .. .. .	3 9 " " "
Cushioned .. .. .	4 6 " " "
Spoke—	
Straight .. .. .	3 3 " " "
Taper .. .. .	4 6 " " "
Rock or miner .. .. .	1 0 " " "
Flesh—	
Flat pinned without handles .. .. .	2 3 " " "
Solid cushioned .. .. .	3 6 " " "
Flat pinned, with handles and necks .. .. .	6 3 " " "
Solid cushioned and screwed, with handles and necks .. .. .	7 6 " " "
Flat pinned, without necks .. .. .	4 6 " " "
Solid cushioned and screwed, without necks .. .. .	5 9 " " "

With 10 per cent. deducted.

**NOTE.—All piece-work prices, after being calculated as set out above, shall have 5 per cent. added thereto.**

FINISHING—continued.

	s.	d.	
<b>Stove—</b>			
All flat stove .. .. .	1	6	per doz. brushes net
Porcupine bevelled and/or cushioned .. .. .	2	3	" " "
Oval, flat and/or solid .. .. .	2	3	" " "
Concave, oval .. .. .	2	3	" " "
Winged, bent .. .. .	2	3	" " "
Scotch .. .. .	2	0	" " "
<b>Plate—</b>			
Straight, 1 and 2 row .. .. .	1	3	" " "
Straight 3 and 4 row .. .. .	1	9	" " "
Straight 5 and 6 row .. .. .	2	3	" " "
Straight, all over 6 row .. .. .	2	6	" " "
Bent, 1 and 2 row .. .. .	1	9	" " "
Bent, 3 and 4 row .. .. .	2	3	" " "
Bent, 5 row .. .. .	2	6	" " "
Bent, 6 row .. .. .	3	0	" " "
Bent, all over 6 row .. .. .	3	3	" " "
<b>Carriers'—</b>			
Roached and screwed .. .. .	2	3	" " "
Rolled and screwed, up to 1/4-in. backs .. .. .	2	6	" " "
Rolled and screwed, over 1/4-in. backs .. .. .	3	3	" " "
<b>Lye—</b>			
All flat lye .. .. .	1	9	" " "
Solid, rolled and screwed .. .. .	3	0	" " "
Solid, and not grooved, under 9 inches in length .. .. .	2	0	" " "
<b>Water—</b>			
Roached and screwed .. .. .	2	3	" " "
Cushioned and screwed .. .. .	2	6	" " "
<b>Butchers' scrubs—</b>			
Flat (grooved, ungrooved, and solid) .. .. .	1	9	" " "
Solid, rolled .. .. .	2	6	" " "
<b>Laundry—</b>			
Flat .. .. .	1	0	" " "
Solid, bevelled .. .. .	1	9	" " "
<b>Pick brushes</b> .. .. .	1	3	" " "
<b>Chinese battery or blanket scrubs—</b>			
Screwed with straight sides .. .. .	1	8	" " "
Screwed with hollow sides .. .. .	2	3	" " "
If not screwed .. .. .	0	2	" " less
<b>Drawn bass brooms—</b>			
10 inches in length .. .. .	1	3	" " net
11 inches, 12 inches, 13 inches in length .. .. .	1	6	" " "
14 inches, 15 inches, 16 inches in length .. .. .	2	0	" " "
<b>Sluice box, dumb-bell, and concave brewers</b> .. .. .	2	3	" " "
<b>Deck scrubs—</b>			
Boat scrubs—			
With back sawn V shape .. .. .	2	6	" " "
With backs solid .. .. .	3	3	" " "
<b>Billiard brushes—</b>			
Cedar backs .. .. .	6	6	" " "
Huon pine or blackwood backs .. .. .	7	9	" " "
<b>Verandah scrubs</b> .. .. .	1	0	" " "
<b>Blacking dabbers (with handles prepared)</b> .. .. .	0	9	" " "
<b>Grease brushes</b> .. .. .	0	10	" " "
<b>Dry rubbers (including lead, handles, and stays)</b> .. .. .	1	3	each
<b>Cloth—</b>			
Roached .. .. .	2	6	per doz. brushes net
Roached, solid, shoe pattern .. .. .	2	0	" " "
Roached faced, flat backs, one or two veneers .. .. .	2	0	" " "
Roached, solid shoe pattern, blackwood backs .. .. .	2	6	" " "
Flat-handled, without necks .. .. .	4	6	" " "
Flat-handled, solid, without necks .. .. .	6	0	" " "
Flat-handled, with necks .. .. .	6	6	" " "
Flat-handled, solid, with necks .. .. .	7	6	" " "
If huon-pine or satinwood used .. .. .	1	3	per doz. brushes extra on above prices
<b>Hat—</b>			
Bent and solid, cushioned back .. .. .	2	0	per doz. brushes net
Snake pattern .. .. .	3	3	" " "
Flat backed .. .. .	1	3	" " "
Curved with handles same as crumb, and with boards sawn to shape .. .. .	3	3	" " "
Curved, with boards not sawn to shape .. .. .	4	0	" " "
<b>Hair—</b>			
Toilet (including scurf brushes), flat .. .. .	5	6	" " "
Toilet (including scurf brushes), solid .. .. .	7	0	" " "
Military, flat .. .. .	2	6	" " "
Military, solid .. .. .	4	6	" " "
Infant, No. 1 and No. 2 in size, flat .. .. .	2	0	" " "
Infant, No. 3 in size, flat .. .. .	2	6	" " "
And if solid cushioned .. .. .	0	9	per doz. brushes extra on above prices
<b>Crumb—</b>			
Kauri boards and backs .. .. .	4	9	per doz. brushes net
Flat, with fancy backs .. .. .	5	3	" " "
Cushioned, with fancy backs .. .. .	6	6	" " "
If finished with necks .. .. .	1	3	per doz. brushes extra on above prices
<b>Furniture—</b>			
Double tufted crevice .. .. .	4	9	per doz. brushes net
<b>Nail—</b>			
Flat .. .. .	0	10	" " "
Roached .. .. .	1	3	" " "
Oval roached .. .. .	1	9	" " "
Cushioned .. .. .	2	0	" " "

