



VICTORIA GOVERNMENT GAZETTE

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[1938

Factories and Shops Acts.

DETERMINATION OF THE GAS METER BOARD.

NOTE.—This Determination applies to the following parts of Victoria, namely:—The Metropolitan District as defined in the Factories and Shops Acts and the Order in Council thereunder; such portions of the city of Sandringham as are not within the Metropolitan District; the cities of Ballarat, Bendigo, Geelong, Geelong West, and Warrnambool; the town of Newtown and Chilwell; and the boroughs of Eaglehawk and Sebastopol.

IN accordance with the provisions of the Factories and Shops Acts, the Wages Board appointed to “determine the lowest prices or rates which may be paid to any person or persons or classes of persons employed in the process, trade, business, or occupation of making or repairing gas meters” has made the following Determination, namely:—

(1) That on the 19th September, 1938, the last and all previous Determinations of this Board shall be revoked and replaced by this Determination.

(2)

Apprentices or Improvers.			Other Employees.		
WAGES.		Per Week of 44 Hours.	WAGES.		Per Week of 44 Hours.
		s. d.			£ s. d.
1st year—			Leading hand (i.e., one having under his control and being responsible for the work done by two or more men)	..	5 11 7
1st six months	..	18 4	Meter makers or repairers	..	5 6 0
2nd six months	..	21 1	Prepayment meter attachment maker	..	4 19 5
2nd year	..	25 5	Caster of gratings and covers	..	4 19 5
3rd year	..	35 8	Head tester—(a) where eight or more other testers are employed	..	5 11 4
4th year	..	51 9	(b) where four and not more than seven other testers are employed	..	5 8 4
5th year	..	64 11	Other testers	..	4 14 0
PROPORTION (within any place).			Leading diaphragm tier (where two or more other diaphragm tiers are employed)	..	5 4 0
Apprentices.			Other diaphragm tiers, including persons banding, crimping, or wiring	..	4 8 8
One apprentice to every three or fraction of three workers receiving not less than 78s. per week of 44 hours.			Leading diaphragm cutter, where two or more cutters are employed	..	4 18 7
Improvers.			Other diaphragm cutters	..	4 8 8
Such number of improvers as shall not, together with apprentices, exceed in the aggregate one to every three or fraction of three workers receiving not less than 78s. per week of 44 hours.			Rim, disc, or pre-payment meter cash boxmakers	..	4 13 1
			Machinist (power press)	..	4 8 10
			Other machinist	..	4 3 9
			Assistant machinist	..	4 0 11
			All others	..	3 18 0

(3) HOURS OF DUTY.—The ordinary hours of work shall be 44 hours per week, to be worked on five days between the hours of 7.30 a.m. and 5.15 p.m., from Monday to Friday inclusive.

(4) OVERTIME.—All work done outside the hours fixed as the times of beginning and ending work, or within such hours in excess of 44 hours in any week, shall be paid for at the rate of time and a half.

(5) TIME RATE.—Any person employed on time wages for less than the number of hours fixed for an ordinary week's work shall for each hour worked up to 22 hours be paid:—

(a) In any week in which two or more public holidays occur, at the ordinary wages rates with an addition of forty per centum;

(b) In any other week, at the ordinary wages rates with an addition of thirty-three and one-third per centum—and for each hour worked beyond the 22 hours aforesaid shall be paid the ordinary wages rate up to, but not exceeding ordinary wages rates for an ordinary week's work.

(6) SPECIAL RATES FOR SUNDAYS AND PUBLIC HOLIDAYS.—All work done on Sunday, Good Friday, Christmas Day, or 21st April (Labour Day), shall be paid for at the rate of double time, and on New Year's Day, Australia Day (26th January), Easter Saturday, Easter Monday, King's Birthday, or Boxing Day, at the rate of time and a half; but if any other day be by Act of Parliament or Proclamation substituted for any of the above-named holidays, the special rate shall only be payable for work done on the day so substituted.

(7) ANNUAL LEAVE AND PUBLIC HOLIDAY PAY.—Every employee who serves any employer continuously for one year shall, if the employee observe the terms of the Determination, be allowed leave of absence for a continuous period of one week of seven days in respect of that year, and thereafter seven days in respect of each continuous year's service without loss of pay, provided that for the purposes of this clause any employee who has been working for the same employer for a period of not less than three years prior to the 8th November, 1937, shall be regarded as having at that date had nine months' service with his employer, and in the case of any other employee, service prior to the 8th November, 1937, shall not be taken into account.

Such leave shall be given within three months of the completion of each twelve months' service.

A pieceworker shall be entitled to the same annual leave and public holidays as a time-worker, and for such annual leave and public holidays he shall be paid at the same rate as a time-worker doing the same class of work.

No. 240.—11569.

(8) PROMOTIONS.—

- (a) In shortening hands or making promotions the employer shall put efficiency foremost, and in the event of equal efficiency, shall prefer a senior man to a junior.
- (b) "Efficiency" means special qualifications and aptitude including suitability in age for the discharge of the duties of the office to be filled, together with merit and good and diligent conduct.

(9) SENIORITY LISTS.—Seniority lists shall be compiled by each employer showing the last date on which each employee entered the service of his employer. Each employer shall, if and when reasonably required, furnish a copy of the seniority list to the Secretary of the Union concerned.

(10) CONDITIONS OF ENGAGEMENT.—(a) Except as otherwise hereinafter provided, all employees shall be engaged by the week, the employment to be terminable only by a week's notice on either side, which notice may be given at any time during any week.

(b) Provided that for misconduct or neglect of duty by an employee, his employment may be determined forthwith without notice, in which case he shall be entitled only to an amount for wages proportionate to the amount of work done before such determination, such amount for wages to be paid forthwith.

(c) From the commencement of an employee's service during a time not exceeding two weeks, the employer may engage him by the day, subject to payment of the rate of wage prescribed for other than weekly employees.

(d) Subject to any express limitation in the terms of his engagement and to his right to determine his employment by a week's notice, an employee to become entitled to the benefits of this Determination must do such kinds of work at such times as the employer may require him to do for the time being, but the employer shall in respect of such work observe any applicable provisions of this Determination as to special or extra rates.

(e) If an employee absents himself from duty or does not attend for duty, the employer, subject to the provisions for sick leave and accident leave hereinafter contained, may deduct from the employee's wages an amount proportionate to the length of the employee's absence or non-attendance.

(11) SICK LEAVE.—An employee after having completed three weeks' continuous service immediately preceding the day upon which he reasonably absents himself from work because of disability due to his own ill health, and who within 48 hours after the commencement of the absence produces evidence satisfactory to the employer of such disability by medical certificate or otherwise shall, without incurring any deduction of pay, be entitled to leave of absence during such disability for a period or periods not exceeding in the aggregate four days in each year, beginning with the 19th September, 1938.

The rate of wage payable to the employee during such leave of absence without deduction of pay shall be the prescribed ordinary rate or averaged rates for the work done by him during his last six working days next before his absence began.

PIECE-WORK PRICES.

(12) That the lowest piece-work prices payable to any person engaged in the following kinds of work shall be:—

(a) MAKING TIN DRY ORDINARY METERS, "MET" AND "P. AND C." PATTERN, ALSO STANDARD AND HIGH CAPACITY METERS, "P. AND C." PATTERN.

	Lights.					
	2.	3.	5.	10.	20.	30.
	per doz.	per doz.	per doz.	per doz.	per doz.	per doz.
	£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ s. d.
Ordinary Meters.						
Making "Met" pattern meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts; preparing gratings and covers (after leaving the mould); putting on pins and wires, forming long and diaphragm chambers, throat pieces, bridges, and back plates; folding edge; breaking edge of side pipes; making valve plates; oiling, sounding, and fixing up all leaks in diaphragms; setting and grinding valves; and tinning all parts	..	8 15 4	9 17 6	11 15 9
Circular crimped-on diaphragms	..	0 8 4½	0 8 4½	..	0 13 9½	..
Putting circular crimped-on ten-light diaphragms into five-light meters	0 13 9½
Making "P. and C." pattern meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts, and the making of valve plates; oiling, sounding, and fixing up leaks in diaphragms; setting and grinding valves; preparing gratings and covers (after leaving moulds); putting on pins and wires, and tinning all parts; but not including forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching cock plates; folding edge of same; and breaking edges of side pipes	7 8 10	7 14 0	8 13 0	10 9 9	15 4 2	..
Standard Meters.						
Making "P. and C." pattern standard meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts, the making of valve plates, sounding and fixing up leaks in diaphragms, soldering in rims, banding on diaphragms, setting and grinding valves, preparing gratings and covers, putting on pins and wires, and tinning all parts, but not including forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching cock plates, folding edge of same, breaking edges of side pipes, fastening tapes to rims, making up bands for diaphragms, making up rims, crimping diaphragms, fastening discs to diaphragms, and oiling diaphragms	Size No. 2, £8 2s. 3d.; Size No. 3, £8 18s. 7d. per doz.					
High Capacity Meters.						
Making "P. and C." high capacity meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts, the making of valve plates, soldering in rims, banding on diaphragms, sounding and fixing up leaks in diaphragms, setting and grinding valves, preparing gratings and covers, putting on pins and wires, and tinning all parts, but not including forming long and diaphragm chambers, throat pieces, bridges, back plates, punching cock plates, folding edge of same, breaking edges of side pipes, making up rims or bands for diaphragms, fastening tapes to rims, crimping or fastening discs to diaphragms, and oiling diaphragms; also, bending top arms	Capacity, 100 cubic feet per hour; £8 4s. 11d. per doz. Capacity, 125 cubic feet per hour; £9 8s. 4d. per doz.					