With 10 per cent. deducted.

NOTE.—All piece-work prices, after being calculated as set out above, shall have 5 per cent. added thereto.

FINISHING—continued.

	s.	d.	
Dog—			
Oval, flat .. .. .	2	3	per doz. brushes net
Squeegees—			
14 inches and under in length .. .. .	2	0	" " "
Over 14 inches and up to 18 inches in length .. .. .	2	3	" " "
Over 18 inches in length .. .. .	2	6	" " "
Handling and staying .. .. .	1	0	per doz. brushes extra
Stocks and rubbers to be prepared.			
Cloth brushes (no pins), $\frac{1}{4}$ -in. cedar, cover cushion .. .. .	1	3	per doz. brushes net
Button flat brushes (8 pins) .. .. .	1	3	" " "
Shoe flat brushes (6 pins) .. .. .	1	0	" " "
Shoe roach brushes (no pins) .. .. .	1	3	" " "
Shoe flat brushes (8 pins) .. .. .	1	3	" " "
Shoe flat brushes (10 pins) .. .. .	1	3	" " "
Nugget shoe brushes (flat back) .. .. .	0	9	" " "
Nugget shoe brushes (flat back and grooved sides) .. .. .	0	10	" " "
Sink scrubs (preparing handles) .. .. .	0	9	" " "
Sink scrubs (ushioned) .. .. .	1	0	" " "
Steel wire brushes, square ends .. .. .	1	3	" " "
Steel wire brushes, round ends .. .. .	1	7	" " "
Steel wire brushes, dumb-bell (solid backed and screwed) .. .. .	2	6	" " "
Steel wire brushes, dumb-bell (flat backed and pinned) .. .. .	2	0	" " "

With 10 per cent. deducted.

BENCH DRAWING AND CUTTING OFF.

Schedule A.—4d. per 100 holes.

Scrubbing brushes, laundry or stocking brushes, blanket scrubs, or Chinese battery scrubs, brewers' scrubs, dumb-bell scrubs, concave scrubs, deck scrubs, or ship paint scrubs, butchers' scrubs, can or dairy scrubs, verandah scrubs, sink scrubs, tufted scrubs, black-lead or stove brushes, oval stove brushes, porcupine stove brushes, shoe brushes, viz., bachelor shoe, compo or harness brushes, improved shoe brushes, tan boot brushes, stencil shoe brushes, clothes brushes, viz., long-handled cloth brushes, hat brushes, bent hat brushes, button brushes, plate brushes, long and short handled flesh brushes, crumb brushes, nail brushes, lye brushes, pick brushes, dandruff brushes, horse body brushes, spoke brushes, water brushes, tailors' brushes, carriers' brushes, scouring brushes, furniture brushes, boat scrubs, bristle scrubs, drawn pot scrubs, dog brushes, porcupine cream can long or short handle, grease or pudding brushes, billiard brushes, common oil, thistle oil, blacking dabbers, elbow pot scrubs, boot scraper brushes, drawn tar brushes, sand brushes, drawn hair or fibre banisters, sanitary and pan drawn, with other than stiff bass, drawn hair or fibre paperhangers

With 10 per cent. deducted.

	s.	d.	
Rock brushes and all brushes drawn with stiff broom bass .. .. .	0	6	per 100 holes
Military hair brushes, revolving hair brushes, toilet brushes, and all drawn penetrating .. .. .	0	5 $\frac{1}{2}$	" " "
Root drawing bristle .. .. .	0	7	" " "
Drawn bristle paperhangers and banisters, and iron venetian blinds .. .. .	0	7	" " "
Stereotype brushes .. .. .	1	0	" " "
Car-roof brushes .. .. .	0	9	" " "
Drawn bottle brush tips .. .. .	0	11	per doz. tips
Drawn bottle brush shafts .. .. .	1	9	per doz. shafts
Combing and cleaning wool, shoe, or stove brushes .. .. .	0	4	per doz. brushes extra
Billiard brushes (fixing up wings) .. .. .	0	11	per doz. brushes
Seaming brushes .. .. .	1	4	" " "
Round brushes, jam, hat, tomato, preparing brushes, and all other brushes of a similar design or pattern not otherwise provided for, and of any material .. .. .	0	7	per 100 holes
Dry rubbers .. .. .	0	5	" " "
All wheel brushes (other than wire wheel) .. .. .	0	5	" " "
Wire wheel brushes, with soft brass wire .. .. .	0	11	" " "
Wire wheel brushes, with stiff brass wire .. .. .	1	4	" " "
Bristle ring .. .. .	0	7	" " "
All bone .. .. .	0	4	" " "
Sprigging .. .. .	0	4	per doz. brushes extra
Refill hair brushes .. .. .	0	5 $\frac{1}{2}$	per 100 holes net
Leather dog and horse body brushes .. .. .	0	5	" " "
Hair brooms .. .. .	0	3 $\frac{1}{2}$	" " "
All mill work to be paid for at the time rate of 11d. per hour net.			
All odd jobs not enumerated in the Schedule to be paid for on the time rate of 11d. per hour net.			

With 10 per cent. deducted.

DRAWN BASS WORK.

African and Bahia .. .. .	0	11 $\frac{1}{2}$	per 100 holes
Bassine .. .. .	0	10 $\frac{1}{2}$	" " "
Cut off to pattern .. .. .	1	3	" " "
Split cane .. .. .	1	6	" " "

STEEL WIRE BRUSHES.

Filling only with hard or soft wire laced .. .. .	0	8 $\frac{1}{2}$	per 100 knots
Filling only with hard wire .. .. .	0	5 $\frac{1}{2}$	" " "
Making tube brushes on screwed shanks .. .. .	2	6	per doz. "
Tube brushes on screwed shanks, if trimmed .. .. .	2	9	" " "
Drawing flat steel wire brushes .. .. .	1	2	per 100 knots
Drawing flat steel wire brushes, if trimmed .. .. .	1	3 $\frac{1}{2}$	" " "
Drawing round steel wire brushes .. .. .	0	10 $\frac{1}{2}$	" " "
Drawing round steel wire brushes, if trimmed .. .. .	1	0	" " "
Filling with wire 2 inches in length and under .. .. .	0	10 $\frac{1}{2}$	" " "

BOTTLE AND FLUE BRUSHES.

BOTTLE BRUSHES.

Making Hand Brushes, with or without Loop.

	s.	d.	
No. 8 gauge .. .. .	2	2	per doz. brushes net
No. 9 gauge .. .. .	1	10 $\frac{1}{2}$	" " "
No. 10 gauge .. .. .	1	9	" " "
No. 11 gauge .. .. .	1	5	" " "
No. 12 gauge .. .. .	1	5	" " "

Making Machine Bottle Brushes.

3 Wires, No. 8 and No. 9 .. .. .	3	0	per doz. brushes net
3 Wires, No. 10, No. 11, and No. 12 .. .. .	2	6	" " "
4 Wires, No. 8 and No. 9 .. .. .	3	6	" " "
4 Wires, No. 10, No. 11, and No. 12 .. .. .	3	0	" " "

NOTE.—The piece-work prices for Drawn Bass Work, shall be as shown above. All other piece-work prices, after being calculated as set out above, shall have 5 per cent. added thereto.