PIECE-WORK PRICES—continued.

(b) MAKING T.G. PATTERN METERS.

	Lights.					
	2.	3.	5.	10.	20.	..
Making "T.G." pattern meters, as follows:—						
(a) Making the case, i.e., soldering sides to bottom; soldering in partition; soldering in valve plate; soldering boss and stud into pipe; soldering on pipes; putting throat pieces in; putting on bottom studs; soldering side stuffing boxes on; putting on guides; soldering on diaphragms and discs; soldering metal tee to tin tee; sweating tin tee to rod wire and putting them in; sounding leathers; putting in motions; stuffing side boxes; oiling motions and tees; soldering on galleries and backs and fronts; putting on maker's badge ..	per job of 20. £ s. d. 4 11 10	per job of 20. £ s. d. 4 11 10	per job of 20. £ s. d. 5 7 9	per job of 20. £ s. d. 6 10 2	per job of 10. £ s. d. 4 13 6	..
(b) Putting arms on crank; soldering in bridge; soldering centre stuffing box into cock plate; soldering cock plate to bridge; stuff-centre box; fitting up worm, back stop, and tangent; putting in index, spindle, and step; soldering on door and top arms; cleaning out and buffing gratings and covers; putting on valve nuts and soldering in back plates; topping meter, and putting on inlet badge and seal ring ..	1 18 7	1 18 7	2 2 8	2 17 4	2 3 1	..
Extras:—						
Soldering on short pipe inside meter	0 5 8½	0 5 8½
Greasing rims and banding in circular seamless leathers	0 16 10½	0 16 10½	0 18 6½
Grinding valves	0 7 4½	0 12 4½	0 13 9
Setting valves	0 8 5½	0 8 5½	0 8 11½

(c) MAKING TIN DRY PREPAYMENT METERS.

	Lights.	
	3	5
	per doz. £ s. d.	per doz. £ s. d.
Making "P and C" pattern, i.e., doing any work necessary to complete the meter, including the putting together of all parts, and the making of valve plates; oiling, sounding, and fixing up leaks in diaphragms; setting and grinding valves; preparing gratings and covers after leaving moulds; putting on pins and wires; tinning all parts; soldering prepayment valve seat on bridge; soldering in prepayment valve; soldering top on prepayment valve box; soldering prepayment valve box to meter; soldering stuffing box to prepayment valve box and stuffing same; soldering on lever; soldering on circular box, prepayment movement, and index; soldering on side cash box; soldering hasp to catch piece; soldering catch piece to meter; edging front of money box and attaching same to box; soldering on ring and tab to front of money box; soldering seal cup; soldering in bottom of money box; trying coins in circular box; soldering on direction badge; but not including the following, viz.:—Forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching cock plate and folding edge of same; and breaking edges of side pipes ..	9 14 5	11 3 11
Making Cowan handle to front pattern, i.e., doing any work necessary to complete the meter, including the putting together of all parts and the making of valve plates; oiling, inserting, sounding, and fixing up leaks in diaphragms; setting and grinding valves; preparing gratings and covers, after leaving moulds; tinning all parts; making up prepayment box and soldering to side; soldering on lever, circular box, prepayment movement, and movement support; soldering locking-bar slide to carriage box; soldering on side cash-box; soldering hasp to catch-piece; soldering catch-piece to meter; making up tee pieces; trying coin in circular box; cutting backs and fronts. But not including:—Forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching hole in cock plate, and folding edge of same, and breaking edges of side pipes ..	11 7 1	12 6 2
Making Cowan "Tri-form" pattern meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts and the making of valve plates; inserting, banding, and sounding diaphragms, and fixing up rim leaks in diaphragms; setting and grinding valves; preparing gratings and covers, after leaving the moulds; tinning all parts; assembling prepayment box and soldering to meter; soldering on lever; soldering on clips for circular box, prepayment movement, brackets, and index; soldering on side cash-box and soldering catch-piece to meter; making up tee pieces; trying coin in circular box; cutting backs, fronts, and tops. But not including:—Fastening tapes to deep-rim diaphragms; rims; making up bands for diaphragms; oiling diaphragms or fastening discs to same; forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching cock plate and folding edge of same, and breaking edges of side pipes ..	11 13 8	12 10 1
Making "P. and C." pattern high capacity prepayment meters, i.e., doing any work necessary to complete the meter, including the putting together of all parts, the making of valve plates, soldering in rims, banding on diaphragms, sounding and fixing up leaks in diaphragms, setting and grinding valves, preparing gratings and covers, putting on pins and wires, tinning all parts, soldering prepayment valve seat on bridge, soldering in prepayment valve, soldering top on prepayment valve box, soldering prepayment valve box to meter, soldering stuffing box to prepayment valve box and stuffing same, soldering on lever, soldering on circular box, soldering on prepayment movement and index, soldering on side cash box, soldering hasp to catch piece, soldering catch piece to meter, edging front of money box and attaching same to box, soldering on ring and tab to front of money box, trying coins in circular box, soldering on indicator, soldering bottom to cash box, but not including forming long and diaphragm chambers, throat pieces, bridges, back plates, punching cock plates, folding edge of same, breaking edges of side pipes, making up rims or bands for diaphragms, fastening tapes to rims, crimping or fastening discs to diaphragms, and oiling diaphragms
	Capacity, 100 cubic feet per hour; £10 2s. 8d. per doz.	