FLUB BRUSHES.		s.	d.
2½ feet and under in length	.. .. .	1	9
3 feet	.. .. .	1	11½
3½ feet	.. .. .	2	3
4 feet	.. .. .	2	6½
4½ feet	.. .. .	3	0
5 feet	.. .. .	3	6
5½ feet	.. .. .	4	0
6 feet	.. .. .	4	6
And for every additional wire	.. .. .	0	11
For each additional foot	.. .. .	0	11
If made with tufts	.. .. .	0	10

DEMIJOHN BRUSHES.		s.	d.
1 gallon 2 wires, 2 feet in length	.. .. .	2	9
2 gallons 2 wires, 2½ feet in length	.. .. .	3	3
3 gallons 2 wires, 2½ feet in length	.. .. .	3	6
5 gallons 3 and 4 wires, 3 feet in length	.. .. .	4	6

TUBE BRUSHES.		s.	d.
Making cream separator brushes, with fan tips	.. .. .	2	0
All bottle brushes such as phial, cruet pullthrough, milk tap	.. .. .	1	2
Cover brushes	.. .. .	1	5
Cover brushes, with turnover tops	.. .. .	1	9
Gun brushes, without shanks	.. .. .	0	11

HAIRS.		DRESSING.								
		2½ Inch.	2¾ Inch.	3 Inch.	3½ Inch.	3½ and 3¾ Inch.	4 and 4¼ Inch.	4½ and 4¾ Inch.	5 Inch and over.	
Per doz. lb. ..		11s. 6d.	10s. 2½d.	8s. 3½d.	7s. 8d.	6s. 4½d.	5s. 9d.	5s. 1½d.	4s. 5½d.	
Cleaning any one size* of own job	.. .. .	1	3½							per doz. lb. extra
All dressing jobs where there is more than ½ inch in size to be taken off	.. .. .	0	3½							in size per doz. lb. extra on the dressing job
All bristles or mixings usually tied up in two handfuls or under	.. .. .	0	2½							per doz. lb. less on above rates, if not tied up
All bristles or mixings usually tied up over two handfuls	.. .. .	0	1½							per doz. lb. less on above rates, if not tied up
Three or more colours	.. .. .	0	7½							per doz. lb. extra
Black and white mixings	.. .. .	0	7½							" "
Mixing one or more sizes of a dressing job to be paid for at the rate of bottom prices.	.. .. .									

\* The size shall mean ¼ of an inch.

MIXING AND SHAKE-UP JOBS.		Fibre, Horsehair, or Kitool Material.								
		2½ Inch.	2¾ Inch.	3 Inch.	3½ Inch.	3½ and 3¾ Inch.	4 and 4¼ Inch.	4½ and 4¾ Inch.	5 Inch and over.	
Per doz. lb. ..		10s. 2½d.	8s. 11½d.	7s. 8d.	6s. 4½d.	5s. 9d.	5s. 1½d.	4s. 5½d.	3s. 10d.	
Cutting own material 3½d. per dozen lb. extra on above prices.	.. .. .									
Mixing Drafts and Fibre, if cut taper for painters' brushes, 7½d. per dozen lb. extra.	.. .. .									
Mixing White Fibre—	.. .. .									
5-in. and over 5-in. material	.. .. .	4	1½							per doz. lb.
4½-in. and 4¼-in. material	.. .. .	4	5½							" "
4¼-in. and 4-in. material	.. .. .	5	1½							" "
3¾-in. and 3½-in. material	.. .. .	5	9							" "
3½-in. material	.. .. .	6	4½							" "
3-in. material	.. .. .	7	8							" "
2½-in. material	.. .. .	8	11½							" "
2-in. material	.. .. .	10	2½							" "
Mixing cocoa fibre material, dressed, up to 1½ lb. to dozen lb., 3½d. per dozen lb. extra on mixing rates.	.. .. .									
Mixing cocoa fibre material, dressed, up to 3 lb. to dozen lb., 7½d. per dozen lb. extra on mixing rates.	.. .. .									
Mixing cocoa fibre material, dressed, over 3 lb. and not over 6 lb. to dozen lb., 1s. 3½d. per dozen lb.	.. .. .									
Mixing drafts and bristles, 3½d. per dozen lb. extra on sizes 3½ inch, 3¾ inch, and 4 inch.	.. .. .									
If rough cocoa fibre be used, the rates to be double the above on mixing rates.	.. .. .									

		s.	d.
Sorting ordinary material	.. .. .	1	11
Sorting Lily material from Souchoy material	.. .. .	3	10
Dressing riftings	.. .. .	10	2½
Cutting back of material	.. .. .	1	11
Turning hairs, 7½d. per dozen lb. extra.	.. .. .		
Bass and cane mixing—time rates.	.. .. .		

CHINA MIXING.		3 Inch.	3½ Inch.	3¾ Inch.	3¼ Inch.
		9s.	8s.	7s.	6s.
Per dozen lb. ..	.. .. .				
China draggings, 50 per cent. on dressing rates.	.. .. .				
Time rates for work unspecified—2s. per hour.	.. .. .				

PAINT BRUSHES.		Sash Tools.											
		0	1	2	3	4	5	6	7	8	9	10	12
White string-bound	.. .. .	0	1	2	3	4	5	6	7	8	9	10	12
forked	.. .. .	1s. 6d.	1s. 7d.	1s. 8d.	1s. 9d.	1s. 10d.	1s. 11d.	2s.	2s. 3d.	2s. 6d.	2s. 9d.	3s.	3s. 6d.
Black string-bound	.. .. .	0	1	2	3	4	5	6	7	8	9	10	12
forked	.. .. .	1s. 4d.	1s. 5d.	1s. 6d.	1s. 7d.	1s. 8d.	1s. 9d.	1s. 10d.	2s. 1d.	2s. 4d.	2s. 7d.	2s. 10d.	3s.
Metal ferrule sash, flat, with one pin up to No. 9 and two pins over No. 9	.. .. .	1	2	3	4	5	6	7	8	9	10	12	
	.. .. .	1s. 3d.	1s. 4d.	1s. 5d.	1s. 6d.	1s. 7d.	1s. 8d.	1s. 10d.	2s.	2s. 3d.	2s. 6d.	2s. 9d.	
Metal ferrule and socket sash in white to be charged size below, above rates for white string-bound sash tools.	.. .. .												
Metal ferrule and socket sash in black to be charged size below, above rates for black string-bound sash tools.	.. .. .												

Metal Ferrule Pressed Sash Tools.													
		Nos. 2	4	6	8	10	12	14	16	18	20	22	24
	.. .. .	1s. 2d.	1s. 3d.	1s. 4d.	1s. 5d.	1s. 6d.	1s. 7d.	1s. 8d.	1s. 10d.	2s.	2s. 3d.	2s. 6d.	3s.

NOTE.—All piece-work prices, after being calculated as set out above, shall have 5 per cent. added thereto.

With 10 per cent. deducted.

**PAINT BRUSHES—continued.**

*Ground Distemper Brushes.*

6 oz. 7 oz. 8 oz. 9 oz. 10 oz. 11 oz. 12 oz.  
 Two-knot copper bound . . . 6s. 6s. 6d. 7s. 7s. 6d. 8s. 8s. 6d. 9s.  
 The above rates include soldering and clips.  
 Band distemper up to 10 oz., 1s. 6d. per dozen brushes extra on two-knot rates.  
 Band distemper over 10 oz., 2s. per dozen brushes extra on two-knot rates.  
 Three-knot copper-bound distemper to be made at the same rates as band distemper.  
 Washing-down brushes to be made for 1s. per dozen less than two-knot rates.

*One-knot Ovals, Copper Bound.*

10 oz. 8 oz. 6 oz. 4 oz. 3 oz. 2 oz. 1 oz.  
 7s. 6d. 6s. 6d. 6s. 5s. 6d. 5s. 4s. 6d. 4s.  
 Above rates include soldering and clips. Without clips, 3d. per dozen less than above rates.

*Small One-knots.*

Nos. 1x 1 2 3 4 5 6  
 4s. 3s. 9d. 3s. 6d. 3s. 3d. 3s. 2s. 9d. 2s. 6d.

*Weatherbound Brushes, Brass-bound, Nailed both sides (any colour).*

3 in. 3½ in. 4 in. 4½ in. 5 in. 5½ in. 6 in. 7 in. 8 in.  
 6s. 6d. 7s. 7s. 6d. 8s. 6d. 8s. 9d. 11s. 11s. 6d. 13s. 15s.  
 Above rates to be 2s. per dozen less if leather bound. If made with unstraightened bristle, 6d. per dozen extra.