PIECE-WORK PRICES—continued.

	Mark 1, i.e., Meter with Shut-off Valve under Back Plate.	Mark 2, i.e., Meter with Shut-off Valve in Square Box at the Inlet End of Valve Plate.	Mark 3, i.e., Meter with Shut-off Valve on Tin Platform, and enclosed in Angle Box at the Inlet End of Valve Plate.	Mark 4, i.e., Making up 5-light Slot Meters with Second Hand Slot Movement.
	per doz. meters. £ s. d.	per doz. meters. £ s. d.	per doz. meters. £ s. d.	per doz. meters. £ s. d.
Making "Met" pattern, as follows:—				
(a) Preparing gratings after leaving the mould; putting on pins and wires; forming long and diaphragm chambers, throat pieces, bridges, and back plates; punching cock plates and folding edge; and breaking edge of side pipes	9 17 7	10 0 11	10 8 5	10 3 4
Circular crimped-on diaphragms ..	0 8 5½	0 8 5½	0 8 5½	0 8 5½
(b) Putting in prepayment fittings, index, and spindle; and putting on index door, outside box, and wires ..	1 6 8	1 6 8
(c) Putting in prepayment fittings, index, and spindle; putting on index door, outside box, and wires; tinning outside box and handle attachment; and filing slot in bearing	1 7 9	..

(d) MAKING RIMS AND DISCS.

	Lights.							
	2.	3.	5.	10.	20.	30.	50.	60.
	per job of 400 rims and 200 discs.	per job of 620 rims.	per job of 580 rims.	per job of 460 rims.	per job of 240 rims.	per job of 240 rims.	per doz. discs.	per doz. discs.
	£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ s. d.
Making rims and discs ..	5 13 9
Making rims	5 13 9	5 13 9	5 13 9	5 13 9	5 13 9
					per doz. discs.	per doz. discs.		
					£ s. d.	£ s. d.		
Making discs	0 4 9	0 6 11½	0 16 8½	1 0 0½
Making rims for circular crimped-on diaphragms	per job of 400 rims. 5 1 3	per job of 400 rims. 5 5 1

(e) WIRING OR TYING DIAPHRAGMS.

	2, 3, or 5 Lights.	10 Lights.
	per dozen. s. d.	per dozen. s. d.
Wiring or tying diaphragms	5 1½	6 8½

(f) MAKING METER CASH BOXES AND HANDLES.

Making prepayment meter cash boxes from out-out material	9s. 1½d. per hundred.
Making prepayment meter handles	16s. 5½d. per dozen.
Making prepayment meter handles, side slot, 1921 pattern	12s. 7½d. per dozen.

PIECE-WORK PRICES—continued.