*Three-knot Copper-tied Plasterers' Brushes.*

Ounces . . . 3 oz. 4 oz. 5 oz. 6 oz. 7 oz. 8 oz. 10 oz.  
 Numbers . . . 6 5 4 3x 2x 1x Ex  
 3s. 4d. 3s. 6d. 4s. 4s. 6d. 4s. 10d. 5s. 1d. 5s. 6d.  
 If made with two knots, 6d. per dozen less than above rates.  
 If made with four knots, 1s. per dozen extra on above rates.

*Fibre Distemper Brushes, Copper Bound.*

3 oz. 4 oz. 5 oz. 6 oz. 7 oz. 8 oz. 9 oz. 10 oz. 12 oz.  
 One-knot . . . 1s. 9d. 1s. 10d. 2s. 2s. 3d. . . . .  
 Two-knot . . . 2s. 9d. 2s. 9d. 2s. 10d. 3s. 3s. 3s. 3d. 3s. 3d. 3s. 9d. 4s. 3d.  
 If made with three knots, to be 9d. per dozen extra on two-knot rates.

*Laced Stock Brushes made of Fibre.*

Three-knot Four-knot Five-knot  
 1s. 10d. 2s. 5d. 3s. 1d.

**GLUE BRUSHES.**

*Driven Glue Brushes (in Iron, Copper, or Wire Ferrules).*

½ to ¾ Inch. 1 Inch. 1½ Inch. 1¾ Inch. 1½ Inch. 1¾ Inch. 1¾ Inch. 2 Inch. 2½ Inch. 2¾ Inch.  
 1s. 6d. 2s. 2s. 2s. 2s. 6d. 2s. 6d. 3s. 3s. 3s. 6d. 3s. 6d.  
 Each ½ inch or under, over 2½ inches in diameter, to be 6d. per dozen extra.

*Tin Bound Glue Brushes.*

¼ oz. ½ oz. ¾ oz. 1 oz. 1½ oz. 1½ oz. 2 oz. 2½ oz.  
 1s. 6d. 1s. 6d. 2s. 2s. 2s. 2s. 9d. 2s. 9d. 2s. 9d.

*Wire Bridled Glue Brushes.*

1½ oz. 2½ oz. 3½ oz.  
 3s. 6d. 4s. 4s. 6d.

*Machine Pressed Glue Brushes.*

1 Inch. 1½ Inch. 1½ Inch.  
 2s. 6d. 2s. 9d. 3s.

Pegged bottoms tied with wire, wire bridled, and ferrules painted.  
 If brushes are pinned and not machined, 1d. per dozen pins extra on above rates.

*Long Handled Paint Brushes.*

4 oz. 5 oz. 6 oz. 7 oz. 8 oz.  
 4s. 5s. 5s. 6d. 6s. 7s.  
 Heads only, 2s. per dozen less than above rates for 7 oz. and 8 oz. heads.  
 Heads only, 1s. 6d. per dozen less than above rates for 4 oz., 5 oz., and 6 oz. heads.

**TAR BRUSHES.**

Short handle. Long handle. Heads only.  
 1s. 8d. 2s. 3d. 1s. 8d.

**BEVELLED OR POINTED FITCHES (ROUND OR FLAT).**

¾ Inch. ½ Inch. ¾ Inch. ¾ Inch. ¾ Inch. 1 Inch. 1¼ Inch. 1¼ Inch.  
 1s. 4d. 1s. 6d. 1s. 6d. 1s. 8d. 1s. 10d. 2s. 2s. 3d. 2s. 6d.

**ANGLE LINING FITCHES.**

½ Inch. ½ Inch. ¾ Inch. 1 Inch. 1¼ Inch. 1½ Inch. 1½ Inch. 2 Inch.  
 1s. 3d. 1s. 3d. 1s. 6d. 1s. 9d. 2s. 1d. 2s. 6d. 2s. 9d. 3s.