(g) RENEWALS

	Lights.									
	3.	5.	10.	20.	30.	50.	60.	80.	100.	
Ordinary Meters.	per doz.	per doz.	per doz.	per doz.	per doz.	per job of 6.	per job of 6.	per job of 3.	per job of 3.	
	£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ s. d.	£ s. d.
Renewing in the following manner ordinary condemned meters from which the top back plate, and back and front have been removed, viz.:— Dissecting and cleaning all parts fit to be re-used and making a new meter therewith by:— Forming diaphragms and long chambers, throat pieces, bridges, back plates; punching cock plate and folding edges; breaking edges of side pipes, any other necessary work	11 7 3	11 18 10	20 16 6	24 2	130 16 5	23 16 4	25 9 8	17 5 6	17 5 6	
Renewing and converting ordinary condemned meters which have been opened, viz.:— Dissecting, cleaning and using all suitable parts. Fitting diaphragms and long chambers, forming throat pieces, bridges and back plates, punching cock plates and folding edges, breaking edge of side pipes, preparing gratings and covers and putting on pins and wires, making up valve plate, inserting circular crimped on diaphragm and rims, tinning all parts and other necessary work including topping and putting on badges										
H.C.1. Capacity 100 feet per hour										£12 18s. 6d. per doz.
H.C. 2a. " 180 " " " "										£18 16s. 0d. " "
Renewing and converting ordinary condemned meters which have been opened, viz.:— Dissecting, cleaning, and using all suitable parts. Fitting diaphragm and long chambers, forming throat pieces, bridges and back plates, punching cock plates and folding edges, breaking edges of side pipes, preparing gratings and covers, making up valve plate, inserting circular crimped on diaphragm and rims, tinning all parts and other necessary work, including topping and putting on badges, inserting shut-off valve box and fitting slot attachment, index box, outside box and drawer, and all other fittings necessary to make a slot meter										
H.C.1. Slot, Capacity 100 feet per hour,										£14 11s. 6d. per doz.

H.C.1. Capacity 100 feet per hour £12 18s. 6d. per doz.
H.C. 2a. " 150 " " " £13 16s. 0d. " "

H.C.1. Slot, Capacity 100 feet per hour, £14 11s. 6d. per doz.

NOTE:—

- (a) For 3 and 5-light meters all tin work to be supplied by the employer.
(b) For 10, 20, and 30-light meters all tin work to be made by the worker excepting back, front, top, rims, and discs.
(c) For 50 and higher light meters all tin work to be made by the worker except rims and discs.

PIECE-WORK PRICES—continued.

(A) REPAIRING METERS.

	Lights.					
	2.	3.	5.	10.	20.	30.
	each meter. s. d.	each meter. s. d.	each meter. s. d.	each meter. s. d.	each meter. s. d.	each meter. s. d.
Repairing "Met" pattern meters, i.e., doing such of the following work as may be necessary to restore the meter to good repair, viz.:—Removing back and front; removing cock plate and back plate; cleaning meter; re-grinding valves; re-stuffing centre and side stuffing boxes; re-setting valves and top arms; inserting new diaphragms; removing index; putting in new valve arms, index glass, or new tin work	11 1½	11 6½	11 1½	13 5	18 10	21 11
Repairing prepayment slot meters, i.e., doing such of the following work as may be necessary to restore the meter to good repair, viz.:—Cleaning meter; re-grinding valves; re-stuffing boxes; re-setting top arms and valves; removing top and back plates; taking off and replacing back and front, and inserting new diaphragms, new valve arms, and index glass; putting in a new cover to shut off valve; putting on staple and spring, and soldering wire along cash box (but not including repairs to handles)	per job of ten meters. £ s. d. 6 8 7	per job of ten meters. £ s. d. 6 8 7
Altering and re-adjusting handle attachment "Met" pattern prepayment slot meters	1 3 7	1 3 7
Repairing and re-vesting 3-light slot meters to 3-light ordinary meters	6 8 7	6 8 7
Inserting new leather on shut off valve in Parkinson pattern prepayment meter	each meter. s. d. 1 4½	each meter. s. d. 1 4½
		per job of 10 meters. £ s. d.				
Repairing 3-light meters fitted with 5-light circular crimped-on diaphragms—Extra for inserting new circular diaphragms ..			0 7 1½			
Repairing 5-light meters fitted with 10-light circular crimped-on diaphragms—Extra for inserting new circular diaphragms ..			0 11 2½			
Repairing and re-vesting "Met" pattern 3-light slot meters to 5-light ordinary meters, but not including the removal of any prepayment attachments or fittings			8 3 3			
Repairing and converting "T.G." pattern, 3-light slot meter to 5 light, and inserting new 3/5-light circular diaphragm, with the exception of any new tin work			10 3 8			
Repairing and converting "P. and C." pattern 3-light slot meter to 5 light ordinary meter, but not including removal of any prepayment attachments or fittings, with the exception of any new tin work			9 9 1			
Repairing tin dry ordinary meters in the following manner:— (a) Cleaning meter; inserting diaphragms; setting or re-grinding valves; re-stuffing boxes; removing and replacing cock plates and index	7 10	8 9	9 6	10 6	14 4	..
(b) Cleaning meter; cutting discs; oiling diaphragms; setting or re-grinding valves; re-stuffing boxes; removing cock plate and index; taking off and putting in back and front	6 6	6 6	6 6	6 8	9 11	..
Repairing tin dry prepayment meters, extra on above (a) and (b)	2 3	2 3	2 3	2 3
NOTE:—14d. to be paid extra for all T. Glover slot repairs with the exception of Parkinson pattern meters—all Cowan H. to F. slots to be subject to this increase.						