**SHAVING BRUSHES.**

Forked, string-bound shaving, made with washed and bleached bristle ½ oz. ¾ oz. 1 oz.  
 1s. 7d. 1s. 8d. 1s. 9d.  
 Forked, string-bound shaving, white, to be washed and bleached . . . 1s. 10d. 1s. 11d. 2s.  
 String-bound socket . . . . . 1s. 6d. 1s. 7d. 1s. 9d.  
 Socket, shaving (domed in mould) . . . . . 2s. 3d. 2s. 4d. 2s. 6d.  
 Metal ferrule shaving, washed and bleached bristle (if not pinned, 1½d. per dozen less) . . . . . 1s. 3d. 1s. 4d. 1s. 6d.  
 Forked string-bound shaving, made with black bristle . . . . . 1s. 7d. 1s. 8d. 1s. 9d.  
 Socket shaving, made with black bristle . . . . . 1s. 6d. 1s. 7d. 1s. 9d.  
 Bull dog pattern, ¾ oz., 2s. 8d.  
 Bull dog pattern, washed, ¾ oz., 2s. 10½d.  
 If long binding, 3d. per dozen extra.  
 Fine twine, 3d. per dozen extra.  
 If binding shellacked, 1½d. per dozen extra.

*Horn or Bone Handle Shaving Brushes, Domed in Mould.*

Brushes made with French or similar bristle . . . . . ½ oz. ¾ oz. 1 oz.  
 2s. 2s. 6d. 3s. 3s. 9d.  
 Brushes made with badger or similar soft hair . . . . . 2s. 6d. 3s. 3s. 6d. 4s. 3d.  
 Bristle cappings, 3d. per dozen extra.  
 Soft hair, 4d. per dozen extra.

**NOTE.—All piece-work prices, after being calculated as set out above, shall have 5 per cent. added thereto.**

With 10 per cent. deducted.

POT SCRUBS MADE WITH BASS OR CANE.		s.	d.
String bound .. .. .		1	0 per doz. brushes
Tin or iron ferrules .. .. .		0	9 " " "
Tin or iron ferrules, with string binding .. .. .		0	10 " " "
Driven iron .. .. .		1	3 " " "
Driven iron bridled .. .. .		1	6 " " "
Stencil pattern .. .. .		1	6 " " "
Cutting plugs for pot scrubs .. .. .		0	3 per doz. brushes extra

PASTRY BRUSHES.		s.	d.
Solid wood handles .. .. .		1	3 per doz. brushes
Tin ferrules .. .. .		1	6 " " "
Screw handles .. .. .		1	6 " " "
If set with glue, 6d. per dozen brushes extra.			

LIMEHEAD BRUSHES.		s.	d.
Fibre .. .. .		7	3 per doz. brushes
Bristle .. .. .		9	0 " " "
Bristle tin bound ends .. .. .		12	0 " " "
Bristle brass band .. .. .		12	0 " " "

STENCIL BRUSHES.		s.	d.
0, 1/4 inch .. .. .		1	4 per doz. brushes
1, 1/4 inch .. .. .		1	4 " " "
2, 1/4 inch .. .. .		1	4 " " "
3, 1/4 inch .. .. .		1	6 " " "
4, 1/4 inch .. .. .		1	6 " " "
5, 1/4 inch .. .. .		1	9 " " "
6, 1/4 inch .. .. .		1	9 " " "
7, 1/4 inch .. .. .		1	9 " " "
8, 1/4 inch .. .. .		2	0 " " "
9, 1/4 inch .. .. .		2	0 " " "
10, 1/4 inch .. .. .		2	3 " " "
12, 1/4 inch .. .. .		2	3 " " "
14, 1/4 inch .. .. .		2	6 " " "
16, 2 inch .. .. .		2	6 " " "

If made with tied bottoms, 4d. per dozen brushes extra on above rates.

MARKING BRUSHES.		
String bound.	Copper bound.	Copper bound bridled.
2s. 6d.	3s.	3s. 6d.

FLAT VARNISH BRUSHES.							
1/2 inch in thickness and up	1 Inch.	1 1/2 Inch.	2 Inch.	2 1/2 Inch.	3 Inch.	3 1/2 Inch.	4 Inch.
1s. 3d.	1s. 6d.	1s. 11d.	2s. 1d.	2s. 6d.	2s. 6d.	3s.	3s. 6d.
3/4 inch in thickness and up to 1 inch	1s.	1s. 3d.	1s. 8d.	1s. 10d.	2s. 3d.	2s. 9d.	3s. 3d.
1 inch in thickness and under	9d.	1s.	1s. 5d.	1s. 7d.	2s.	2s. 6d.	3s.

The above rates cover every operation other than nailing and clinching, and trimming and bevelling.