With 12.105% added.

PIECE-WORK PRICES—continued.

(i) EXTRAS.

Article.	Lights.	Price.	Article.	Lights.	Price.
		<i>s. d.</i>			<i>s. d.</i>
Frame and door ..	2, 3, 5, 10	0 7	Pipes inside inlet ..	2, 3, 5, 10 to 20	2 0 pair
Bottom and studs ..	2, 3, 5, 10	1 4	Other pipes ..	2, 3, 5, 10	1 0 "
	20	1 8		20	2 0 "
Bridge ..	2, 3, 5, 10	1 0	Galleries ..	2, 3, 5, 10	1 3 "
	20	1 3		20	1 8 "
Rod arms ..	2, 3, 5, 10	0 4 pair	Guides ..	2 to 20	0 4 set
	20	0 8 "	Feet ..	2, 3, 5, 10	0 4 "
Valve arms ..	2, 3, 5, 10	0 3 "		20	1 0 "
Valve-box covers ..	2, 3, 5, 10	0 6	Rod stuffing boxes ..	2, 3, 5, 10	0 5 pair
Divisions ..	2, 3, 5, 10	2 2	Clean valves and set to zero	2	2 0
Half-valve plate ..	2	2 3		3 and 5	2 4
	3	2 5		10	2 5
	5	2 7		20	2 11
	10	2 9	Taking off and putting on		
	20	2 11	back and front only ..	2	1 3 pair
New door ..	2	0 2		3 and 5	1 6 "
Motion wires ..	2, 3, 5, 10	0 7 pair		10	1 8 "
	20	1 3 "		20	2 3 "
Throat pieces ..	2, 3, 5, 10	1 0 "	Turn-over backs and fronts	2 to 20	0 5 "
Side chambers ..	2, 3, 5, 10	0 6 each	Condemning ..	2	1 3
				3, 5, 10	1 5
New sides ..	2, 3, 5, 10	4 4 pair		20	1 11
Tees ..	2, 3, 5, 10	1 0 "	Piecing cases ..	2 to 20	0 6
	20	1 3 "	Putting in deep rim diap.	3	0 7 pair
				5	0 5 "

NOTE.—"Leaks round grating" and "All crutch leaks" shall be paid for at wages rates.

(j) GUILLOTINE OR HAND-PRESS WORK.

Cutting with guillotine, rolling, and forming with press:—

Backs ..	2s. 7½d. per hundred.
Fronts ..	2s. 7½d. "
Tops ..	2s. 1½d. "

Cutting with guillotine and press, and forming:—

Sides ..	2s. 3½d. "
Bottoms ..	2s. 9½d. "
Valve plates ..	2s. 9½d. "
Partitions ..	2s. 9½d. "
Galleries ..	1s. 10d. "

Cutting with guillotine, and pressing (double handed) except by power press—

Top or bottom rims, 3 and 5 lights ..	1s. 10½d. "
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Cutting with press, and forming:—

Money boxes ..	1s. 11½d. "
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Cutting with guillotine and press:—

Discs, 10 lights ..	1s. 4½d. "
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NOTE.—All materials for piece-work, except that set out in sub-clause (e) of the piece-work schedule, shall be supplied to the employee in good order and condition.

D. GRANT, Chairman.

J. V. WILLOX, Acting Secretary.

Melbourne, 2nd September, 1938.