If nailed and clinched by maker, the following additions shall be made to the above rates:—

1 Inch.	1 1/2 Inch.	2 Inch.	2 1/2 Inch.	3 Inch.	3 1/2 Inch.	4 Inch.
6d.	8d.	10d.	1s.	1s. 2d.	1s. 4 1/2d.	1s. 6 1/2d.

If trimmed and bevelled by maker, the following additions shall be made to the above rates:—

1 Inch.	1 1/2 Inch.	2 Inch.	2 1/2 Inch.	3 Inch.	3 1/2 Inch.	4 Inch.
3d.	4 1/2d.	6d.	7 1/2d.	9d.	10 1/2d.	1s.

When brushes are wedged, the wedges to be provided ready for use.  
If the brushes are made with white bristle, 3d. per dozen brushes extra.

WALL AND KALSOMINE BRUSHES.										
Over 1/2 inch in thickness	2 1/2 Inch.	3 Inch.	3 1/2 Inch.	4 Inch.	4 1/2 Inch.	5 Inch.	5 1/2 Inch.	6 Inch.	7 Inch.	8 Inch.
2s. 3d.	2s. 9d.	3s. 3d.	3s. 9d.	4s. 3d.	4s. 6d.	5s.	5s. 6d.	6s. 6d.	7s. 6d.	
Up to 1/2 inch in thickness	1s. 9d.	2s. 3d.	2s. 9d.	3s. 3d.	3s. 6d.	4s.	4s. 3d.	4s. 6d.	5s. 6d.	6s. 6d.

The above rates cover every operation other than nailing and clinching, and trimming and bevelling.

If nailed and clinched by maker, the following additions shall be made to the above rates:—

2 1/2 Inch.	3 Inch.	3 1/2 Inch.	4 Inch.	4 1/2 Inch.	5 Inch.	5 1/2 Inch.	6 Inch.	7 Inch.	8 Inch.
1s.	1s. 2d.	1s. 4 1/2d.	1s. 6 1/2d.	1s. 8 1/2d.	1s. 10d.	2s.	2s. 2d.	2s. 4d.	2s. 6d.

If trimmed and bevelled by maker, the following additions shall be made to the above rates:—

2 1/2 Inch.	3 Inch.	3 1/2 Inch.	4 Inch.	4 1/2 Inch.	5 Inch.	5 1/2 Inch.	6 Inch.	7 Inch.	8 Inch.
7 1/2d.	9d.	10 1/2d.	1s.	1s.	1s.	1s.	1s.	1s. 6d.	1s. 6d.

When brushes are wedged, wedges to be provided ready for use.  
If brushes are made with white bristle, 3d. per dozen brushes extra.  
Time rate for odd jobs, 2s. 1d. per hour.

Whitewash, Tin Bound.							
4 Inch.	4 1/2 Inch.	5 Inch.	5 1/2 Inch.	6 Inch.	6 1/2 Inch.	7 Inch.	8 Inch.
1s. 7d.	1s. 9d.	1s. 11d.	2s. 3d.	2s. 11d.	3s. 4d.	3s. 11d.	4s. 3d.

All bristle tin-bound whitewash brushes to be 6d. per dozen extra on above rates.  
If leather bound, 6d. per dozen extra on above rates.  
If leather bound and set in shellac, 1s. per dozen extra on above rates.

Whitewash, Tin Bound, all Fibre.							
4 Inch.	4 1/2 Inch.	5 Inch.	5 1/2 Inch.	6 Inch.	6 1/2 Inch.	7 Inch.	8 Inch.
1s. 7d.	1s. 9d.	1s. 11d.	2s. 3d.	2s. 11d.	3s. 4d.	3s. 11d.	4s. 3d.

If capped, 6d. per dozen on above rates.

		s.	d.
Furniture brushes, double ended .. .. .		3	6 per doz. brushes
Boot machine, straight or tapered .. .. .		2	6 per each brush
Bowl brushes .. .. .		1	6 per doz. brushes
Gum brushes .. .. .		1	6 per gross brushes

**NOTE.—All piece-work prices, after being calculated as set out above, shall have 5 per cent. added thereto.**

All rates in the Schedule are rates per dozen, unless otherwise specified.  
All between sizes to be paid for at the rate of the size next above, unless otherwise specified.  
All tools and materials used in the manufacture of brushes to be supplied by the employer.

H. J. RICHARDSON, J.P., Chairman.  
H. N. JONES, Secretary.

Melbourne, 21st August, 1935.

By Authority: H. J. GREEN, Government Printer, Melbourne.

With 10 per cent. deducted.